Fabrication MEP DB Deployment -How All Those Folders Work FAB323116

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Hermanson

Mechanical Contractor

HVAC Sheet Metal & Piping and Plumbing Fabrication & Construction

Design-Build Engineering

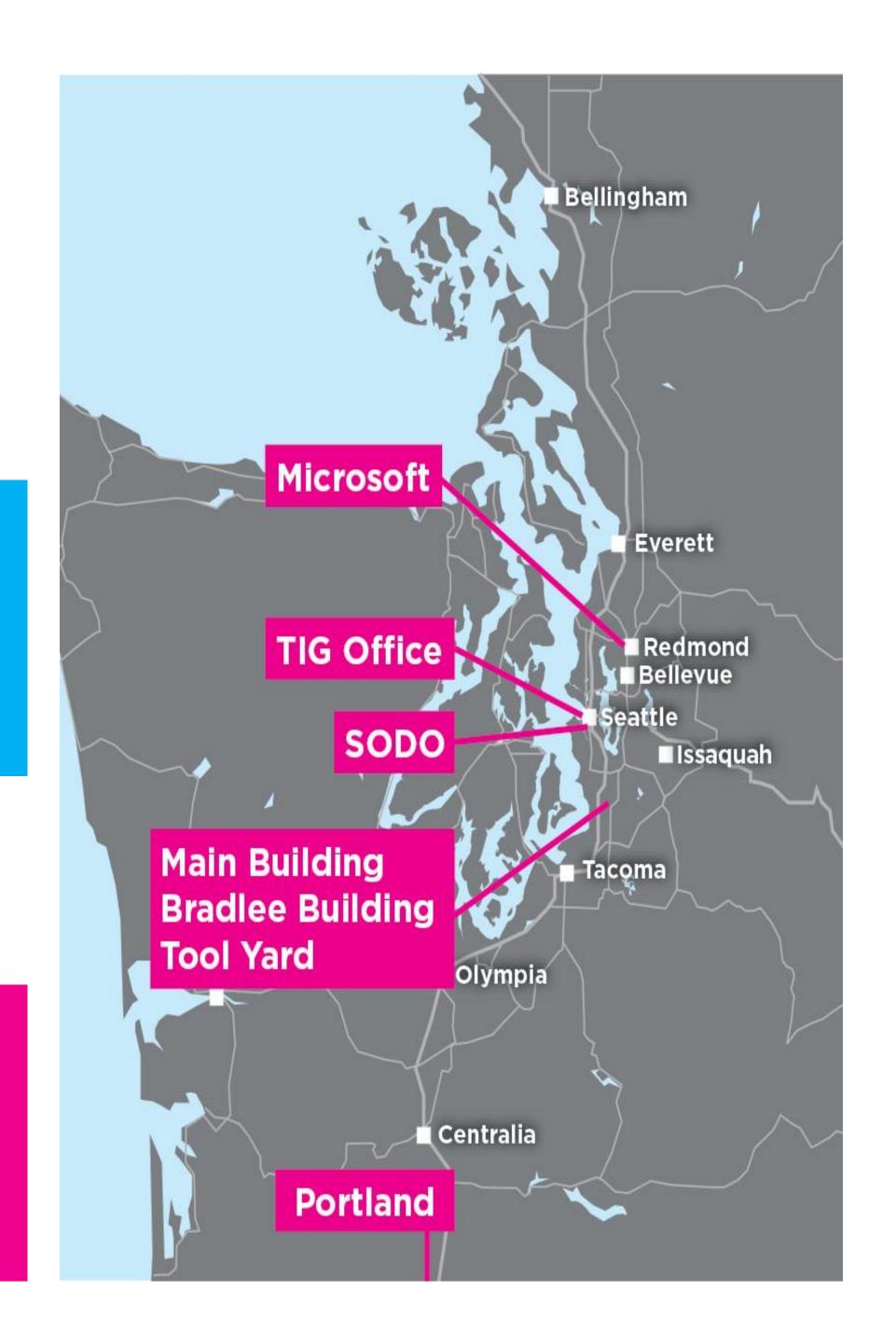
Service & Maintenance

Hermanson Statistics

\$250 Million Annual Revenue

550 Employees

Eight Locations including office, fabrication shops, & warehouse / distribution centers





Hermanson

Darren Young / Seattle, Washington

Husband/Father (1 Wife / 2 Boys / 1 Girl)

Pet Owner (2 Dogs / 1 Cat / 3 Fish)

YMCA Swim Official

Technology Enthusiast / Skeptic

Hockey Fan / Do-It-Yourselfer / Outdoorsman

Lean / Coding / Manufacturing

Learning Objectives

✓ Learn about database folders and how they work

✓ Learn about local versus network versus hybrid deployments

✓ Learn how to insulate users from inadvertent changes

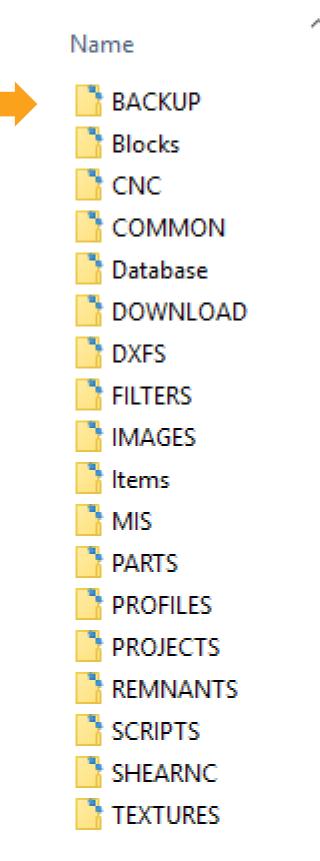
✓ Learn about supporting multiple locations

Root Database Folder (were MAP.INI located). Configuration Selection in programs displays Configurations where MAP.INI is located.

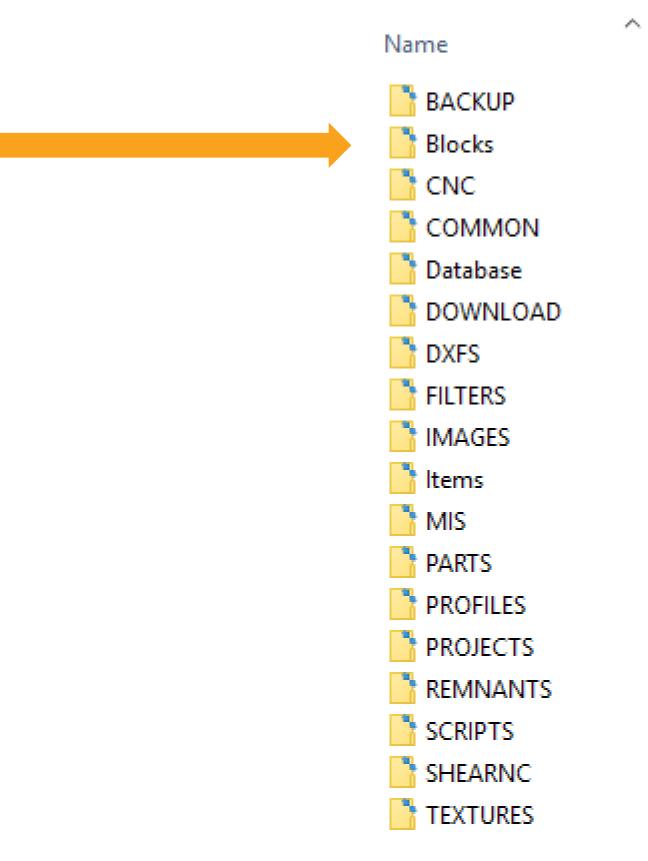
Name BACKUP Blocks CNC COMMON Database DOWNLOAD 🏅 DXFS FILTERS IMAGES MIS: PARTS PROFILES PROJECTS REMNANTS **SCRIPTS** SHEARNC TEXTURES T CADINFO, MAP Config.png D6.INI Default.CJL DESIGN.INI FOLDERS.INI FOLDERS.MAP idetail.map map.ini PRINT96.INI RevitProcessMappings.map 📑 scripted.cfg 🚮 SPOOL.INI Thumbs.db

Location for automatic backup files (MAJ/ESJ) created my CAMduct and ESTmep.

