

Using Autodesk® Building Design Suite Premium to Deliver a Lean Modularized Project

RJ Reed VDC Manager Matt Vanture VDC Engineer

The Whiting-Turner Contracting Company

Class Summary

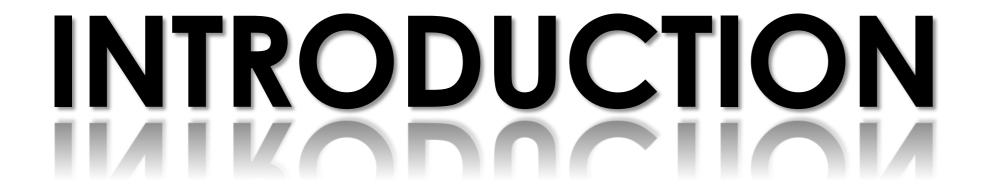
In this class, we will dive into the concepts and practices we used to bring the most to the deliverable for the owner through use of Autodesk® Navisworks® Manage, Autodesk® Revit® Architecture, AutoCAD® MEP, AutoCAD®, and Autodesk® Inventor® software.

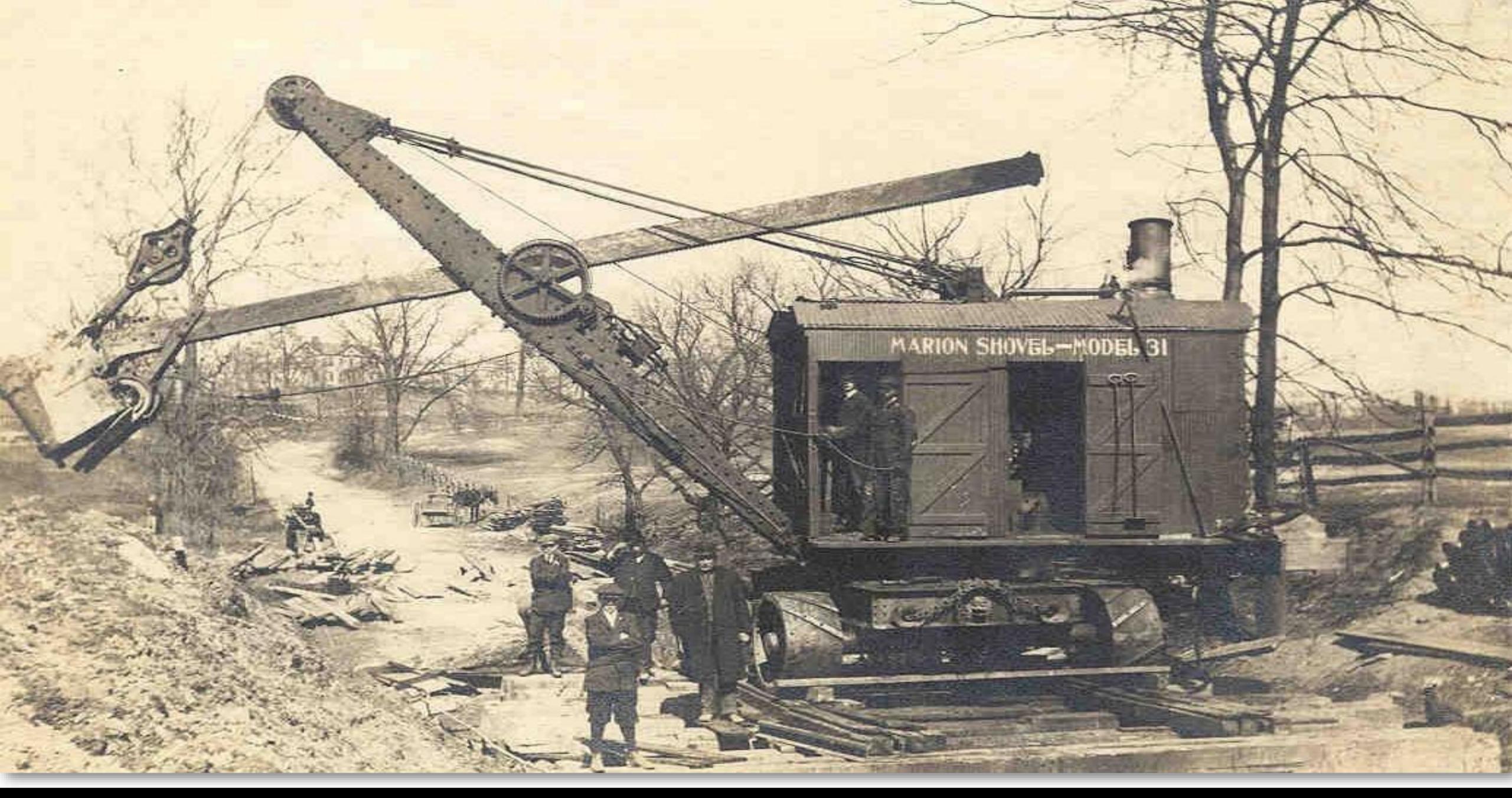
We will show you how to work towards bringing only value-added work to a project by eliminating non-value-adding steps while also working towards better quality assurance and quality control by modularizing the construction process where it has proven possible through studies using the design suite.

Learning Objectives

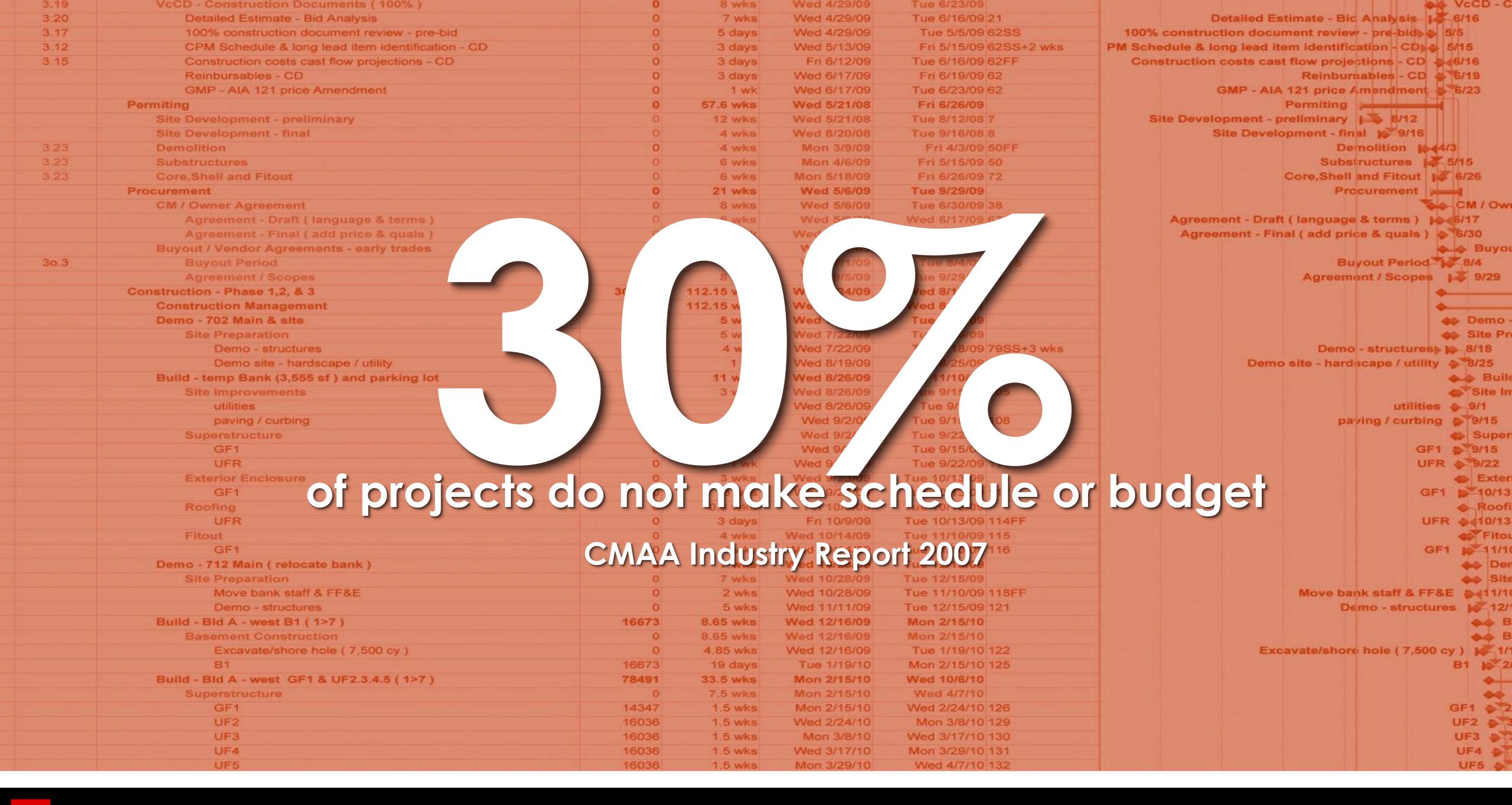
At the end of this class, you will be able to:

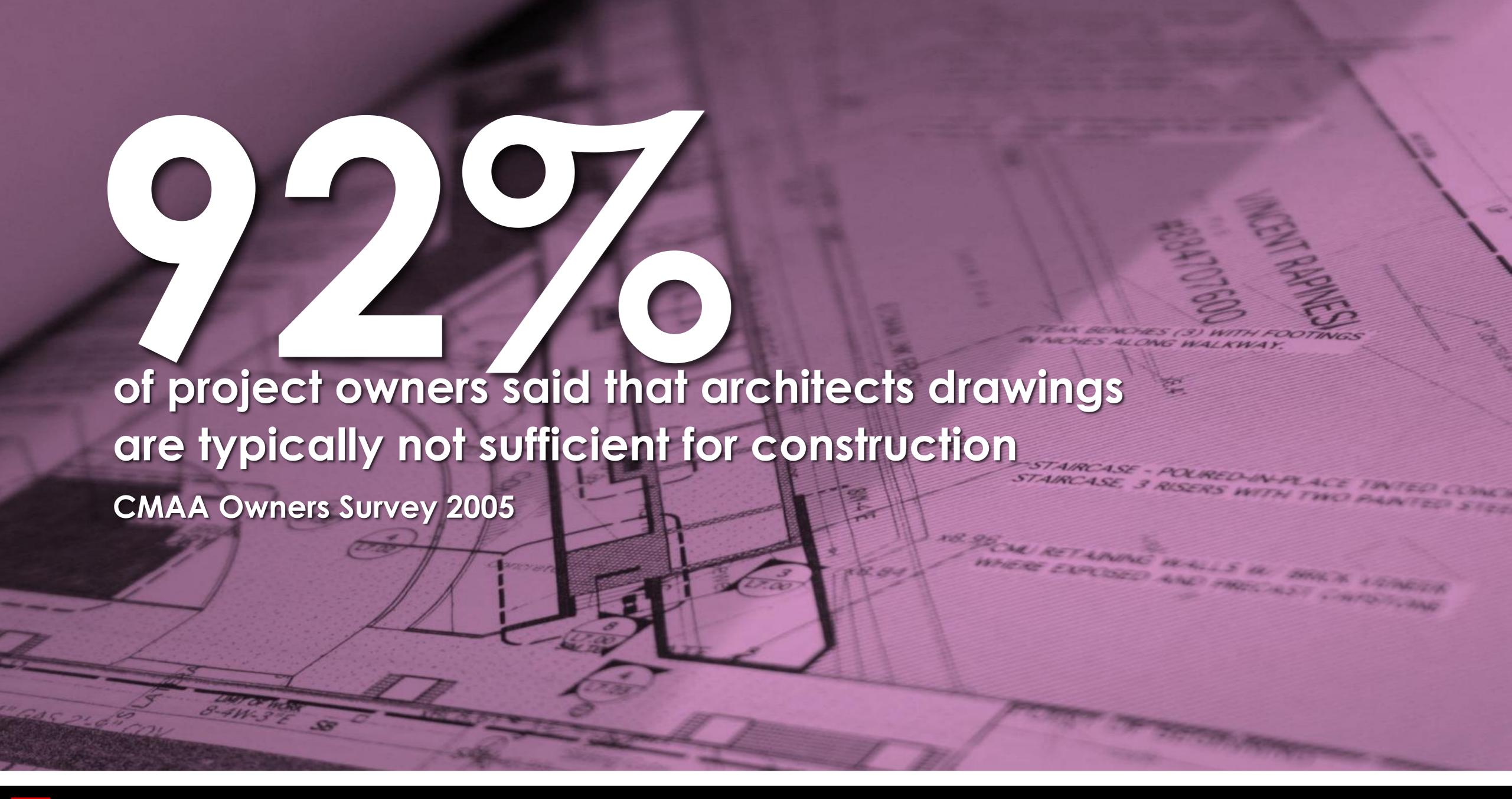
- Create a workflow to make your team more reliable by tracking construction issues with Navisworks
- Define a methodology for tracking materials through the delivery process to facilitate the Last Planner® System
- Collaborate better with Autodesk® BIM 360[™] cloud-based BIM solution and eliminate unused intellectual capacity by enabling everyone to do the job
- Analyze modularization possibilities by integrating Inventor components into Revit and Navisworks

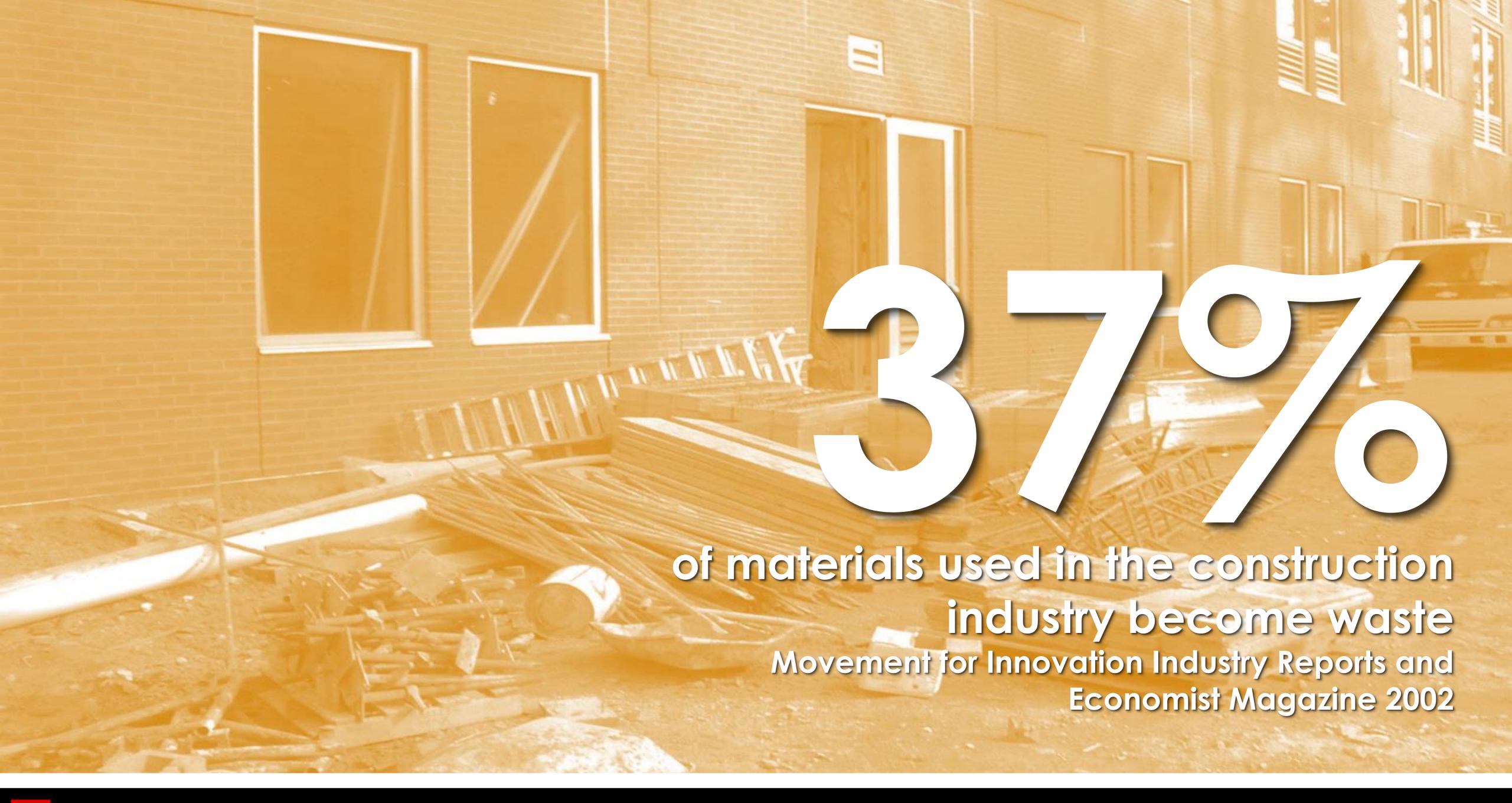




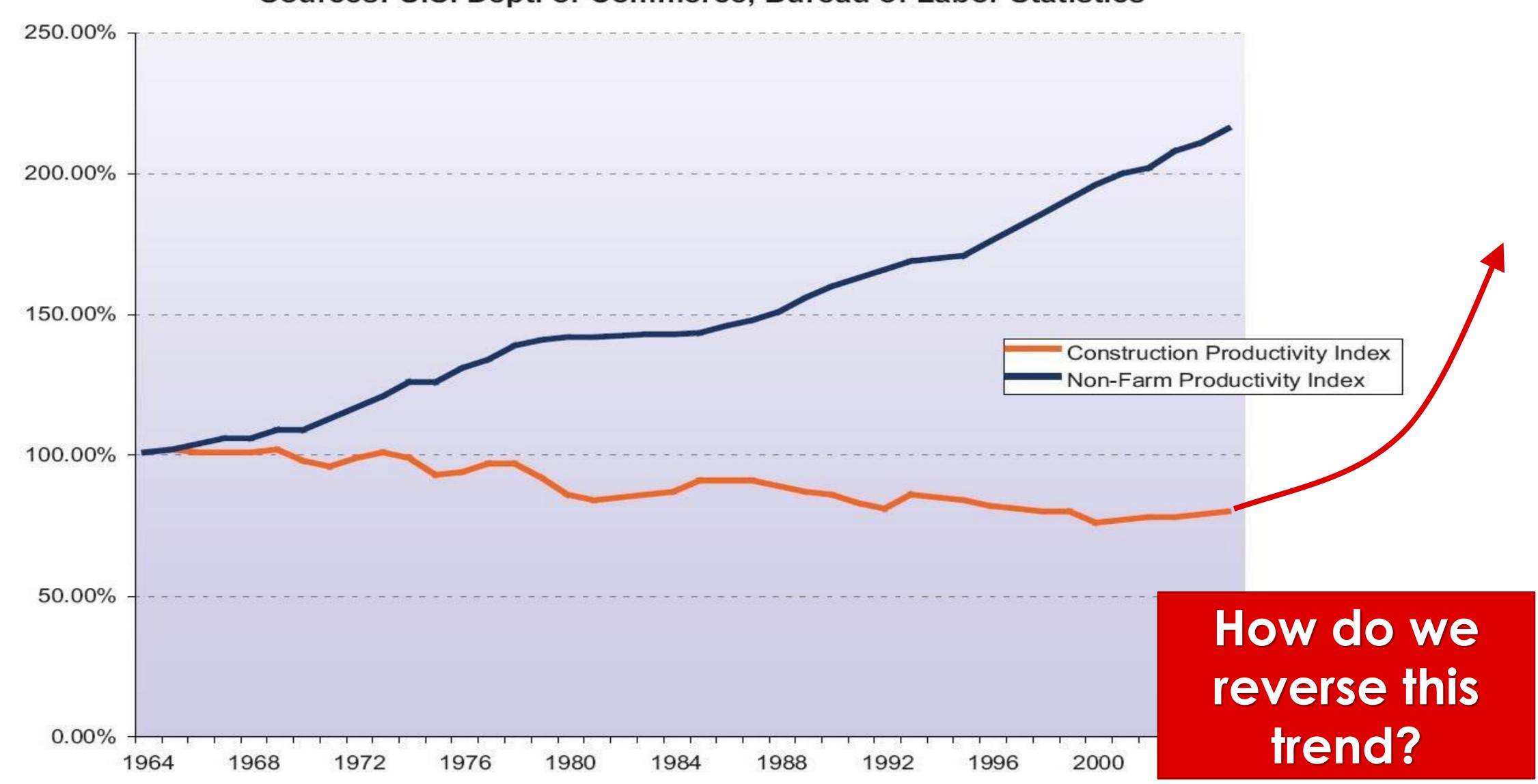








Constant \$ of Contracts/Workhours of Hourly Workers Sources: U.S. Dept. of Commerce, Bureau of Labor Statistics





... Learn from the practices of other industries

INOVATION

"There's a way to do it better - find it."

Thomas Edison

Technology of Building

DELIVERY PROCESS

BUILDING INFORMATION MODELING

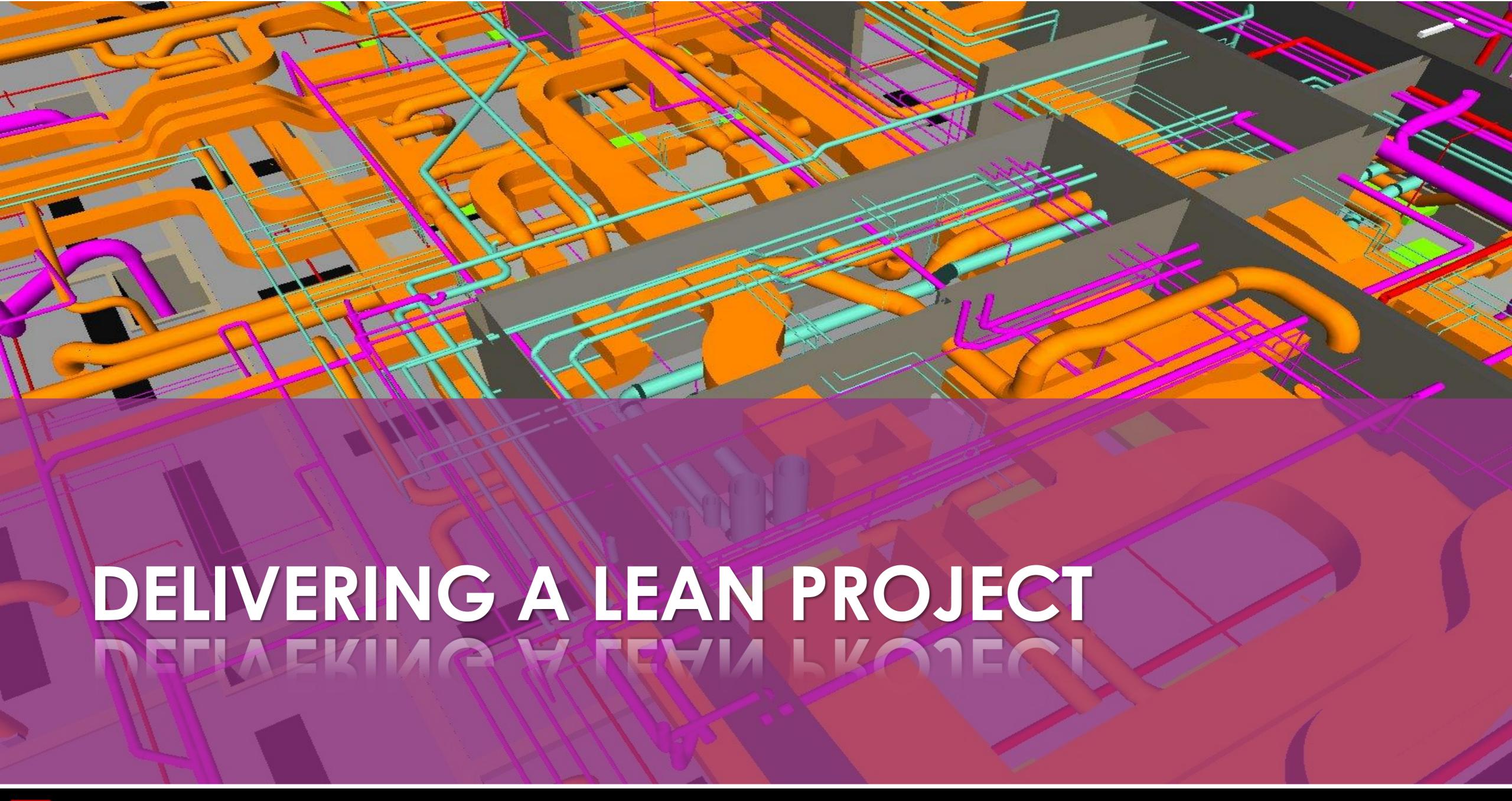
OFFSITE FABRICATION & MODULARIZATION

Building Technology

NEW BUILDING
MATERIALS

INTELIGENT BUILDING
SYSTEMS

SUSTAINABLE BUILDING PRODUCTS



LEAN Principles

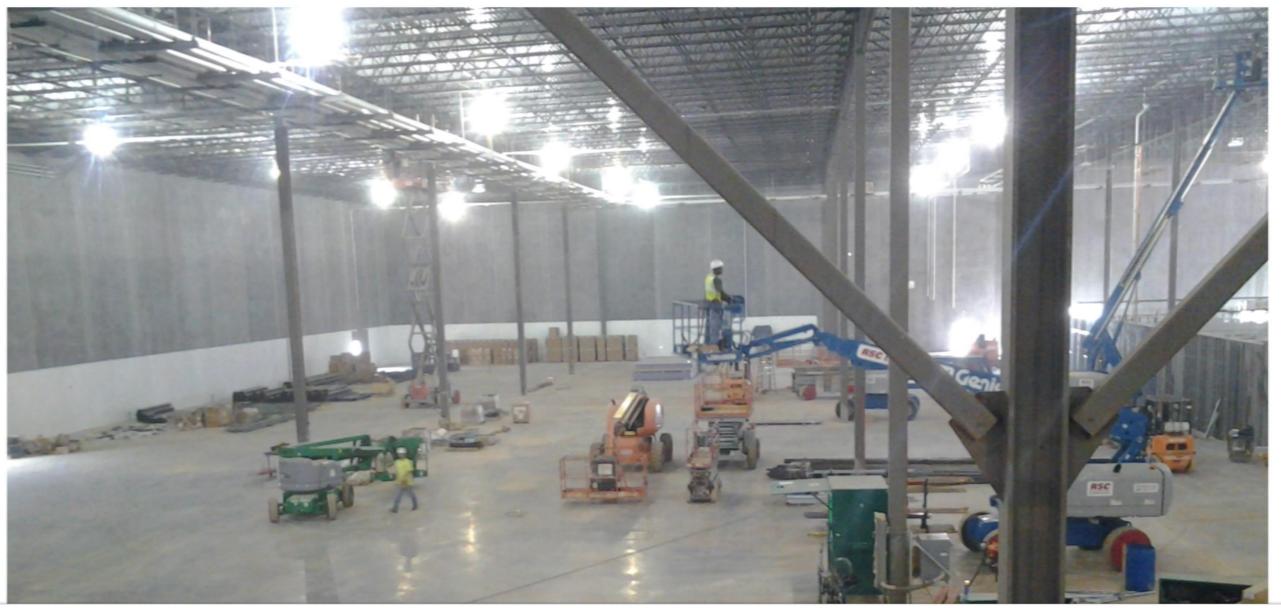


Seeing Waste:: Excess Inventory



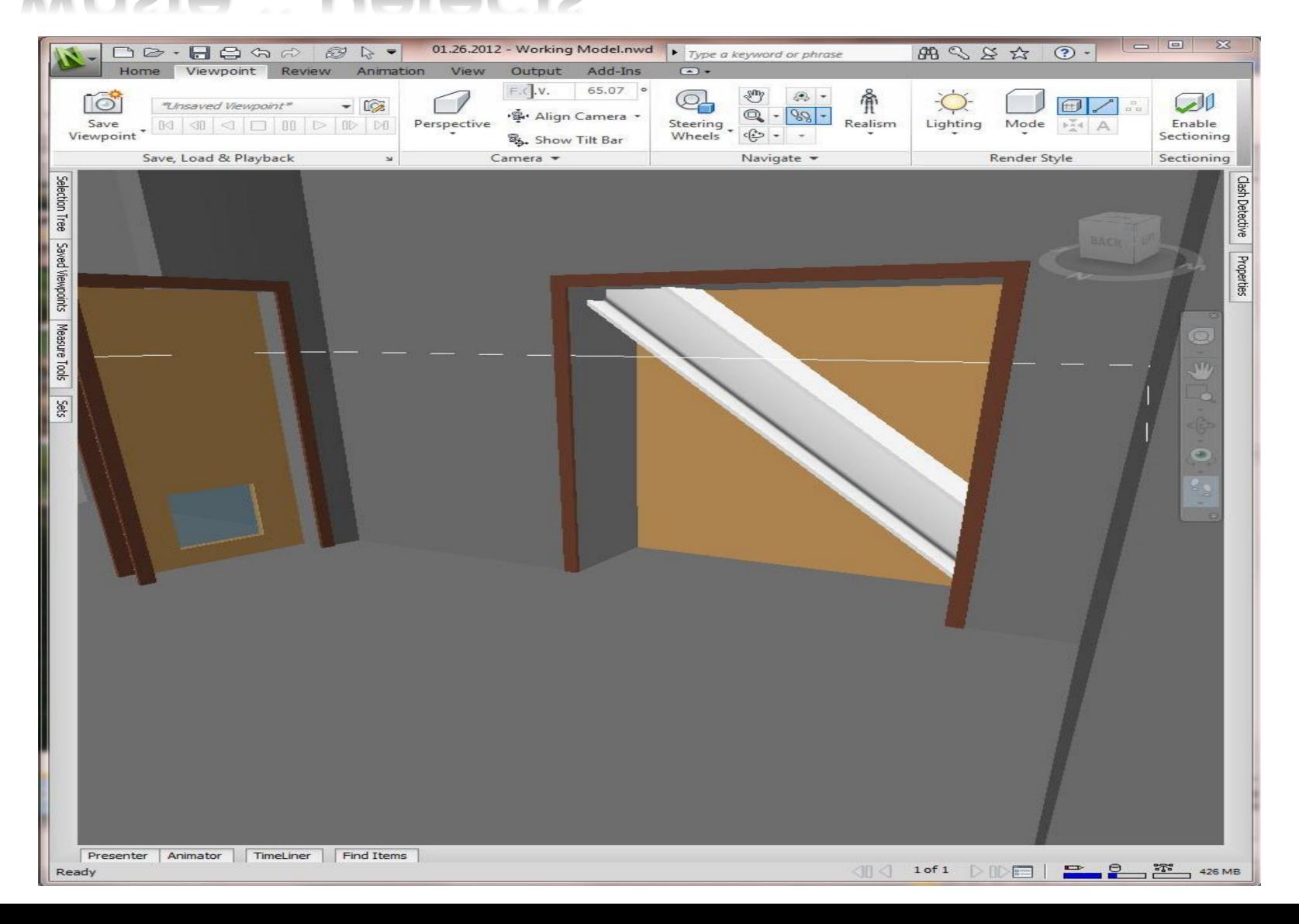
Seeing Waste:: Excess Motion





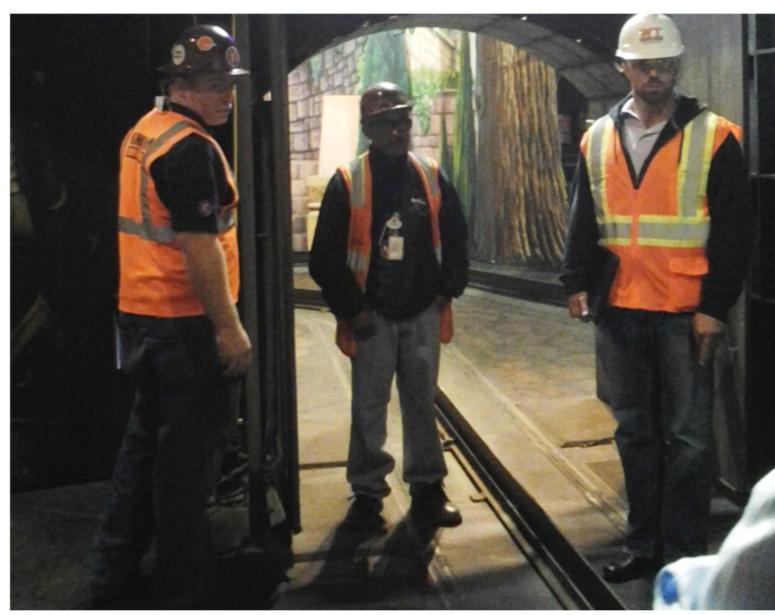


Seeing Waste:: Defects



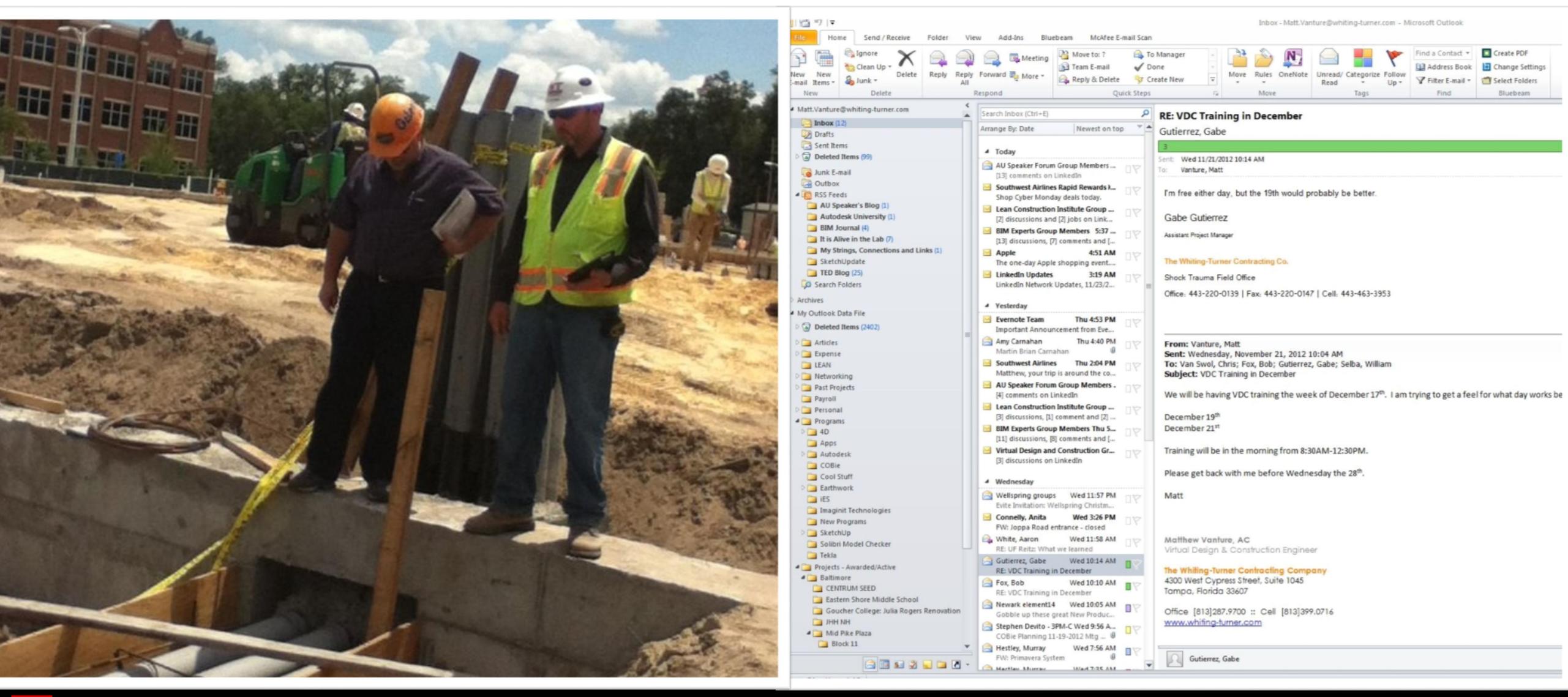
Seeing Waste:: Unused Intellectual Capacity







Seeing Waste :: Chase-Up



The Last Planner System



- 1st Meeting What are you doing?
- 2nd Meeting Did you do what you said you were going to?
 - If not,
 - Why not in a few words
 - Categorize [weather, planning, coordination, materials...]
 - What are you doing?
- 3rd Meeting Did you do what you said you were going to?
 - If not,
 - Why not in a few words
 - Categorize [weather, planning, coordination, materials...]
 - What are you doing?
- Etc.

