# Research on Lean Management by BIM **Technology in Shanghai Tower**

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# Agenda



**Project Overview** 



**Strategy Briefing** 



BIM Management Mode Selection by Owners



BIM Practice by Designers, Contractors and Supervisors



Reflections

## **Project Overview**

#### Location

Z3 lot, Lujiazui Fanatical Center

### Section / Floor

- 9 sections, underground:5 floors, Ground: 121 floors

### **Building Height**

- 632m

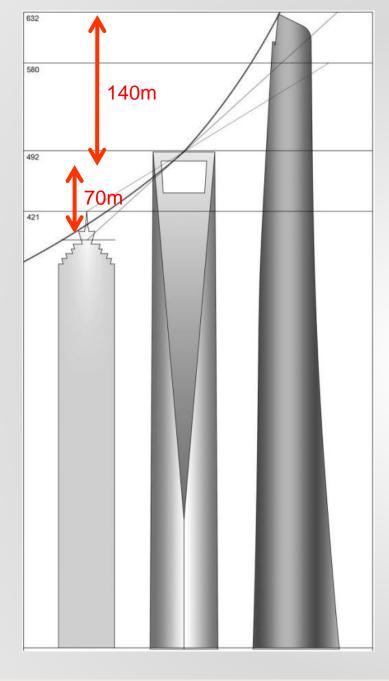
### Construction Area

- 570,000 m<sup>2</sup> (0.16M underground, 0.41M ground)

### Functional Orientation

- 24 hours opening International High Level office,
- Super five-star hotel and ancillary facilities
- Deluxe Shopping Mall
- Tourism and Entertainment
- Features Meeting Facilities





The height of Shanghai Tower is determined by full consideration of the other two skyscrapers in this area

# **Progress**





Project

#### **Vertical Community**



配套层 Amenity Floors a. 商业服务区域 b. 空中花园 0. 办公区



### **Green Community**

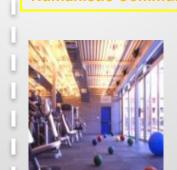




High specification requirements Observation — Floors High specification standards **High Difficulty Issues** Floors











Typical Offices

Floors

a. 交通枢纽

## **Strategy Briefing**

#### **Issues**

Too many sub contractors to coordinate

Hard to share the complex & huge information

Difficult to achieve cost control in such a big project

Difficult to achieve schedule control in such a long life-cycle project

## **Methodologies**

Setup the team by organization behavioristic

Flexible operation system, using new tech: virtual construction, prefabrication, etc.

**Blue Ocean Strategy:** Value Innovation

**Quantified Value Creation** Comparative Analysis, **Strategy selection** Stratigic positioning

### **Solutions**

All stuff participation & **Specification Responsibility & Coordination Efficiency & Execution** 

Design: BIM detailed design **Construction:** factory precast

**M&A:** One-Stop service

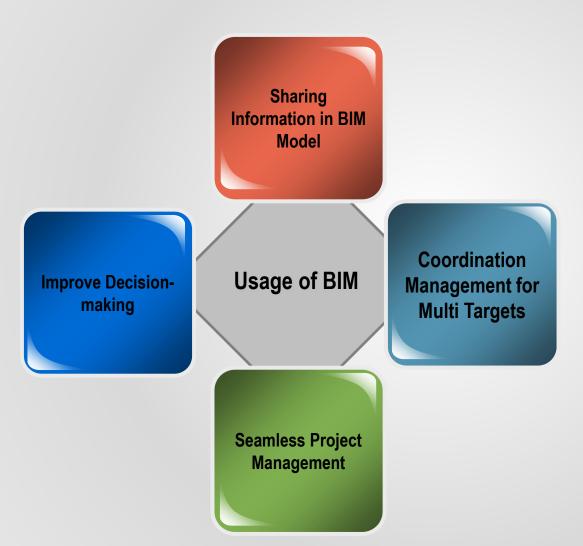
Viable benefit allocation policy by **BIM** 

low risk and high chance win-win model

For Shanghai tower: Owner leading, contractors participating: Lean management by BIM

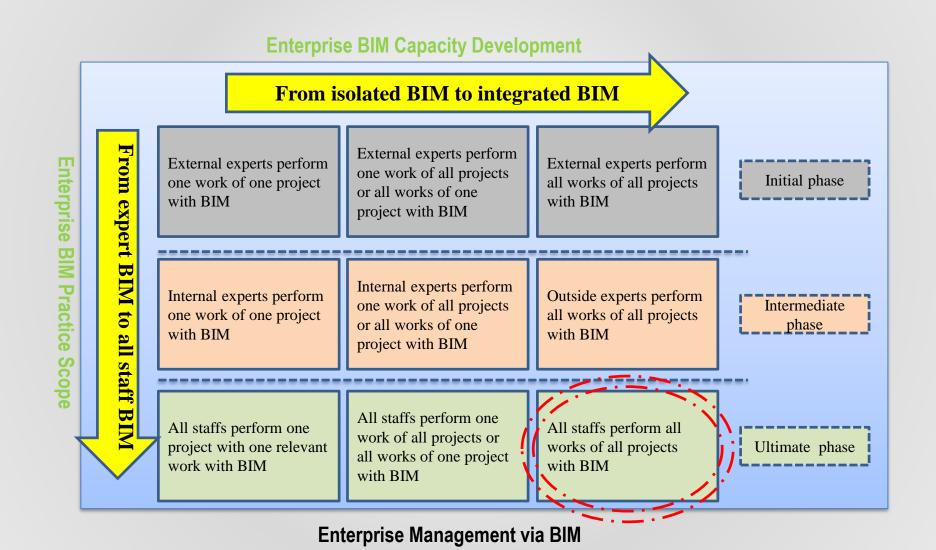
## BIM Management Mode Selection by Owners

### BIM features and usages

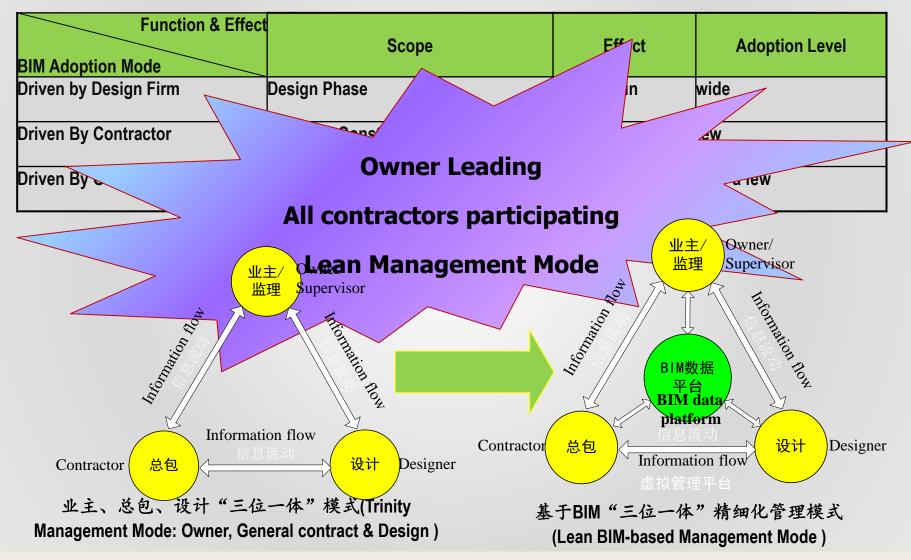


The bottleneck for the info technology adoption in building engineering is information sharing, and BIM is reliable solution for providing effective approaches of framing info sharing and management platform.