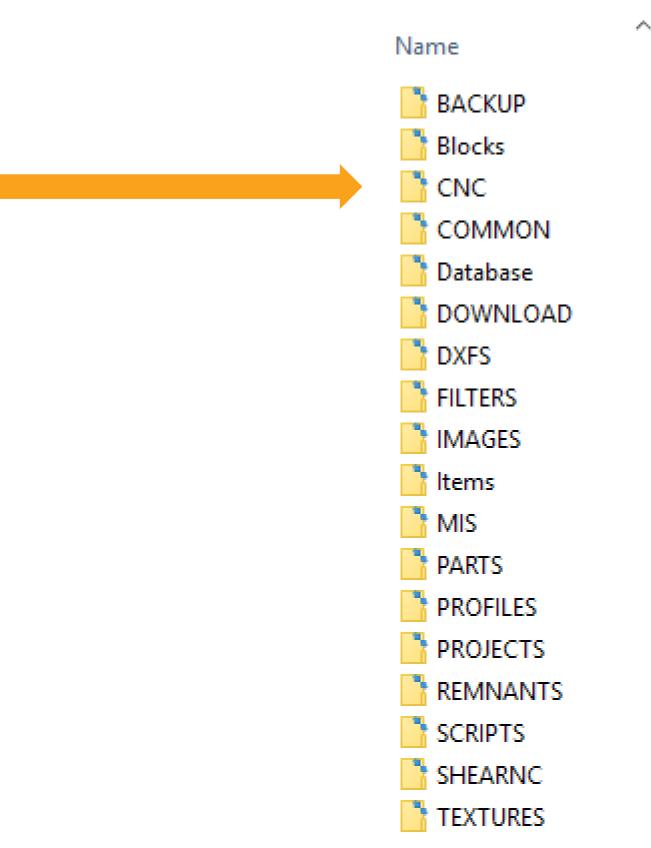
Recommended to change to another location. Job data should not be stored in your database configuration.



Default location where Fabrication looks for CAD Blocks. Place CADBlocks here (or within the same folder of the ITM) to keep from having PATH information stored with the CAD Block reference.

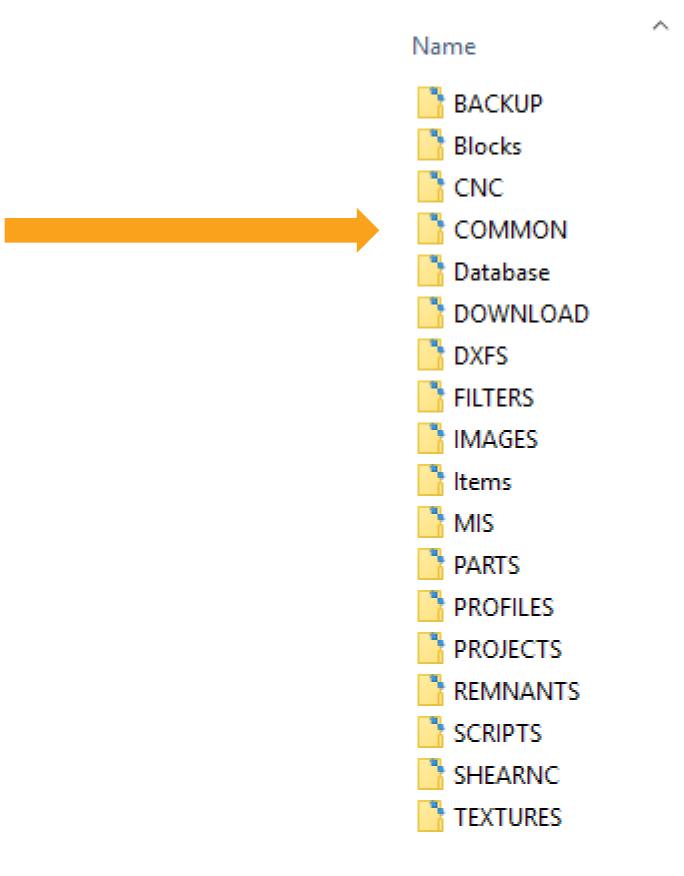


Default location where CAMduct will store NC files for Plasma, Waterjet, Laser and Router machine types as well as *.DEC files for Coil Lines.

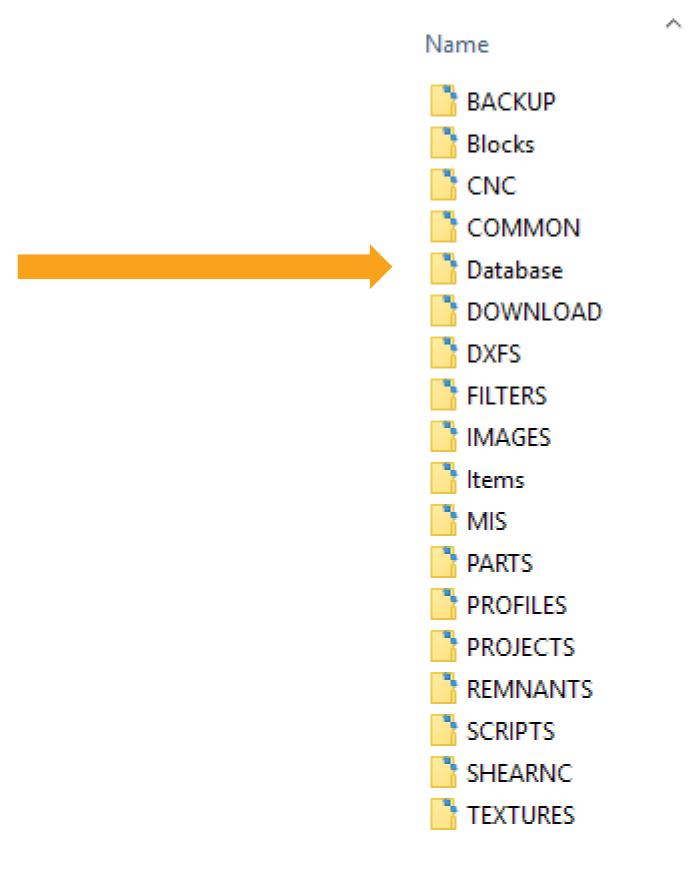


Alternate location where *some* of the database files can be moved and have the software still find them.