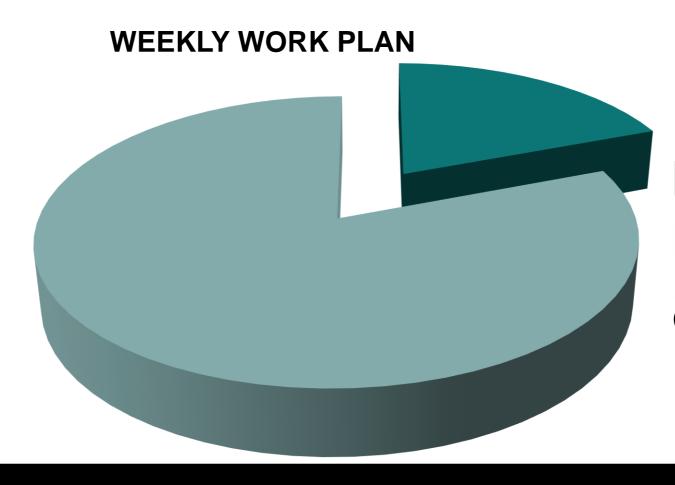
Weekly Pull Scheduling



Weekly Pull Scheduling

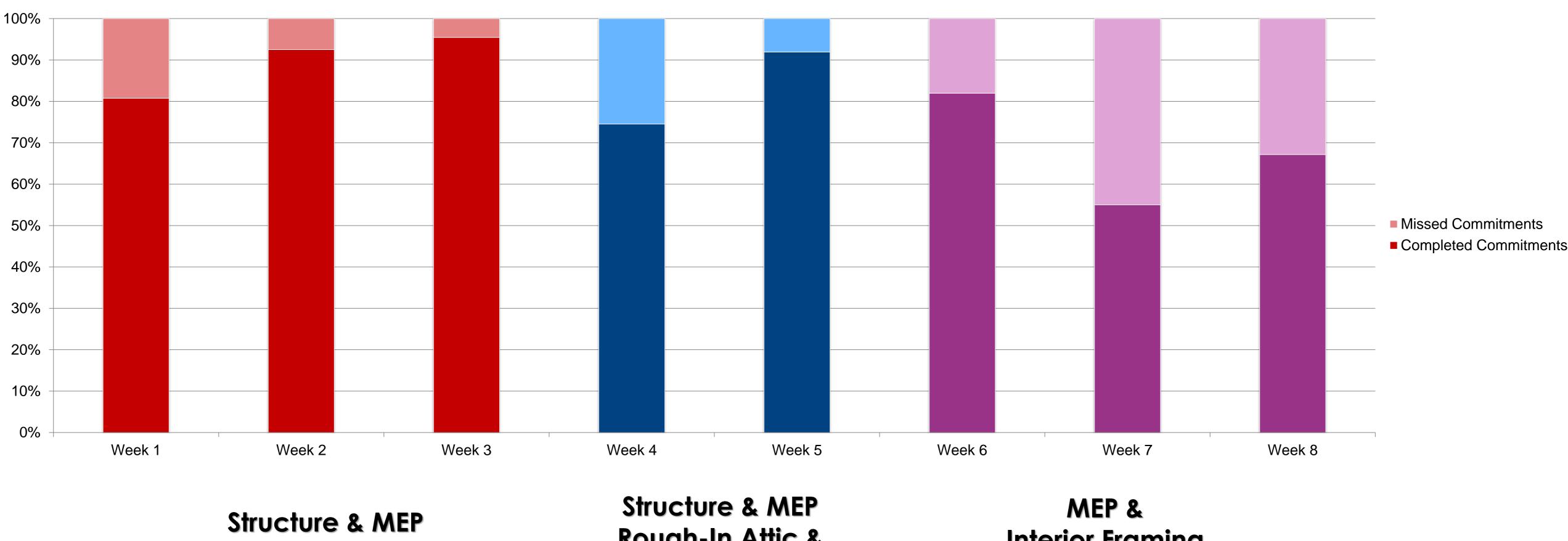


			WEEKLY WORK PLAN									
	CONTRACTOR	VHITING-TURNE	ER .		CA1	<u>regorii</u>	S OF VA	ARIANCE	<u> </u>		TOTAL ACTIVITIES	26
	PROJECT NAME	GRAND FLORIDIAN EXPANSION			1 RESOURCES						ACTIVITIES COMPLETED	21
	PROJECT LOCATION	VALT DISNEY VORLD, FL			2 PLANNING/COORD						PERCENT PLANNED	81%
	JOB NUMBER	12930	3	WEATHER						COMPLETE		
	PLANNER NAME	ALFREDO LODI		4	LOGISTICS							
	ASSIGNMENT DESCRIPTION Criteria for release of assignments	Щ	ORGANIZATION	5					-			
		<u>#</u> z		6	7 OWNER CHANGES				_	-		_
		RESPONSIBLE			STARTING ON		20-Jul-12		-		PPC ANALYSIS	
	Safe - Defined - Sound - Proper Sequence - Right Size - Able to Learn	5 #				TUE VED		T. 15	DONE?		FFC ANALISIS	Τ.
#	Gare - Dennieu - Goung - Froper Gequence - Fright Gize - Able to Learn	<u></u>		FRI	MUN	IUE	MED	THR	1 00	INE?		<u>غ</u> پ
₽		"		20-Jul	23-Jul	24-Jul	25-Jul	26-Jul	YES	lno l	REASONS FOR VARIANCE	0'
001	COMPLETE LVL 4 - POUR C DECK FORMING - 90%	S.DELLER	CCK CONCRETE	×					YES			
	CONTRECTE EVERY TOOLIC BEEKT OF INMINIOUS 30%	C MODETA	CONCORDINE	×					YES	 		_
002	ROUGH-IN SLEEVES - LVL 4 - POUR B & C	C. MORETA	RANDALL MECHANICAL	^_					TES	\sqcup		
003	SET SURVEY CONTROL - LVL 4 - POUR C	M. RETTSTATT	WT (TATC)		×					NO		
004	DRAWINGS FOR LVL 5-7 ELEC ROUGH-IN	A. LODI	WT		×				YES			
005	SET HANGERS / SLEEVES - LVL 4 - POUR C (1/2 DAY)	J. MARTIN	MCC MECHANICAL		×				YES			
900	LAYOUT SLAB - LVL 4 - POUR C	J. CURL	TRICITY		×					NO		
007	ROUGH-IN SLEEVES - LVL 4 - POUR C	C. MORETA	RANDALL MECHANICAL		×				YES			
008	SLEEVES & INSERTS - LVL 4 - POUR C	J. MARTIN	MCC MECHANICAL		×				YES			
009	DEP WATER APPROAL	A. LODI	VT		×					NO		
010	RCID INSPECTION (LVL 4 - POUR C)	M. RETTSTATT				×				NO		\top
011	SET HANGERS / SLEEVES - LVL 4 - POUR C	J. MARTIN	MCC MECHANICAL			×			YES			
012	LAYOUT/INSTALL SLEEVES & INSERTS - LVL 4 - POUR A1	J. MARTIN	MCC MECHANICAL			×			YES			
013	LAYOUT SLAB - LVL 4 - POUR C	J. CURL	TRICITY			×				NO		
014	ROUGH-IN SLEEVES - LVL 4 - POUR C	C. MORETA	RANDALL MECHANICAL			×			YES			
015	ROUGH-INELECTRICAL - LVL 4 - POUR B	J. CURL	TRICITY			×			YES			
016	POUR SLAB LVL 4 - POUR A1	S.DELLER	CCK CONCRETE				×		YES			
017	FORM DECK - LVL 4 - POUR C (REMAINING 10%)	S.DELLER	CCK CONCRETE				×		YES			
017A	SET BAND LINES & BOTTOM MAT REBAR - LVL 4 - POUR C	S.DELLER	CCK CONCRETE				×		YES			
018	ROUGH-IN ELECTRICAL - LVL 4 - POUR B	J. CURL	TRICITY				×		YES			
019	FORM / POUR VERTICAL WALLS/COLUMNS - LVL 4 - POUR A1	S.DELLER	CCK CONCRETE					×	YES			
020	OTDESCO DE CADLE ANA A DOUD M	S.DELLER	OOK OONODETE					×	YES			\neg



First Week Results :: 07.26.12
Percent Planned Complete
81% of 26 Total Activities

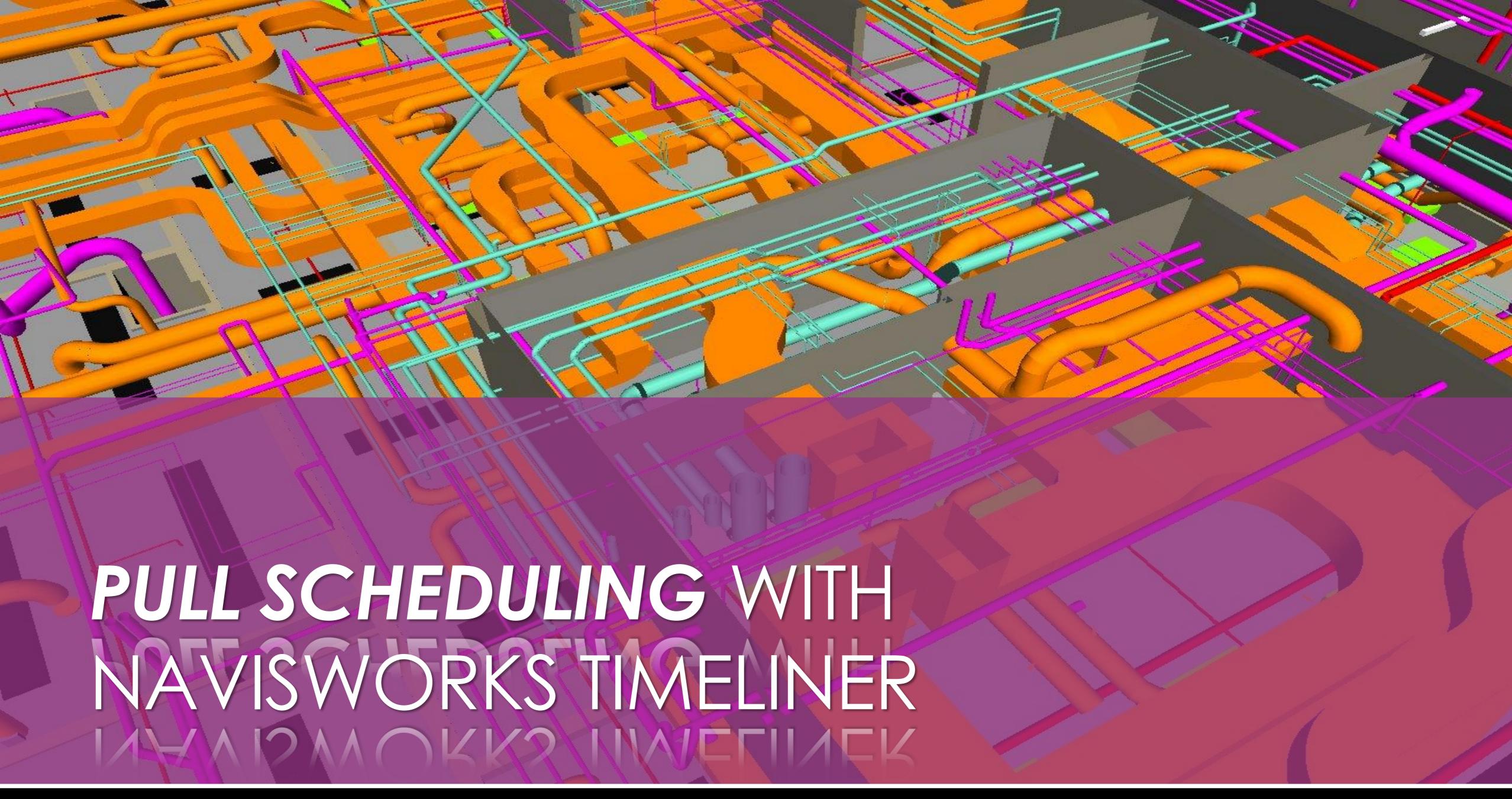
Weekly Pull Scheduling



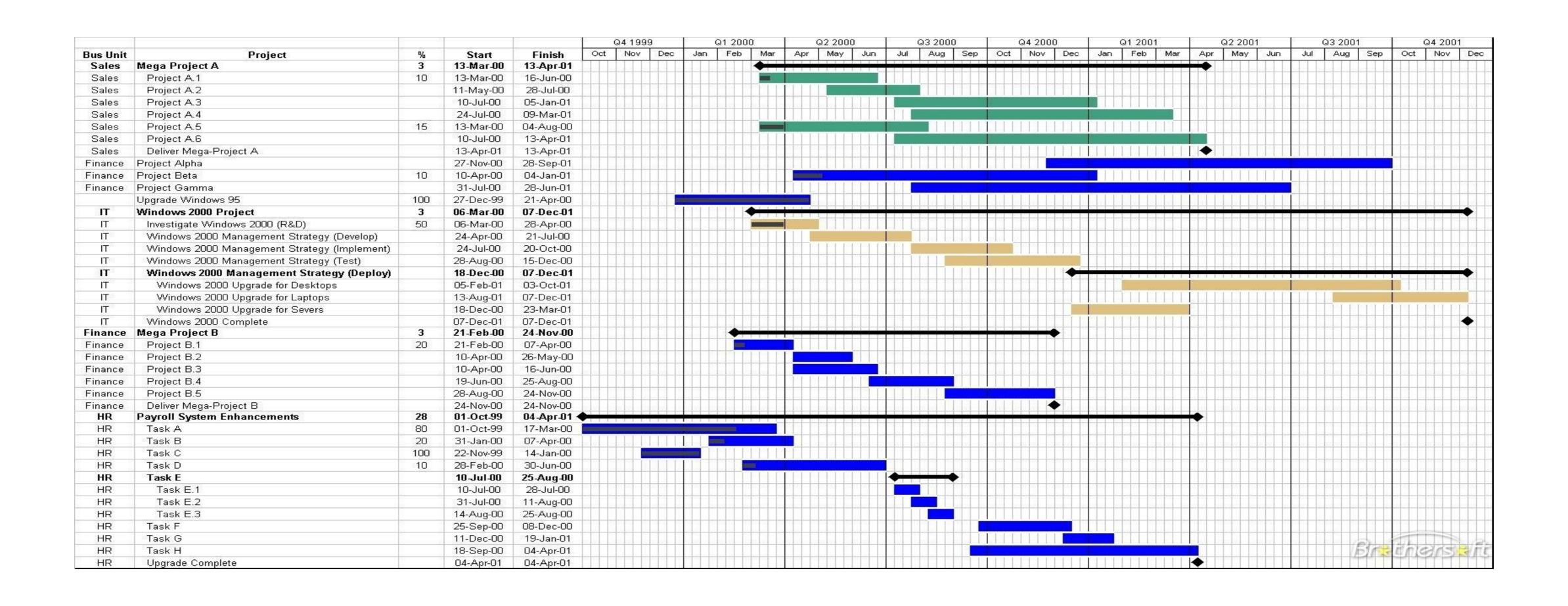
Rough-In Floors 3 – 6

Rough-In Attic & **Mechanical Room**

Interior Framing

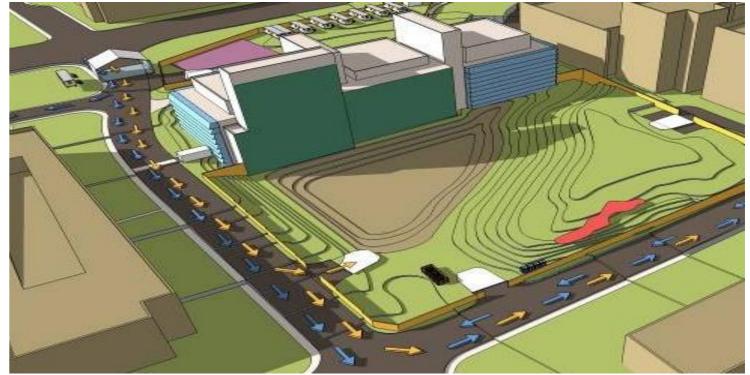


Traditional Project Scheduling



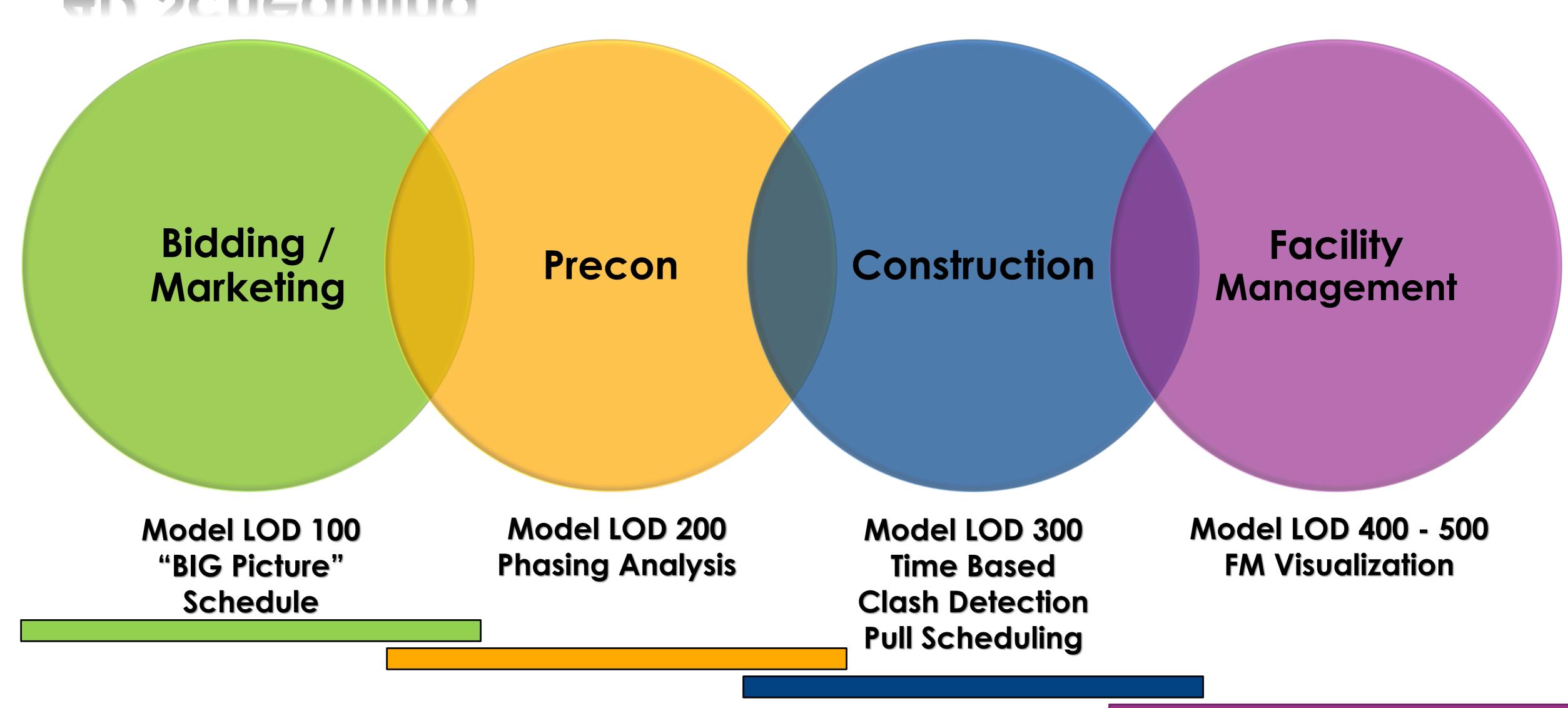
21st Century Project Scheduling







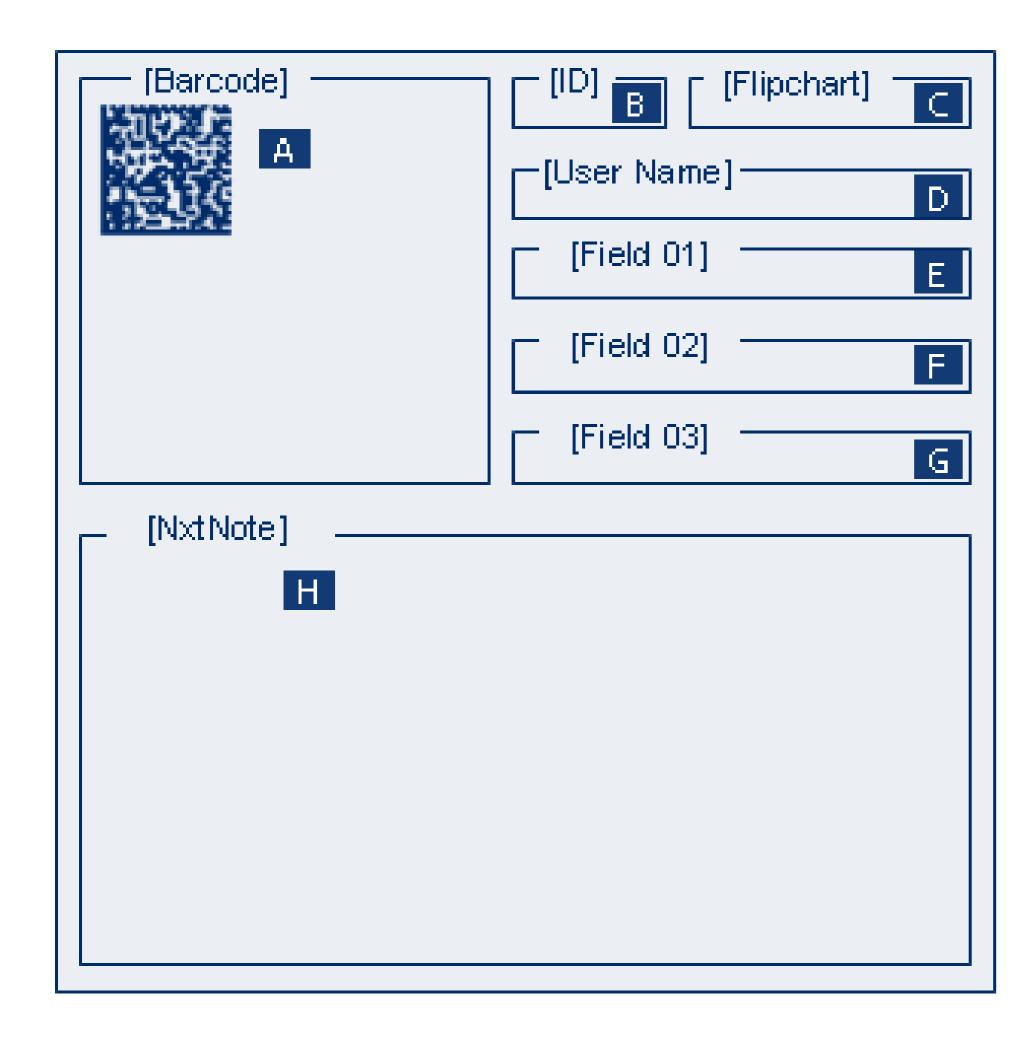
4D Scheduling



NavisWorks :: TimeLiner



NxtNote





Barcode: [Required] The upper left corner of the sucky note is reserved for the 2D barcode, which represents the comments that have been entered. The more data entered, the larger the barcode will become.

ID: [Required] As NxtNotes are submitted, each is given a unique ID number. This ID number is printed directly onto the NxtNote for easy identification.

Flipchart: [Required] The Flipchart Types can be completely customized by the event facilitator. When you select the Flipchart Type option button, this category is printed directly onto the NxtNote, so that as it comes off the printer, the facilitator or user will know which flipchart to place the NxtNote onto.

User Name: [Optional] The User Info section is used to identify the person who submitted the NxtNote(s). If you enter your user information, you will be able to filter on all the NxtNotes that you, or other participants have submitted.

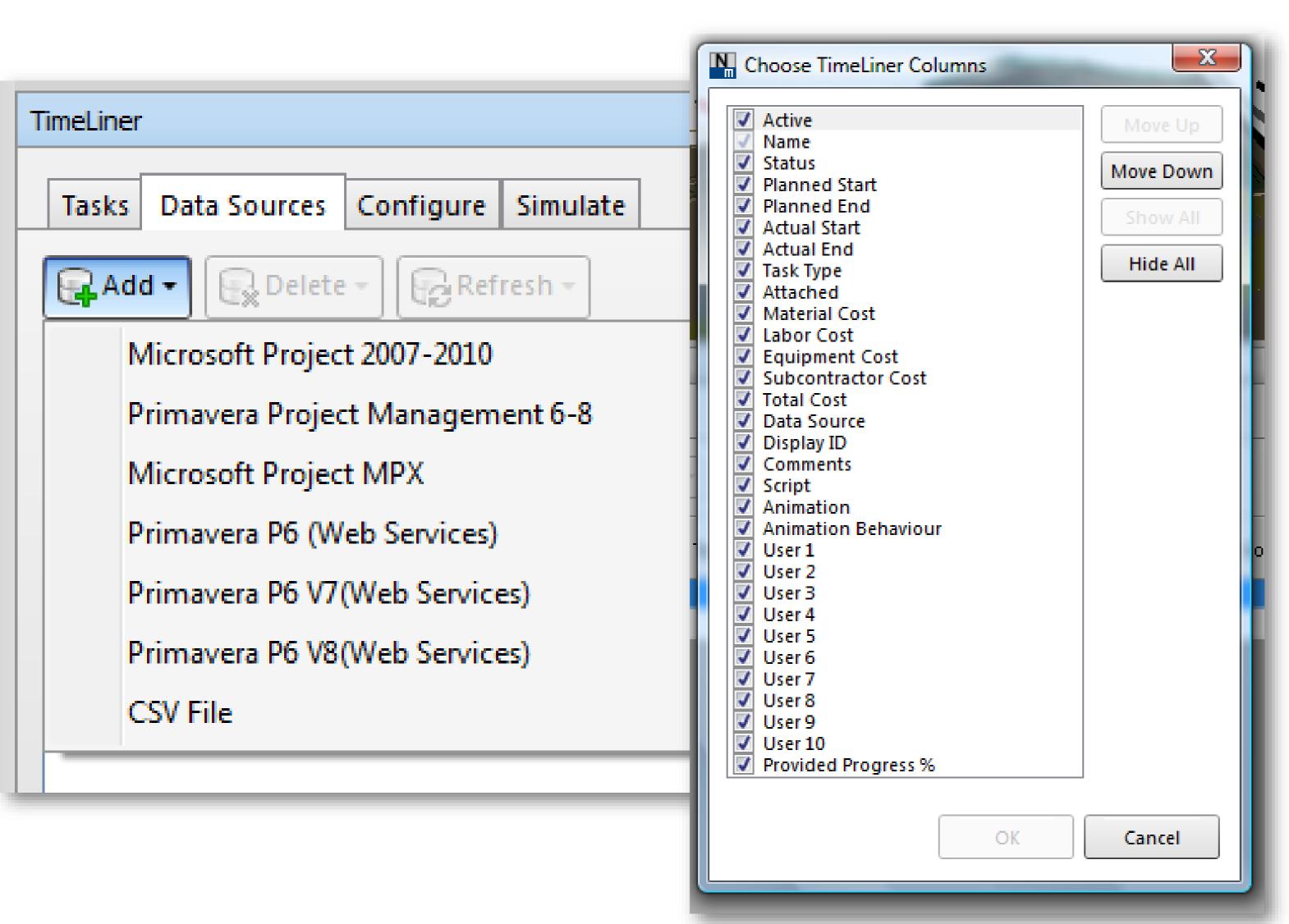
Field 01: [Optional] A second piece of information can be captured in this section. This is defined by the facilitator.