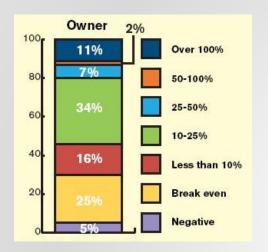
## **BIM Capacity Development**



## BIM Management Model: Options & analysis



## Opportunity of BIM Application



US owner BIM ROI McGraw-Hill Construction, 2009

Stanford CIFE center summarized huge gains and effects by BIM application according to 32 projects in US:

- 1) Eliminates 40% of the extra-budgetary changes
- 2) Time of cost estimation reduced by 80%;
- 3) The contract price reduced by 10% (the average profit of the contractor in the past five years is between 2.8% -3.3% in China);
  - 4) The duration of the project reduced by an average of 7%.

Total construction area of 2010 was 7 billion square meters, the finished area was 2.6 billion square meters, construction investment was 10 billion Yuan. However, each 10,000 square meters of residential construction generated 500-600 tones of construction waste and accounted for 25% of municipal waste, the amount of dust accounted for 22% of the city.

With BIM adoption, cost estimation time can be cut off by 80%, and 40% of the budget changes can be eliminated.

(China Construction Research Institute, 2012 statistics)



## Principle and strategy

#### **Three Principles of Lean Management:**

- All stuff participation & Specification
- Responsibility & Coordination
- Efficiency & Execution

#### **Shanghai Tower BIM Strategy Include:**

What is the BIM Strategy Goal and how to Schedule it?

How to use BIM to increase ROI, accelerate growth?

How to Setup a qualified BIM Management Team?

**How to Setup BIM Standard & Progress?** 

How to Manage & Coordinate all the designer contractor through contract terms

**How to Examine BIM Adoption & Achievements?** 

## Strategic Cooperation – Shanghai Tower & Autodesk

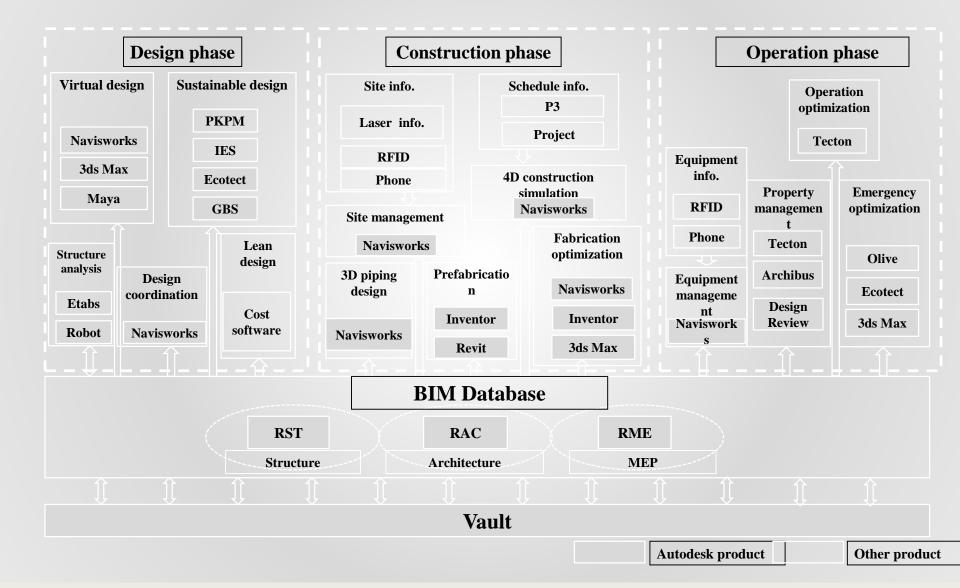


Shanghai Tower – Autodesk MOU Ceremony

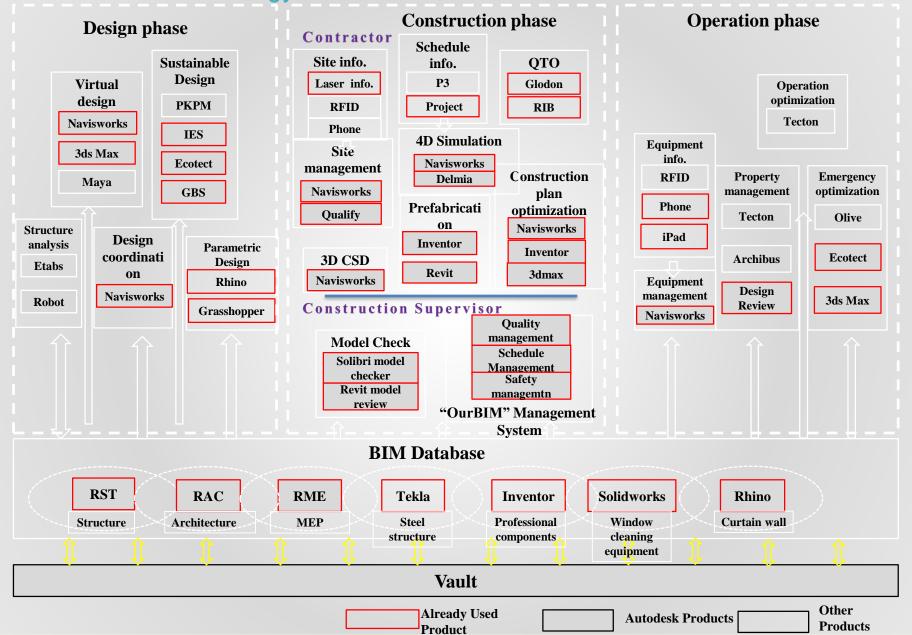


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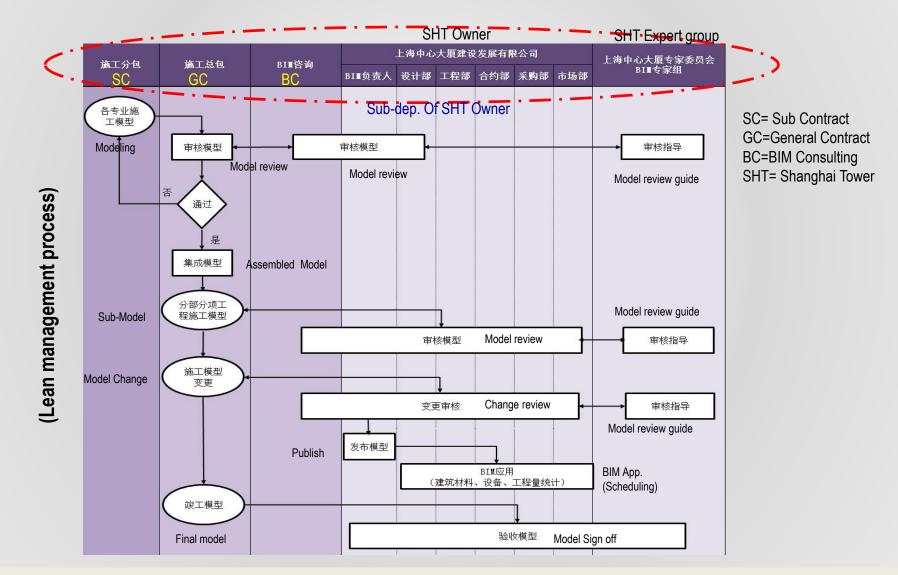
## Software and technology framework in 2010