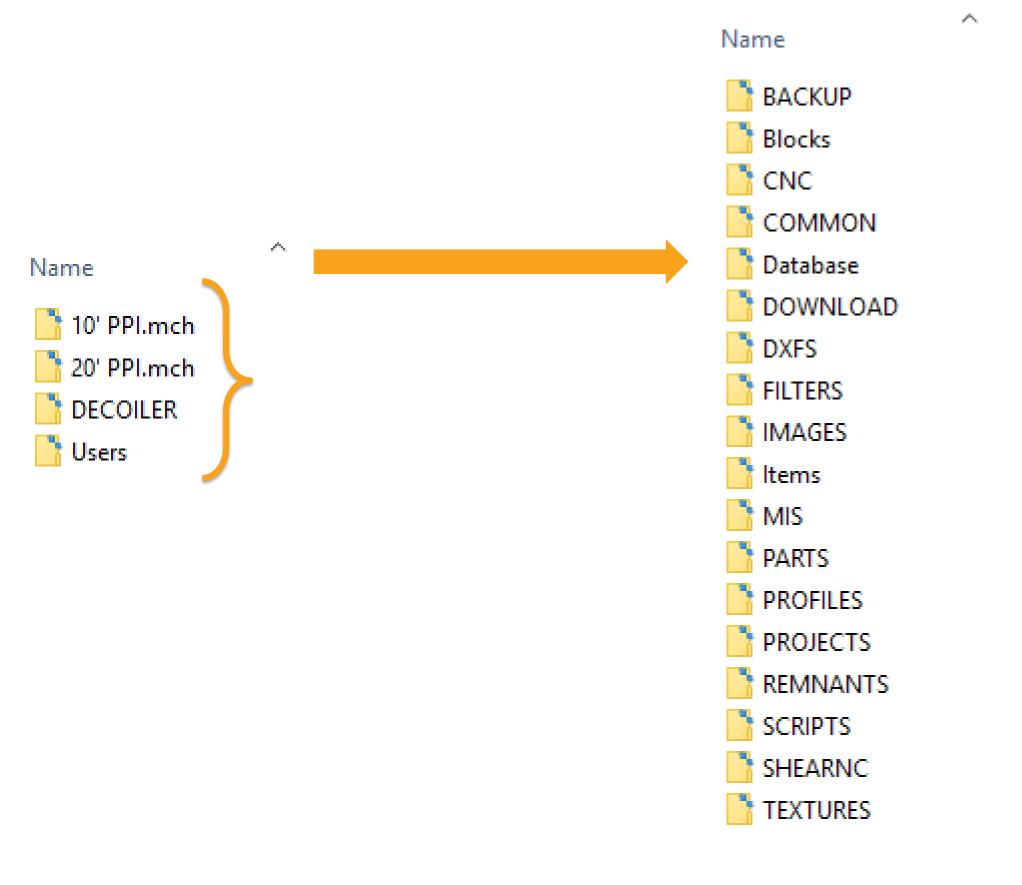
Test carefully and use with caution.



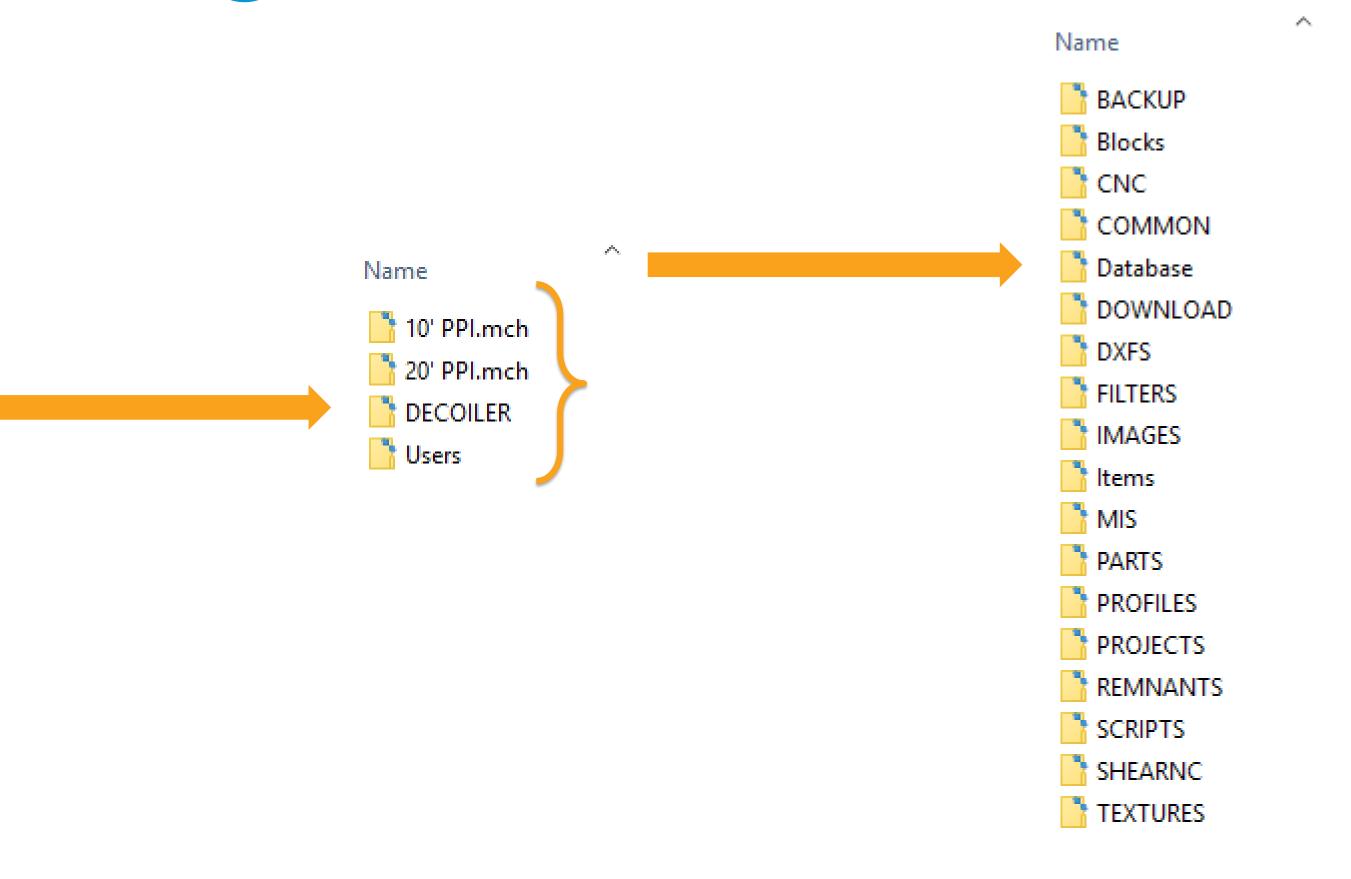
Storage location for most of the Fabrication Database files.



*.mch Folders hold configuration information for all machines (Plasma, OxyFuel, Lazer, Waterjet, Router, Lathe, etc) except Coil Lines.