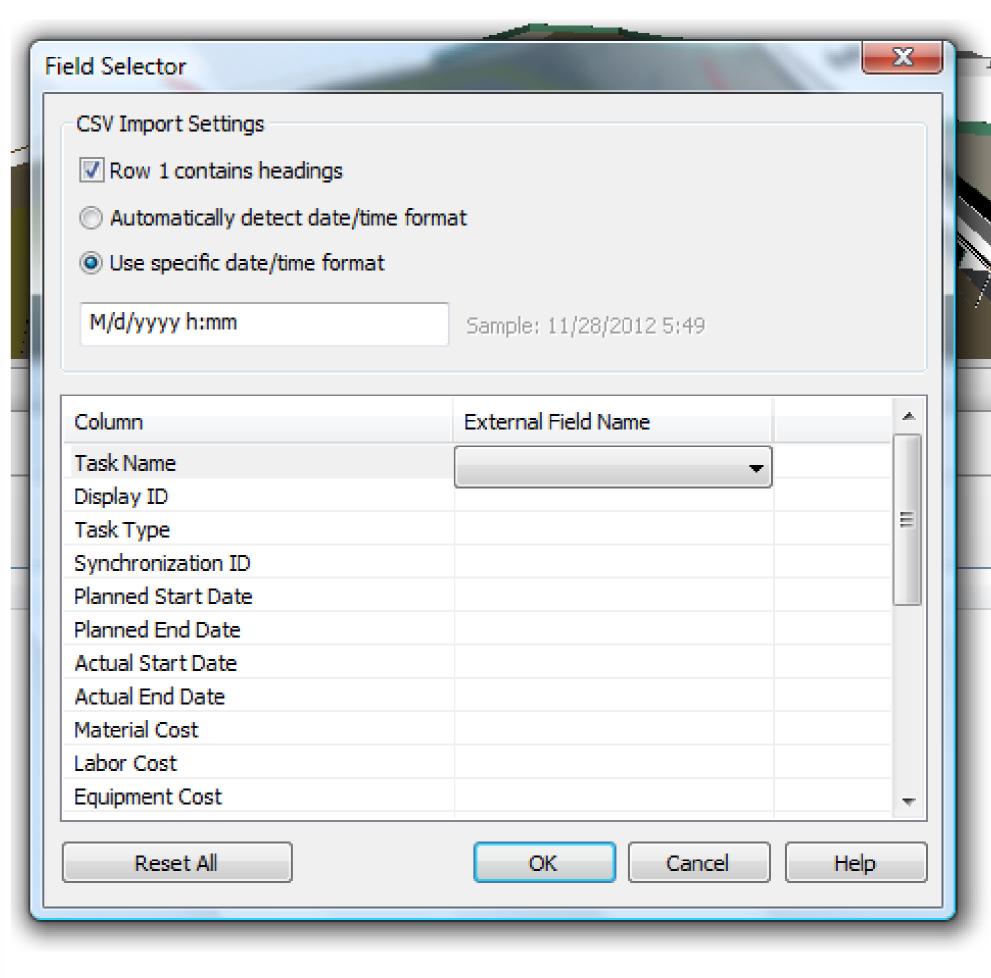
Field 02: [Optional] A third piece of information can be captured in this section. This is defined by the facilitator.

Field 03: [Optional] A fourth piece of information can be captured in this section. This is defined by the facilitator.

NxtNote: [Required] The actual comment that you type is displayed in this section. Due to the limited space available, the number of characters available is limited to 275. If required, the font size can be increased or decreased, based on what information is being captured.

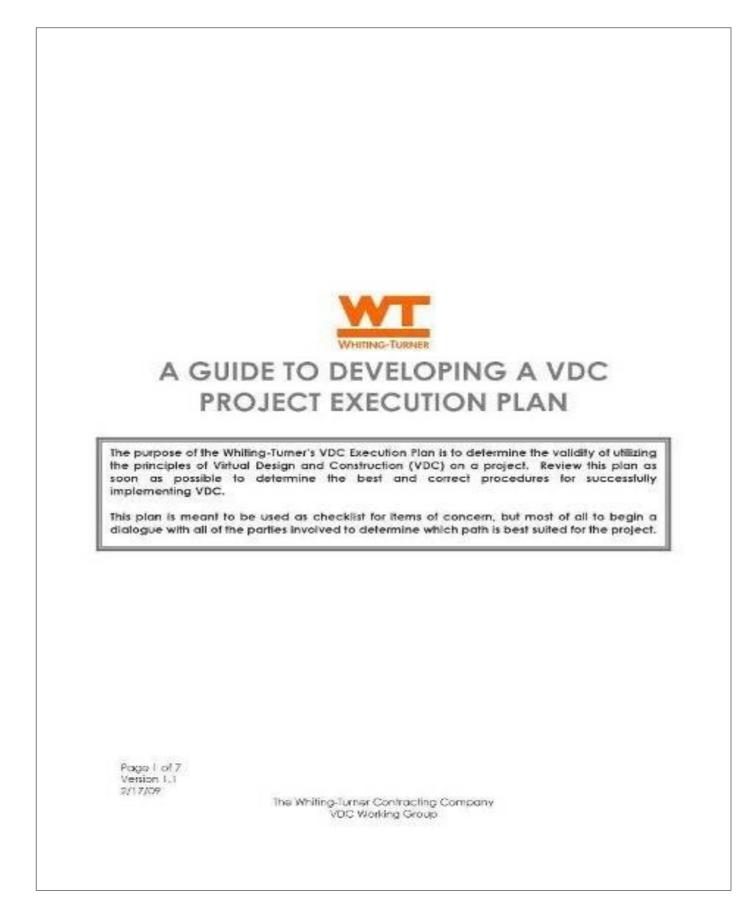
Integration into NavisWorks

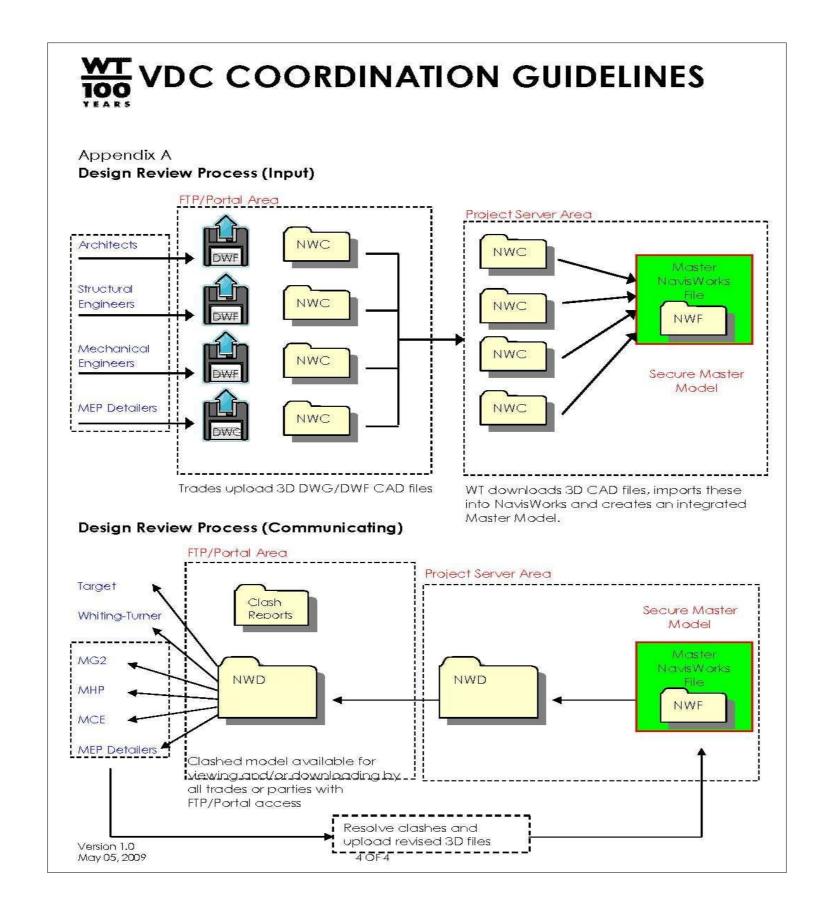




AU Autodesk University







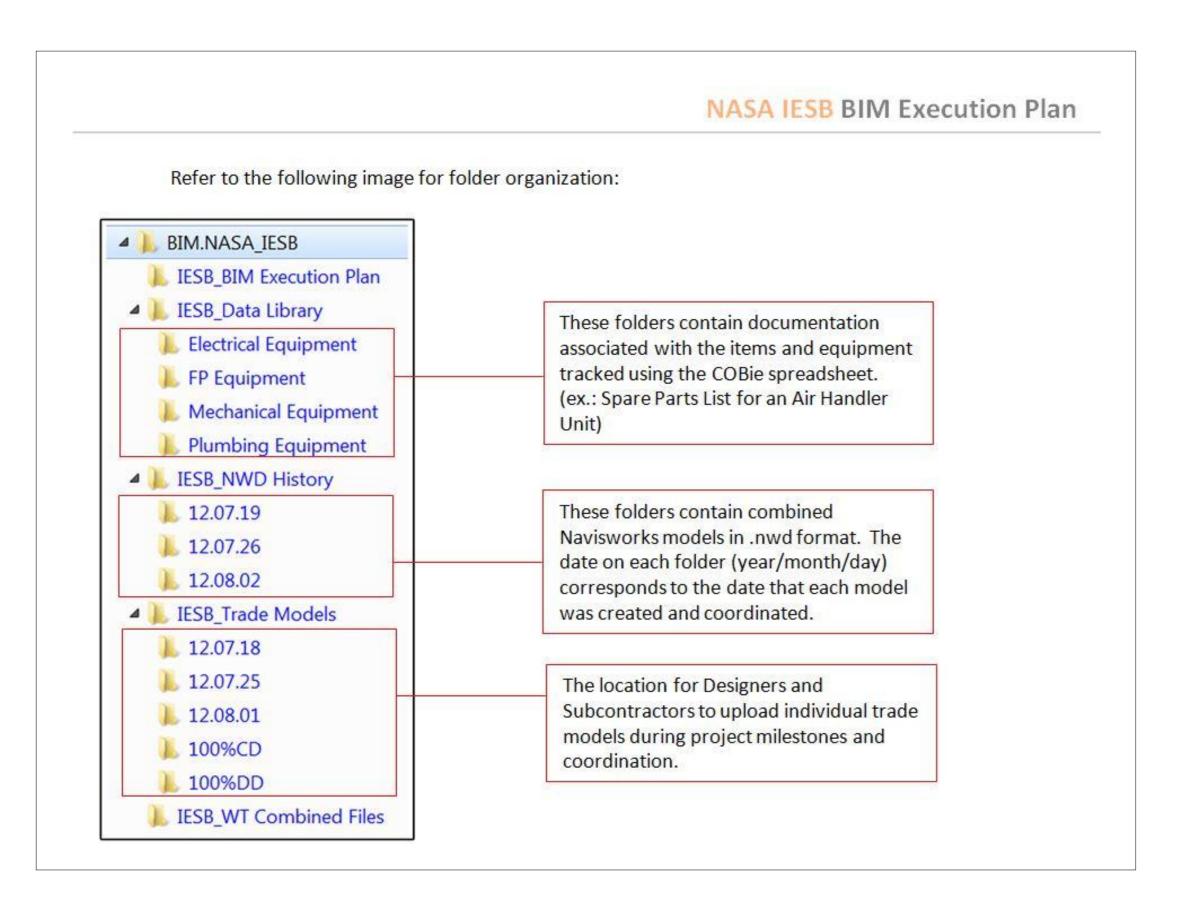
VDC Execution Plan: Model Responsibility Matrix Family or Layer Formats Project_Trade_Level_Date Interior Doors DWG, IFC, NWC CD's, 3D coord., QTY/EST., Arch, Struc, WT Door and Frame only, no hardware required Architect Revit Arch. Example: Doors Architectural: Conceptual/Massing Model Insert items to be modeled Architectural: Design Model Floor Penetrations Full Height Walls Wall Penetrations Door & Frame Window Frame and Glass Door numbers as hyperlinks Window numbers as hyperlink Acoustical Ceiling Acoustical Ceiling Grid Hard lid Ceilings Ceiling Penetrations Casework & Furniture Bathroom Fixtures (other than plumbing) General Fumiture Storefront/Window Exterior Cornice Miscellaneous Railings and Guards Decorative Columns Water Features/Swimming P

Develop VDC Execution Plan

VDC Coordination Guidelines

VDC Responsibility

Matrix



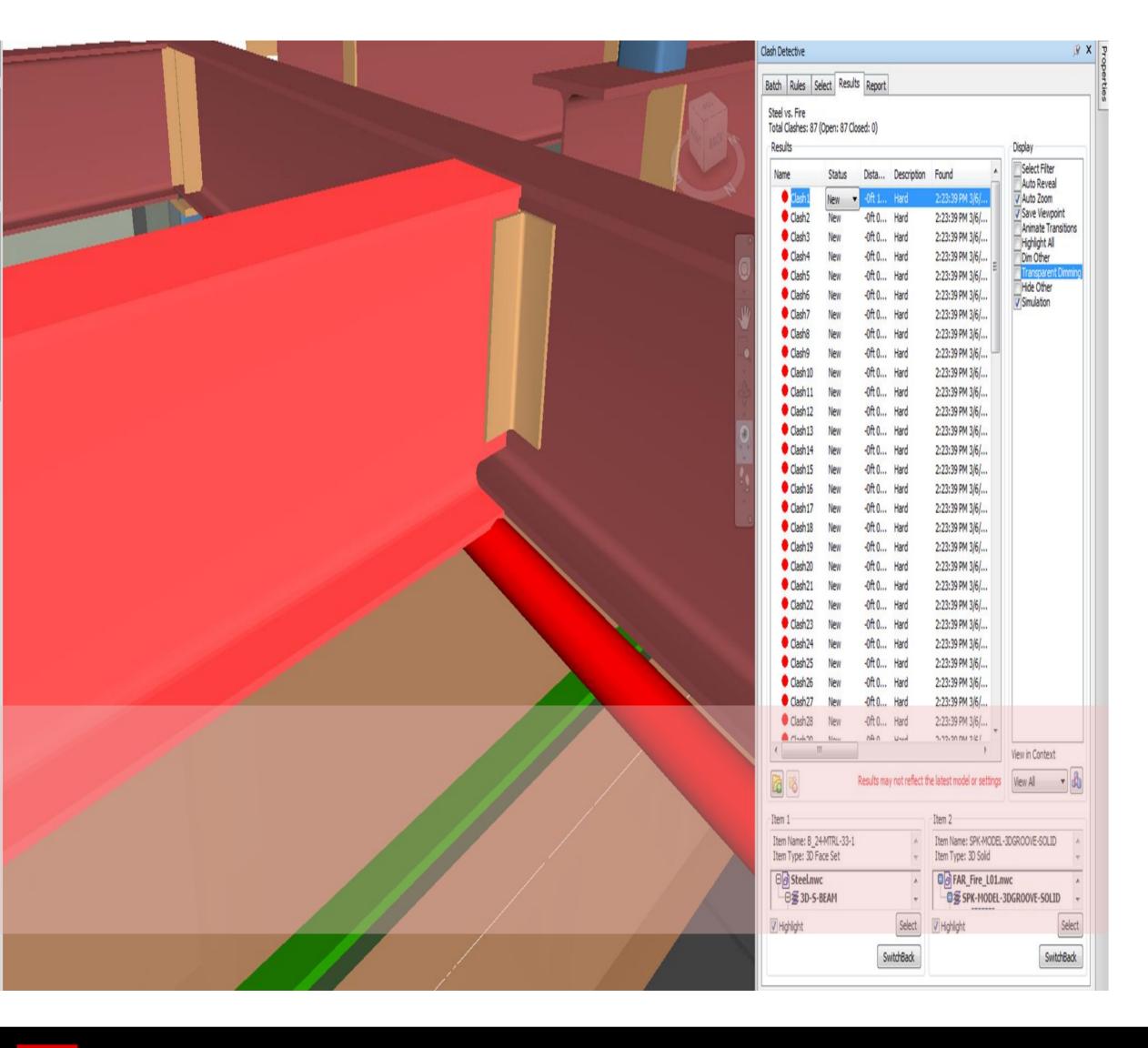
Folder Breakdown
Structure

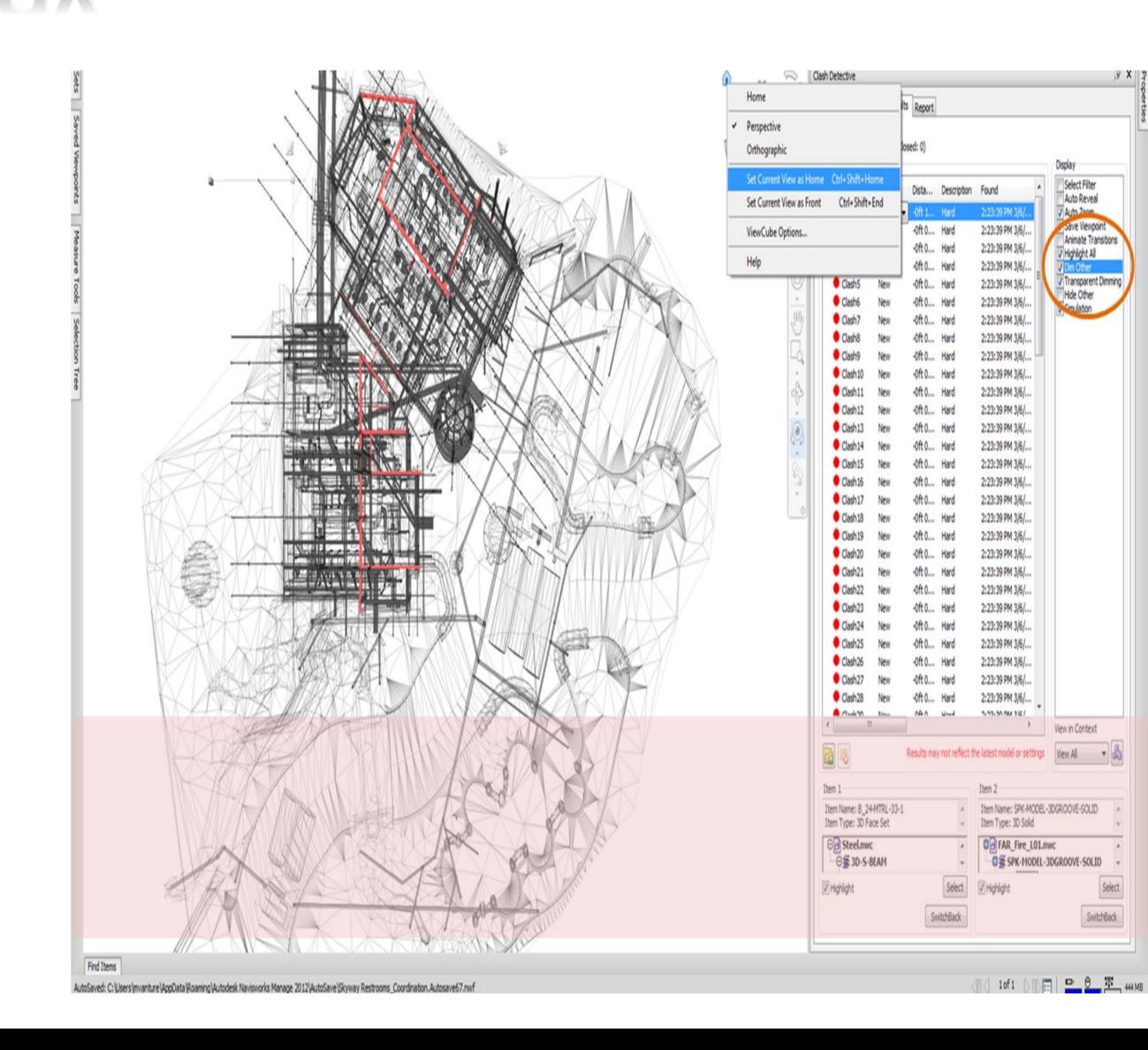


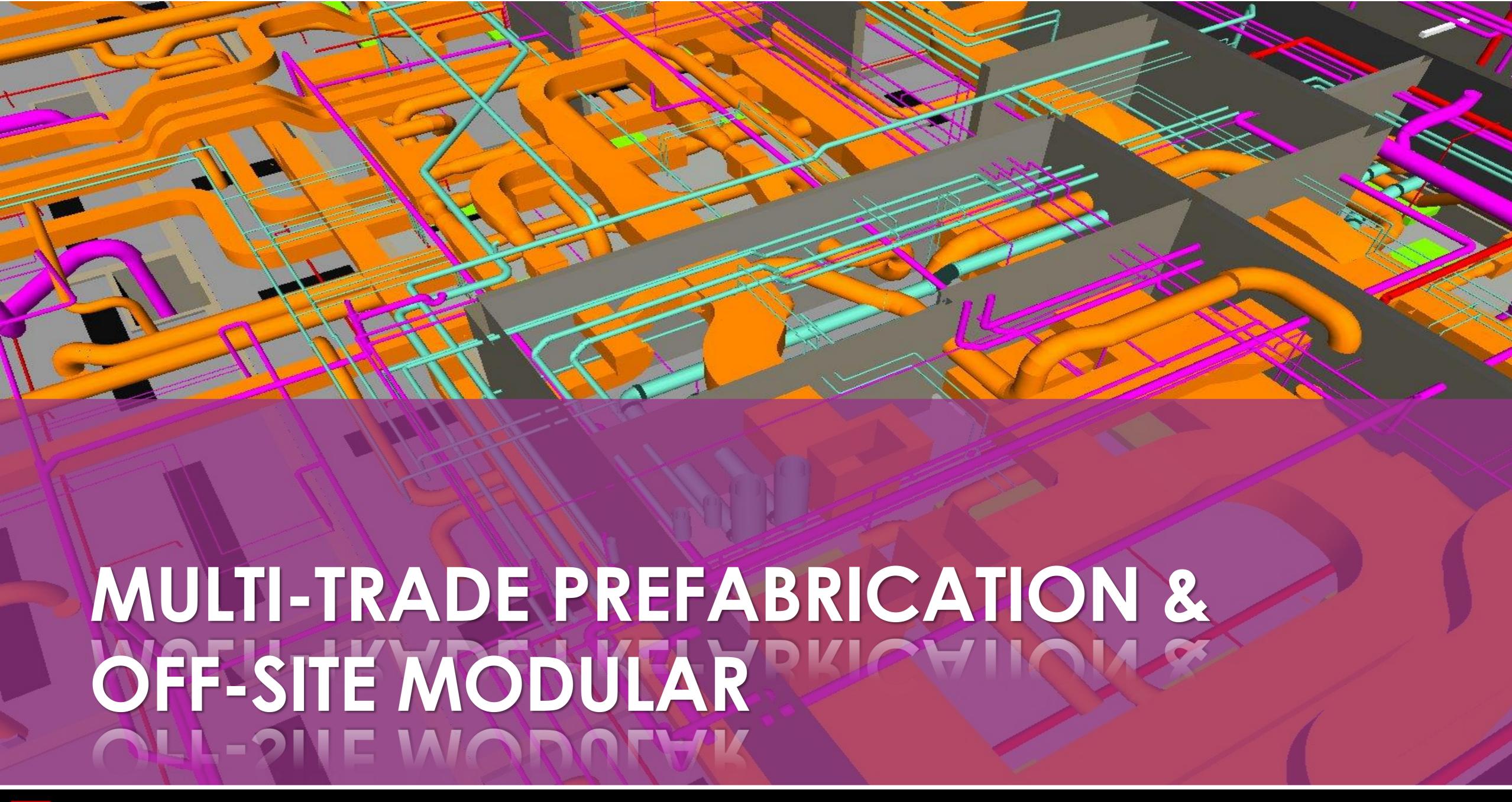
File Set-Up [search Sets]

А	В	C	D	E	F	G	Н	<u> </u>	J	К		L
-	KSCVC Orbiter Facilty					WT						
						TV I						
	BIM Coordination Meeting #006 General Action List					No.						
	2/15//2012					Whiting-Turner						
			Acuto	0	December	C	Massacr	Commence	Data Calculat	M D C L L L		Tovol
UD#4	Architectural	Floor	Area	Status	Responsible	Comments/Notes	Money	Comments	Delay Schedule	lule Money Per Schedule		Total
	[Previous issue]Steel needs to be covered	Second	<u> </u>	Pending		Waiting on RFI	(\$9/ sf. * 10sf) = \$90	Bulkhead and bump-out wall	INO N		*	90
	[Previous issue]Steel needs to be covered	Second		Pending	Whiting-Turner	1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	(\$9/ sf. * 10sf) = \$90	Bulkhead	No		*	90
	[Previous issue]Steel needs to be covered	Second		Pending		Waiting on RFI	\$50	Cost of material and labor to put up wall	No		*	50
VP#5	[Previous issue]Steel in doorway	Third	1	Pending	Whiting-Turner	HF1 Received	\$8,000	Cost to move wall and door	Yes - 2 Days	\$ 5,000.00	\$	13,000
	Concrete							*	(1-1)			
Item#1	Model in dig-outs		All	Pending	CCK		**	**	2572			
				8			· · ·	-	3753			
	Structural Steel			8			-	70	1575			
	[Previous issue] Catwalk intersecting Steel	Catwalk	1	Pending	Met-Con	Steel still being designed	<u> </u>	Potential delay of schedule	Yes-1Day	\$ 2,500.00		2,500
The state of the s	[Previous issue] Steel needs to be lowered to support landing	Catwalk	1	Pending	Met-Con	Railing to be moved in	\$5,000+	Cost to cut steel and relocate lower	Yes-1Day	\$ 2,500.00	\$	7,500
VP#8	Steel penetrating display case near column lines F,1	Third	3	Pending	Met-Con	Above grade not discussed at meeting	(\$9/sf * 16,66') = \$150	Cost to exted wall to allow display case to fit	No		\$	150
		- 8		8			o .		1070			
3:		38		80	(c		<u></u>	29	99 <u>2</u> 20			
	HVAC & Plumbing						22	2	3323			
VP#7	[Previous issue] Hydronic piping penatrating Architecture skin	First	1	Pending	Precision	Need pipe to be moved	? S	Shorten Pipe on approach	1941			
	Mechanical Duct hitting wall	Catwalk	1	Pending	Lapin	Need to move duct or shrink duct or twist	9 .	***	No			
VP#10	Mechanical Duct Running through steel	Catwalk	1	Pending	Lapin	Need to move duct	(64lbs*\$8.5/lbs) = \$540	Cost to jump duct up or over/ Could delay schedule a week	Yes	See Clash Report	\$	540
	Hydronic piping running through Mechanical Duct	Second	1	Pending	Precision	Piping needs to be moved out of duct			No			
	Underground plumbing hitting footer	Below Grade	3	Pending	Precision	Piping cannot hit footer	(50LF *\$27.5/LF) = \$1375	Time to make new adjustments	Yes	See Clash Report	\$	1,375
	Underground plumbing hitting footer in multiple locations	Below Grade	1	Pending	Precision	Piping cannot hit footer	- 3	Time to make new adjustments	Yes	See Clash Report		
	15" Storm drain hitting multiple footers	Below Grade	1	Pending	Precision	Piping cannot hit footer	4.T	Rearout; Delay on schedule	Yes	See Clash Report		
	Pipe hitting own pipe and multiple footers	Below Grade	1	Pending	Precision	Piping cannot hit footer	(90LF*\$57/LF) = \$5130	Delay on scheduld and cost to jog around footings	Yes	See Clash Report	\$	5,130
	Hydronic piping hitting footers	Below Grade	1	Pending	Precision	Piping cannot hit footer	(20LF*\$43.5/LF) = \$870	Delay on scheduld and cost to jog around footings	Yes	See Clash Report	\$	870
	Mechanical Duct vs Architectural	28	All	Pending	Lapin	Review clashes and make appropriate changes	_	Twist/Turn to fit	No	11		
Item#3	Mechanical Duct vs. Steel		All	Pending	Lapin	Review clashes and make appropriate changes	_	Need to bump around steel/ RFI from MEP Engineer for correct flow	Yes	\$ 20,000.00	\$	20,000
	Mechanical Duct vs. Hy Piping		All	Pending	Lapin	Review clashes and make appropriate changes		Shorten Pipe on approach	No		C 1 2 1 8	
	UG Plumbing vs. Structural Concrete	Below Grade	All	Pending	Precision	Review clashes and make appropriate changes	-74	to the second se	Yes-1Day	\$ 2,500.00	\$	2,500
	Hy Piping vs. Structural Concrete	Below Grade	All	Pending	Precision	Review clashes and make appropriate changes	-		Yes-1Day	\$ 2,500.00		2,500
				8	8						T	
7				8						UG Savings	\$	12,375
-	y Y	-		100	-		1			Total Savings		56,295.