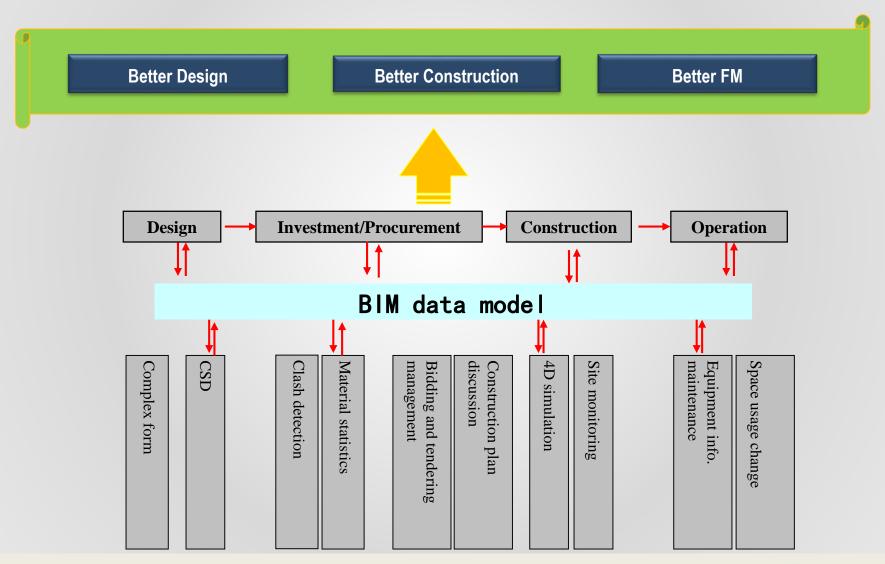
## Software and technology framework in 2013



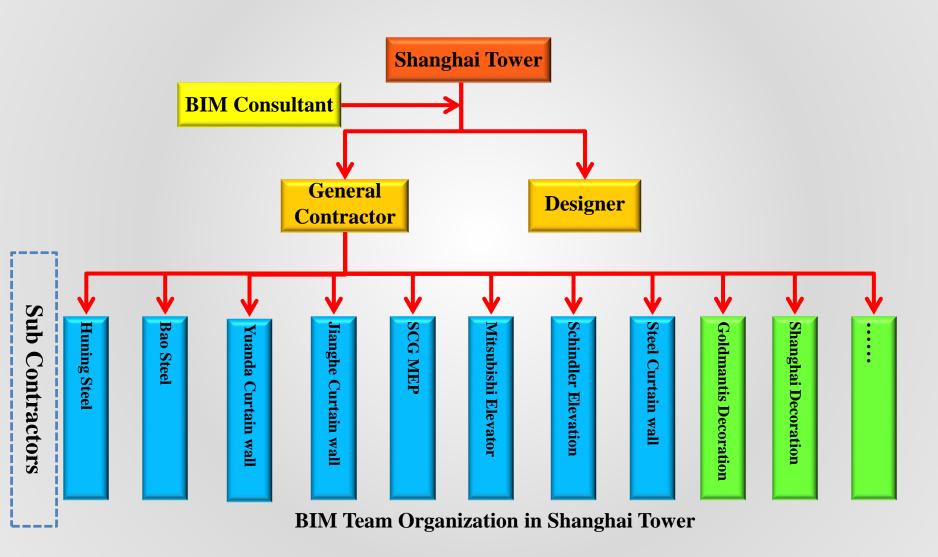
## Lean management process



### Goal with BIM



## Organization framework



### BIM Requirement in Tender Documentation

- BIM Requirement for Contractor
- BIM Requirement for Steel Subcontractor
- BIM Requirement for Elevator Subcontractor
- BIM Requirement for Curtain wall Subcontractor
- BIM Requirement for MEP Subcontractor
- BIM Requirement for Window-cleaning **Equipment Subcontractor**
- Etc.

#### 机电分包工程建筑信息模型化 (BIM) 要求。

分包商应负责在其服 4 3. BIM 模型要求↓

- 型,并按业主及总包商要表
- 1. 基本要求↓
  - 1) 分包商应负责在服: 自身三维技术应用:
  - 2) 分包商应建立完整: 开始 BIM 模型的创新 组织架构表和执行:
  - 3) 分包商应指派专业: 工作会议,以保证.
  - 4) 分包商应确保软硬
  - 5) 分包商在服务期内 度相一致的 BIM 模 型,同时向总包商: 的 BIM 模型集成到?
  - 6) 分包商提供的 BIM 相关顾问公司的审; +
  - 机文件的电子版。↓
  - 8) 在项目结束时,分
- 2. BIM 技术应用要求↔
  - 1) 通过 BIM 三维可视化 题并及时处理。+
  - 撞位置的检测报告,
  - 3) 基于 BIM 模型进行机
  - 4) 基于 BIM 模型及施工 视频等文件, 协调游

- 1) BIM 模型应能用于定义各方工作界面,满足上海中心项目对模型文件的划 分要求。₽
- 2) BIM 模型文件应按项目要求合理命名。↓
- 3) BIM 模型应包含机电工程中必要的构件,满足上海中心项目对模型构件的 建模范围和详细程度的要求,并与项目实际情况保持一致。4
- 4) BIM 模型构件都应按专业附着不同的颜色,以便有效识别和区分。→
- 5) BIM 模型中的构件应能存成独立的参数化族文件, 便于管理和各参与方的 重复应用。↓
- 6) 分包商应按照总包要求的模型格式来提交满足要求的 3D 模型。经过挑选 的模型将会被整合,分包商将会在后继工作中被要求维护此模型的 BIM 完整属性。₽
- 7) BIM 模型需合理组织和规划,确保能被各方应用。↓
- 8) BIM 模型的构件信息应能满足后期运营维护阶段的数据管理应用。可参考 《机电分包 BIM 模型运维信息要求》。业主和总包有权要求分包商根据项 目实际情况随时增加相关信息。₽
- 7) 分包商应提供所有: 4. BIM 数据的所有权和权利 ↔

所有 BIM 模型以及所有其他项目过程中产生的数据都归属于业主所有。↓ 所有 3D, 4D 和与 BIM 有关的信息均为保密信息。分包商在发布这些信息之

- BIM 应用资料和相产前,应确保得到业主的同意和授权,并做好相关的数据传递/交接纪录。4
  - 5. BIM 工作计划₽

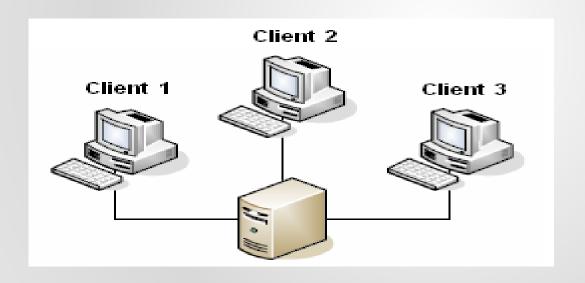
分包商应提供 BIM 模型的创建、维护和应用计划,以及 BIM 人力资源计划, 作为投标文件的组成部分。其中应至少包括以下几个时间节点的说明: →