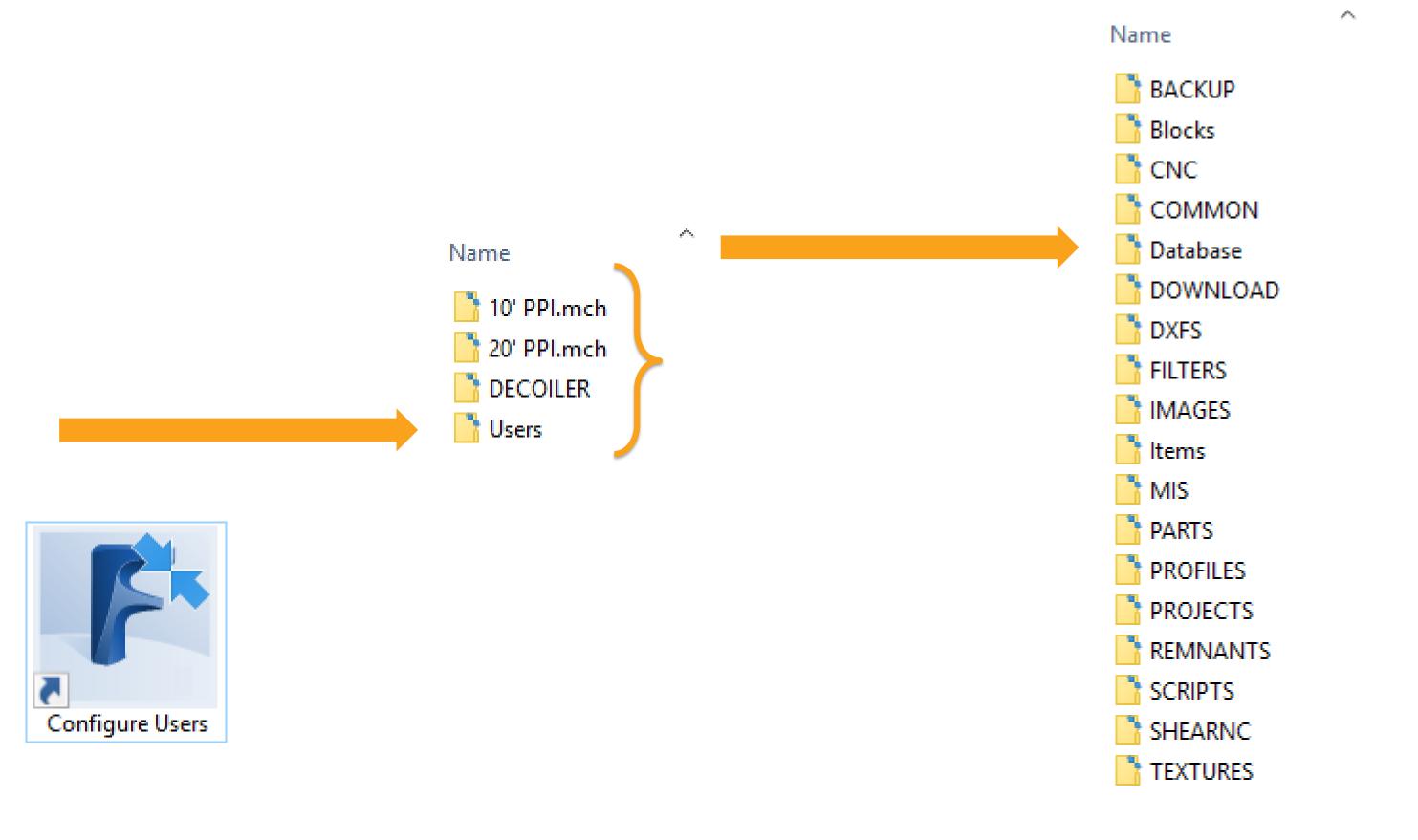


Folders without an extension store the configuration data for Coil Lines. Folders contains the *.MAP files which are named per the Decoiler in CAMduct. (Exception: "Users" & "Filters" folders)

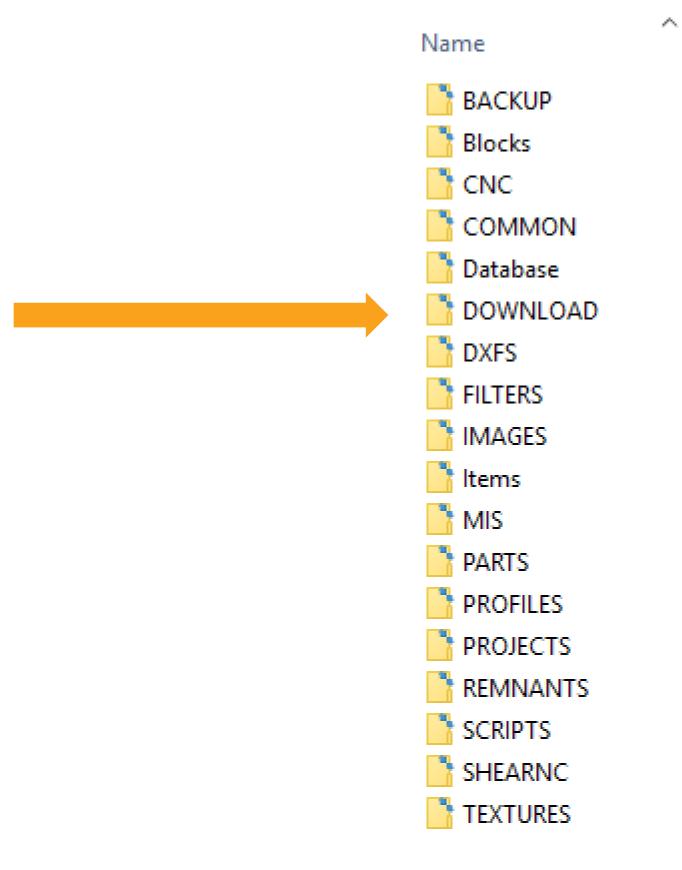


Database login User accounts are located here.

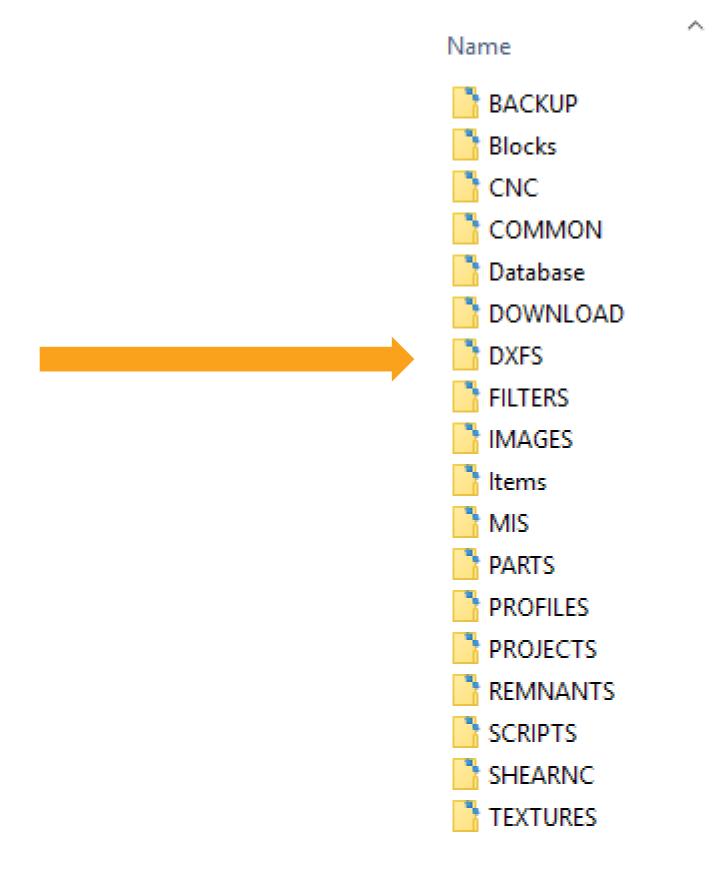
Use the "Configure Users" application to configure users.