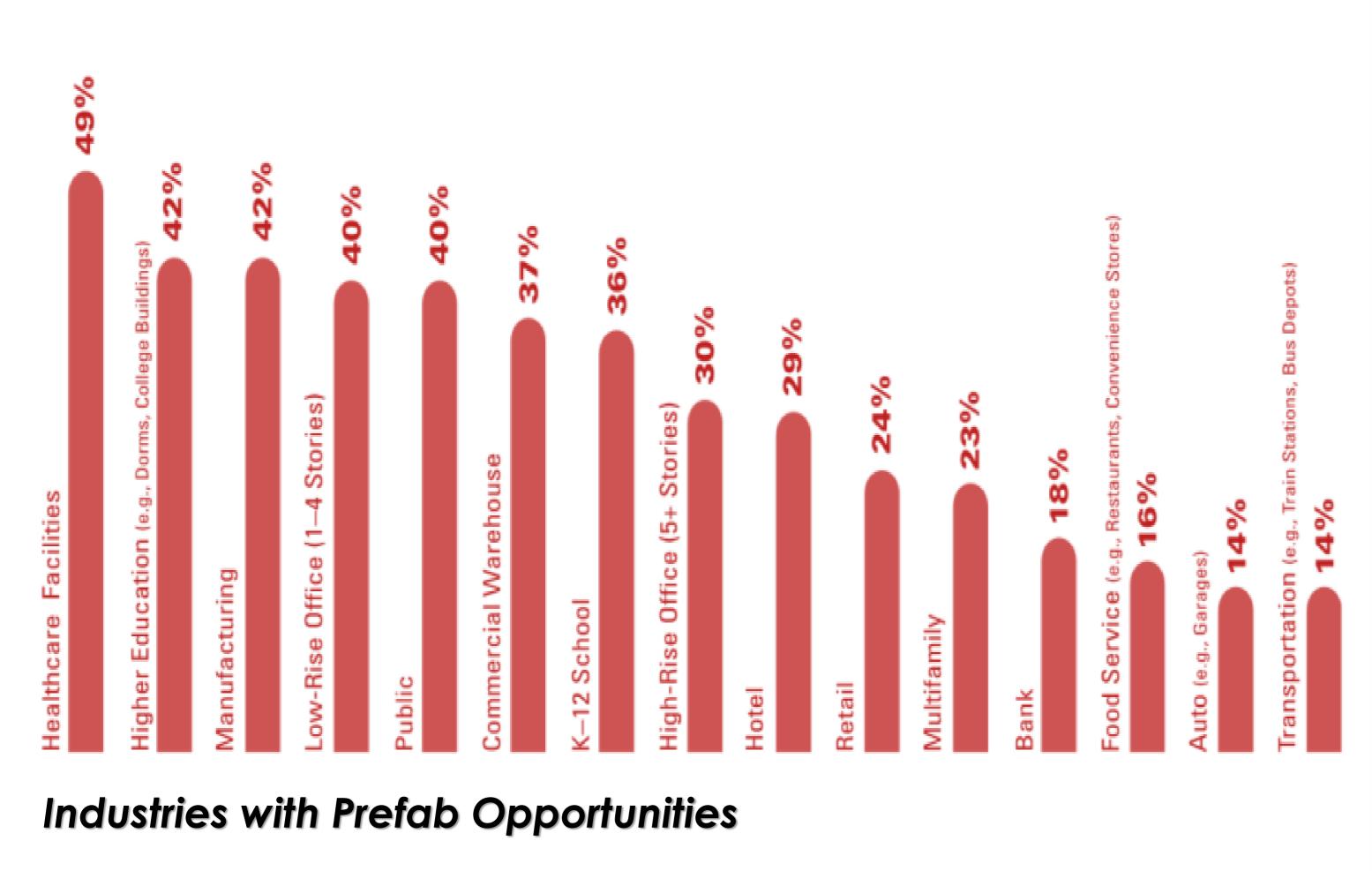
Tracking

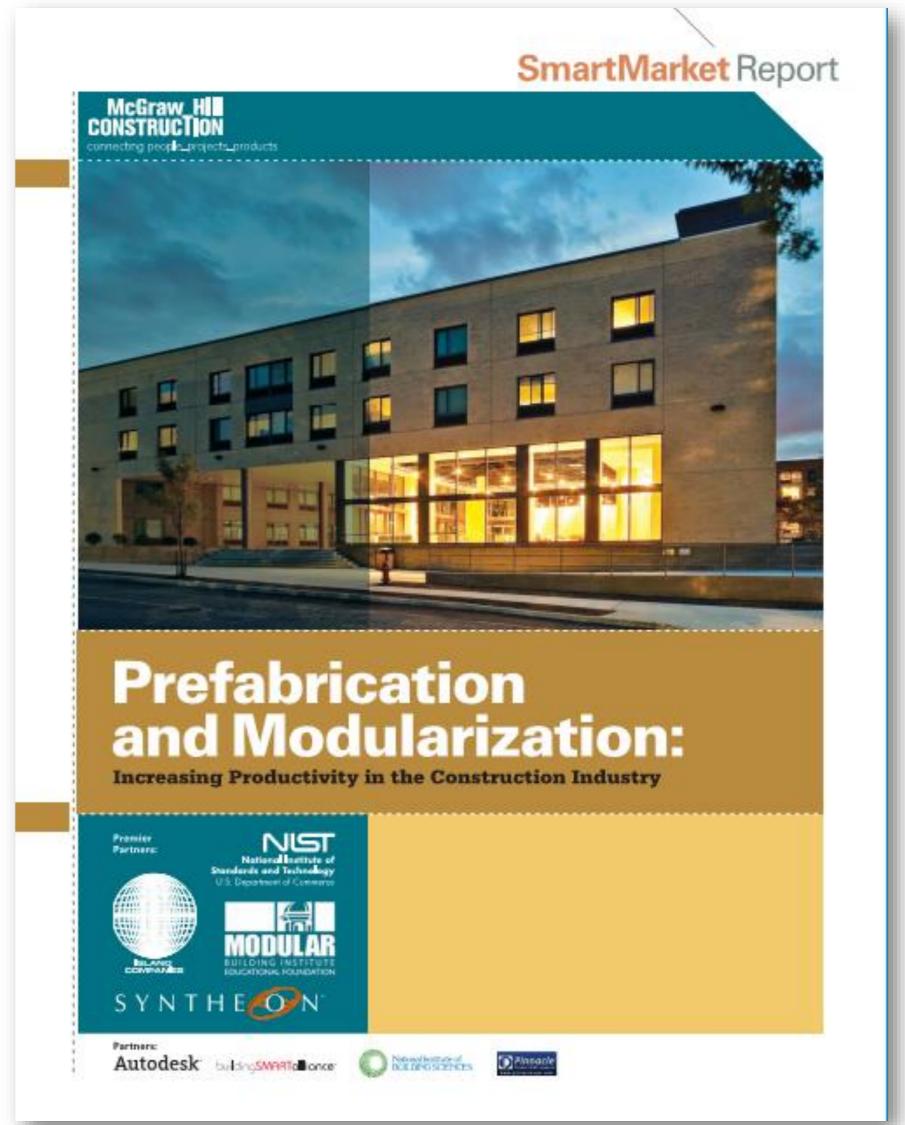




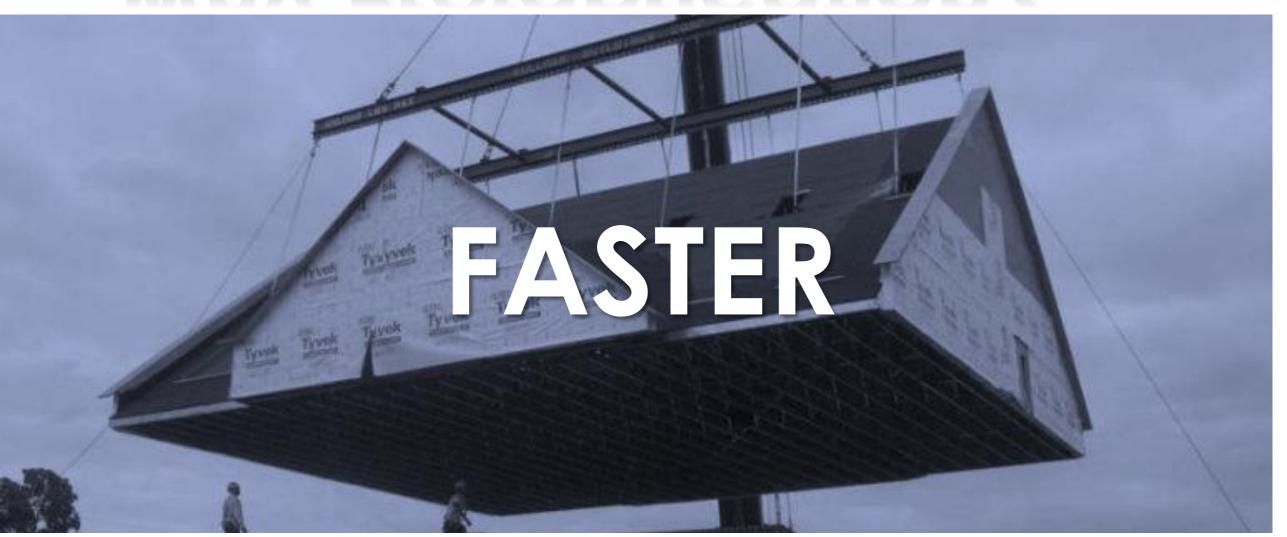


Why Prefabrication?





Why Prefabrication?





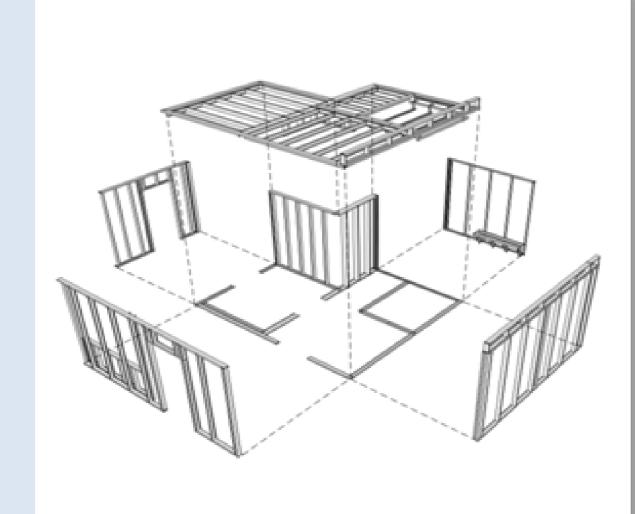




Prefab Execution Plan

A Guide to Prefabrication, Modular Design & Construction

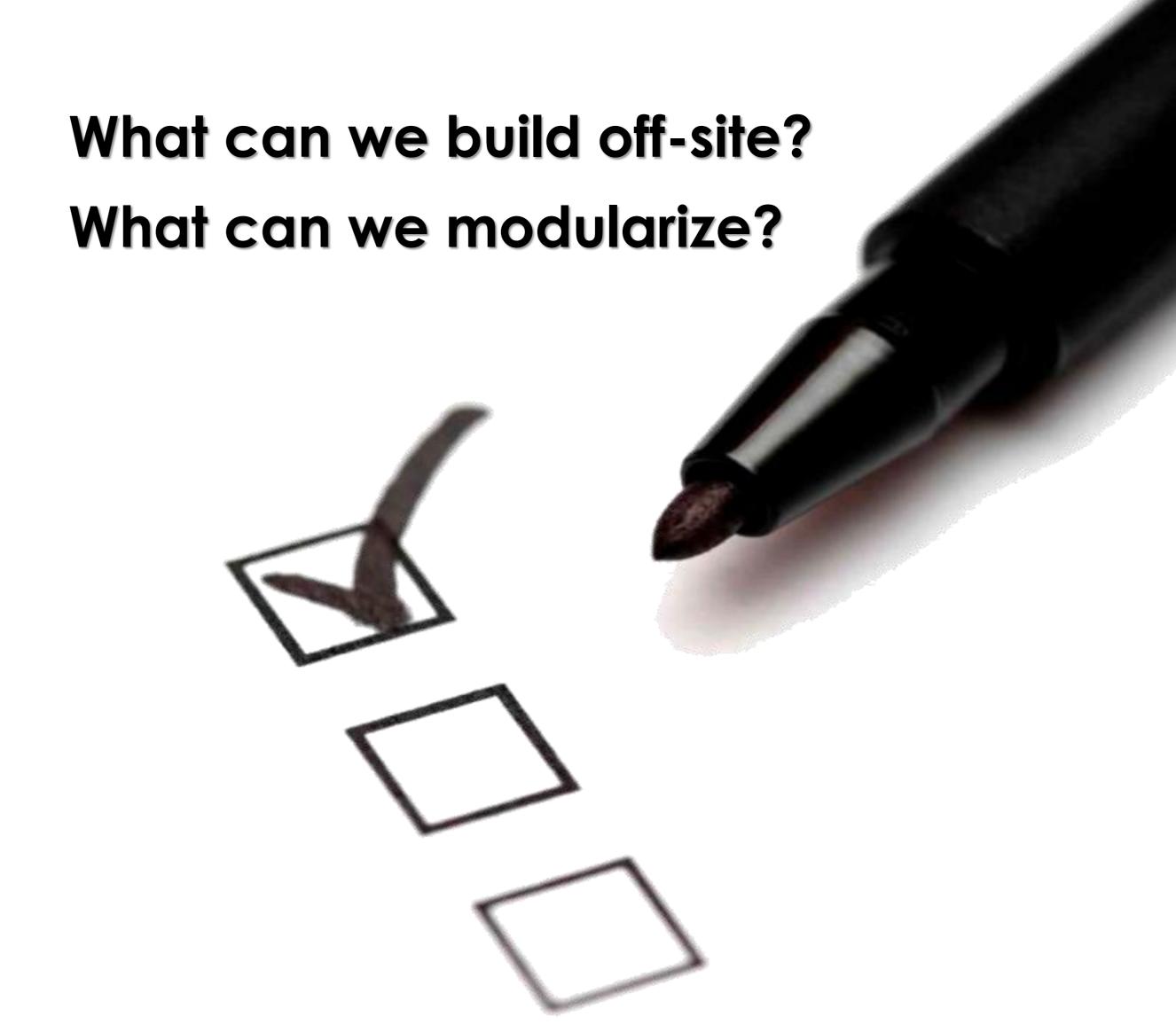
Whiting-Turner Contracting Company



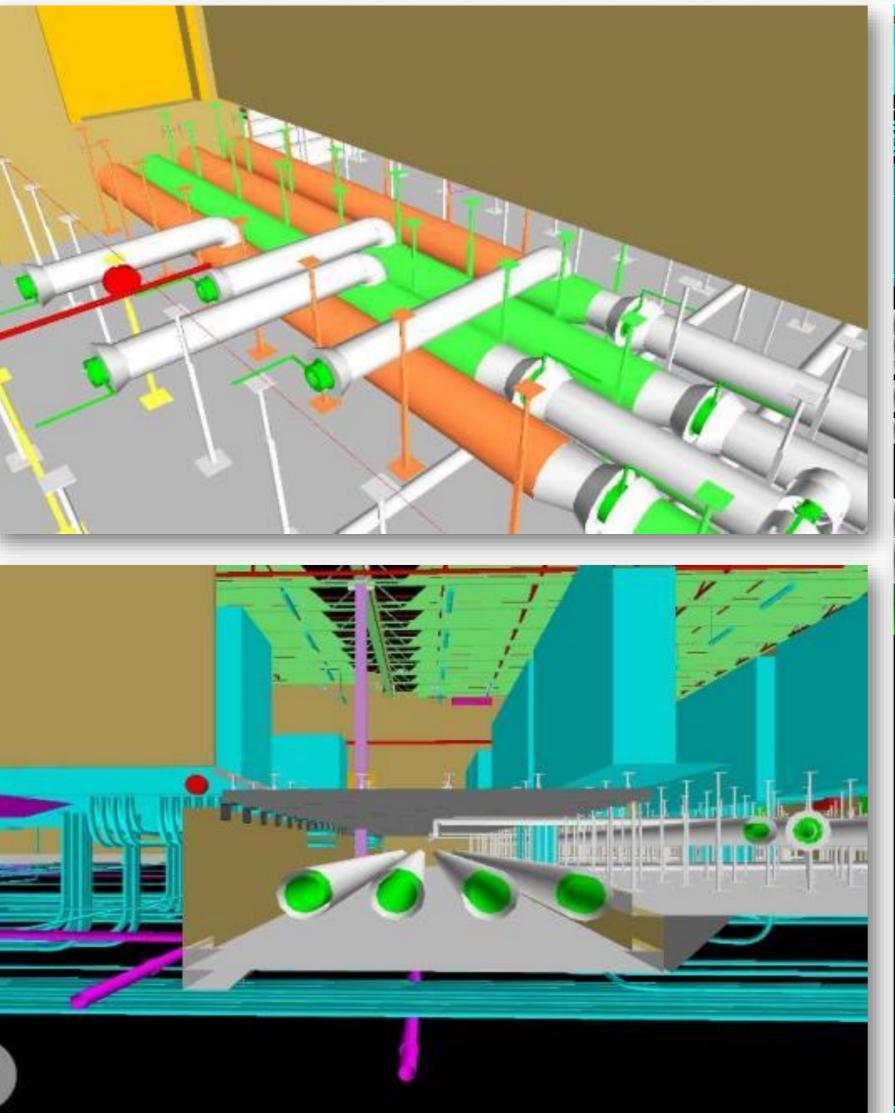
21st century construction requires fresh approaches toward creating buildings that accurately convey mature and expanded green building methodologies. Whiting-Turner is adopting these changes to improve the industry that has traditionally been entrenched in traditions of the past. This guide will help project teams understand the benefits and challenges of building with components, panels and modules and how these techniques provide a more efficient delivery of a project.

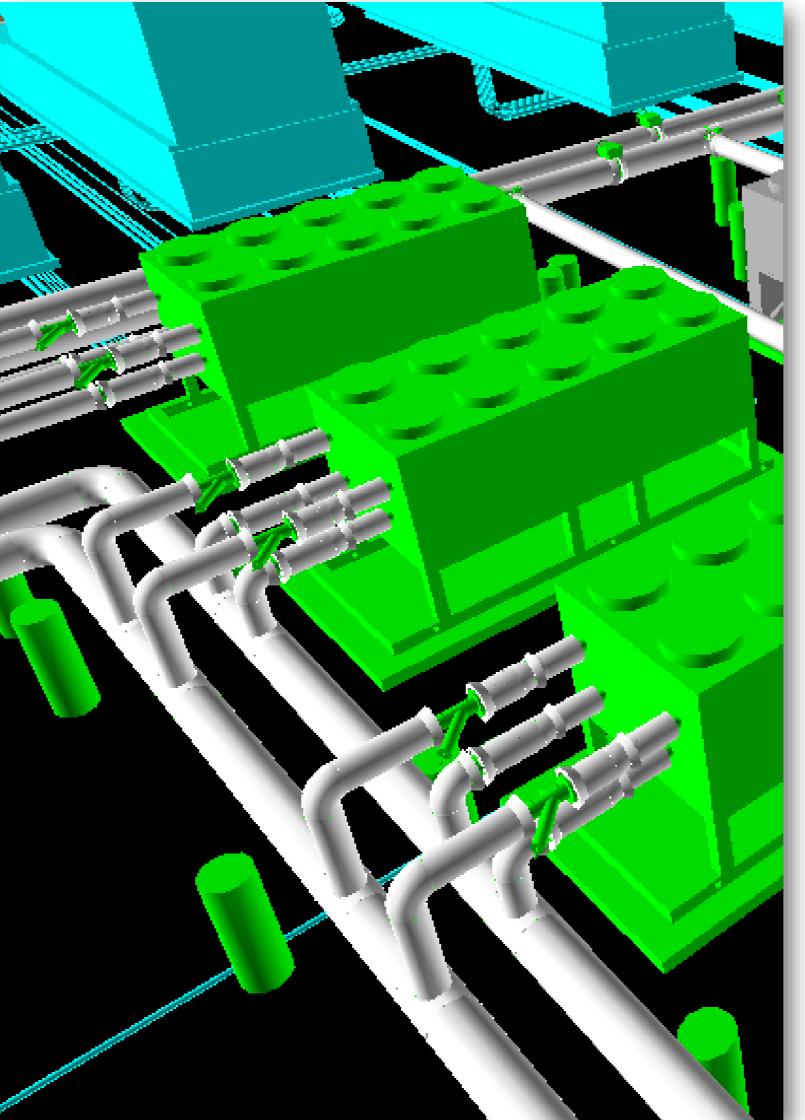
Whiting-Turner www.whiting-turner.com

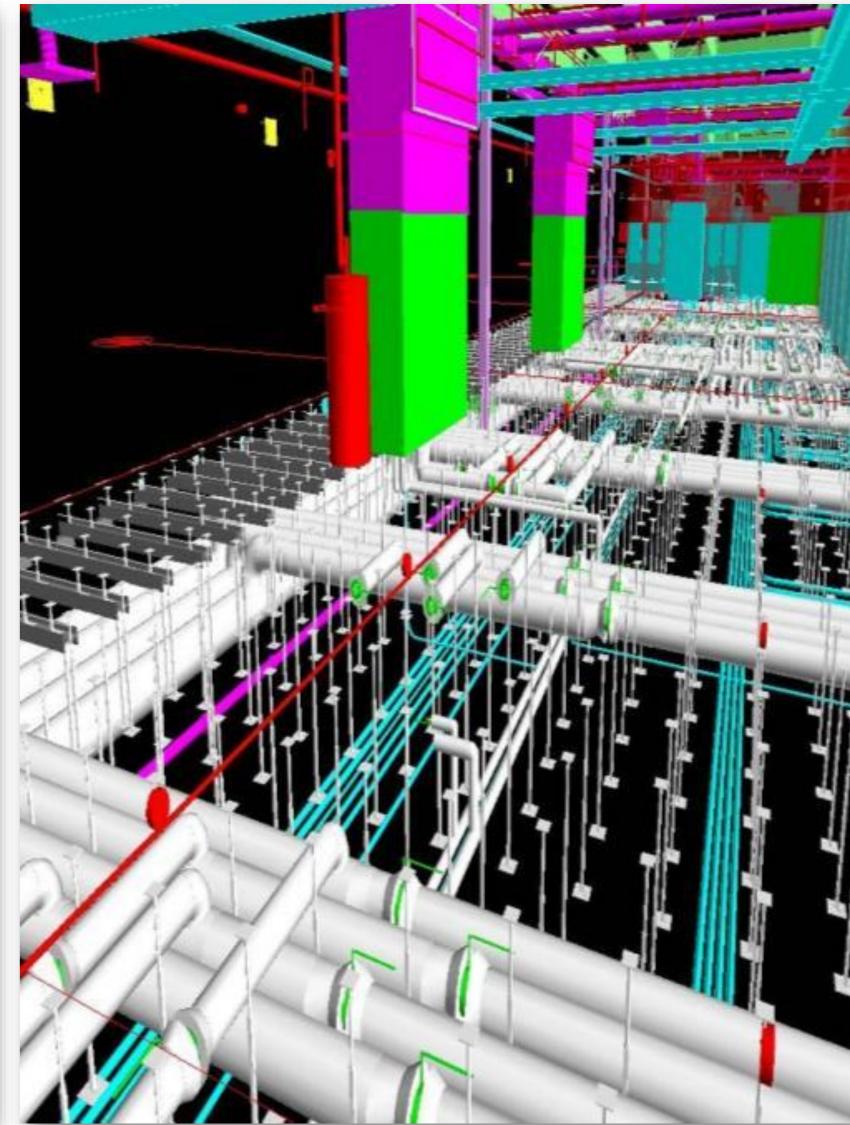




MEP Prefab Experience







Multi-Trade Prefab Experience











Multi-Trade Prefab Experience









Modular Experience







Modular Experience

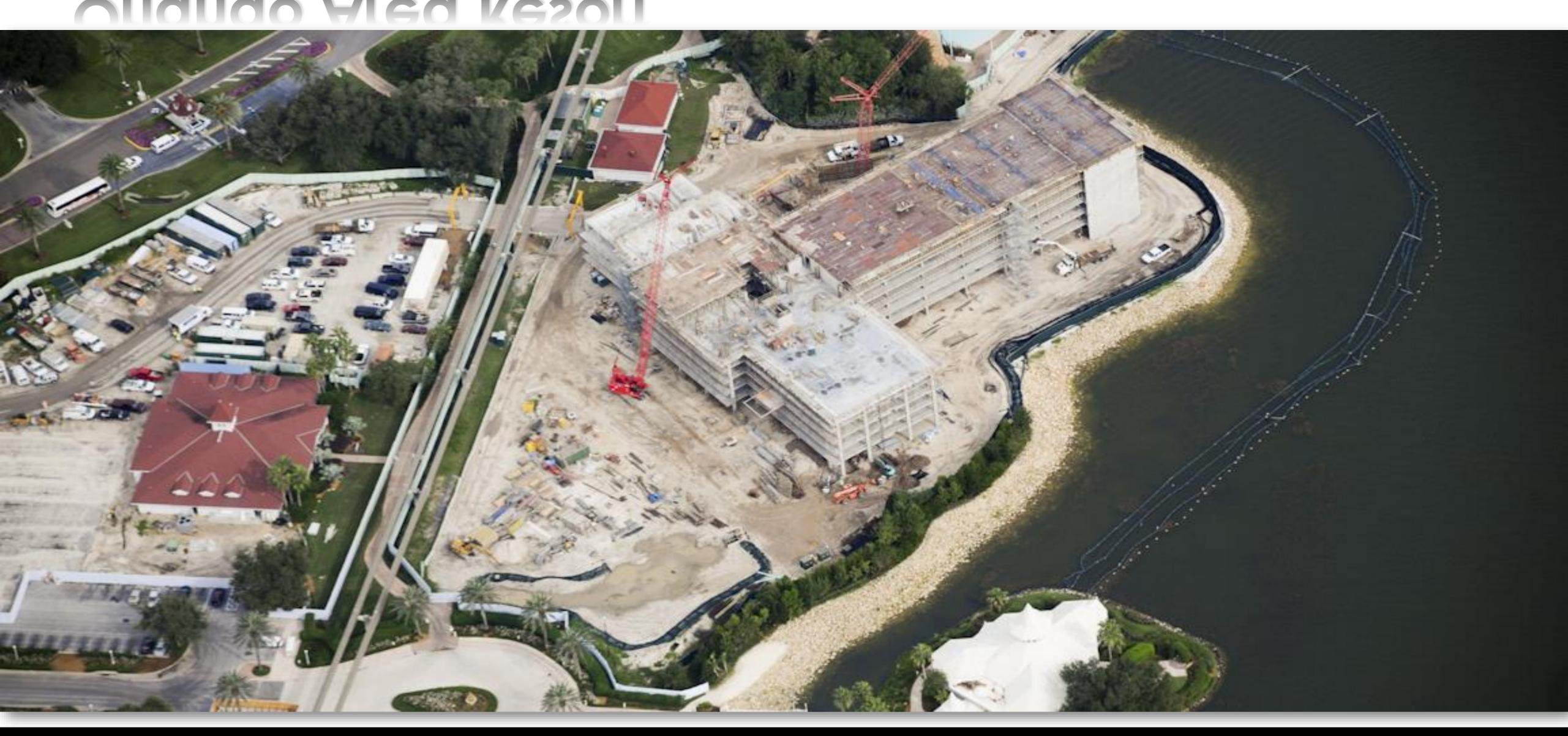




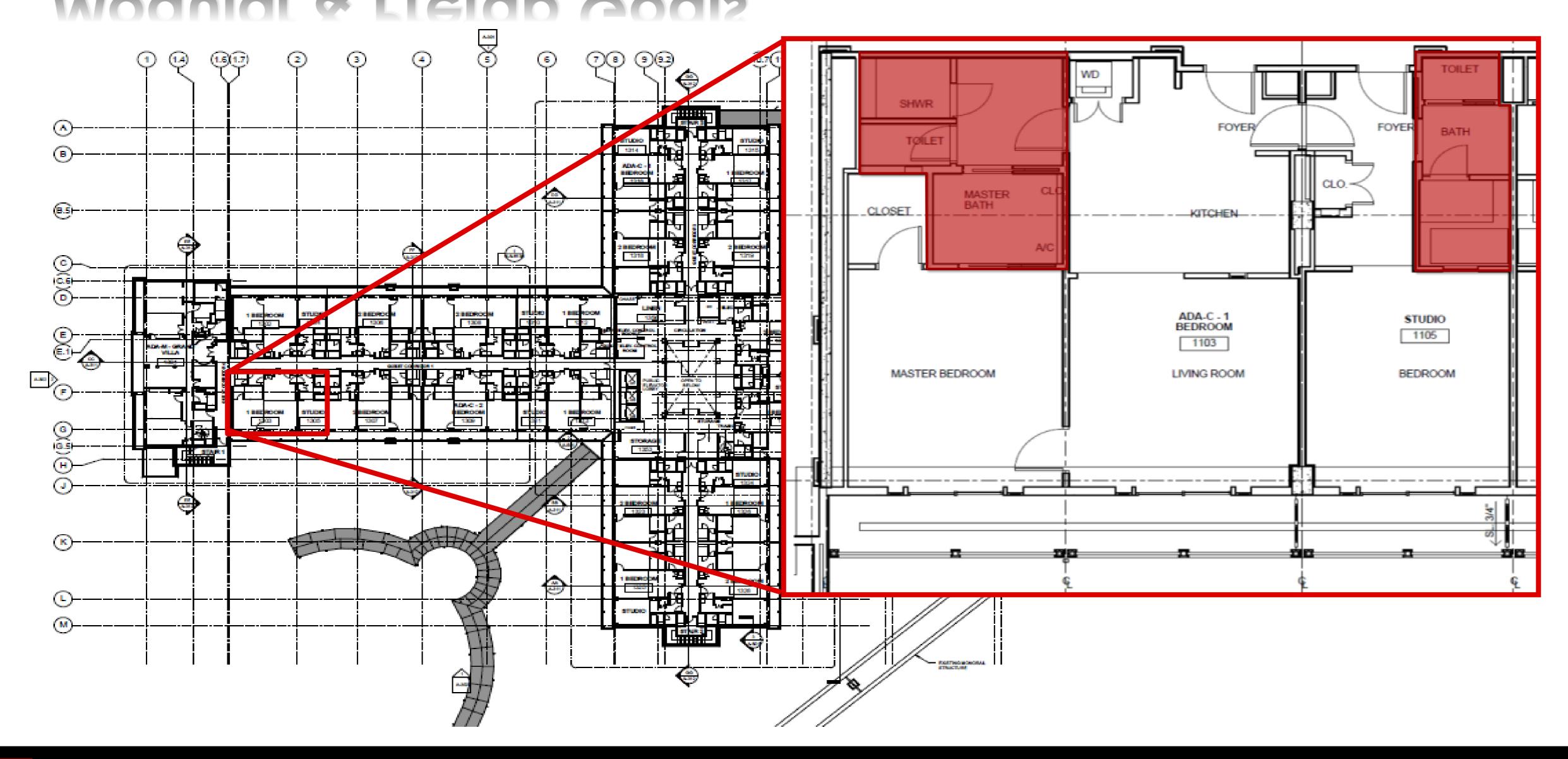




Orlando Area Resort



Modular & Prefab Goals



Co-located vs. Turn Key Pods

RFQ went out to 4 companies:

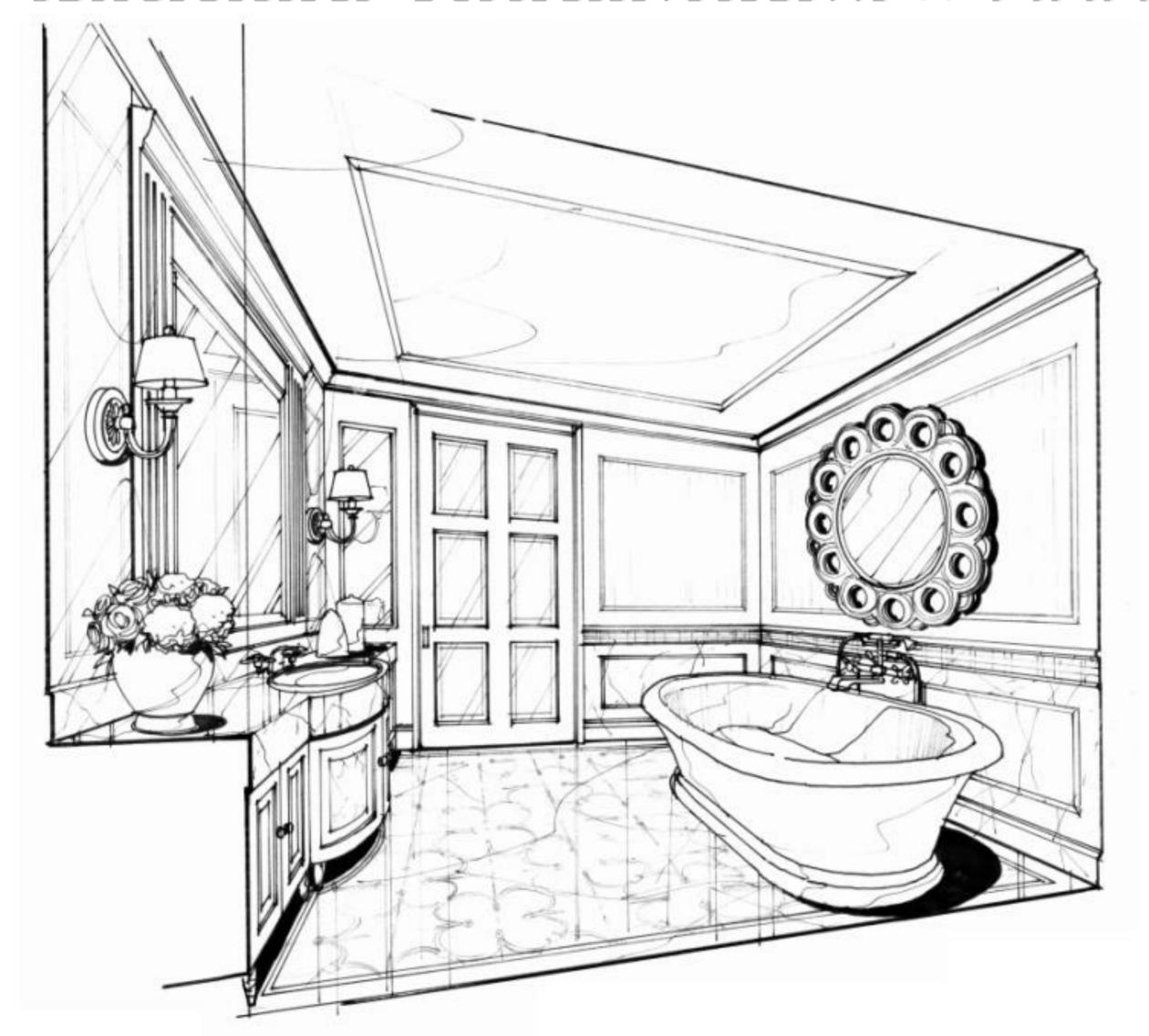
- Eggrock
- Neopod
- Ameripod
- Kullman

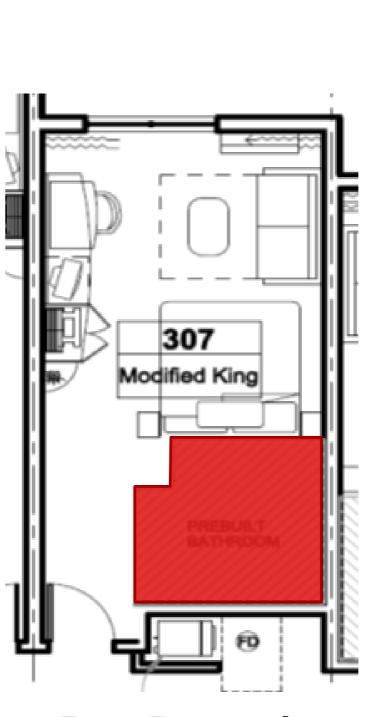
Constructability concerns:

- Size of pods
- Required depressed slabs
- No experience with highend finishes
- Requires early finish information to begin manufacturing

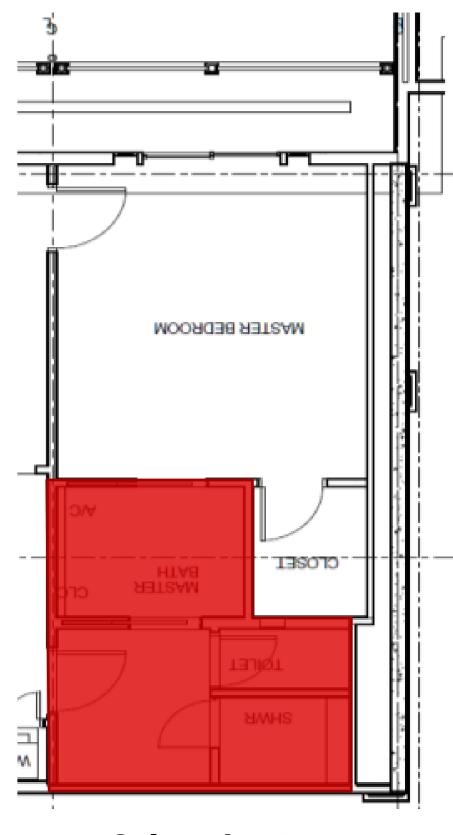


Modular Challenges :: Finish & Size Restrictions





Typ. Eggrock Floor Plan



Orlando Area Resort Floor Plan

Co-Located Pod Solution

Maintains key advantages of turn-key pods, while overcoming some of the constructability issues.