, 成果描述♪	完工时间 ₽	ľ
BIM 组织架构表≠	合同签定后的 10 天内→	
BIM 执行计划书∂	合同签定后的 20 天内♪	4
最初的 BIM 模型↔	合同签定后的 60 天内⊅	4
施工深化图纸₽	与图纸一起递交 BIM 模型↓	4



## **Data Management Platform**

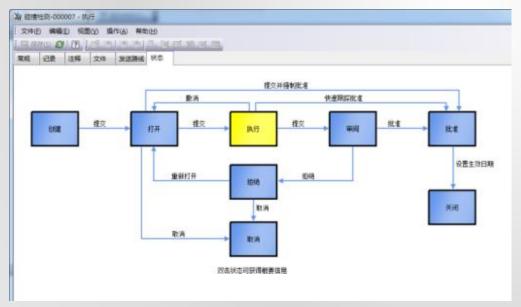
#### **Autodesk Vault**

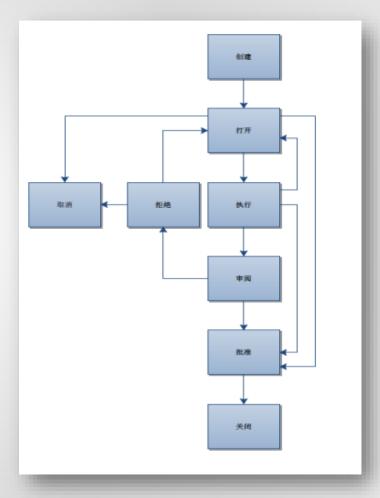




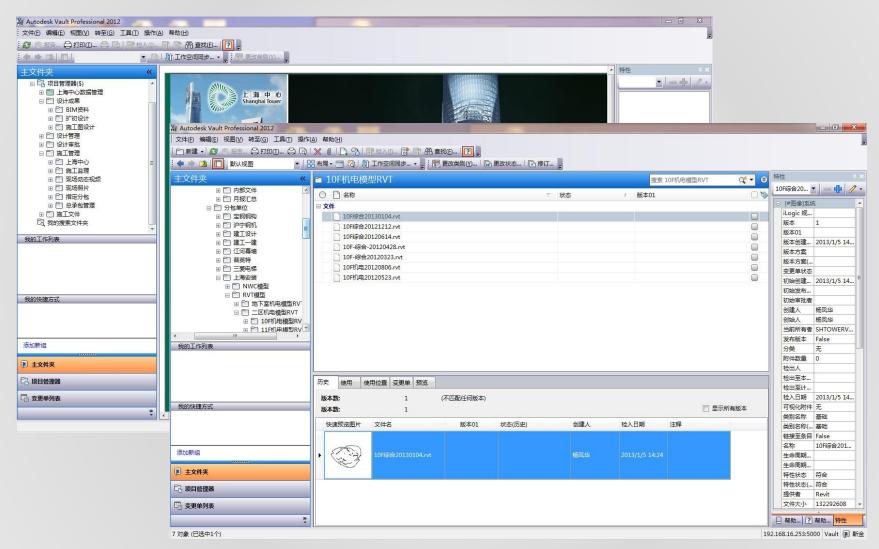
### Set up Vault platform to ensure the Accuracy, Timeliness and Safety of data

- Data centralized management and distribution by Vault
- Through change order, auxiliary BIM for each process to ensure the process can proceed smoothly
- Record auditing information and data, for convenience of reviewing
- Remind users by email and working list





### Data Management and Sharing by Vault



The data in Vault already surpassed 60G

## **BIM Standard**

# 上海中心 B

### 第二版

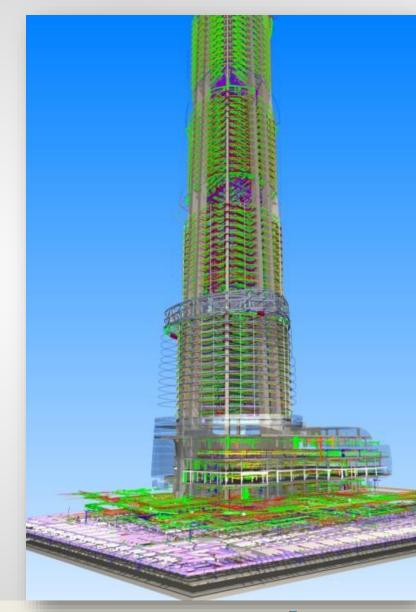
上海中心

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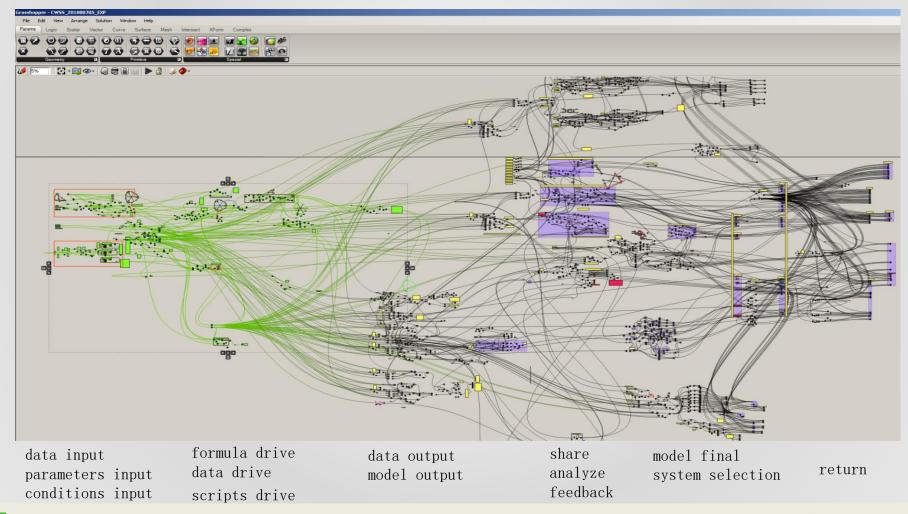
## Design Phrase

### **Visual Design**

- 1) Improve by multi-discipline collaboration
- 2) Improve by visual design management

