# (MFG329807) I Got You Babe: When Fusion 360 & PowerMill Come Together

### Rob Walker

Sr. Tech. Marketing Manager
Business Strategy & Marketing

## Spencer Hardcastle

Process Specialist





## Safe Harbour

We may make statements regarding planned or future development efforts for our existing or new products and services. These statements are not intended to be a promise or guarantee of future availability of products, services or features but merely reflect our current plans and based on factors currently known to us. These planned and future development efforts may change without notice. Purchasing decisions should not be made based upon reliance on these statements.

These statements are being made as of the 18<sup>th</sup> June 2019 and we assume no obligation to update these forward-looking statements to reflect events that occur or circumstances that exist or change after the date on which they were made. If this presentation is reviewed after the 18<sup>th</sup> June 2019, these statements may no longer contain current or accurate information.

# Agenda 01 Introduction 02 Fusion 360 03 PowerMill 04 Workflow Scenarios 05 Summary 06 Q\$A

# Class Summary

Everyone is experiencing the skills gap change to some degree. With the increasing breadth of this issue looming over manufacturing, automating processes have become paramount to every business. Many CAD/CAM products offer solutions that come close; however, they leave people feeling daunted, which causes more of a setback, rather than a solution.

In this class, we'll demonstrate how the new generation of cloud and advanced manufacturing solutions will help close the gap. The goal is to communicate how Fusion 360 and PowerMill can improve the efficiency of subtractivey manufacturing your parts, increasing productivity, and complementing your existing workflows.



# About the speakers

### Rob Walker

A senior technical marketing manager at Autodesk, where he and his team are responsible for helping customers understand how they can achieve their manufacturing goals, using the advanced manufacturing solutions that Autodesk offers.

Rob graduated from the University of Liverpool with a bachelor's degree in Aerospace Engineering and a master's degree in Product Design and Management before embarking on a career with Delcam as an applications engineer. Initially starting in the UK department, he trained and supported UK customers, before moving into an international role, where he assisted the global network of subsidiaries and resellers in both pre- and post-sales activities. Following the acquisition of Delcam by Autodesk in 2014, he moved to technical marketing, and is now in his sixteenth year of service.