Reduced Waste

Improved Schedule

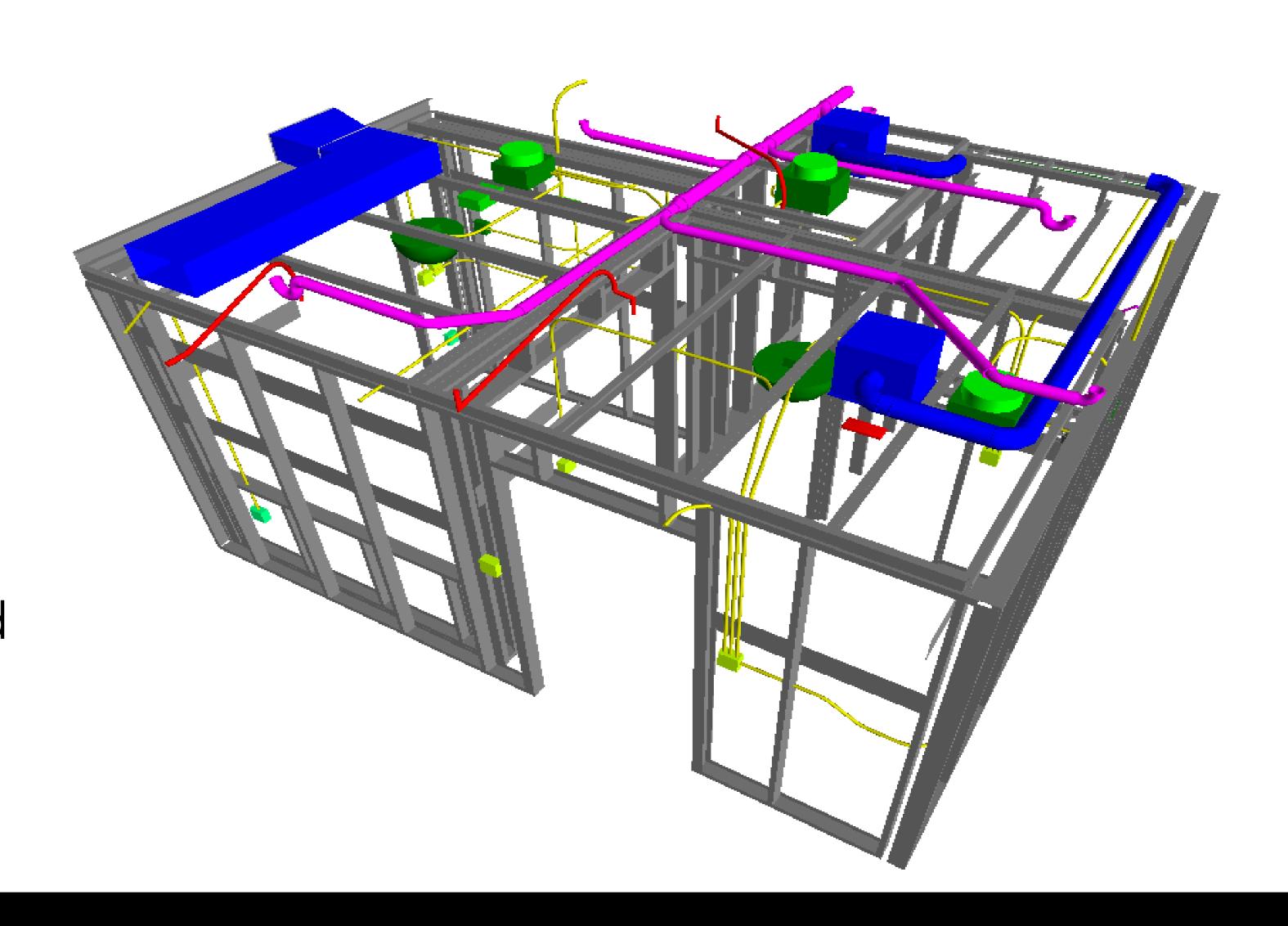
Reduced on-site man hours

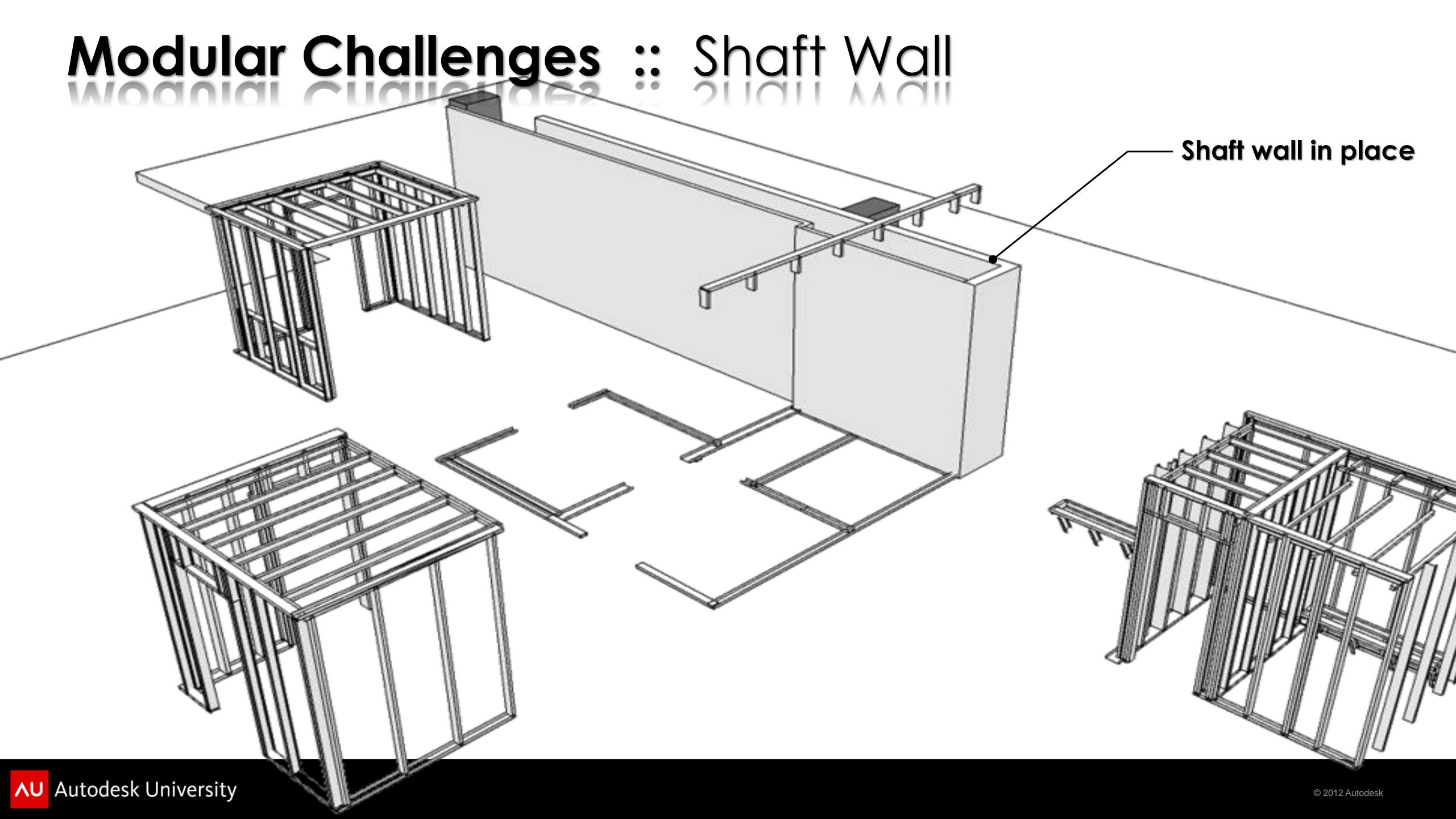
Increased Quality

Multi-Trade Prefabrication

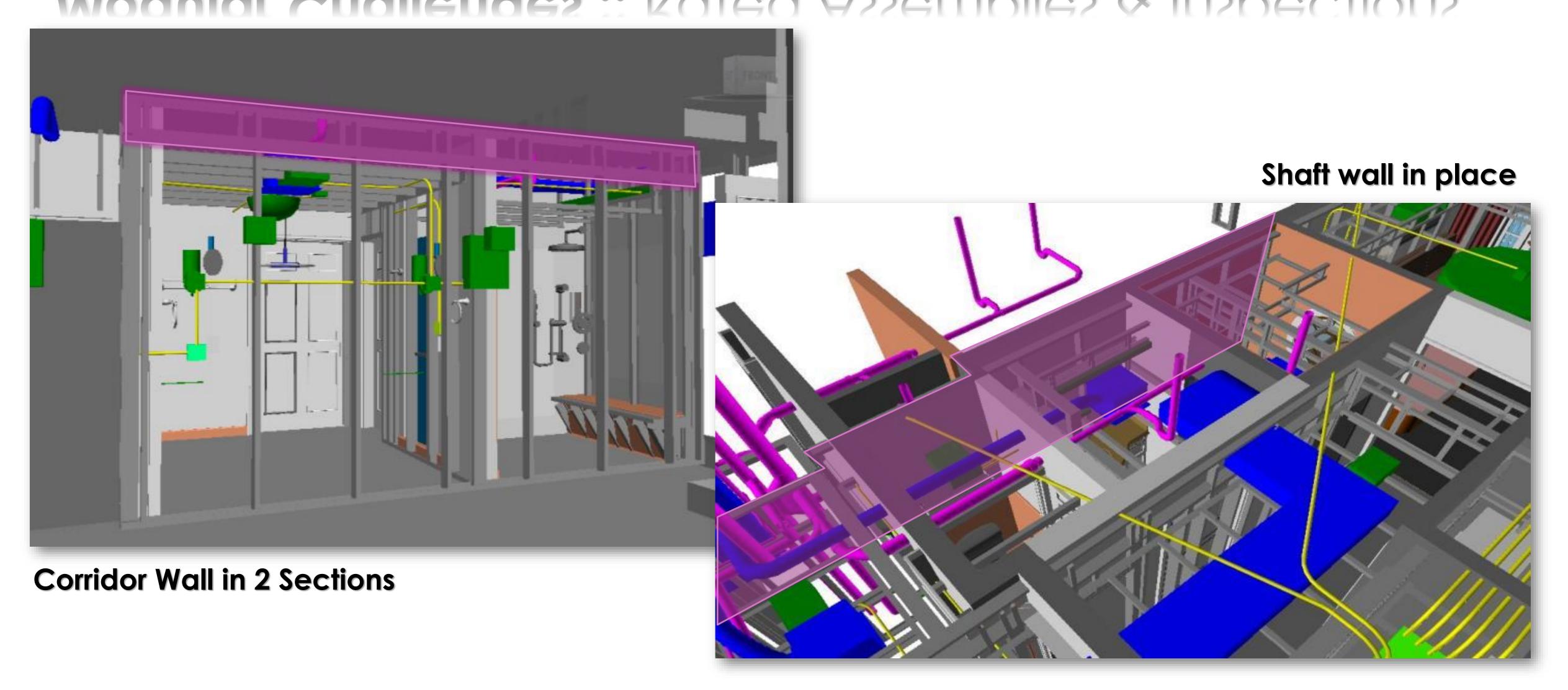
What's In?

- Framing and Drywall
- Blocking
- Door Frames
- Electrical Rough-in
- Plumbing
- Mechanical Ductwork and Exhaust Fans
- Fire Protection Heads

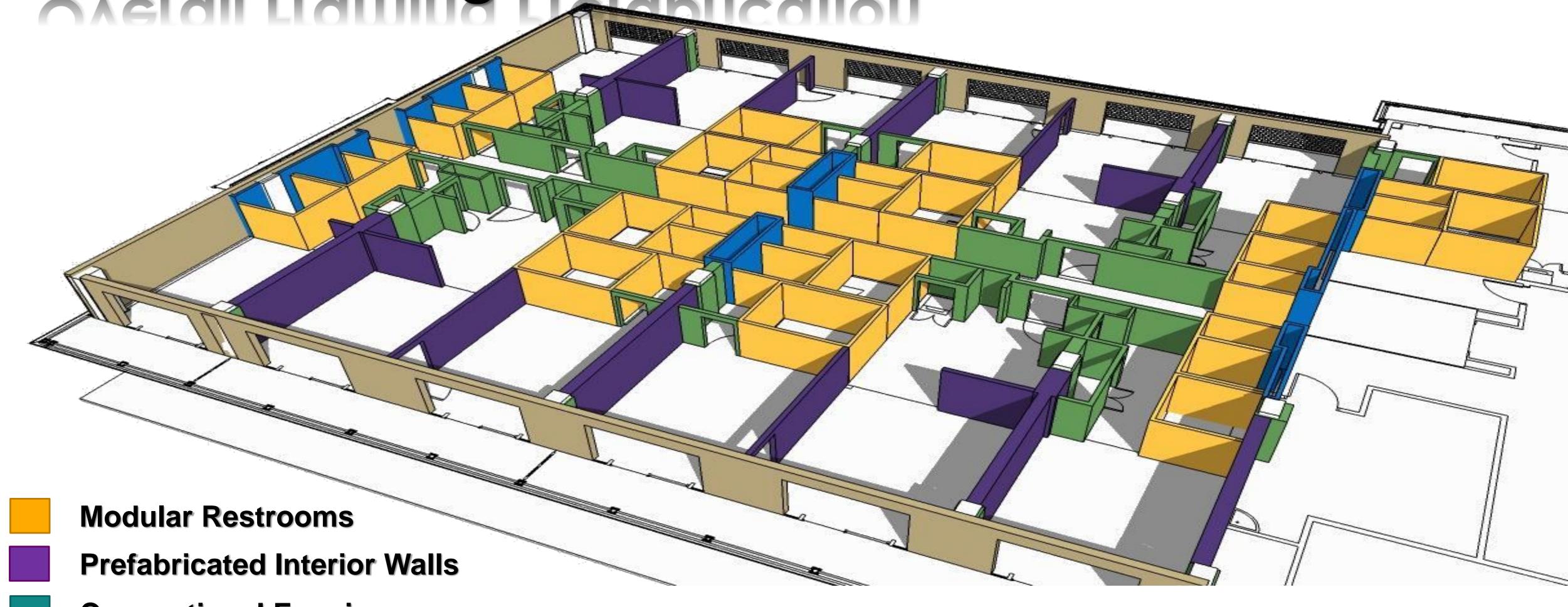




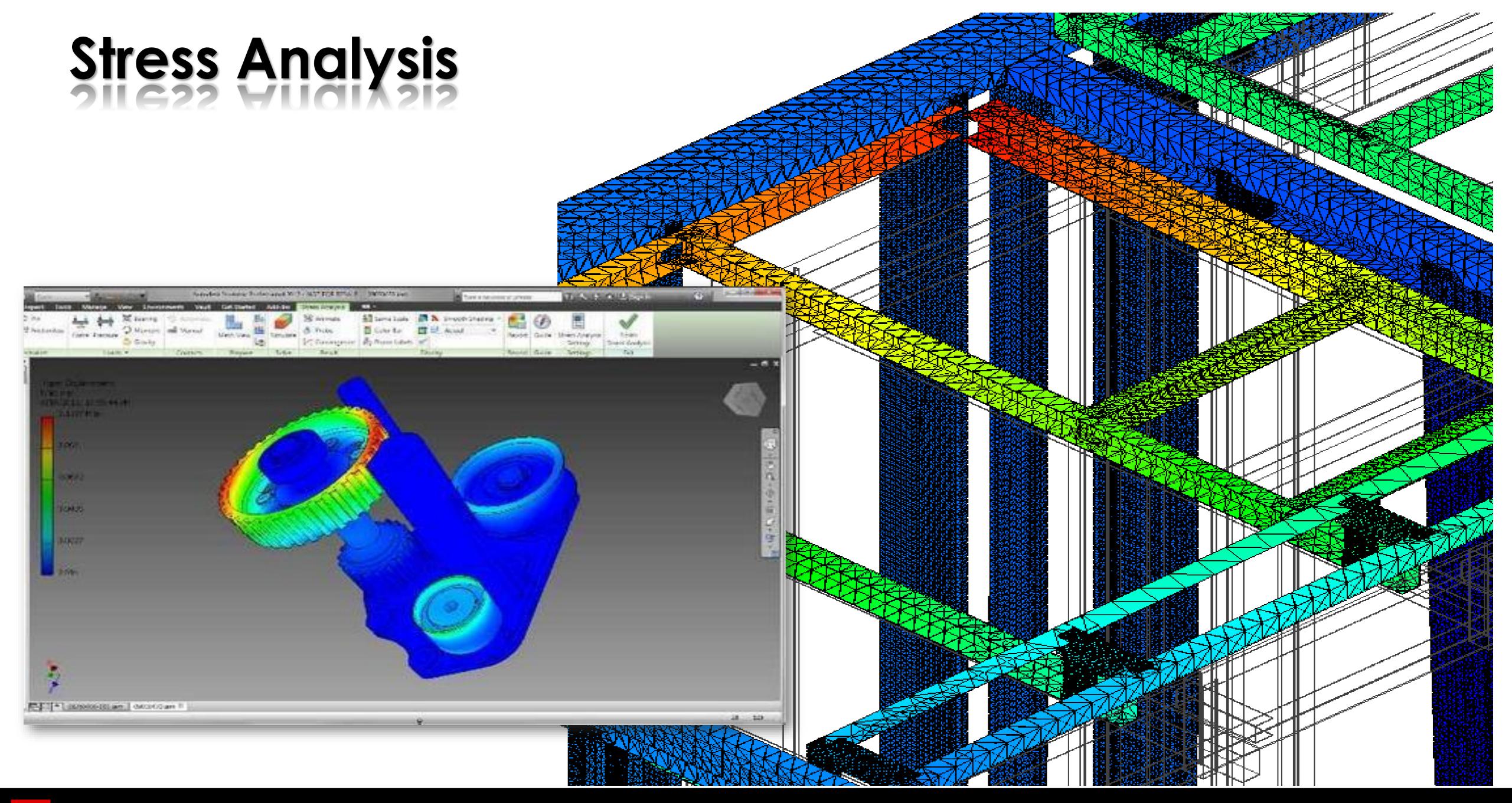
Modular Challenges:: Rated Assemblies & Inspections



Overall Framing Prefabrication



- **Conventional Framing**
- **Conventional Shaft Wall Framing**
- **Prefabricated Exterior Wall Framing**