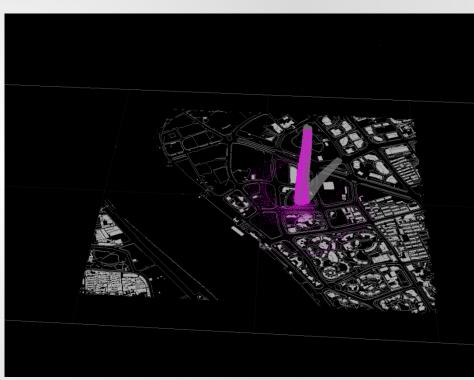


### **Parametric Design**



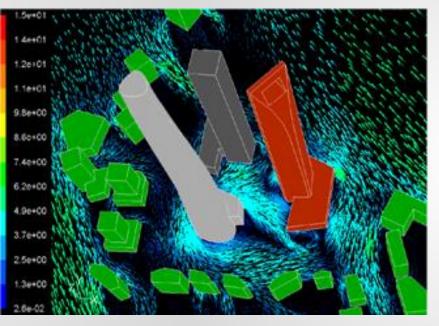
### **Sustainable Design**



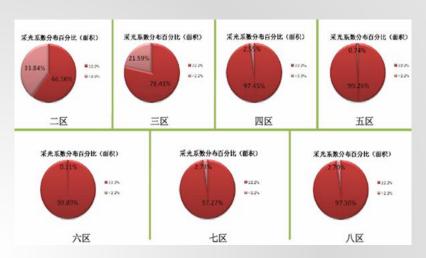


**Light Pollution Analysis** 

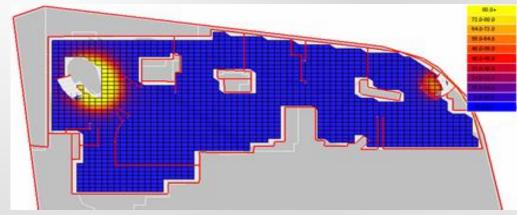
### **Sustainable Design**



Building wind environment simulation



Indoor natural lighting simulation

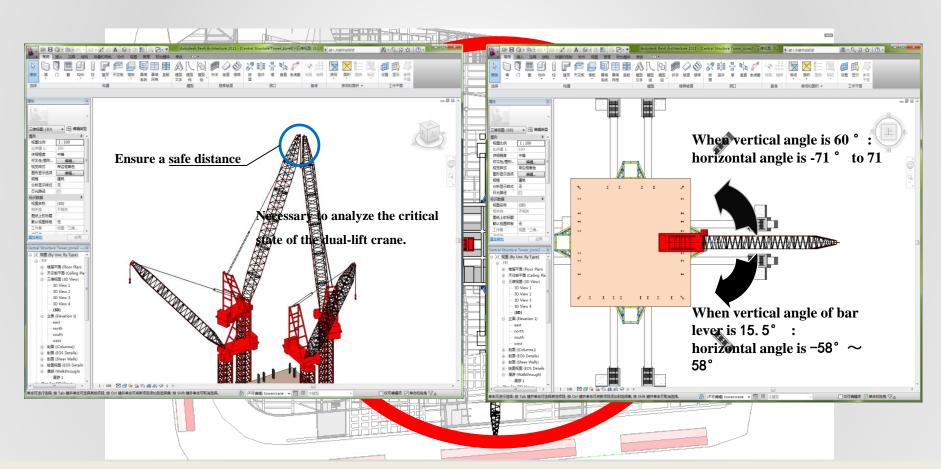


Underground natural lighting simulation

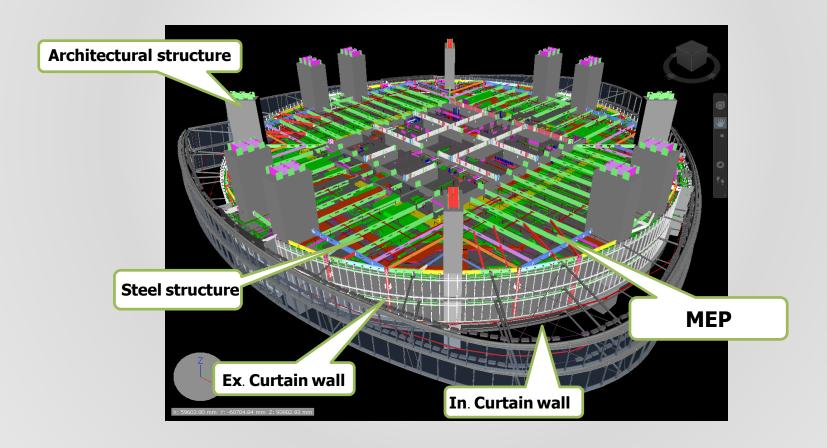


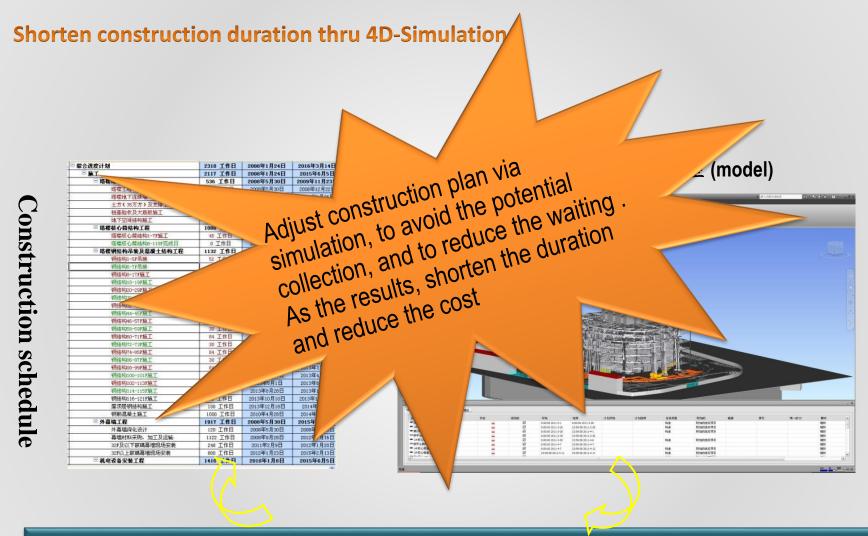
## Construction phase

### Improve construction management efficiency thru visualized simulation



### Improve construction efficiency via multi-discipline collaboration

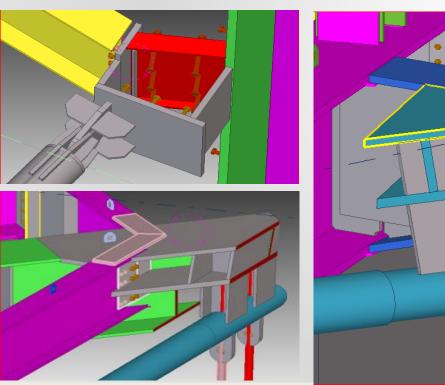


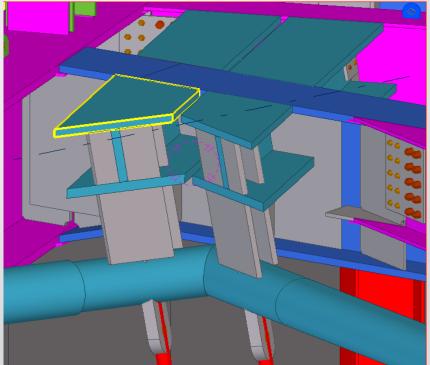


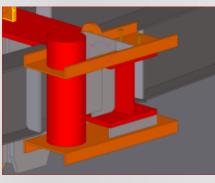
**Shorten Construction Duration & Decrease Cost via BIM** 

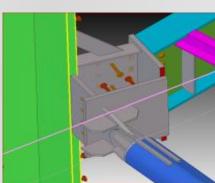
#### **Lean Fabrication and Construction**

Improve the efficiency and reduce the cost in steel work thru pre-assemble simulation