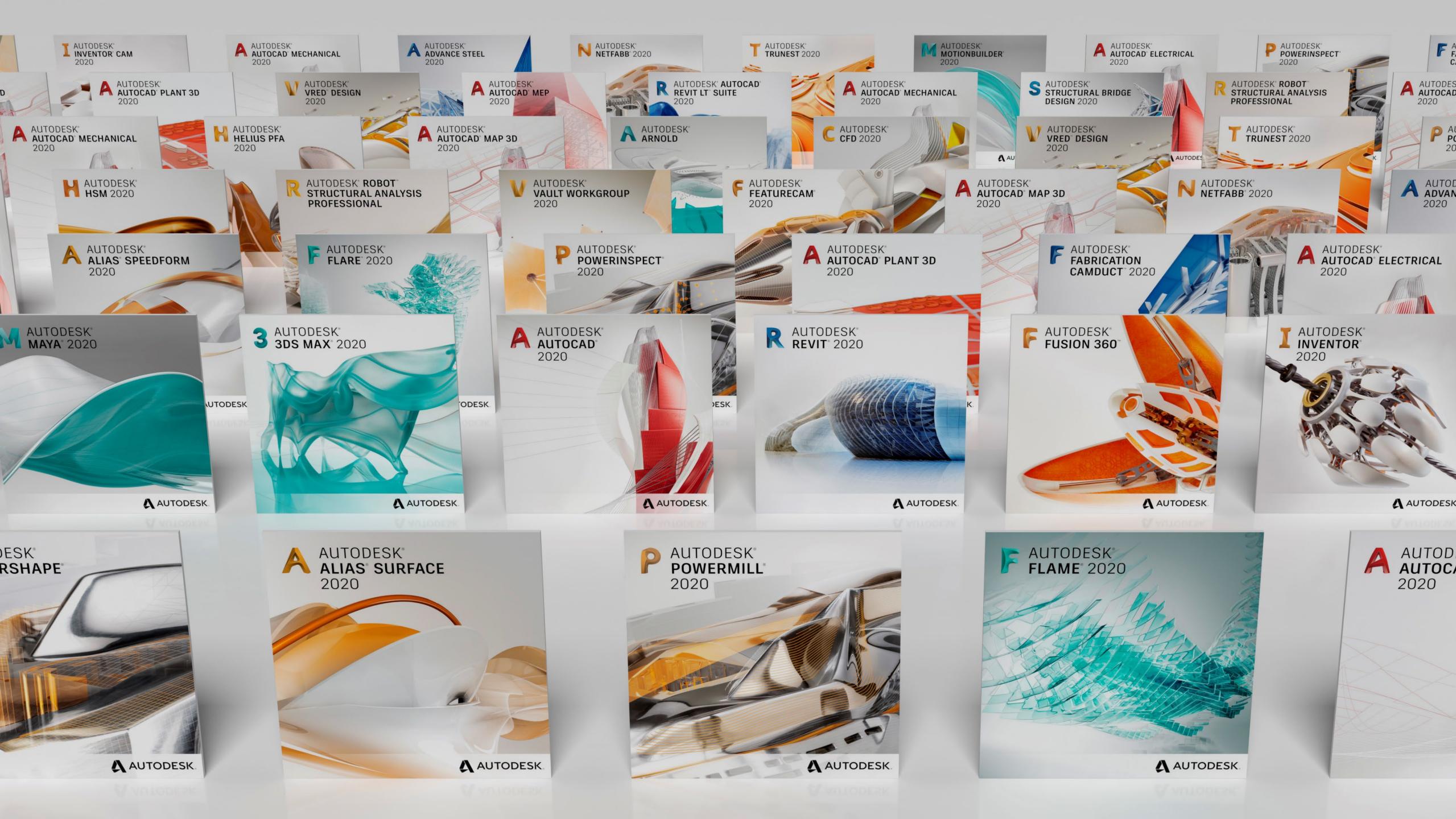


# About the speakers

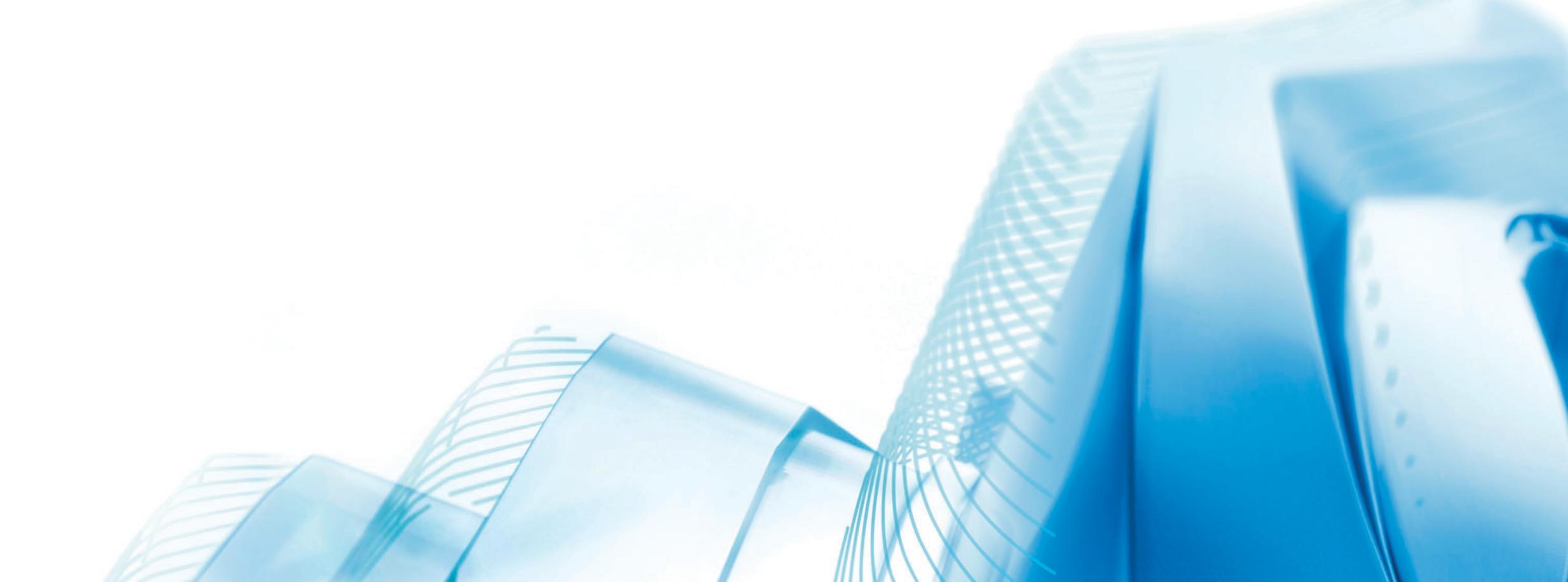
### Spencer Hardcastle

Graduating from Loughborough University with a Master's degree in Automotive Engineering, began his career with Delcam on the graduate scheme. This led to a role as an Applications Engineer in the International Support department, which involved training and supporting customers and resellers worldwide, in both pre and post-sales activities.