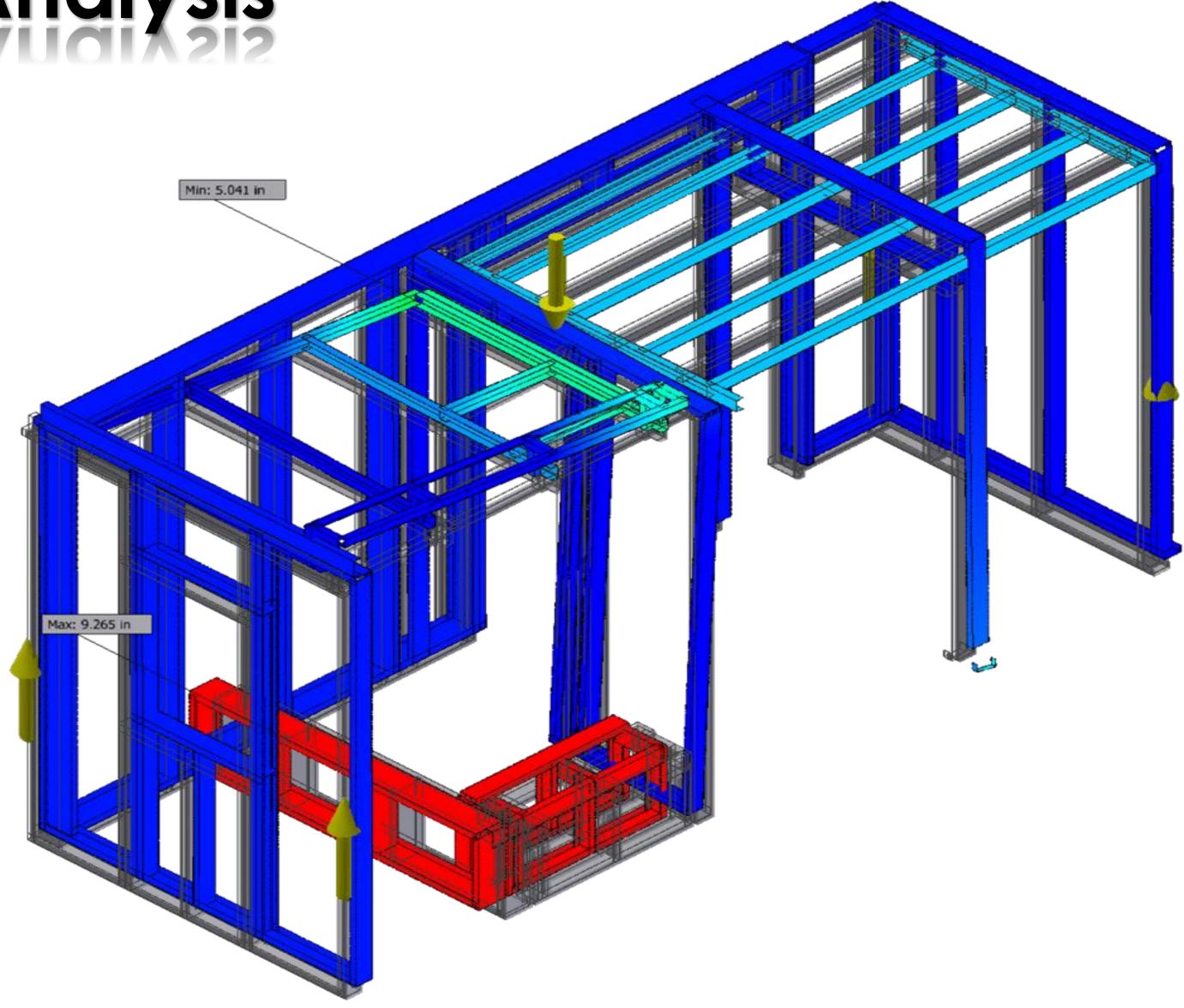
Stress Analysis



Stress Analysis 5.559

3.706

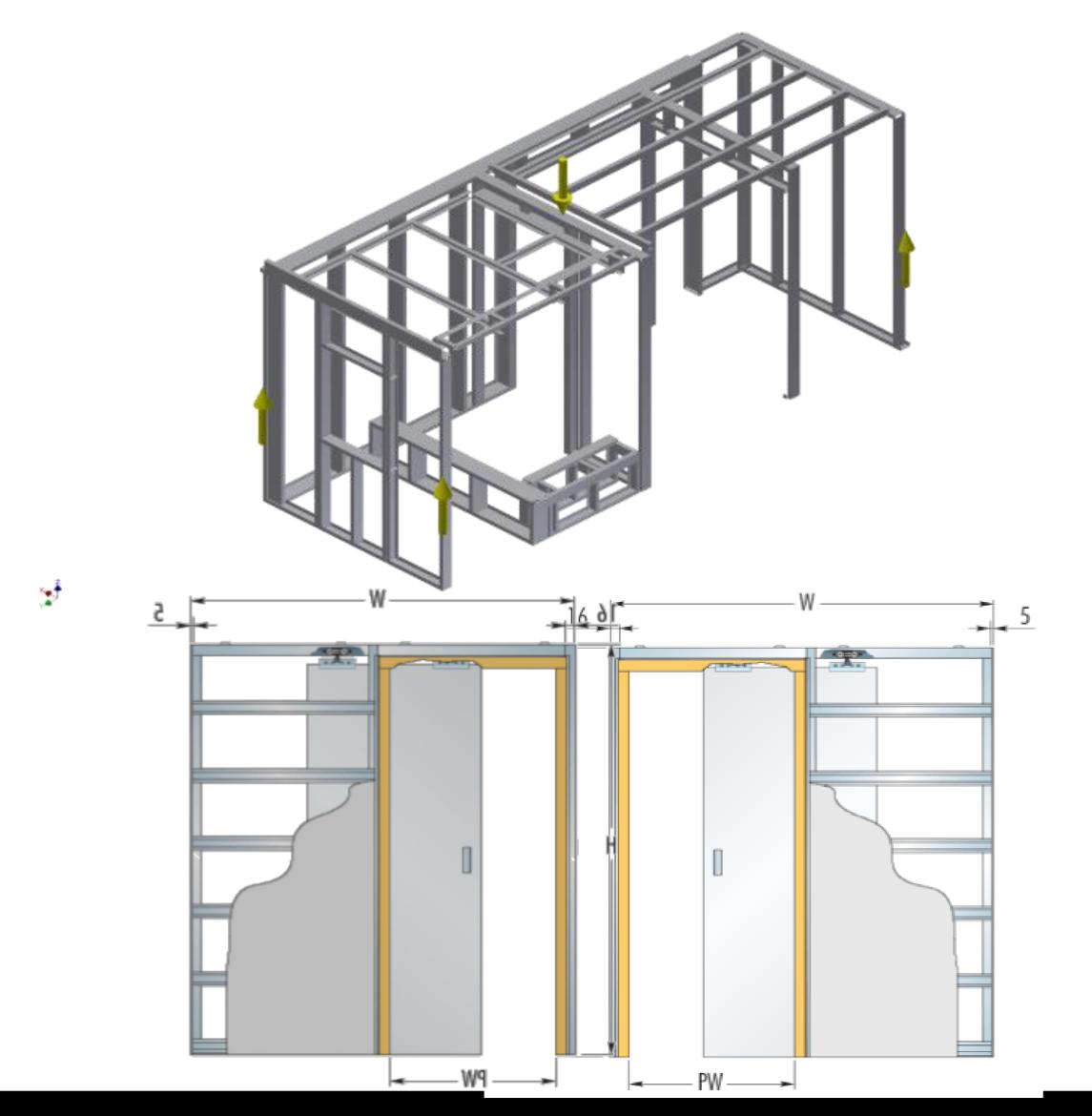


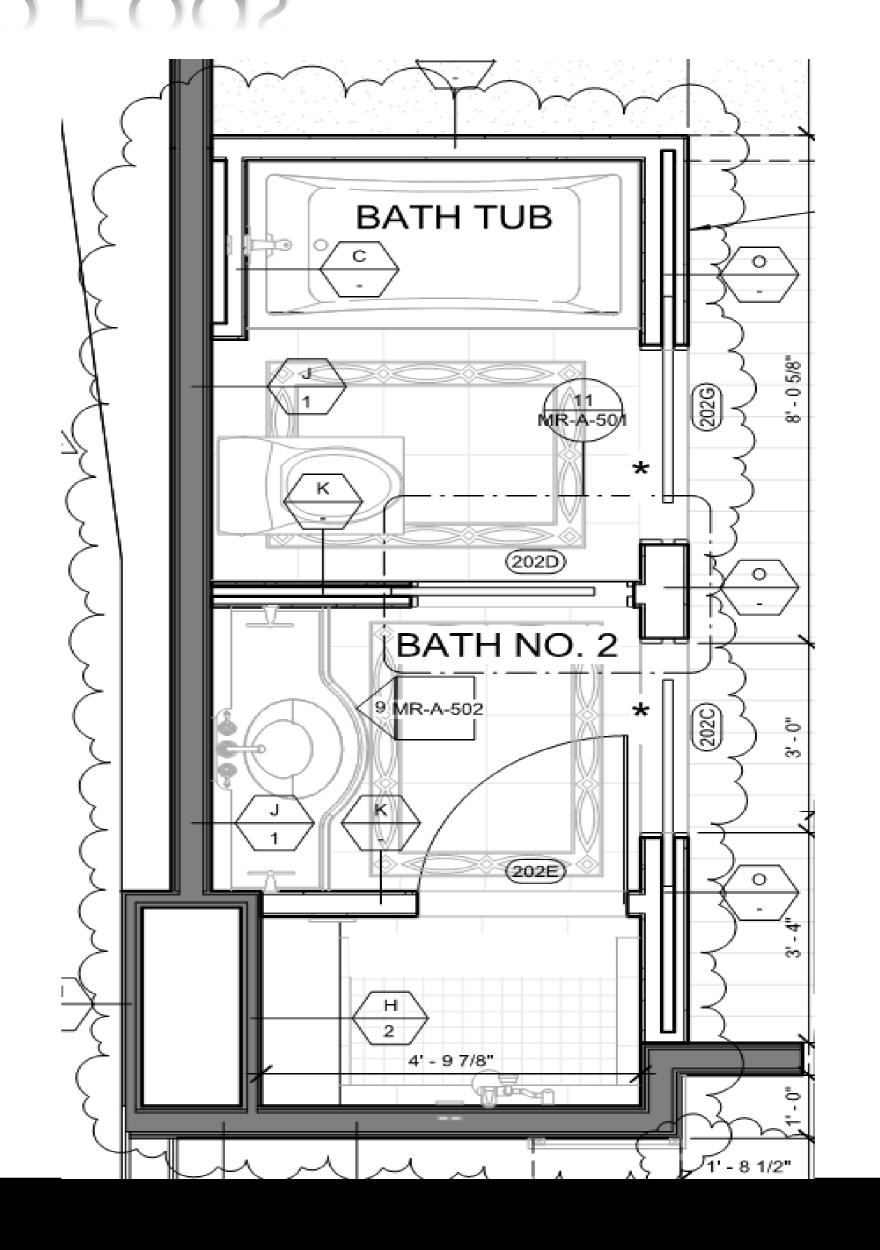




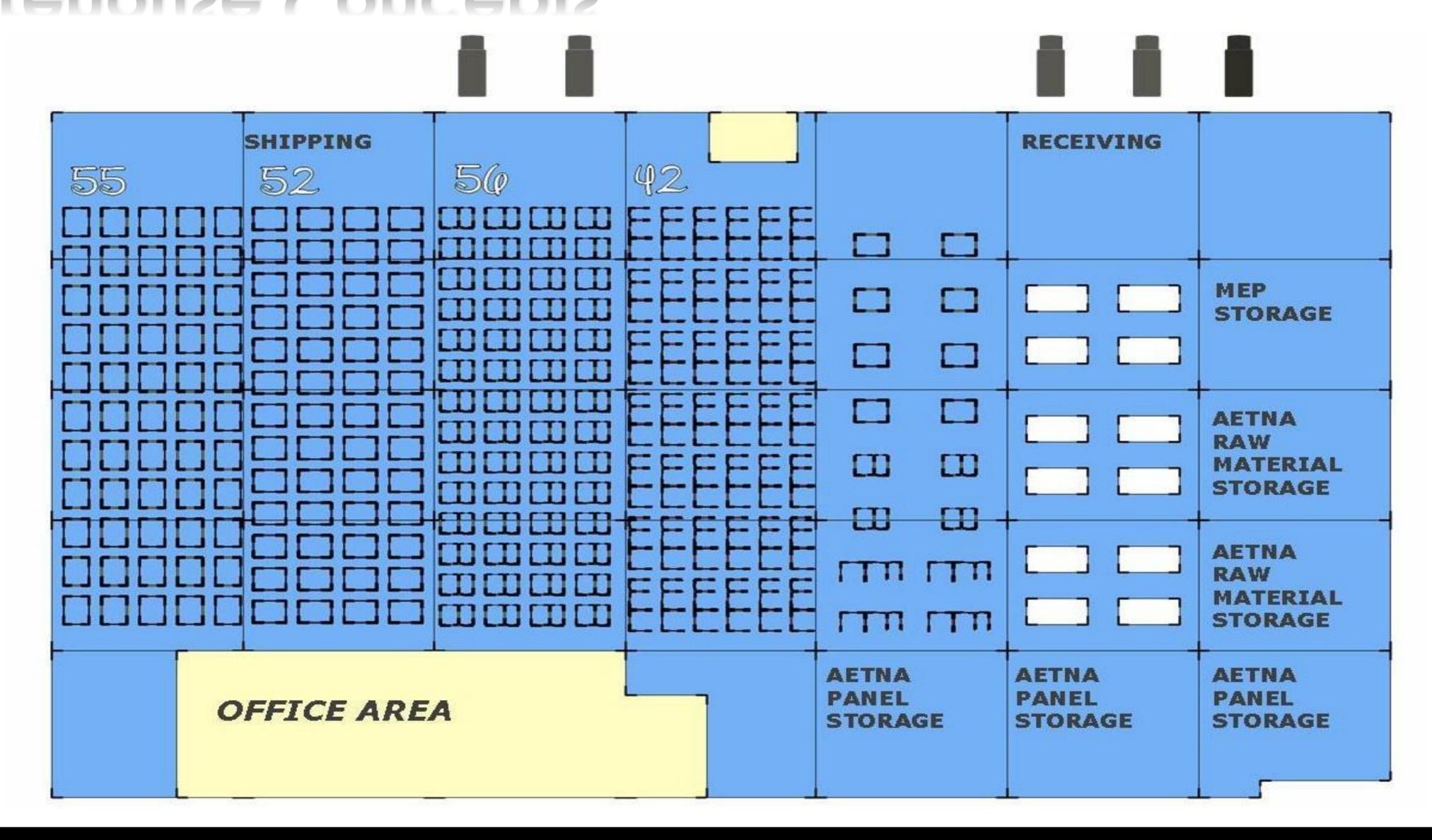


Modular Challenges :: Studio Pods

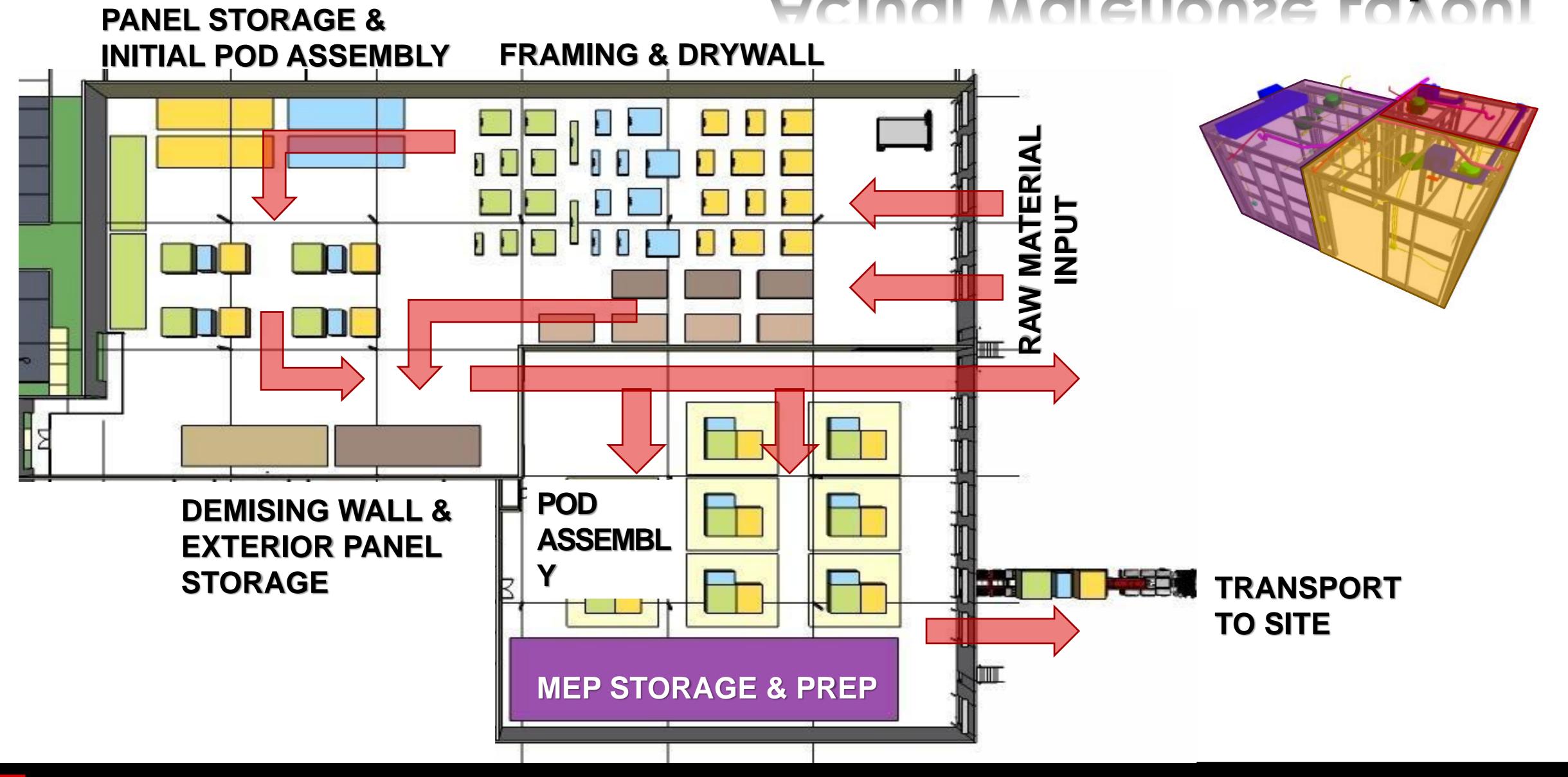




Warehouse Concepts

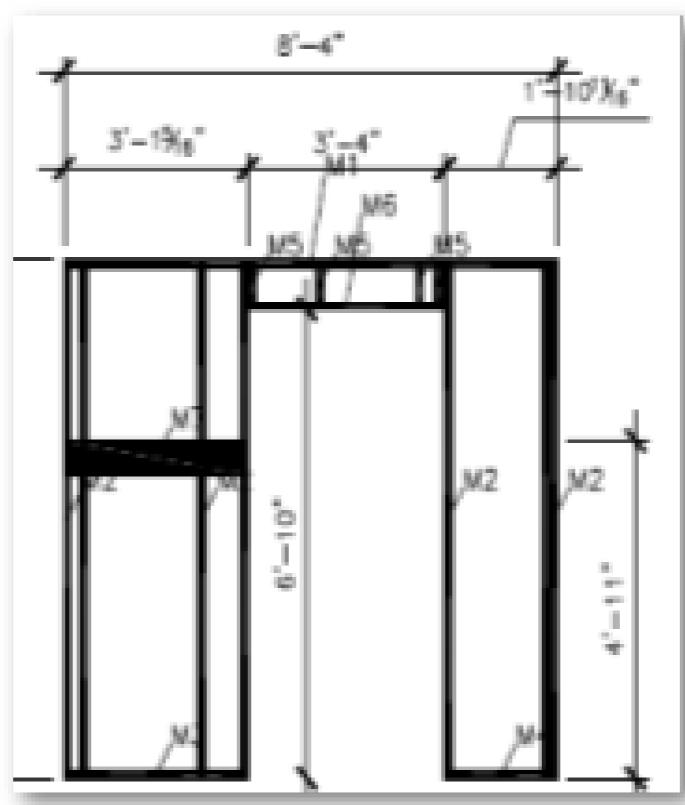


Actual Warehouse Layout



Quality Control









Manufacturing Mindset



Manufacturing Mindset





Manufacturing Mindset





Pod Delivery



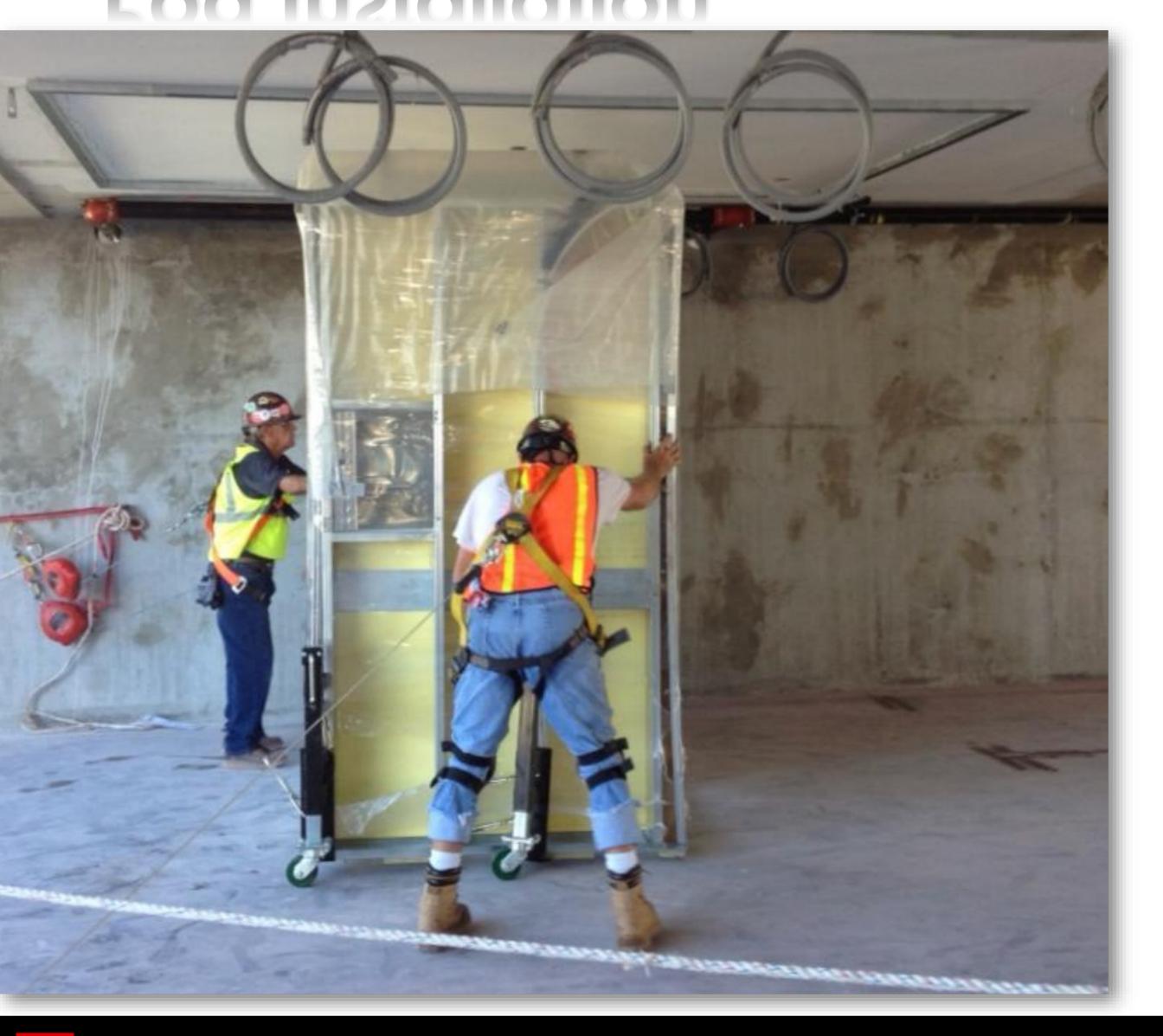


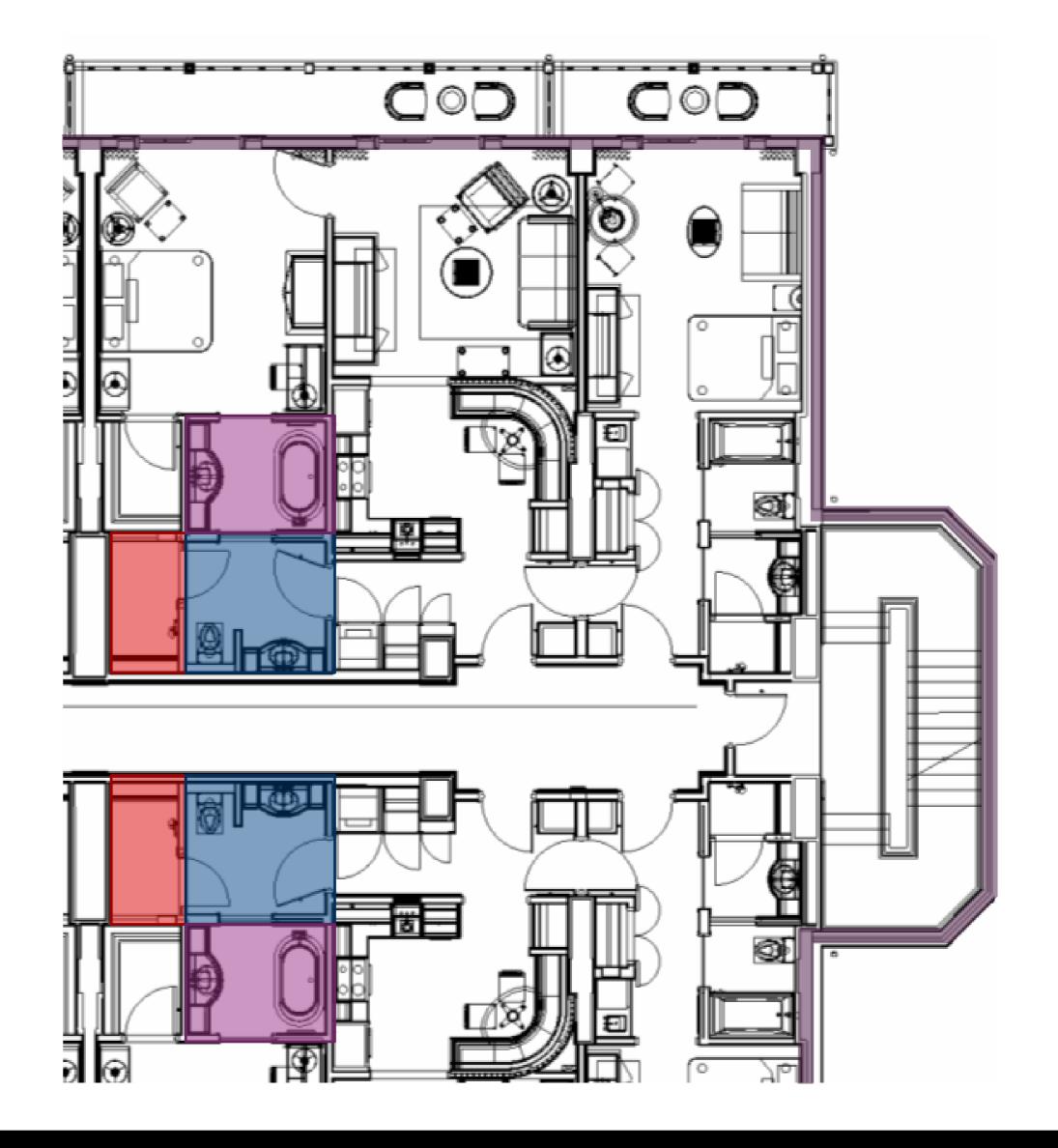
Pod Installation

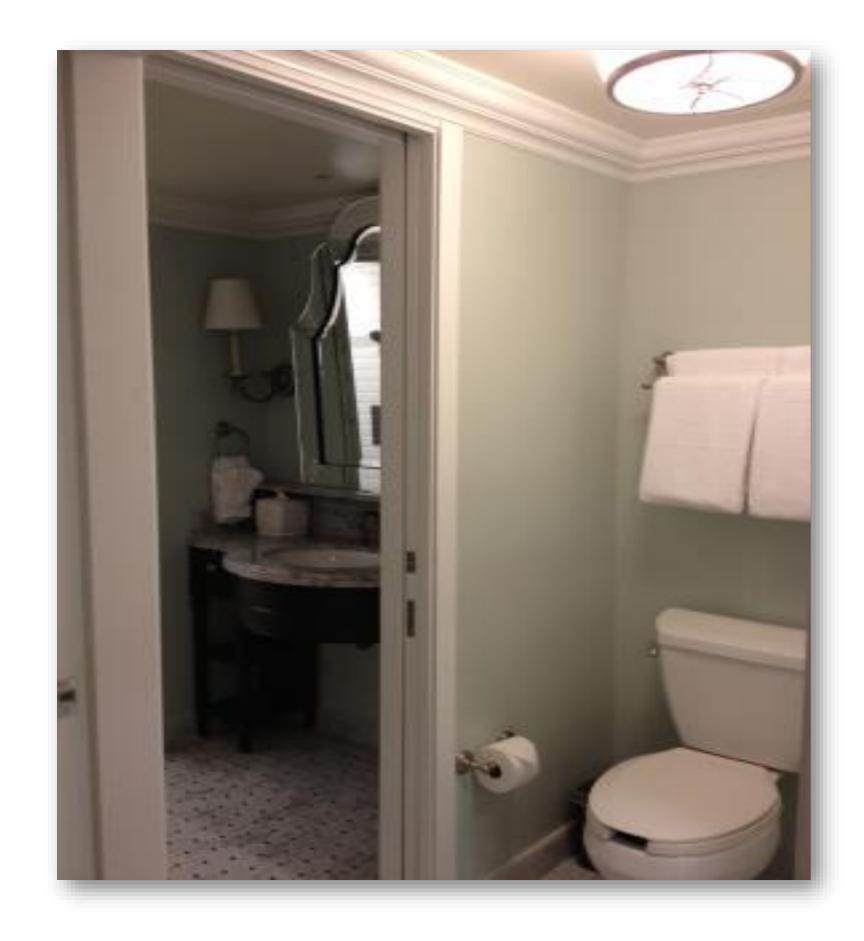




Pod Installation







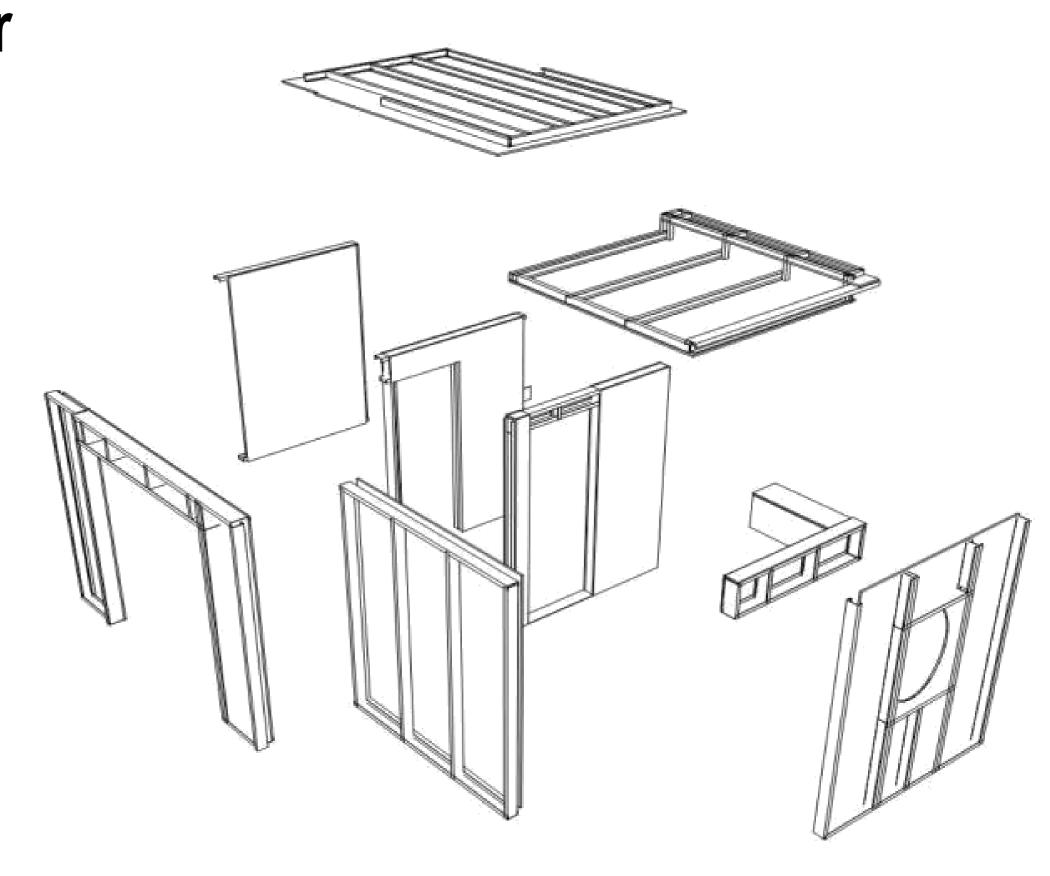




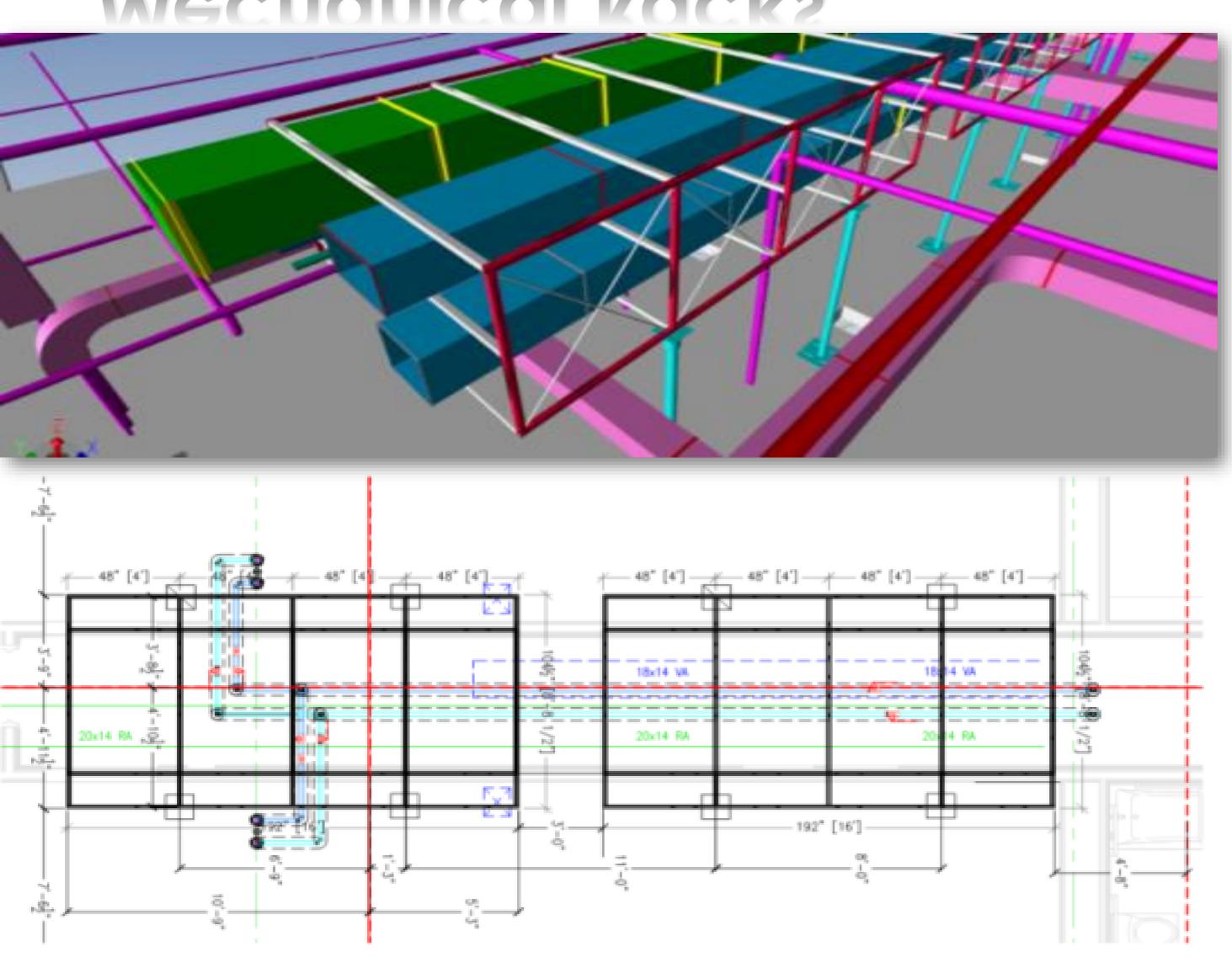
Change of Mindset

This level of prefabrication requires a change to the way we traditionally deliver projects:

- Need design decisions made earlier in the process
- Can reduce the ability to make changes without significant impacts
- Requires some design flexibility to maximize efficiencies
- Absolutely requires GC and Design Assist input at early stages of design process



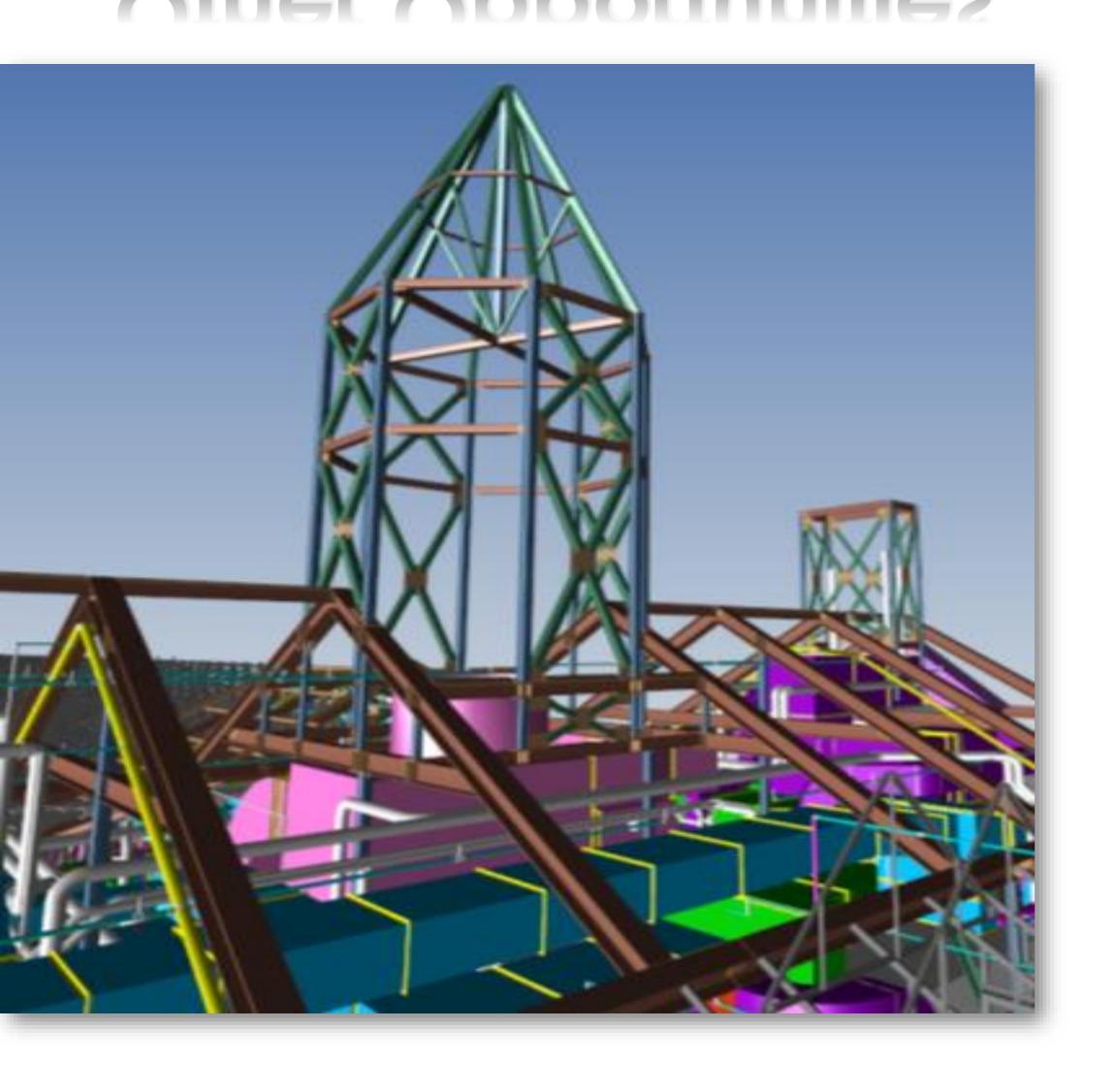
Mechanical Racks

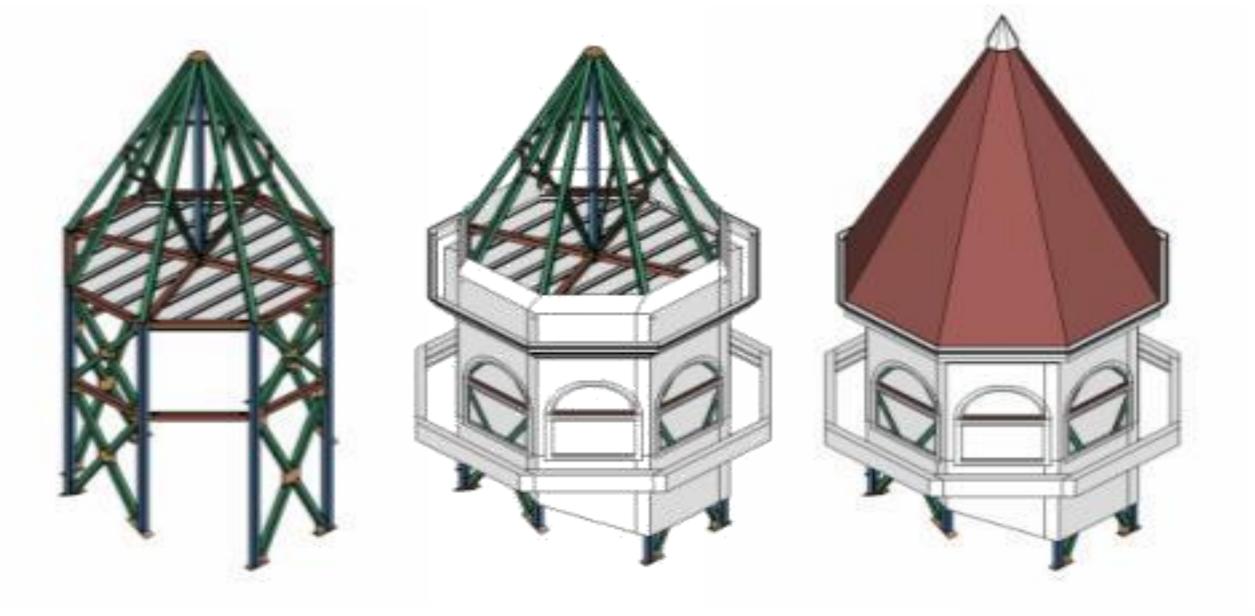


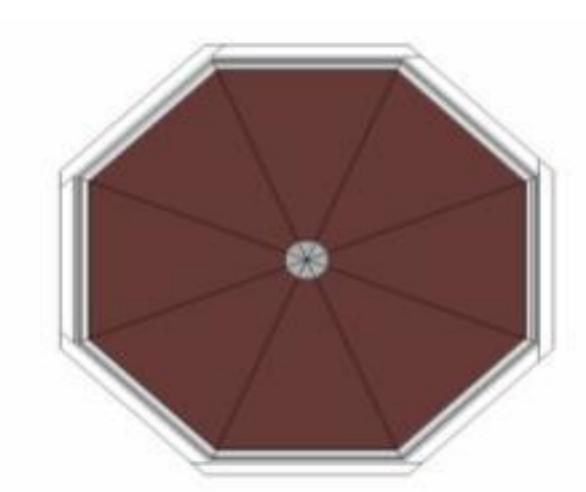


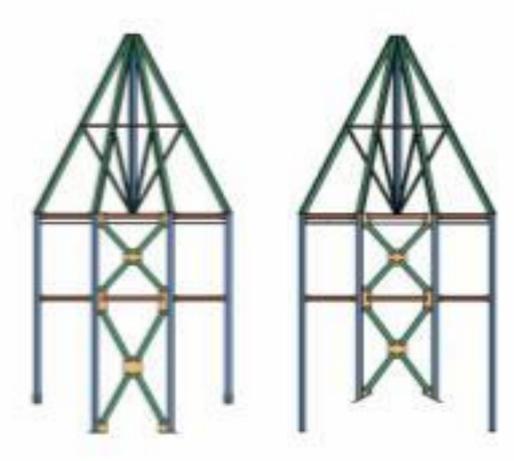


Other Opportunities...