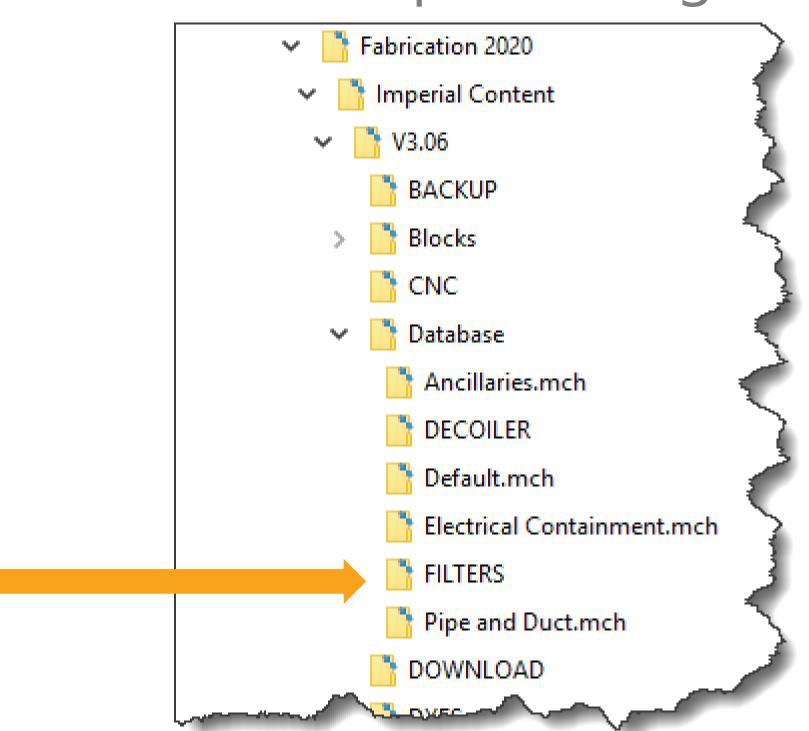
Temporary download location for content downloaded from... http://www.building3dcontent.com (DownloadContent command)

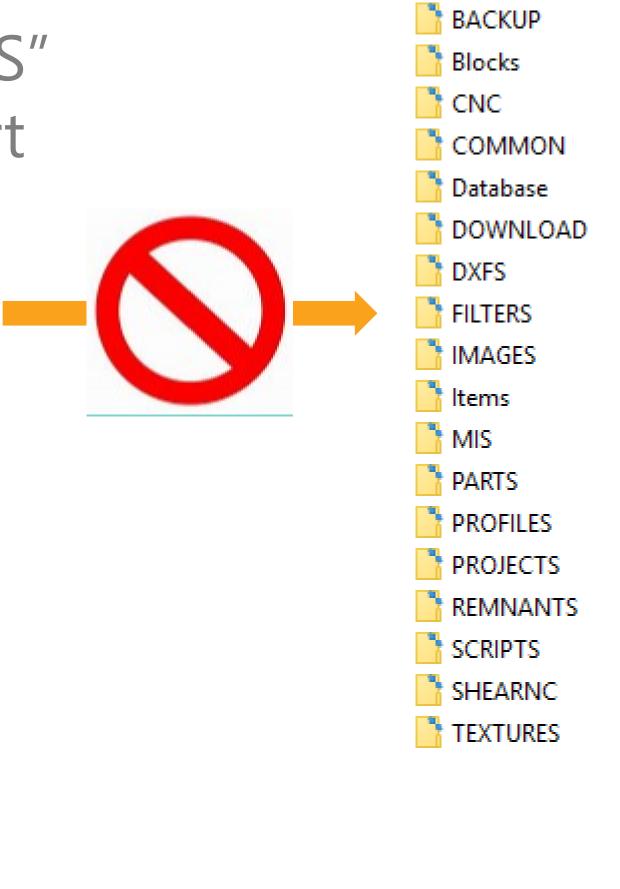


Location for part DXF Import/Exports



Does not appear to work/honor the settings in MAP.INI. Filters in CAMduct appear in the "FILTERS" folder under "Database". Filters are used to import Steel shapes into CAMduct for processing.

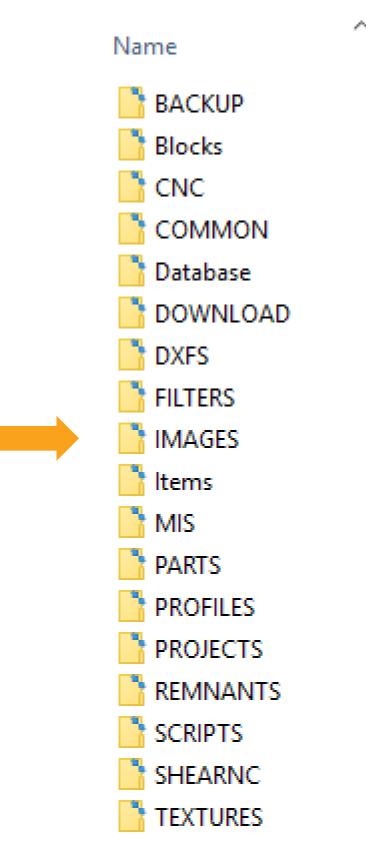




Name

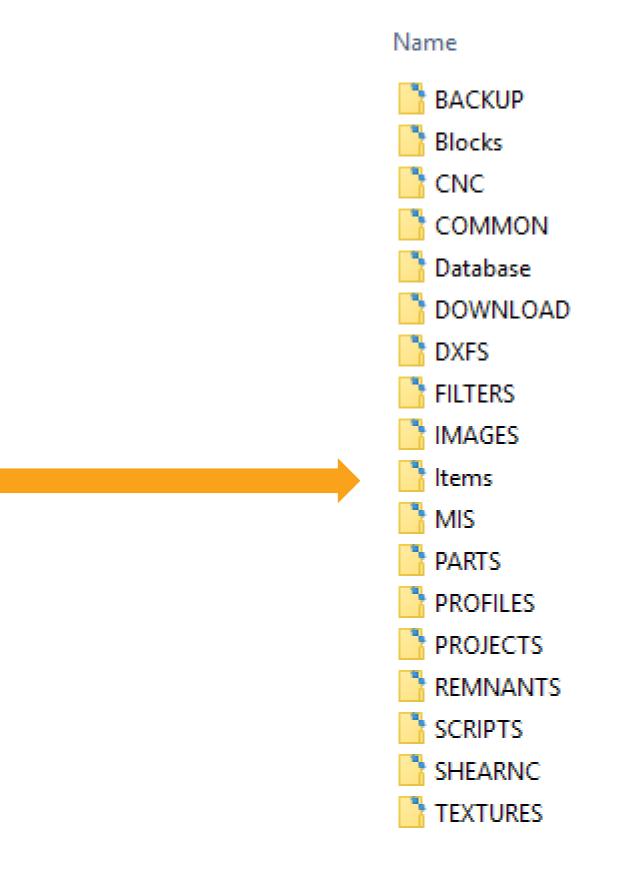
Default location for ITM images. Most commonly used if you want a common image used across ITM's. Images placed here will allow ITM's to display an alternate (not default) image without storing the images path.

This folder does NOT work for Report images.



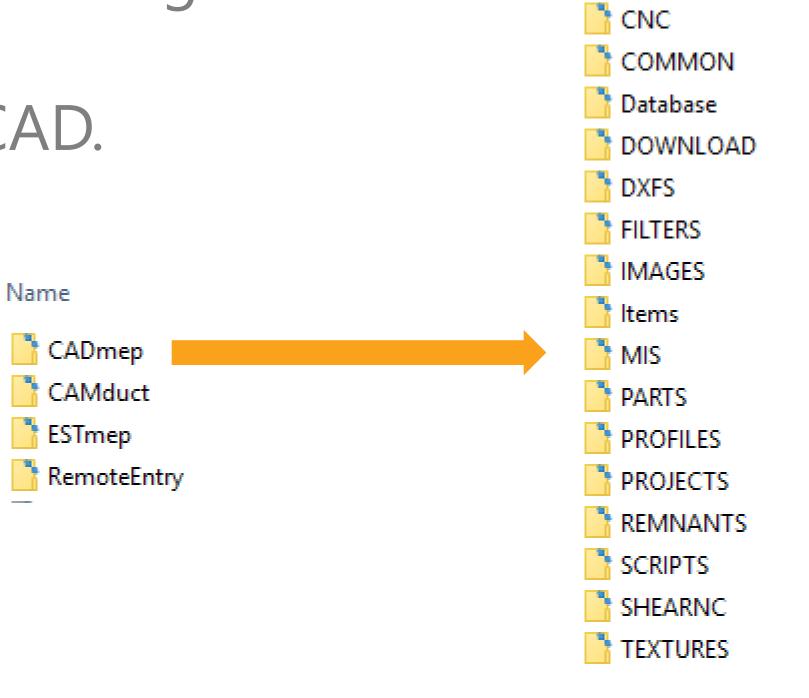
Root location for ITM content.