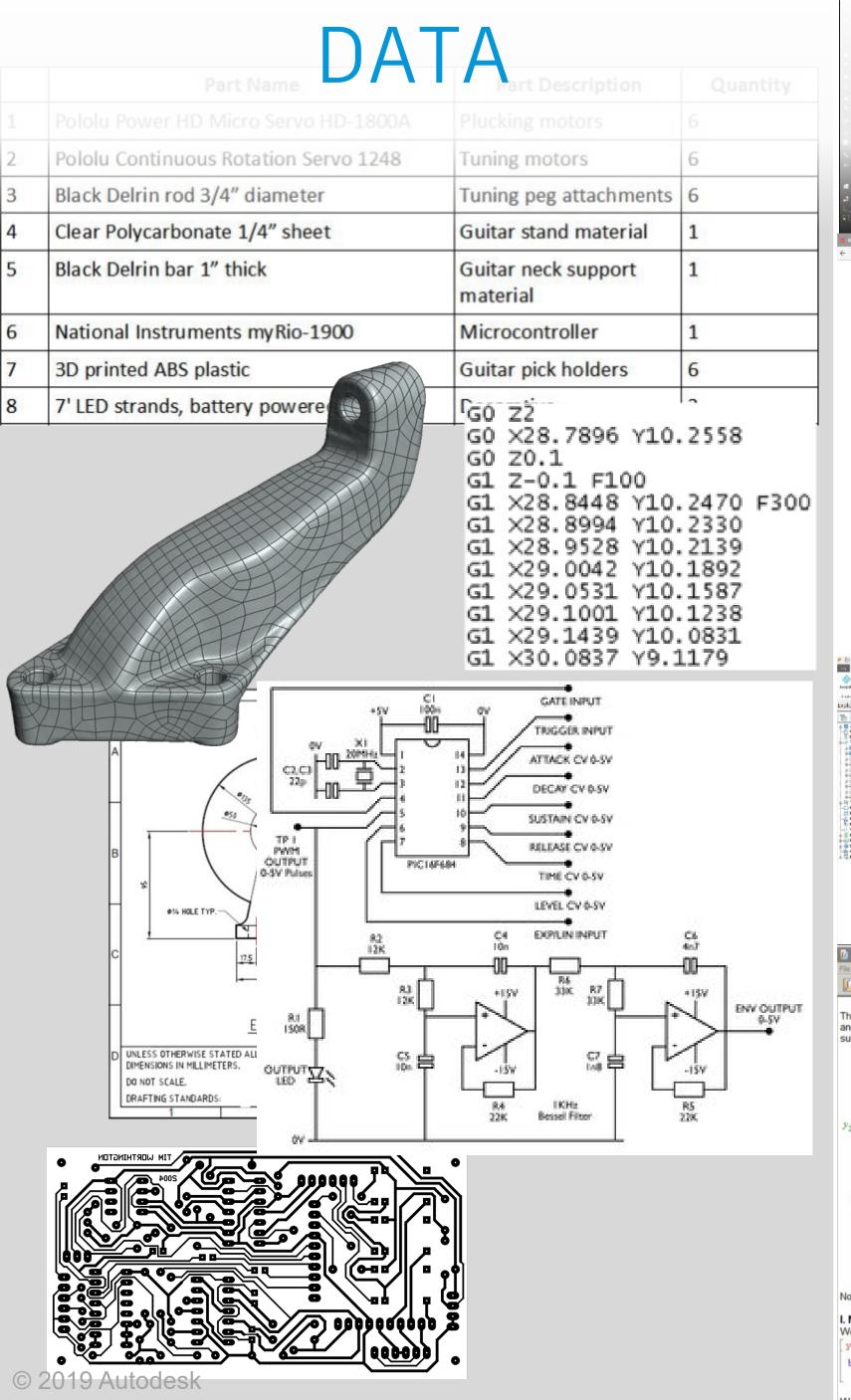
Following the acquisition of Delcam by Autodesk, he now works as a Process Specialist in the Customer Advocacy Organization, working to drive adoption and retention of Fusion 360. In his spare time, Spencer like to keep active, enjoying golf, football and more.