Modular & Prefab Summary Design Assist Shift of Man Power Hours

(Framing & Drywall)

Total Hours on the Job 84,100

Prefab Hours 9,600 (just over 10%)

(Plumbing)

Total Hours on the Job 22,800

Prefab Hours 2,900 (just over 10%)

(Electrical)

Total Hours on the Job 47,490

Prefab Hours 1,900 (just under 5%)

(Mechanical)

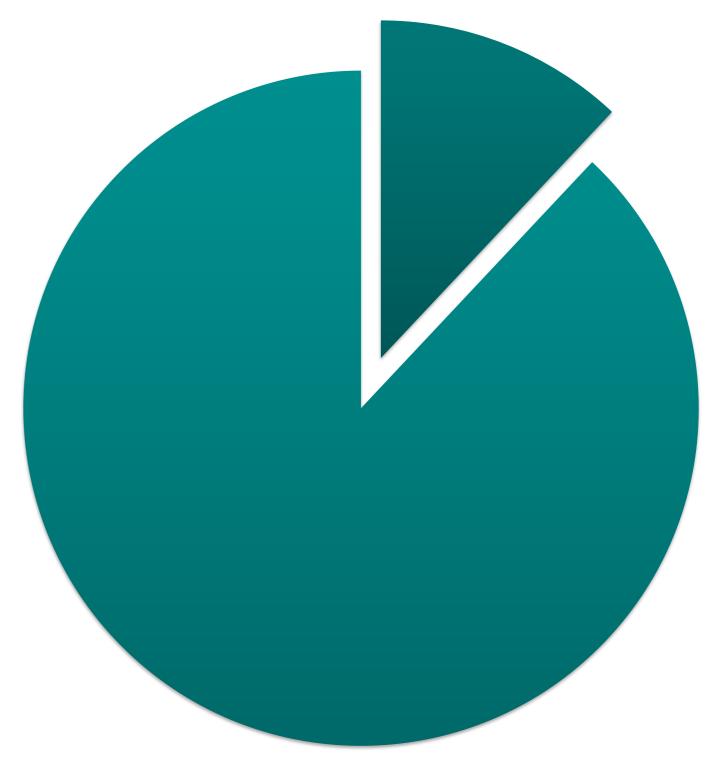
Total Hours on the Job 19,568

Prefab Hours 7,248 (just over 37%)

(Fire Protection)

Total Hours on the Job 5,400

Prefab Hours 120 (just over 2%)



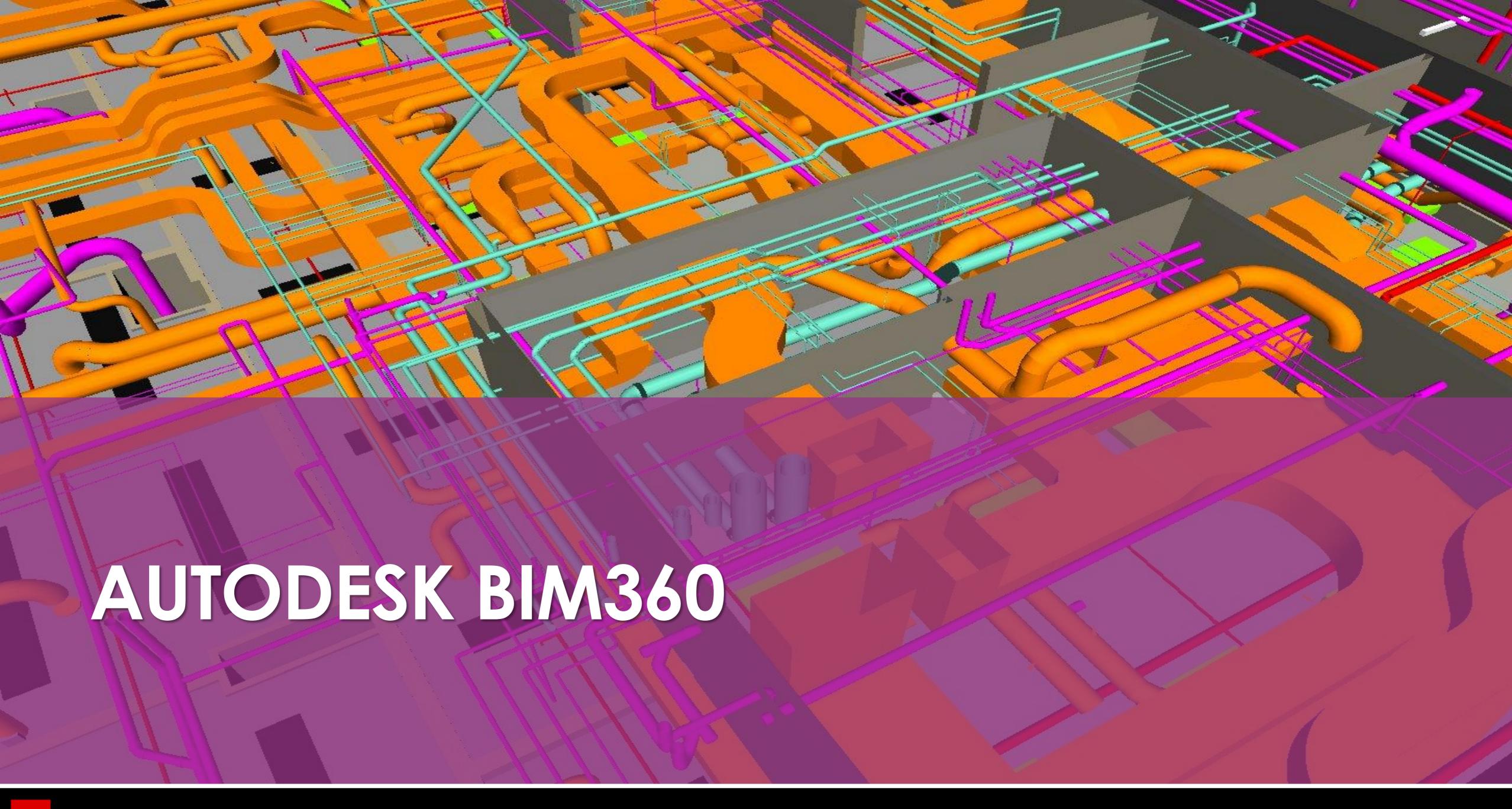
Approx. 12% shift in hours to Prefabrication

Early Metrics

Man Hours to Frame reduced by 12.5%

Man Hours to Hang Wallboard increased by 18.4%

Combined Productivity reduced by 6.2%



Traditional Project Management

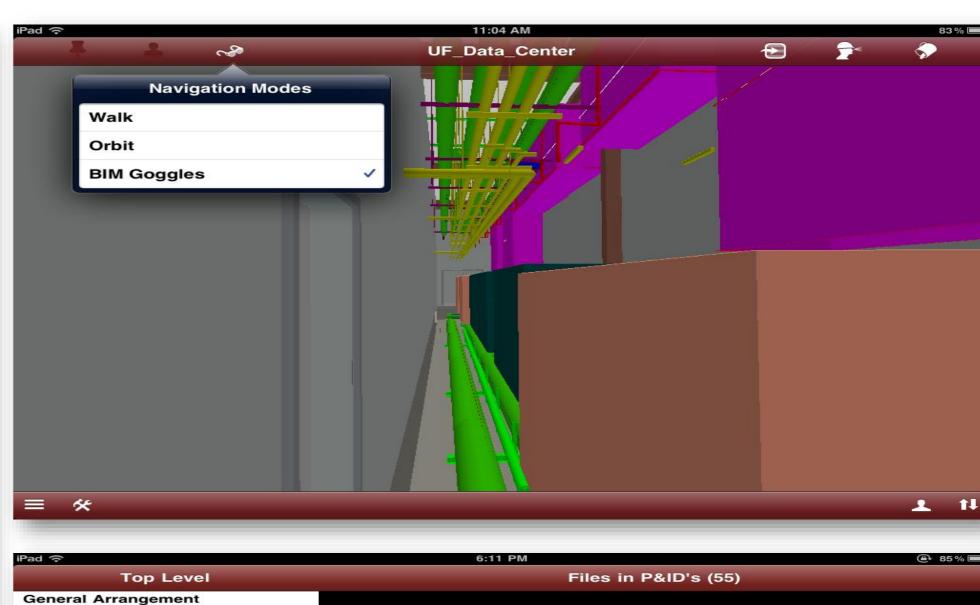






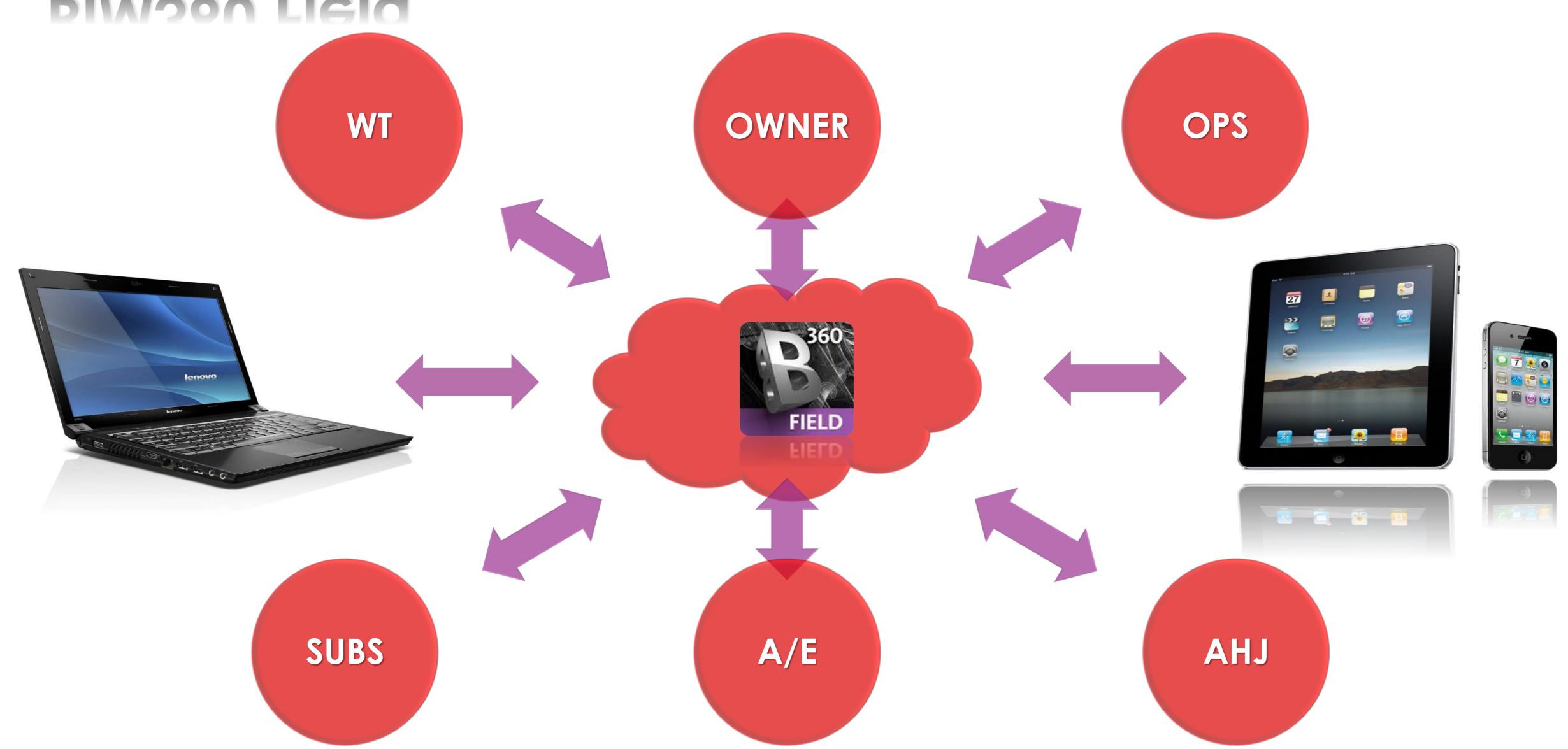
21st Century Project Management







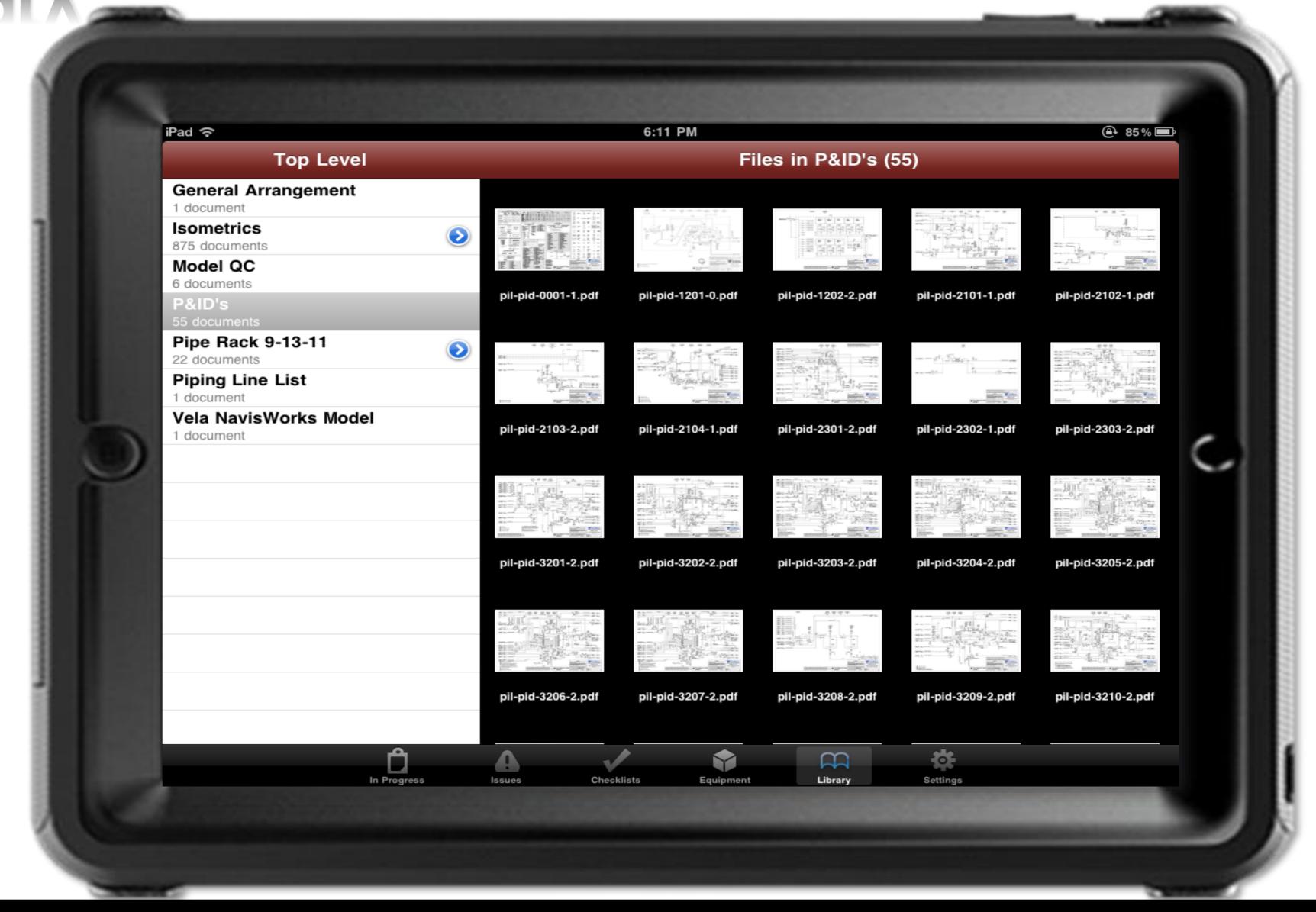
BIM360 Field



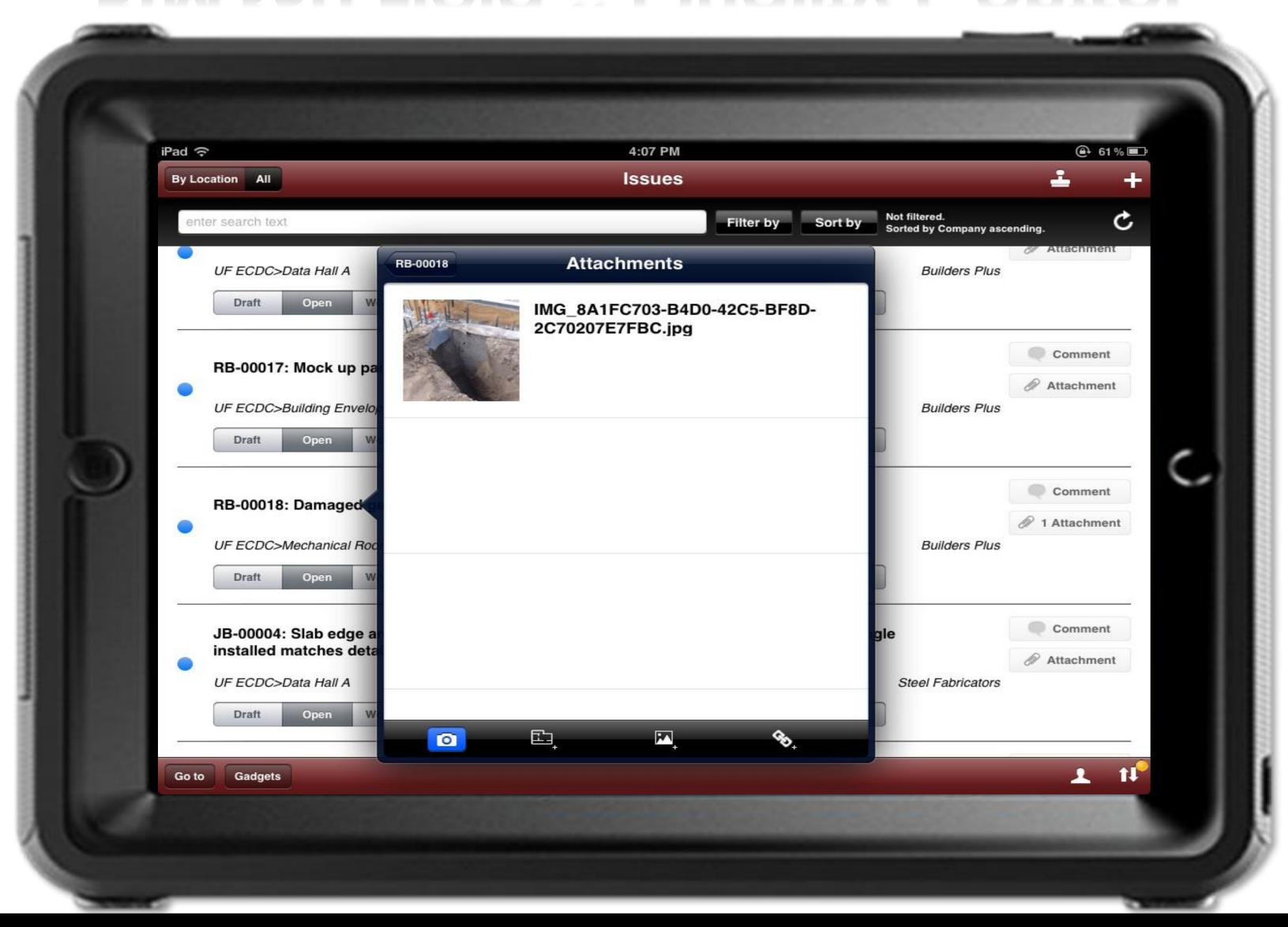
360 Field :: Library

Library

- Specs
- Contract Documents
- Updates



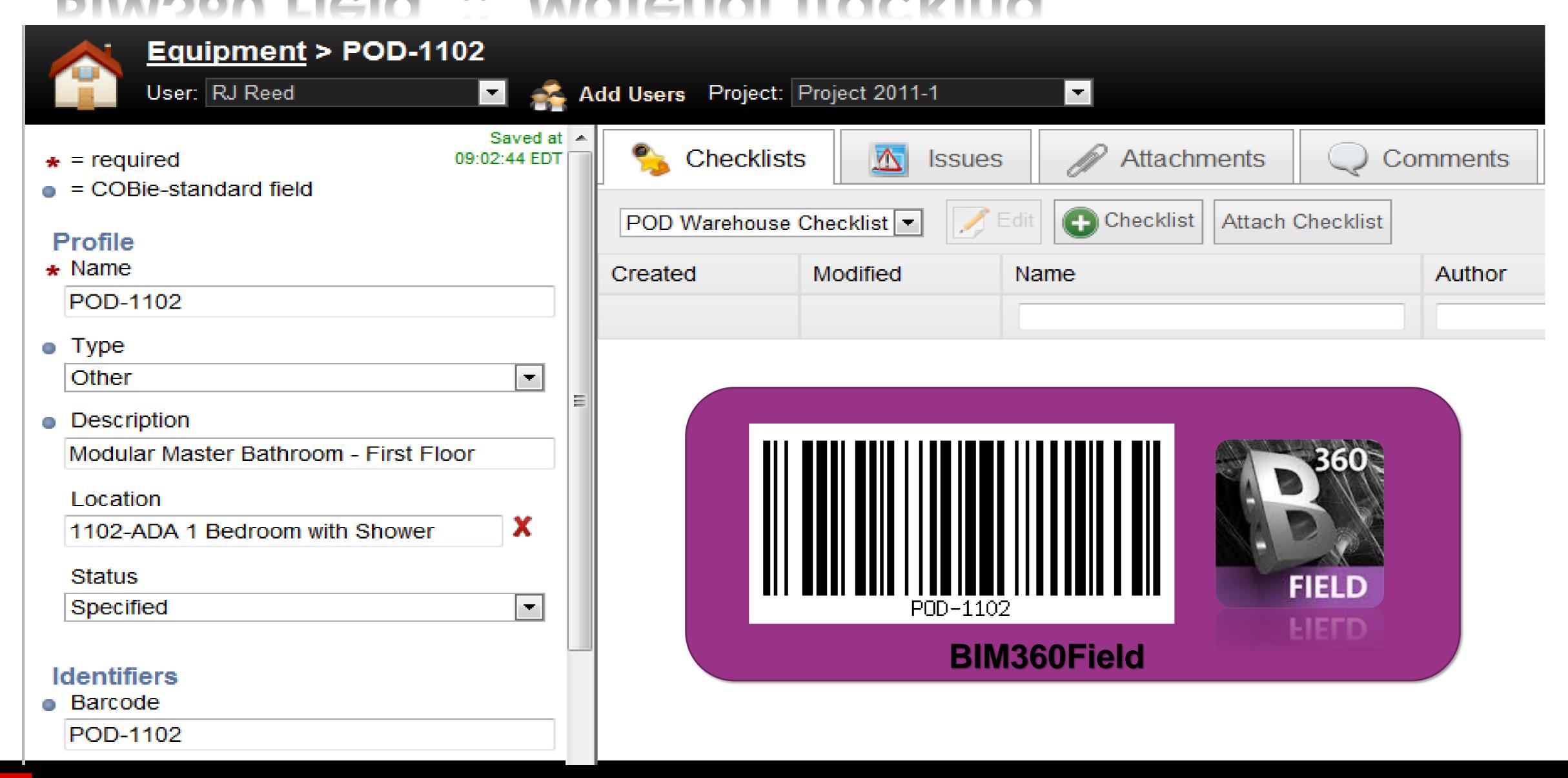
BIM360 Field :: Quality Control



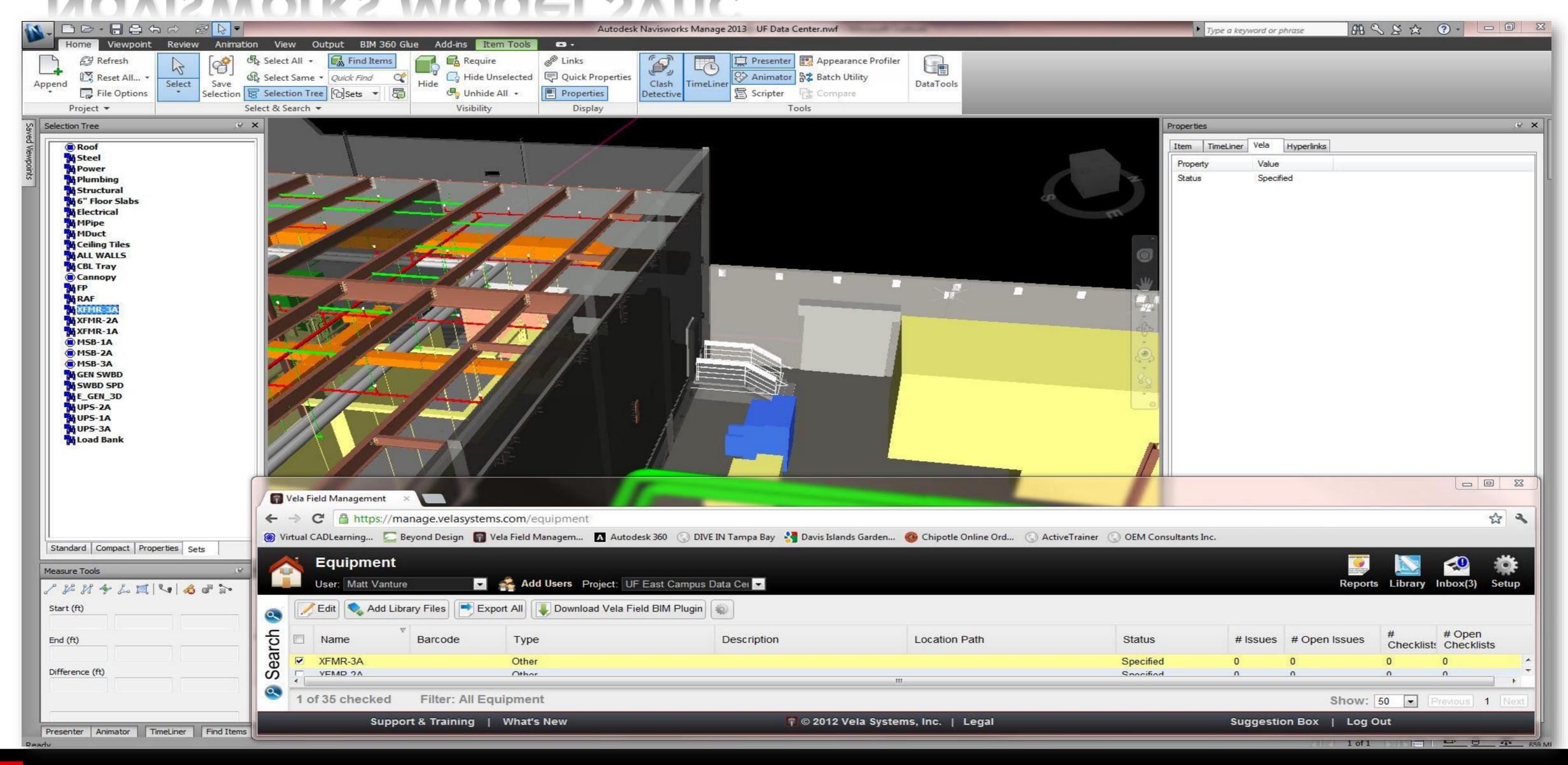
Checklist

- QA/QC
 - Work to Complete
 - Conforming
 - Non Conforming
 - W-T Specific
- **Punch List**
 - Owner Punch
 - Contractor Punch
 - Pre-Punch
 - **Engineer Punch**