Note: Folders outside this area may be added via Folders Window



Root location for Fabrication Reports. Subfolders under this folder are specific to the software being used.

e.g. CAD subfolder stores reports used by CAD.



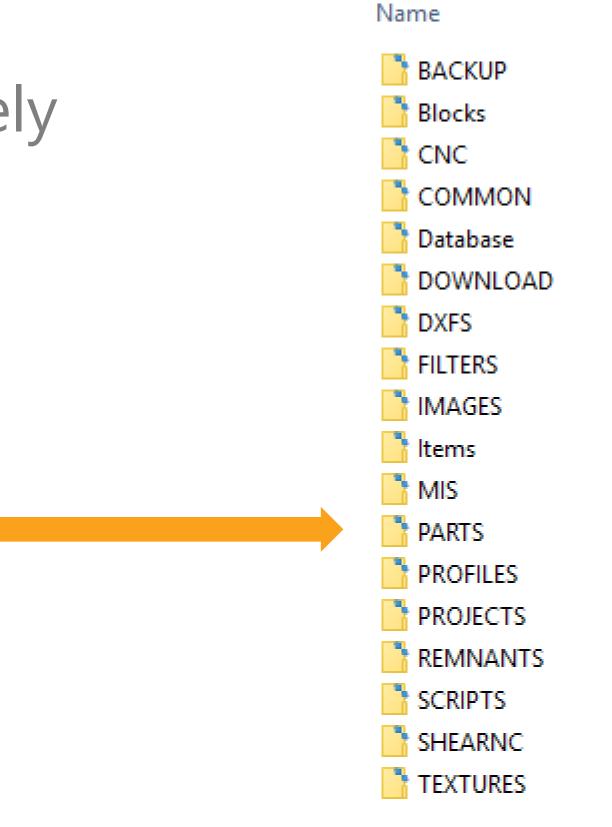
Name

BACKUP

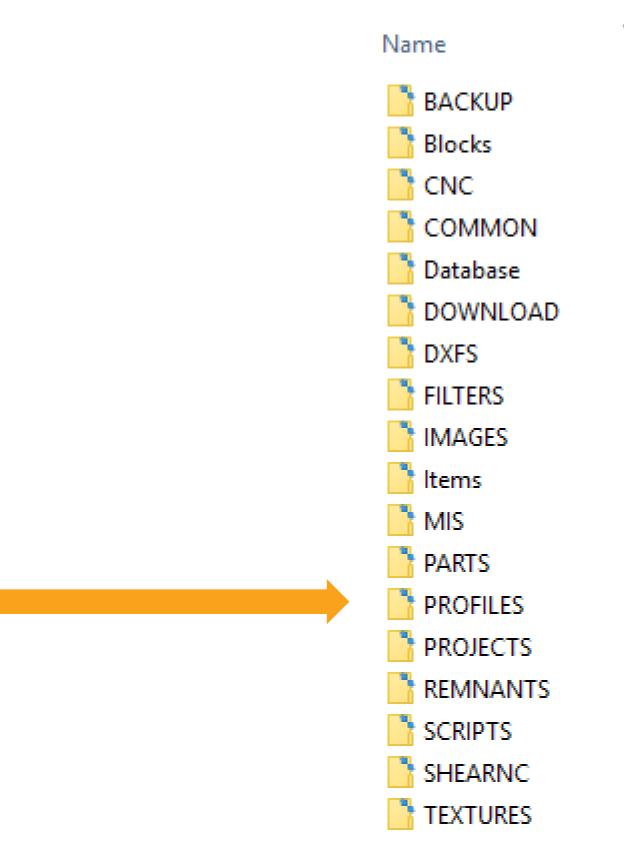
Blocks

Parts folder. Unknown purpose, appears to have shown up in 2017/Imperial Configuration only. Likely not used.

If you know, drop me a note.

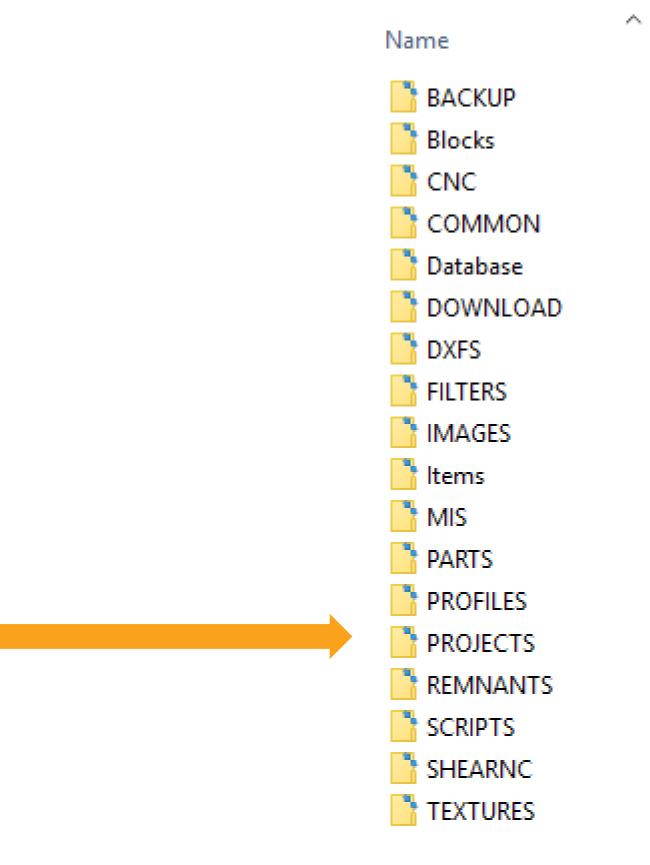


If using "Profiles" is your database configuration, profiles specific data is stored here. Basically, a partiual "database within a database".

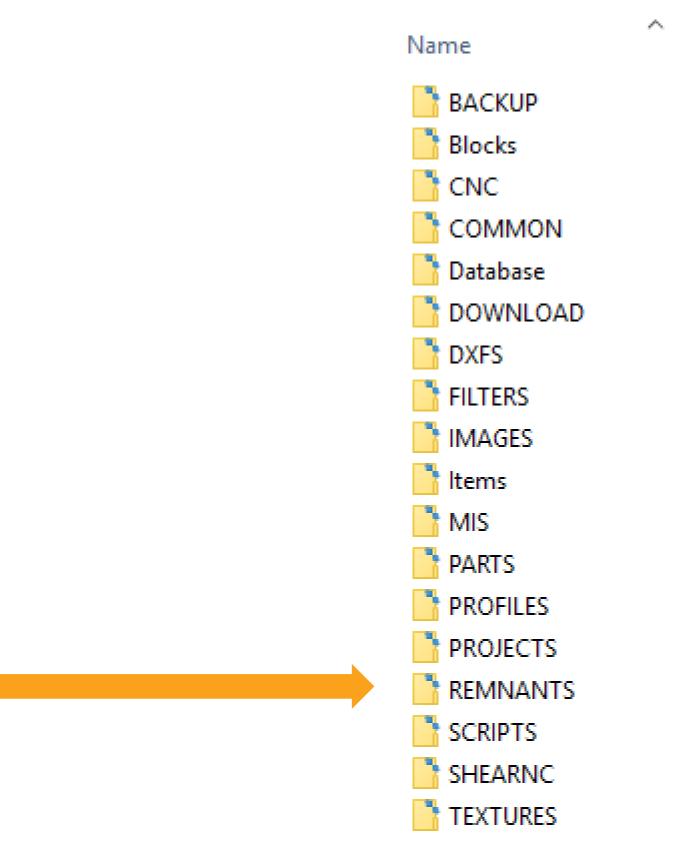


Default storage location for MAJ/ESJ files.