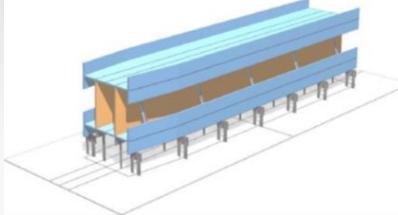




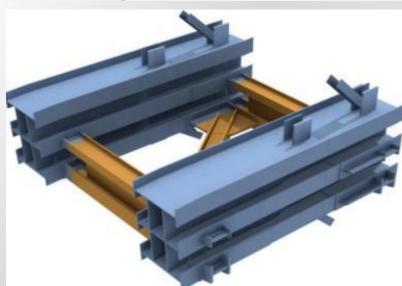
**AUTODESK** 

#### Lean fabrication and construction with BIM model

Improve the efficiency and reduce the cost in steel work thru pre-assemble simulation



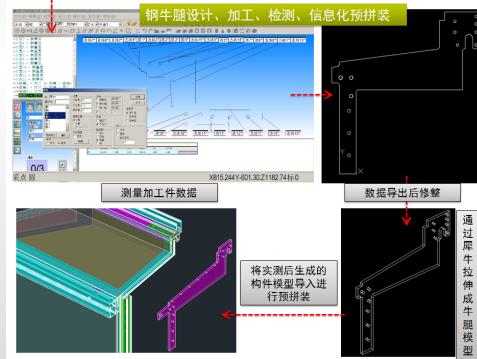




#### **Lean Fabrication and Construction**

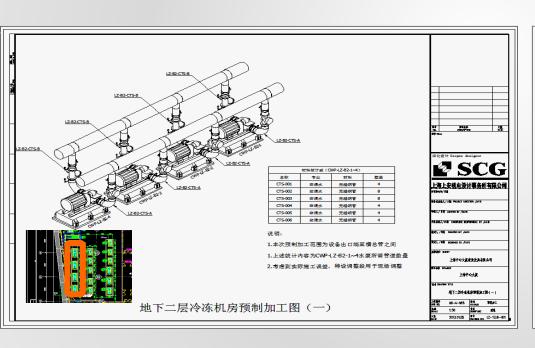
Curtain wall: Improve the efficiency of design and installation thru pre-fabrication & pre-assemble simulation

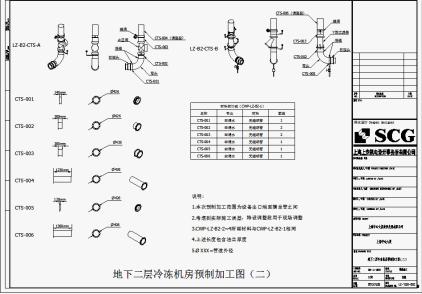




#### Lean fabrication and construction

MEP: Improve the efficiency and quality of design and prefabrication thru detailed design and pre- assemble simulation with BIM

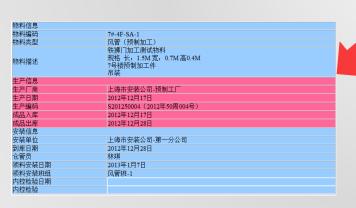


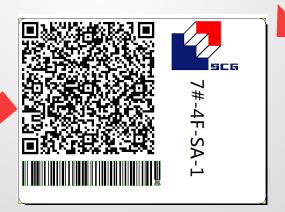


#### Lean fabrication and construction

MEP: Improve the efficiency and quality of design and prefabrication thru detailed design and pre- assemble simulation)

Retrieve info via scanning code on ducts







Retrieve electronic info from paper

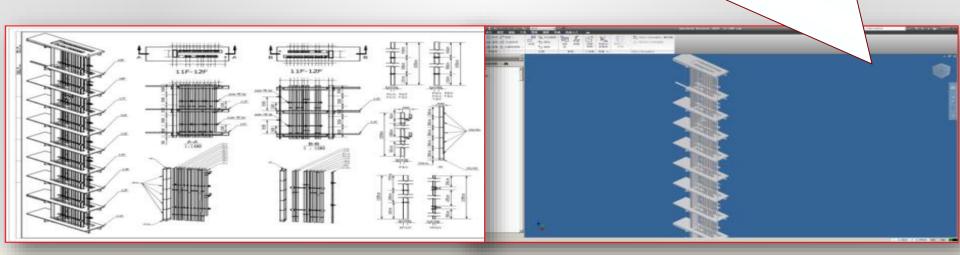
Retrieve info of location ,properties & parameters, including installer, installation time

#### Lean fabrication and construction

MEP: Improve the efficiency and quality of design and prefabrication thru detailed design and pre-assemble simulation

#### Benefits from Lan Prefabrication and construction plan:

- 1) 60% site work reduction
- 2) 90% reduction in hazard and poisonous work, ex. welding, glue, etc.)
- 3) 70% prefabrication of duct and pipe



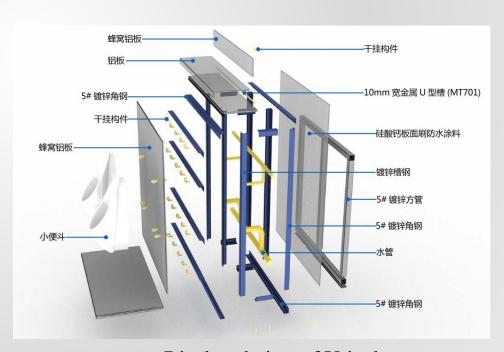


#### Lean fabrication and construction

# BIM for Decoration: improve quality and efficiency and reduce site work thru BIM model based design



Urinal unit



Displaced view of Urinal

#### Lean fabrication and construction

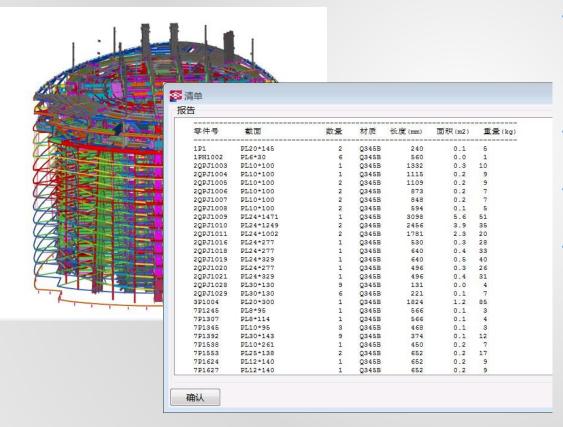
BIM for Decoration: improve quality and efficiency and reduce site work thru BIM model based design



BIM Model vs. On-site Installation Results

#### **Quantity Take-off by BIM**

Architecture, Steel, MEP, Curtain wall, Decoration

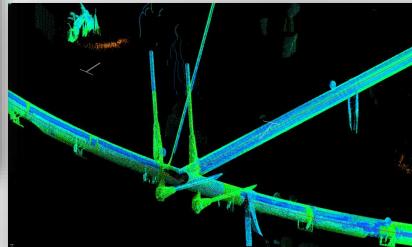


- Info. lost from design model to QTO model
- Lack of QTO info. in design model
- **Modeling rule difference**
- etc.