BIM360 Field :: Material Tracking

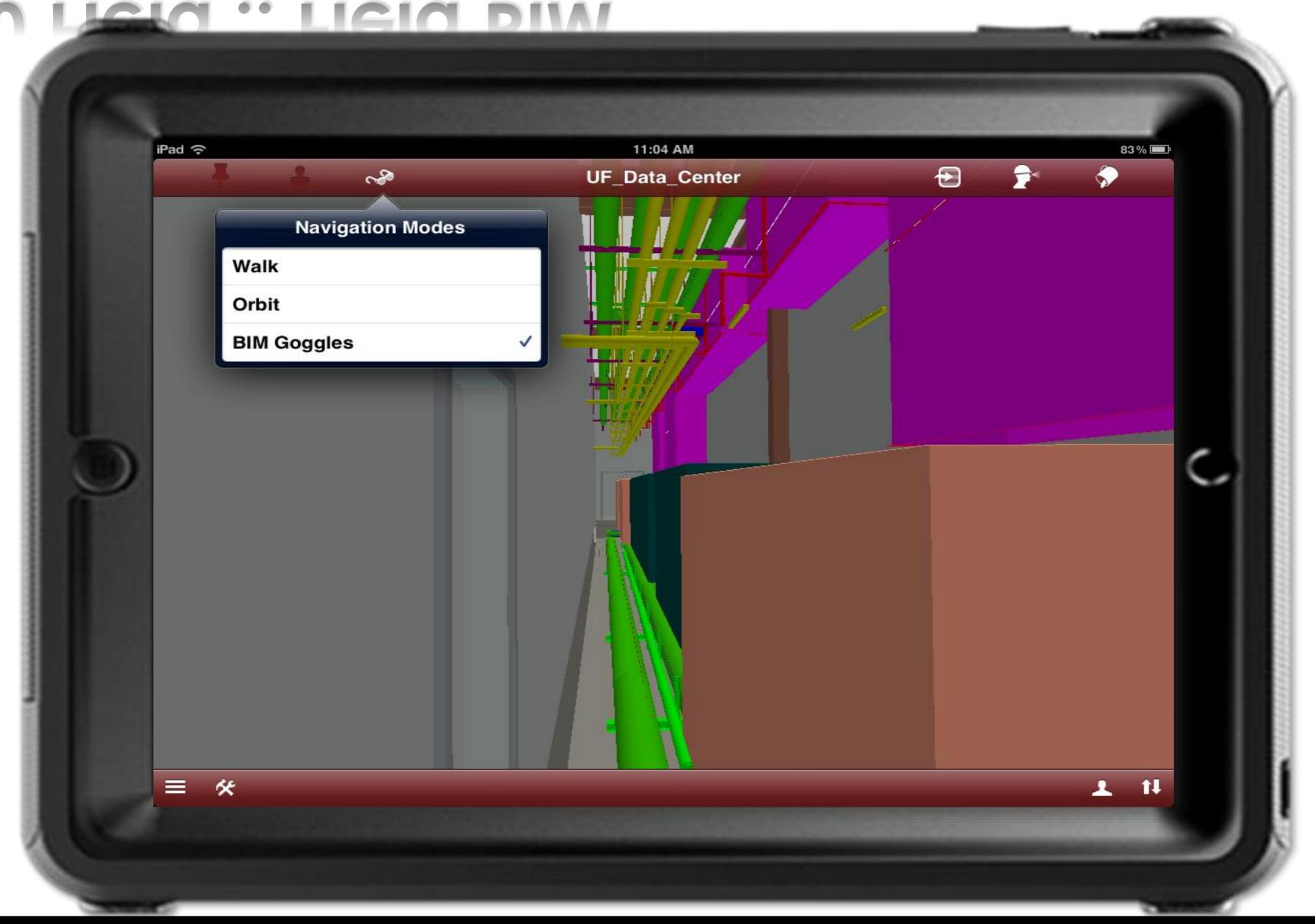


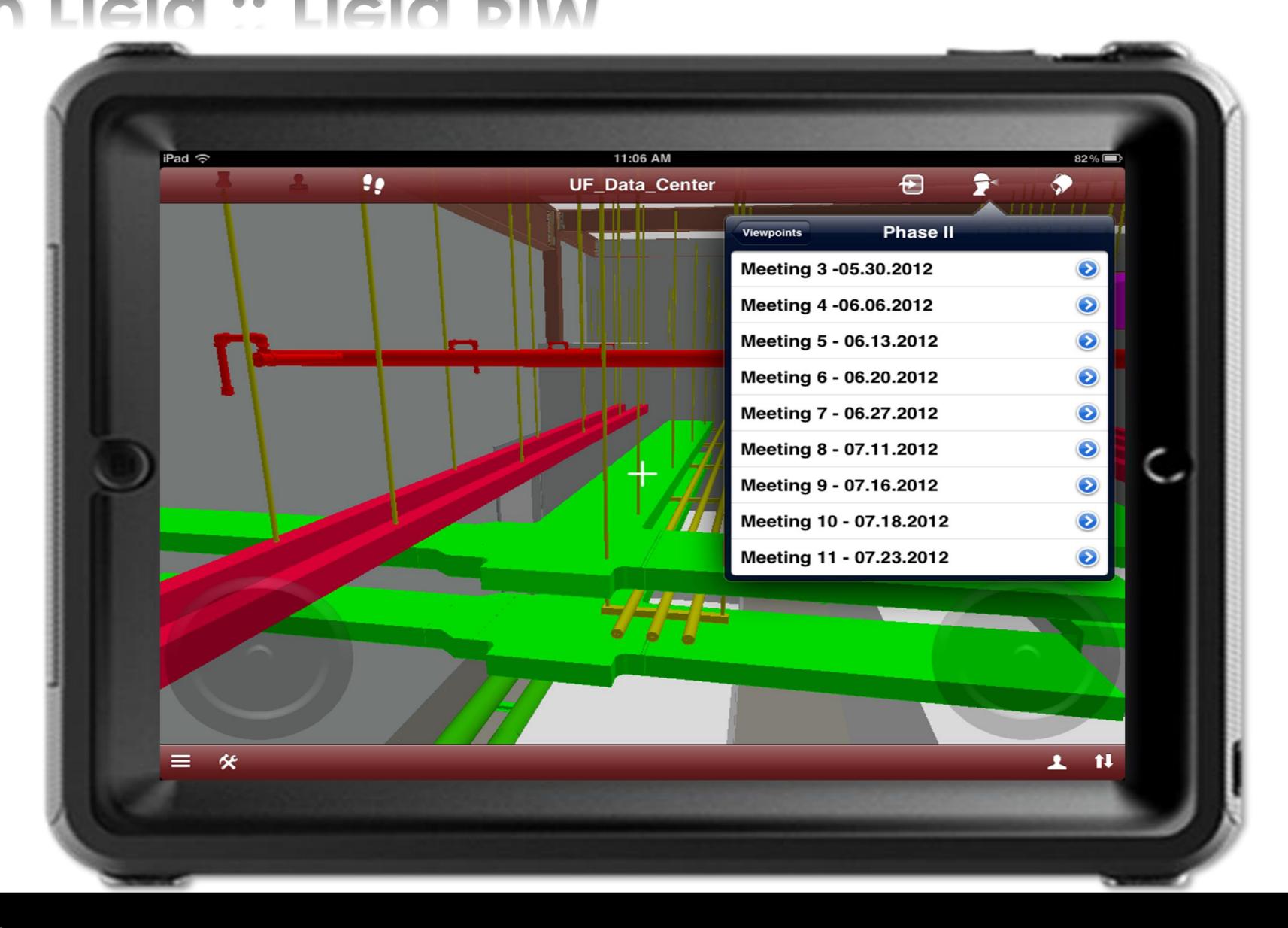
NavisWorks Model Sync





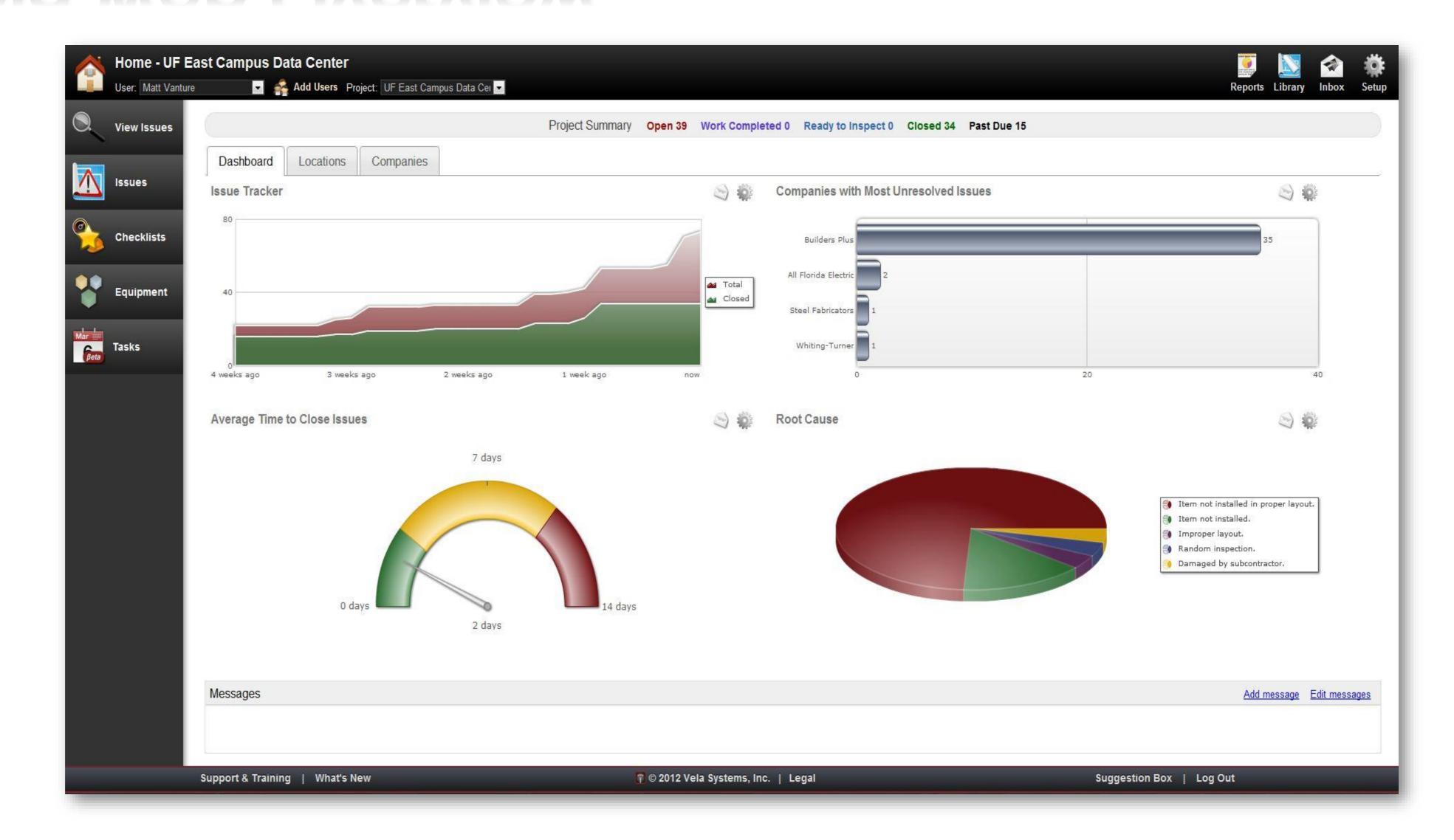






BIM360 Field Web Overview

- Home Page
- Dashboard
- Issues
- QA/QC
- Equipment
- Reports



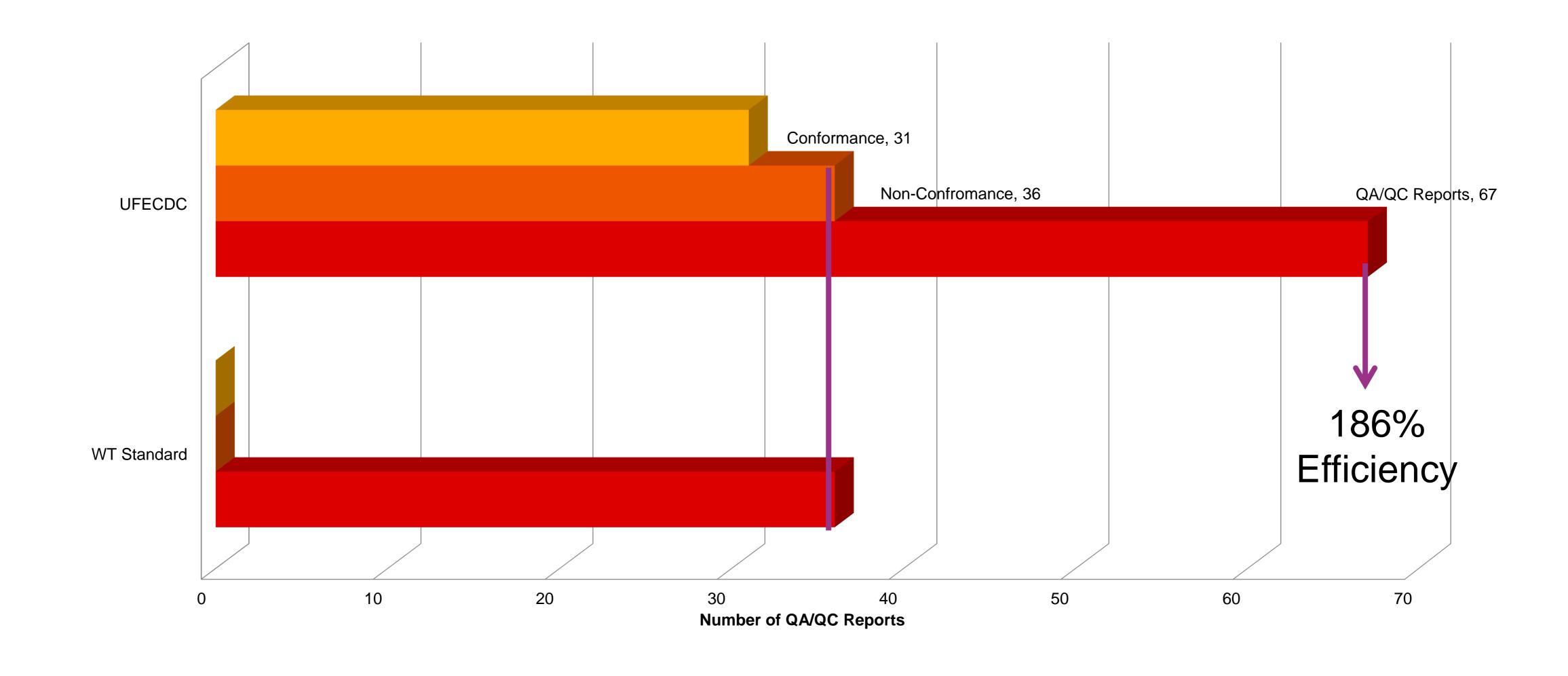
BIM360 Field Web Overview



UF East Campus Data Center



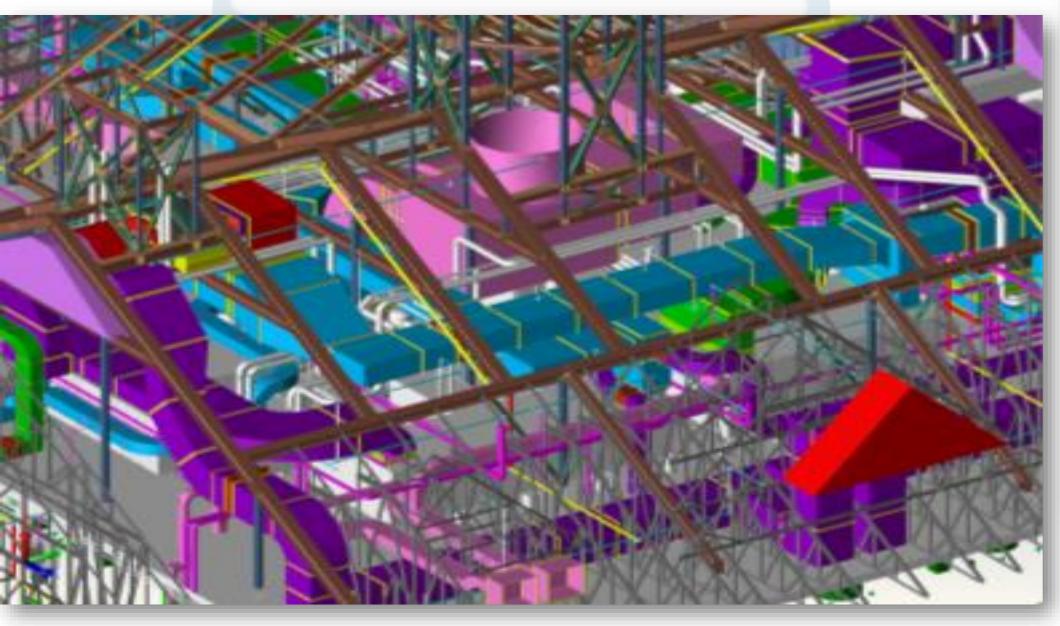
UF East Campus Data Center

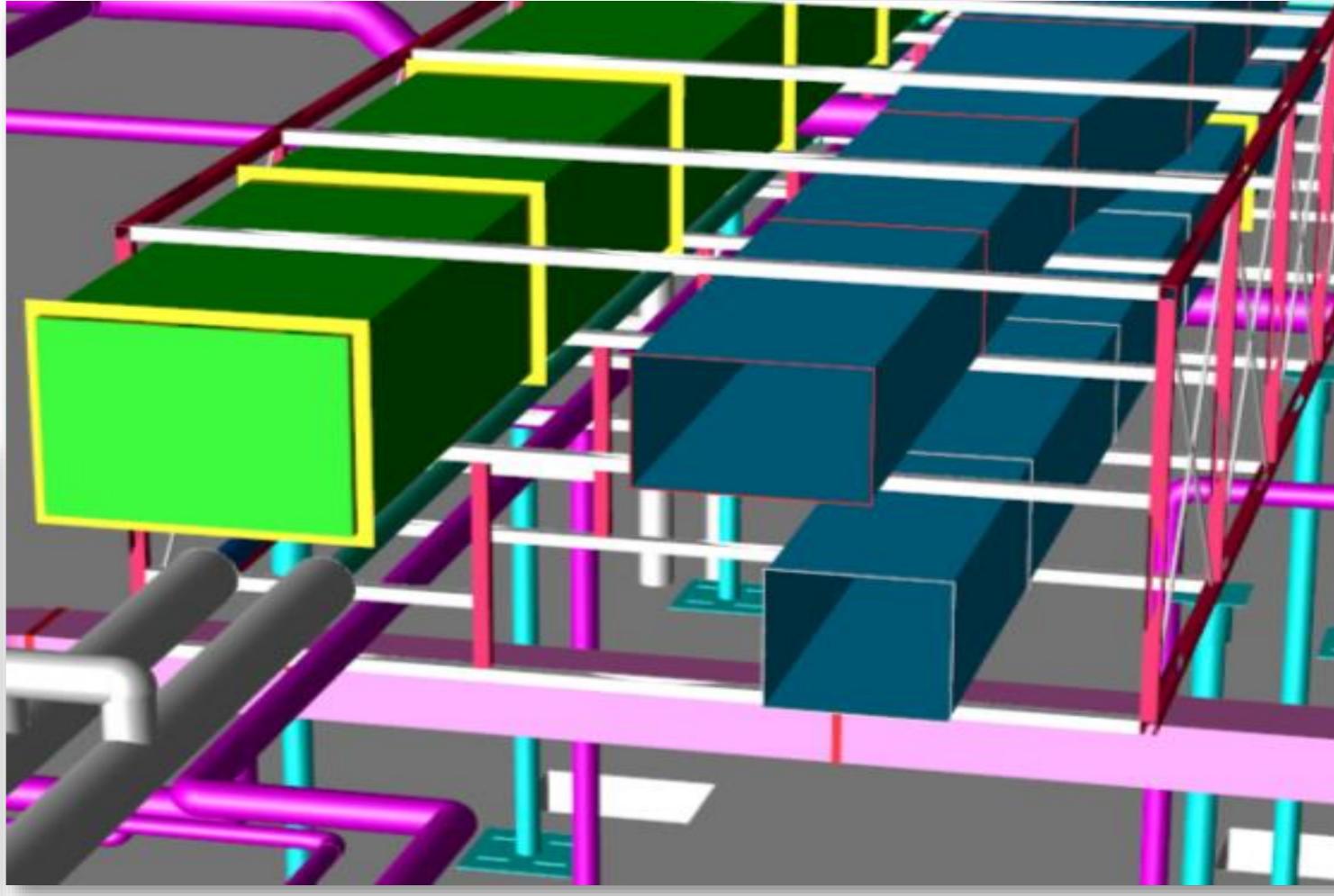


Autodesk BIM 360 Glue

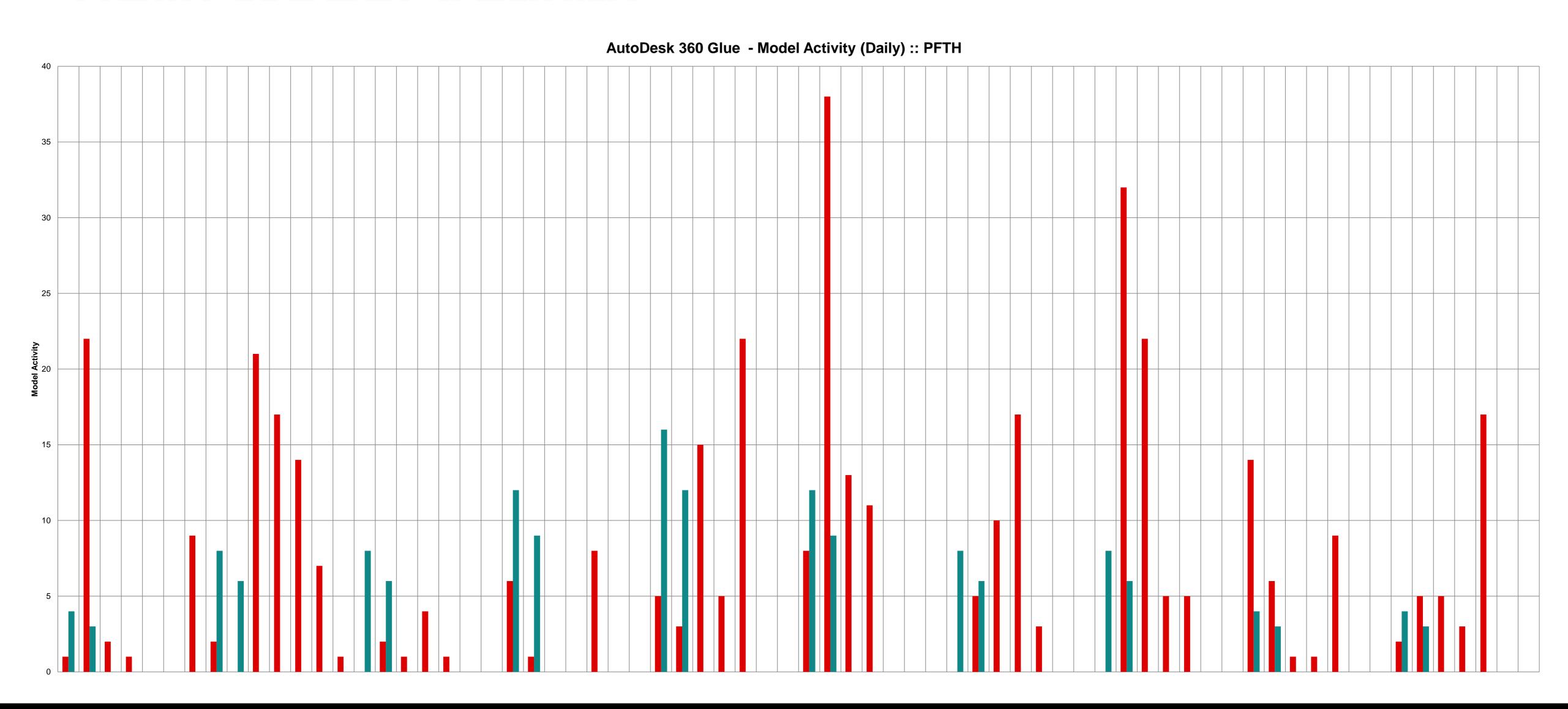
Autodesk BIM 360 The next generation of BIM





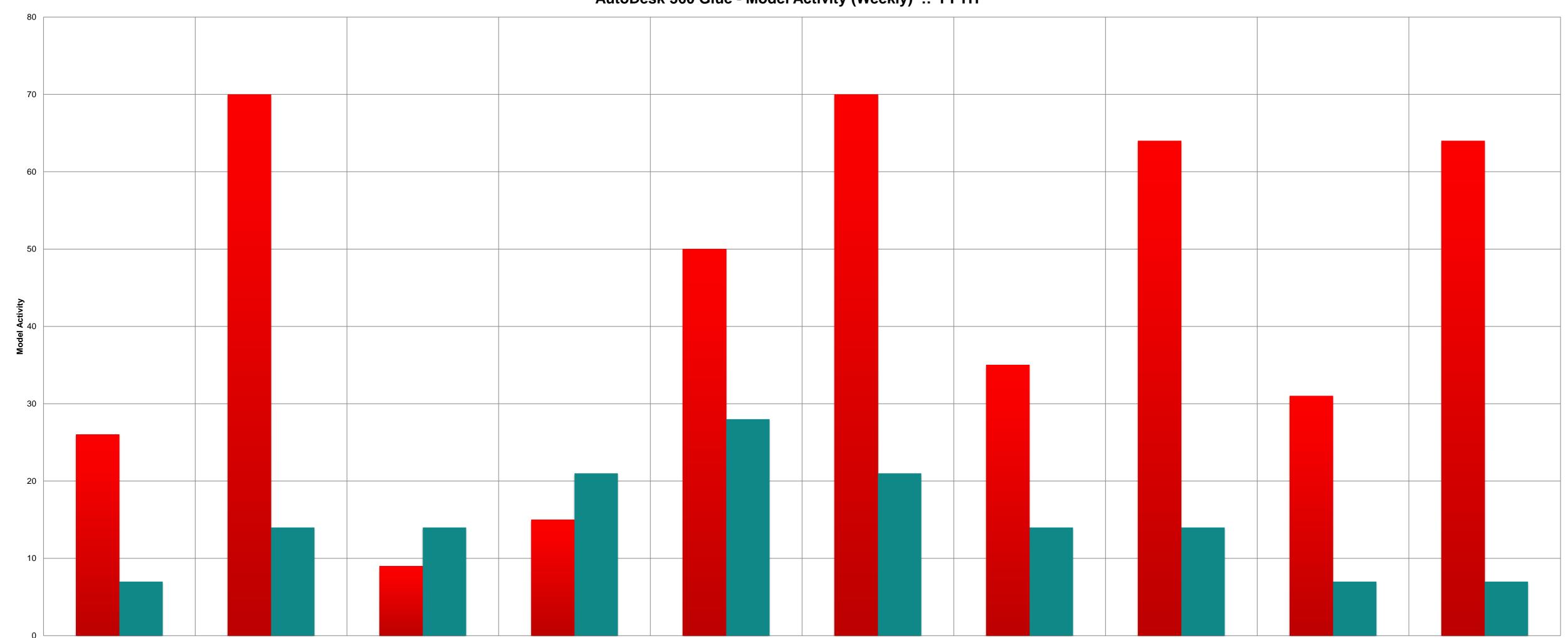


Daily Model Activity

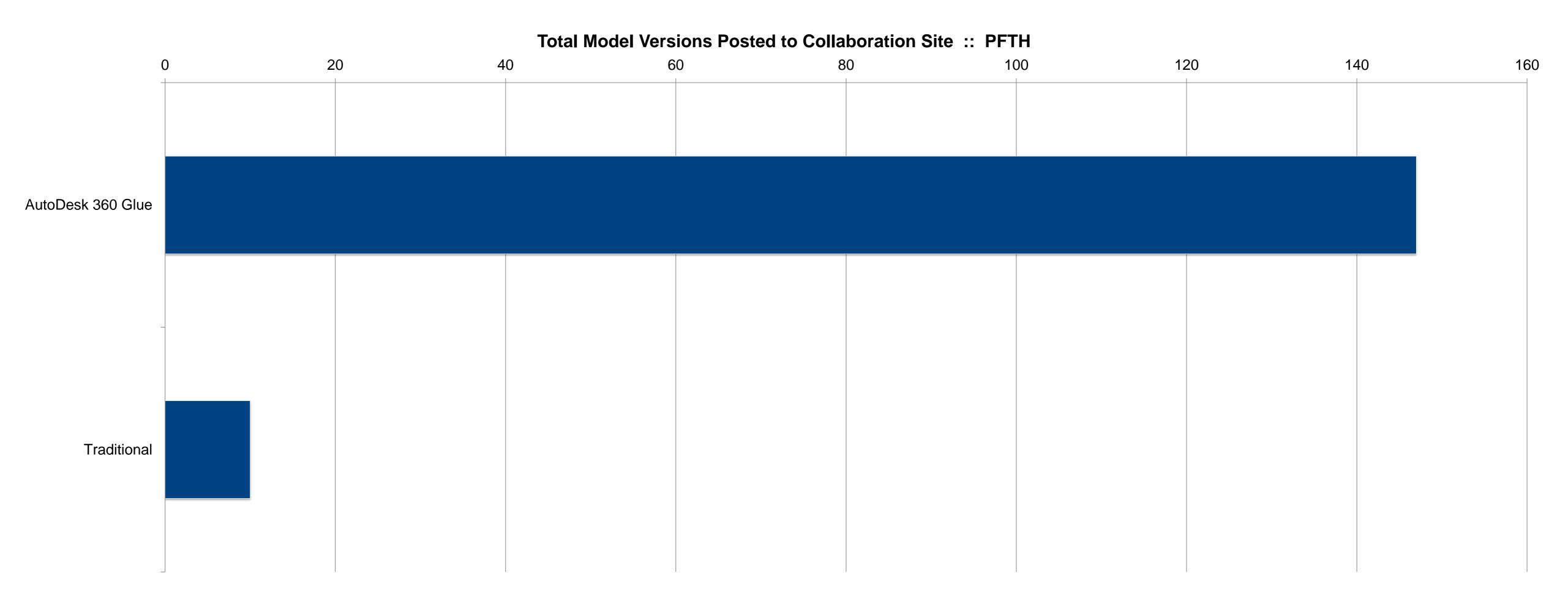


Weekly Model Activity

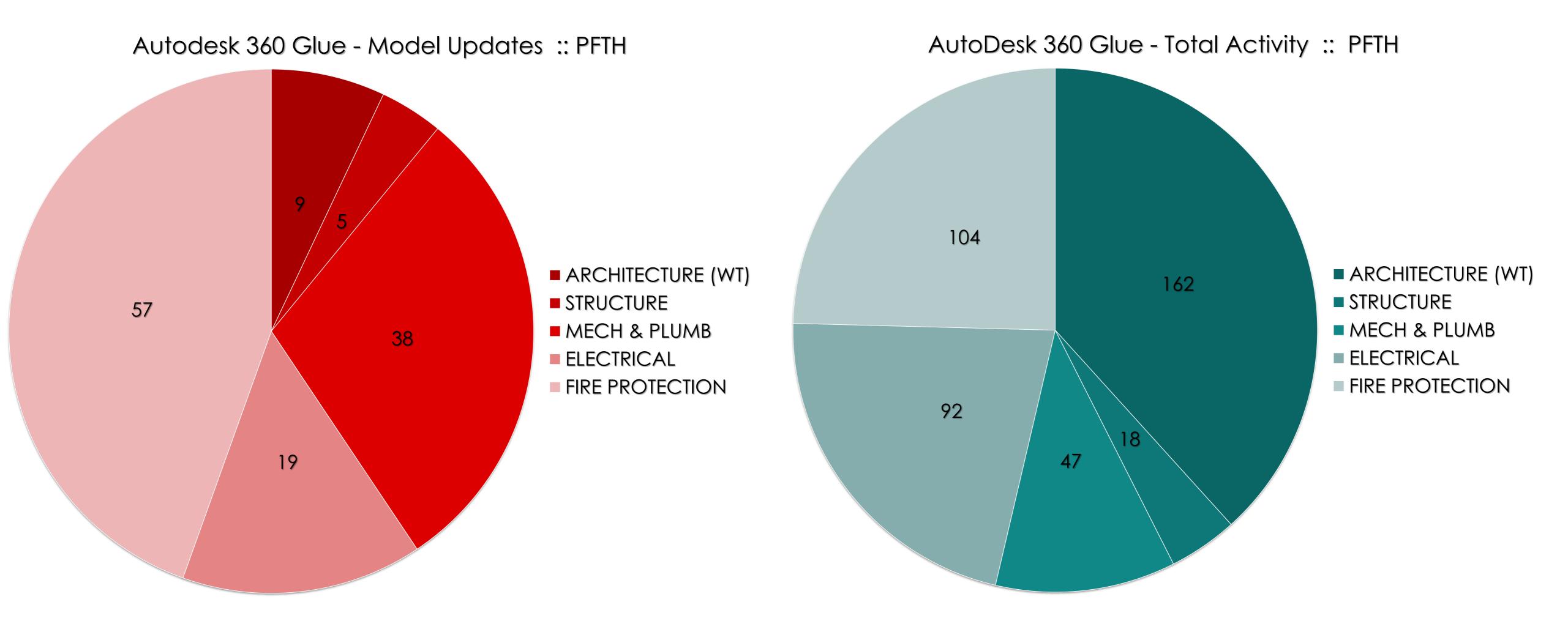




Model Versions



Total Activity



CONCLUSION

Conclusion

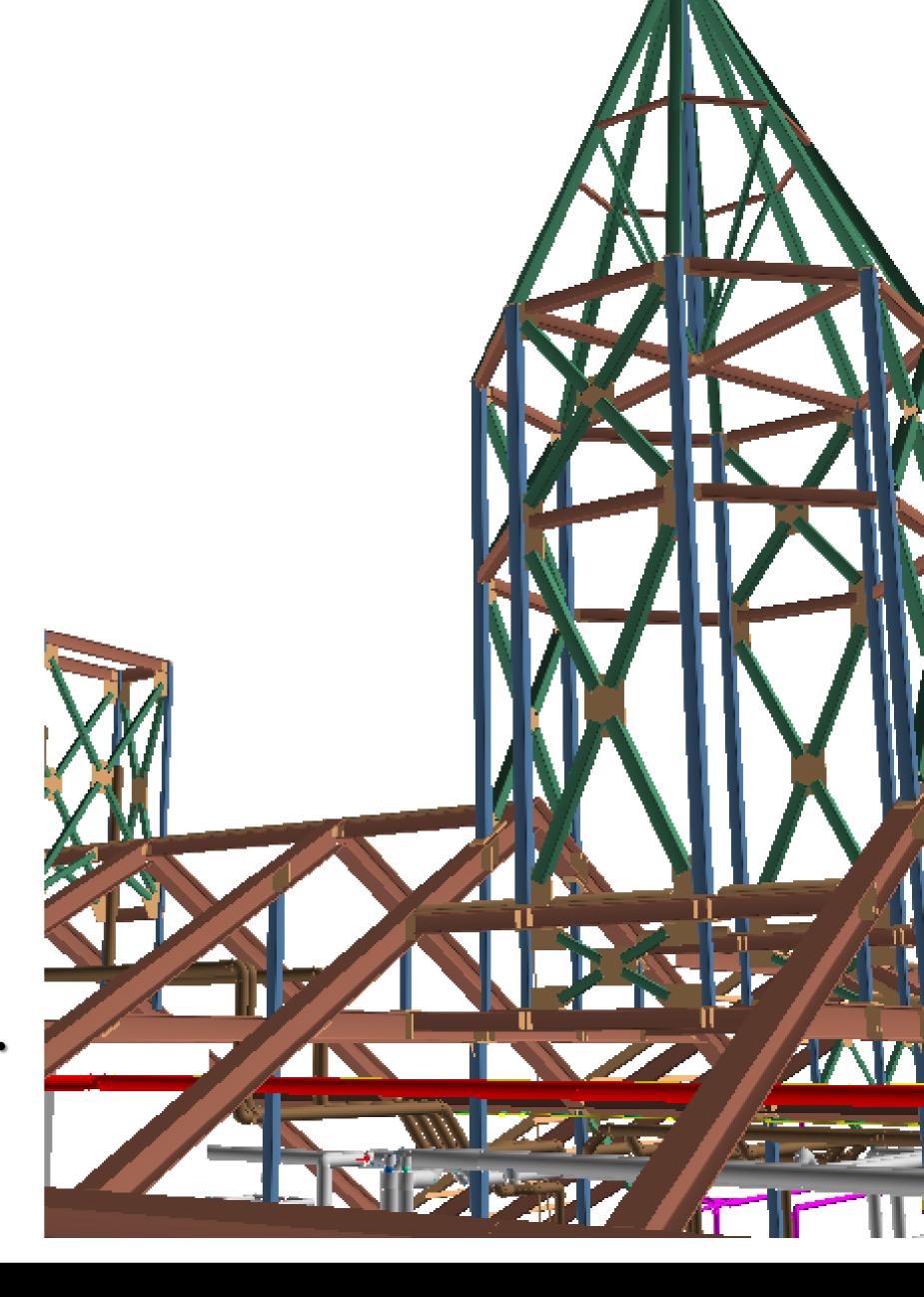
Better, Faster, Less Expensive

TOOLS in the toolbox to help solve certain problems & Deliver projects more effeciently

The **BIM Tools** allow for greater analysis and execution of prefab opportunities.

Push the envelope

Don't accept the ways things have always been done as the metric for what is possible.



Questions & Answers

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(813) 287-9700



THANK YOU



Let's get a Drink!

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