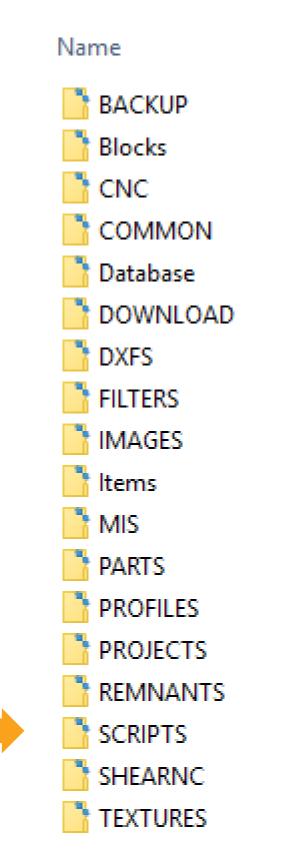
Recommended to change to another location. Job data should not be stored in your database configuration.



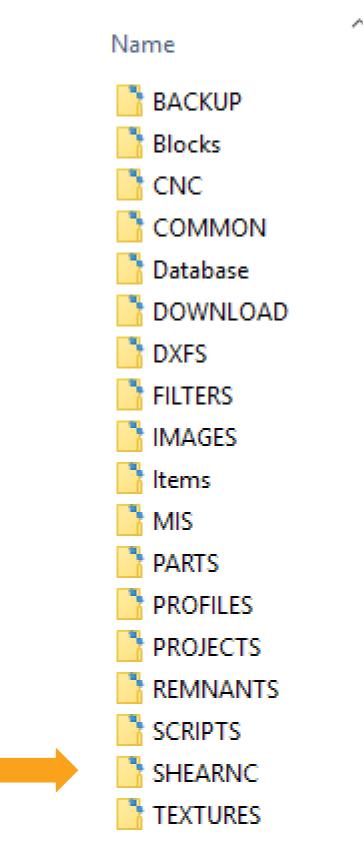
Storage for CAMduct's Sheet Management. Remnants are for nesting parts on left over (remaining) sheet material.



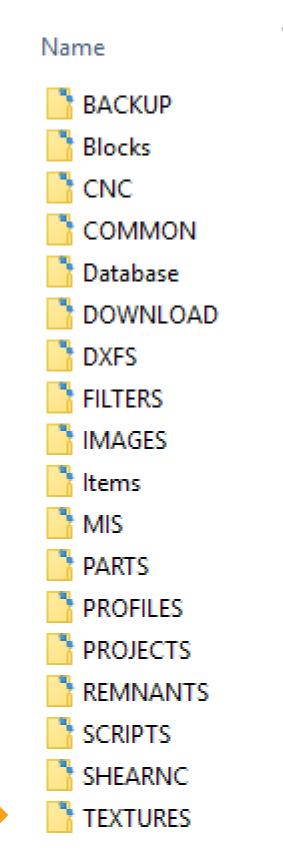
Default location for Fabrication Scripts (*.COD files)



Default location for CAMduct's Sheared NC files.



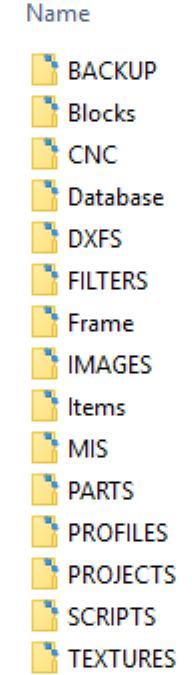
Default location for fabrication's Texture files applied via Facings.



Database Configuration Folders (Misc Folders)

Location for fabrication's Frames/Frame Layouts used for Multi-Service Designline.

Does NOT need to be this folder. Can reside anywhere. This is just where Autodesk chose to place them in some of their configurations.

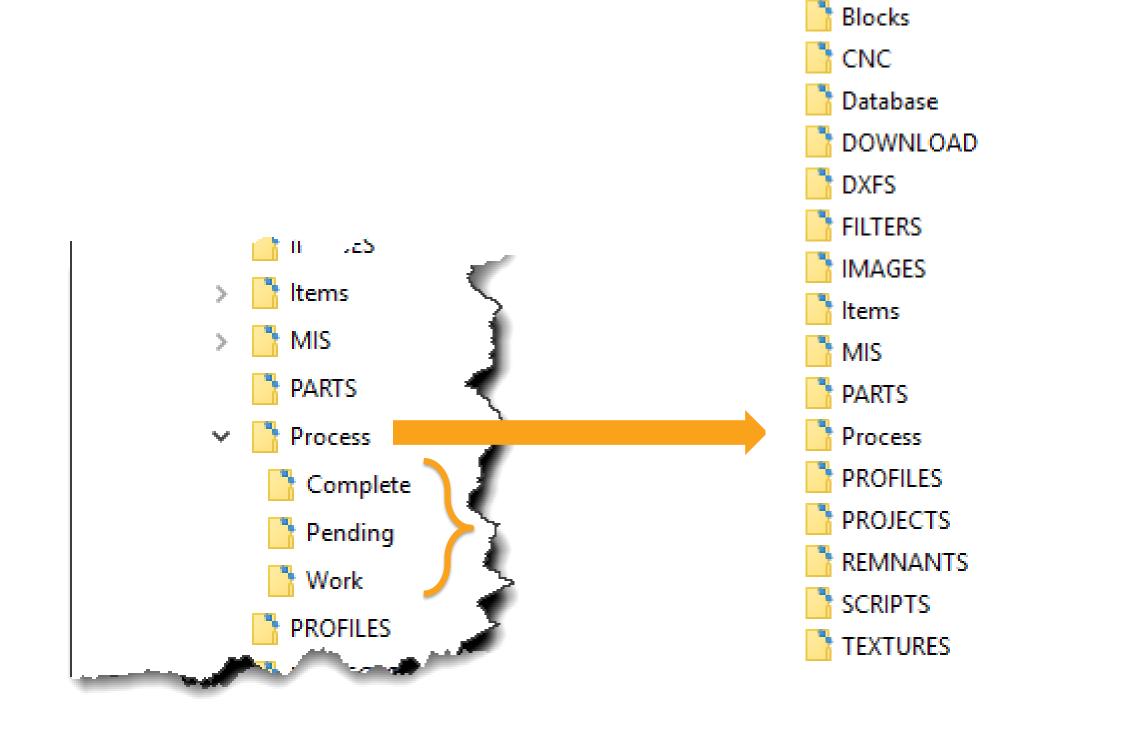


Database Configuration Folders (Misc Folders)

CAMduct automatic processing of *.BIF (Batch Import Format) files.

Data placed here (e.g. from an ERP) Will be automatically processed by CAMduct.

Search HELP for "BIF Import Format"



BACKUP

Program Folders / Files

Area 1:

C:\Users\<user>\AppData\Local\Autodesk\Fabrication <year>\

Customized program settings specific to each version, product and windows user.

(e.g. takeoff columns, view configuration, etc.)

Generally unable to be redirected elsewhere.

Files vary be product, settings used, etc.

detail.map idetail.map LOCALDB.MAP MainTakeoff.MAP ndetail.map oglDevelopment.map oglQTOdetail.map oglTOdetail.map pmdetail.map profdetail.map profdetail.map rvdetail.map

Program Folders / Files

Area 2:

Configuration Files. Home of the MAP.INI file which is where the fabrications you pick in the software point to.

Can be located on a network server or locally in your system.