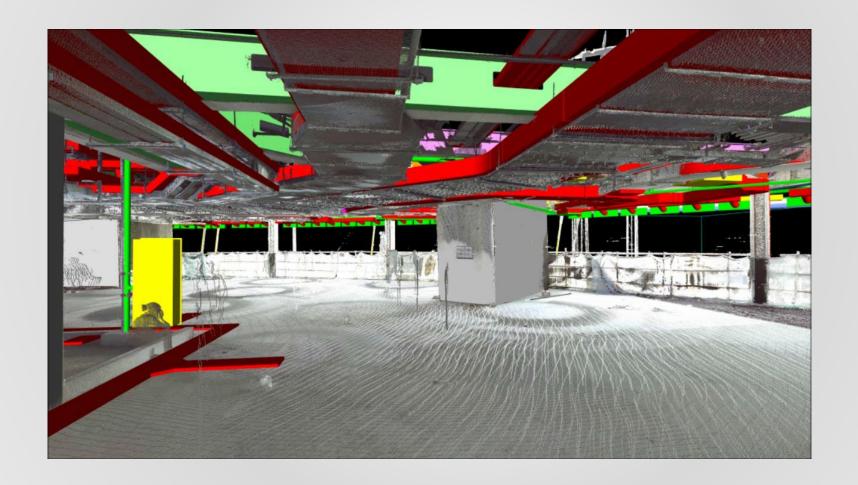
#### Site monitoring via 3D laser scanning and BIM

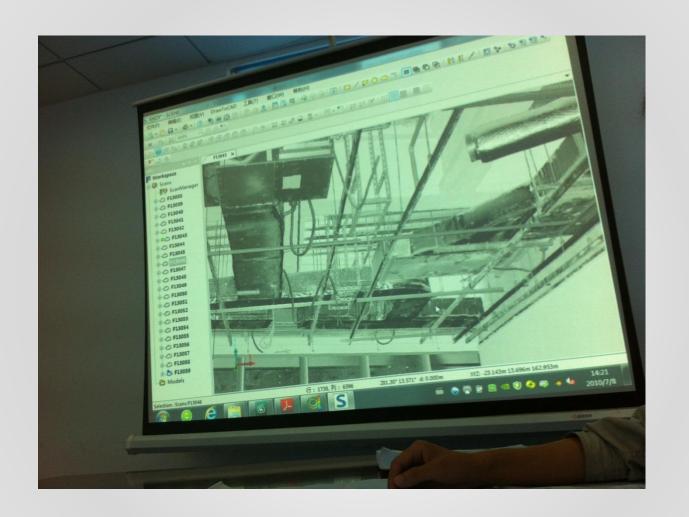






#### Site monitoring via 3D laser scanning and BIM





#### **Drawings to models**







#### **BIM Practice by Construction Supervisors**

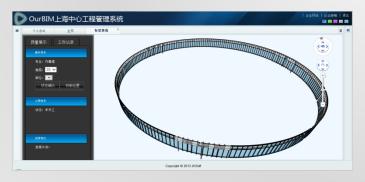
With BIM, supervision work extended to the design stage, construction preparation stage, construction stage and completion stage.

- Design stage initial confirmation
- Construction preparation stage intuitive understanding
- Construction stage management of quality, schedule and safety
- Completion stage model confirmation and information integration