Settings located in the same folder as MAP.INI can be duplicated by making multiple Configuration Files folders but point to the same database folders.

- e.g. Imperial/Metric versions of the same database
- e.g. Different annotation settings between Piping/Sheetmetal

Name

BACKUP

Blocks

CNC

natabase 🏲

nownload 🔭

DXFS

FILTERS

IMAGES

📑 ltems

i MIS

PARTS

Process

PROFILES

PROJECTS

📑 REMNANTS

SCRIPTS

TEXTURES :

BARSCAN.INI

Table CADINFO.MAP

Config.png

📑 Default.CJL

🚮 DESIGN.INI

FOLDERS.INI

FOLDERS.MAP

🖆 idetail.map

🚮 map.ini

🚮 PRINT96.INI

RevitProcessMappings.map

scripted.cfg

Thumbs.db

Program Folders / Files

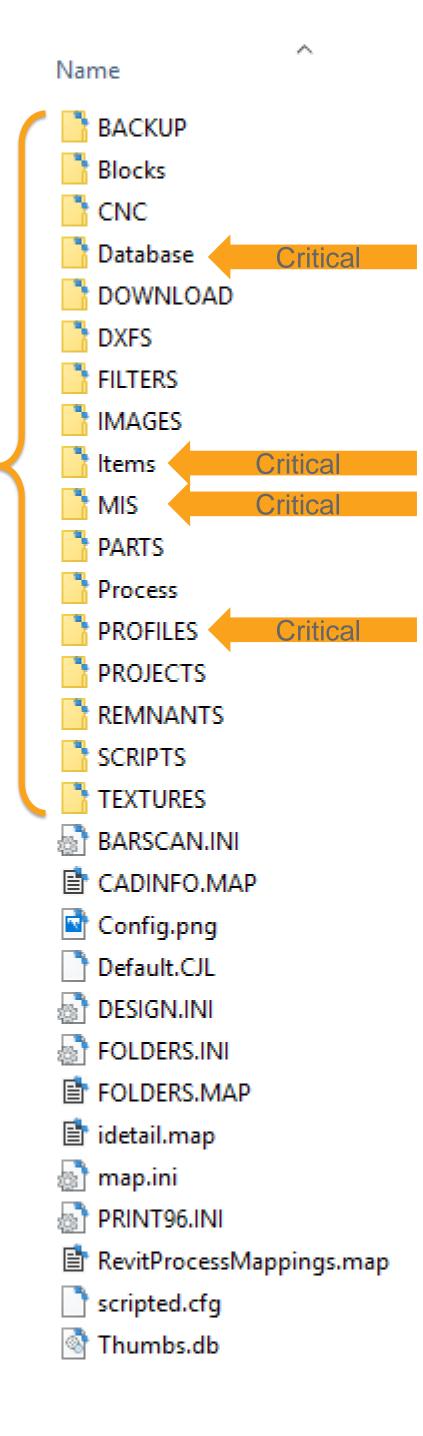
Area 3:

Main Database Files/Folders.

Can be located on a network or locally on your system.

Can be located if a different location than the Configuration Files (previous slide)

Not all folders required. Key/Critical Folders noted.



Files & Location

А	В	C D I	E F G	ΗП	J K	A	В	CD	E F	G H I	J K	A	В	C D E	F G I	1 1 .	
Path	_					1 Path						1 Path					
\ <database root="">\Database\Decoiler</database>						2\ <database root="">\</database>	Database\Decoiler		2\ <database root="">\Database\Decoiler</database>								
\ <database root="">\Database\<machine>.mch</machine></database>						3\ <database root="">\</database>	Database\ <machine>.mch</machine>		3\ <database root="">\Database\<machine>.mch</machine></database>								
\ <database root="">\Database</database>						4\ <database root="">\</database>	Database		4\ <database root="">\Database</database>								
C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABreview</username>						5 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABreview</username>						5 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABreview</username>					
C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABmep</username>						6 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABmep</username>						6 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\FABmep</username>					
C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\ESTmep</username>						7 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\ESTmep</username>						7 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\ESTmep</username>					
C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CAMduct</username>					8 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CAMduct</username>						8 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CAMduct</username>						
C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CADmep</username>				9 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CADmep</username>						9 C:\Users\ <username>\AppData\Local\Autodesk\Fabrication XXXX\CADmep</username>							
MAP.INI folder locat	ion					10 MAP.INI folder loca	tion					10 MAP.INI folder location	n				
File	Description					11 File	Description					11 File	Description				
Airturn.map	Airturns database entries			Х		38 ISpecs.map				X		64 pmdetail.map		x x			
ancillry.map	Ancillaries database entries			X		39 JDetails.map		X				65 Prodinfo*.map	Product list information			X	
CADDetail.map			X	Х		40 jobb.map			X X	хх		66 profdetail.map		x x			
CADTakeoff.map	Holds default "Customize Item Takeoff" information	X	x x x			41 jobinfo.map	Custom CAM job info form (legacy)	x				67 qdetail.map		x x	x		
cadtools.map			X			42 jtotals.map		X				68 Resistance.map				х	
cadview.map		X				43 layers.map	CAMduct Tool Layers			Х		69 Resistlink.map				х	
cdetail.map	"List Setup" configuration	X				44 leads.map				Х		70 Seam.map	Seam database entries			х	
clayout.map			X			45 localdb.map		X	X			71 Sections.map	Section database entries			Х	
colours.map				Х		46 machine.map	Machine control configuration				X	72 Service.map	Service database entries			х	
connectr.map	Connector database entries			Х		47 MainTakeoff.map	Tab Order (Job/Dwg ITM Edit Tab Order) / Item Tab Conte	ents	X			73 Setup.map	"Default" Machine setting, DB Configuration/Config section			х	
Cost.map				Х		48 Material.map	Material definition database			Х		74 Silencer.map				Х	
CT2.map	Defines Machine Cutting Tools				х	49 mcgroups.map	Machine "Groups"			Х		75 Specs.map	Specification database entries			X	
Cutouts.map				Х		50 MFilter.map		X				76 Splitter.map	Splitter database entries			X	
DAMPER.map	Damper database entries			Х		51 ndetail.map		X	Х			77 Stiffner.map	Stiffener database entries			Х	
Default.map	Decoiler configuration				X	52 NESTING.map				Х		78 stressLd.map				X	
detail.map	Column Configuration (Job Contents)	2	x x			53 Notches.map	Notches/Notching database entries			X		79 Supplier.map	Pricing Groups, Price Lists, Price Tables			X	
Diameter.map	Effective Diameters			Х		54 Notes.map				Х		80 Support.map	Supports database entries			X	
dwgdb.map				Х		55 NT0.map					х	81 Takeoff.map				Х	
esttools.map			X			56 odetail.map		X				82 Textatts.map				Х	
etimes.map	Install (erection) time tables			Х		57 oglCADTODetail.ma	р	X		Х		83 Tooldflt.map				Х	
facings.map				Х		58 ogldetail.map		X	X			84 vlayout.map				K	
FTimes.map	Fabrication time tables			Х		59 oglDevelopment.m	ар	X				85 rvdetail.map		X			
flayout.map		X				60 oglQTODetail.map		X	хх				User/owner data filter setting				
fldetail.map			X			61 oglTODetail.map			X			86 useropt.map	"Configuration:User Interface"	x x			
HSpecs.map				х		62 opengl.map		X				87 DBCONFIG.INI	Stores which Connectors Groups are expanded upon open	x x	x x		
idetail.map			x			63 Partname.map				Х		88					

Learning Objectives - Review

✓ Learn about database folders and how they work

✓ Learn about local versus network versus hybrid deployments

✓ Learn how to insulate users from inadvertent changes

Learn about supporting multiple locations

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