### **OurBIM System**



One platform two sets of models management function







#### Schedule management: record



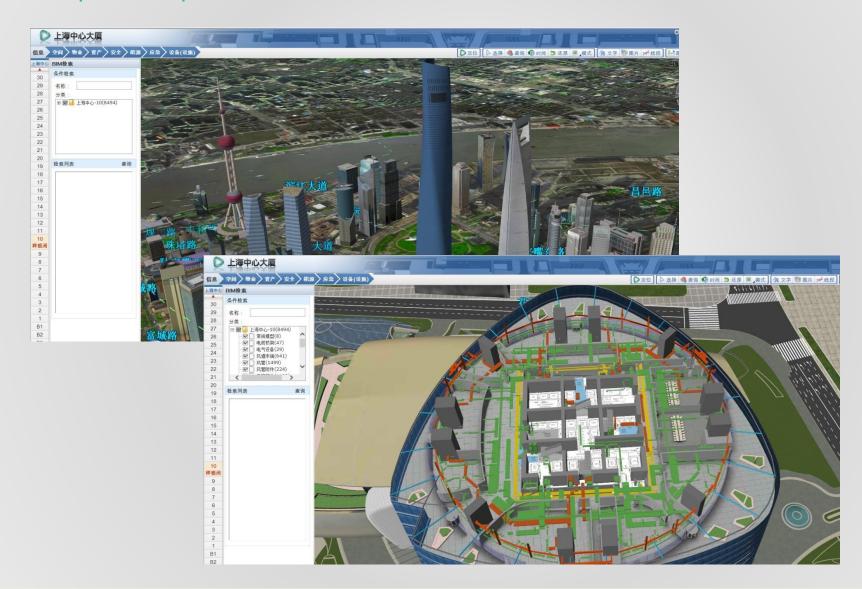
#### **Quality management: label**



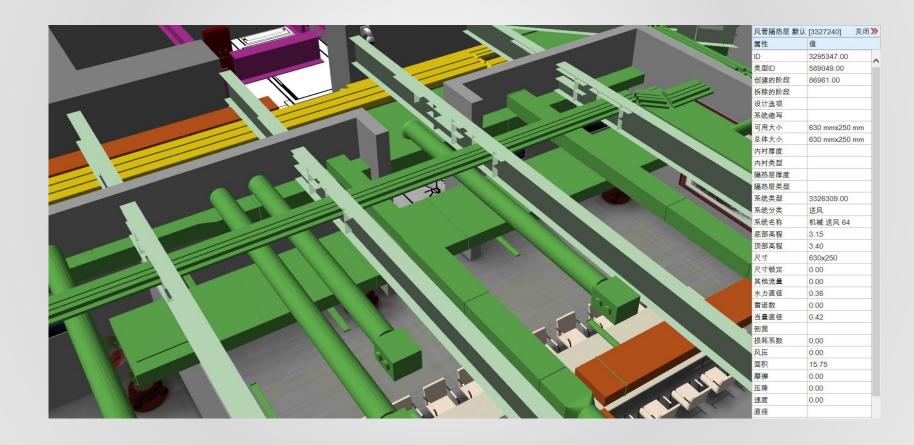
#### Safety management: analysis



## Operation phase



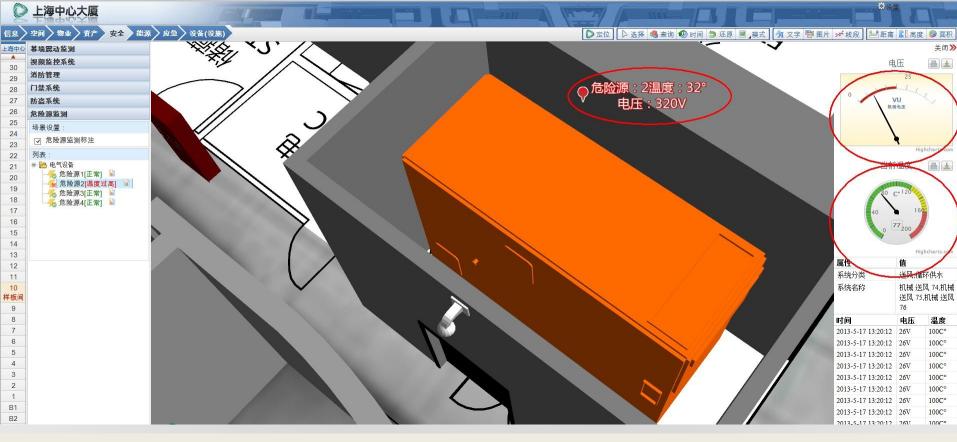
#### **Asset management**



#### **BAS** monitoring

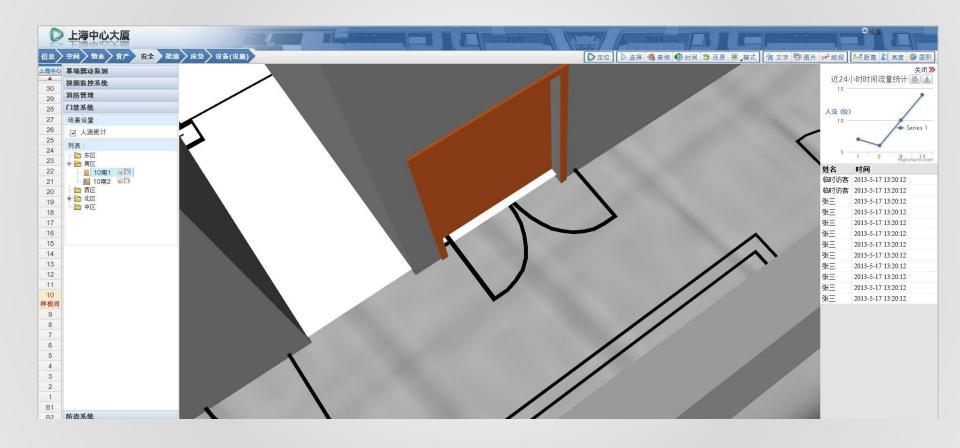


#### **Hazard monitoring**

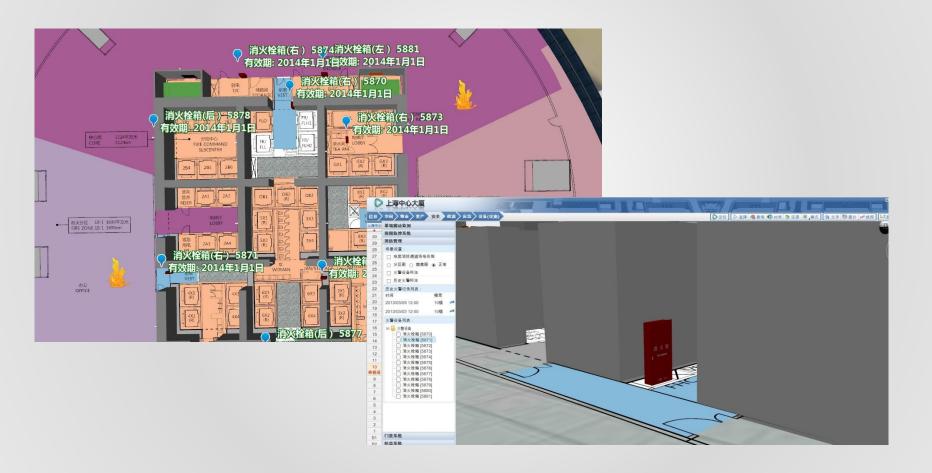




#### **Access control and personnel management**



#### Fire extinguishing system management



#### Disaster warning and emergency response



#### **Economic Indicator of BIM**

# BIM economic indicators (reference)

(= 0=0= 0==00 )	
ex.opening	unit cost of direct construction(CNY)
slab opening	2600
block opening	19800
block opening	5400
MEP opening	1600
total conflict	8400
total cost	10, 000, 000
average unit cost	1190. 48

BIM economic indicator estimation of SHT (by reference unit cost of conflict)

(2) 1010101100 011110 0050 01 001111100)		
area	unit	
9F model floor	4656.1m²	
10F model floor	4648.4m²	
total area of model floor	9304.5m²	
total area of Shanghai tower	570000m²	
total conflict of model floor	1013	
reference average cost	1190.48CNY	
total cost of model floor	1,205,952.38CNY	
total economic indicator	73,877,463.29CNY	
cost of SHT		
total economic indicator	, ,	

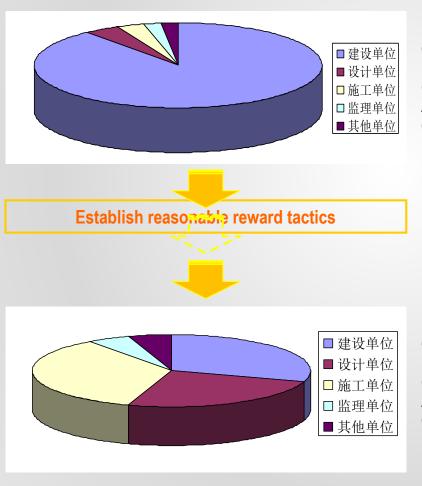
#### BIM economic indicator estimation result of Shanghai tower (Cost per changes)

Analogy

SHT Total	CNY 12 billion
Change rate	3%-5% in average
Fee subject to change	CNY 360 million)

Shanghai Tower save at least CNY 100 million with BIM adoption

#### **Viable Benefit Allocation**



Owner
Design Institute
Construction companies
Audit companies
Other



Owner
Design Institute
Construction companies
Audit companies
Other

Reward the companies with the saved cost subject to new tech adoption, and put the statement inside the contract.

#### Reflections

- 1. The mode is decided by enterprise development strategies
- •Involve lean BIM-based mode gradually into the company's management activities
- Shanghai Tower set up a structure to involve all parties
- •Invited BIM consultants to take (as much as) advantages of BIM

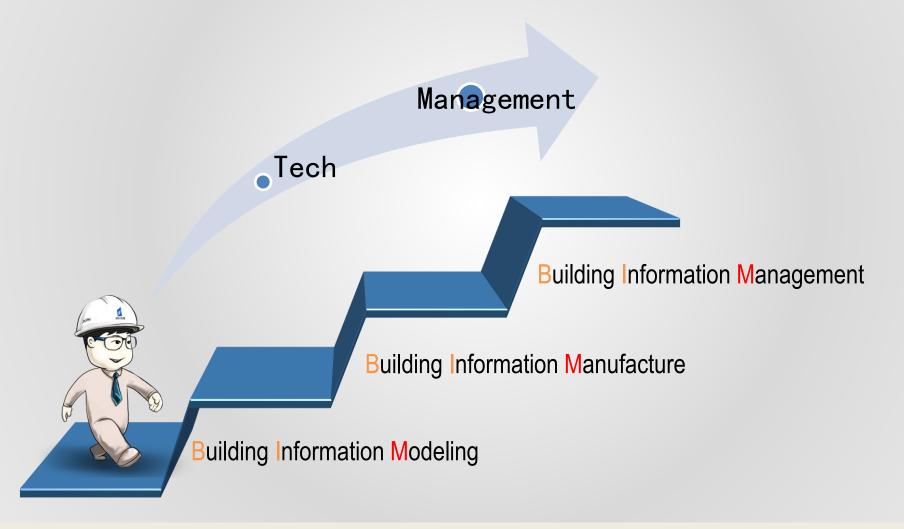


#### 2. Need to setup national BIM Implementation and related standards

- •The overall BIM adoption in China is at the very primary stage
- Lacking of national-wide standards
- Lacking of mechanism for BIM adoption
- Suggest government set up unified BIM standards and promote BIM into real practices

#### Reflections

#### **Real BIM Management by BIM Tec- How?**





# Science and Technology empower the new economy