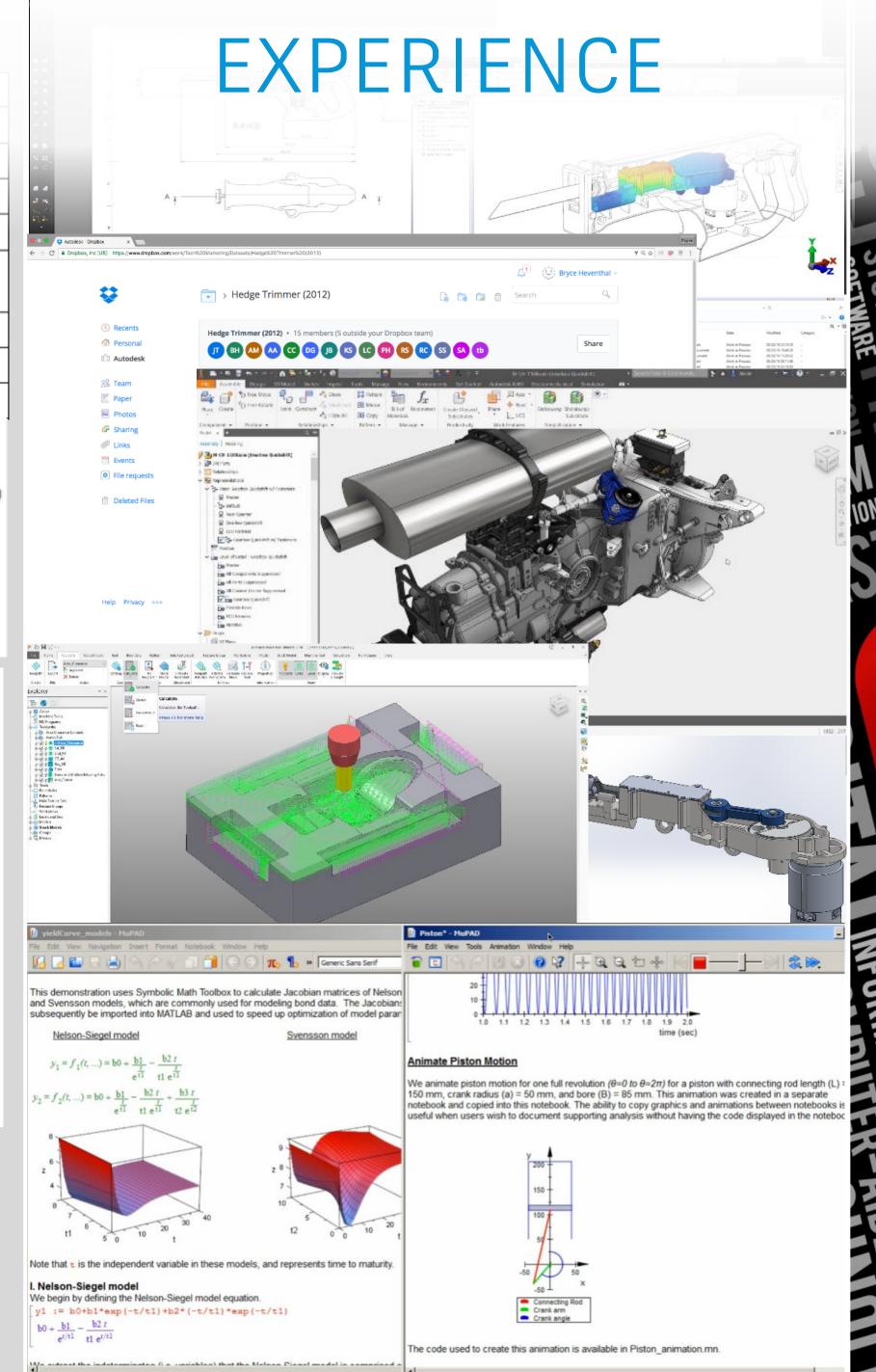


# An Introduction to Fusion 360



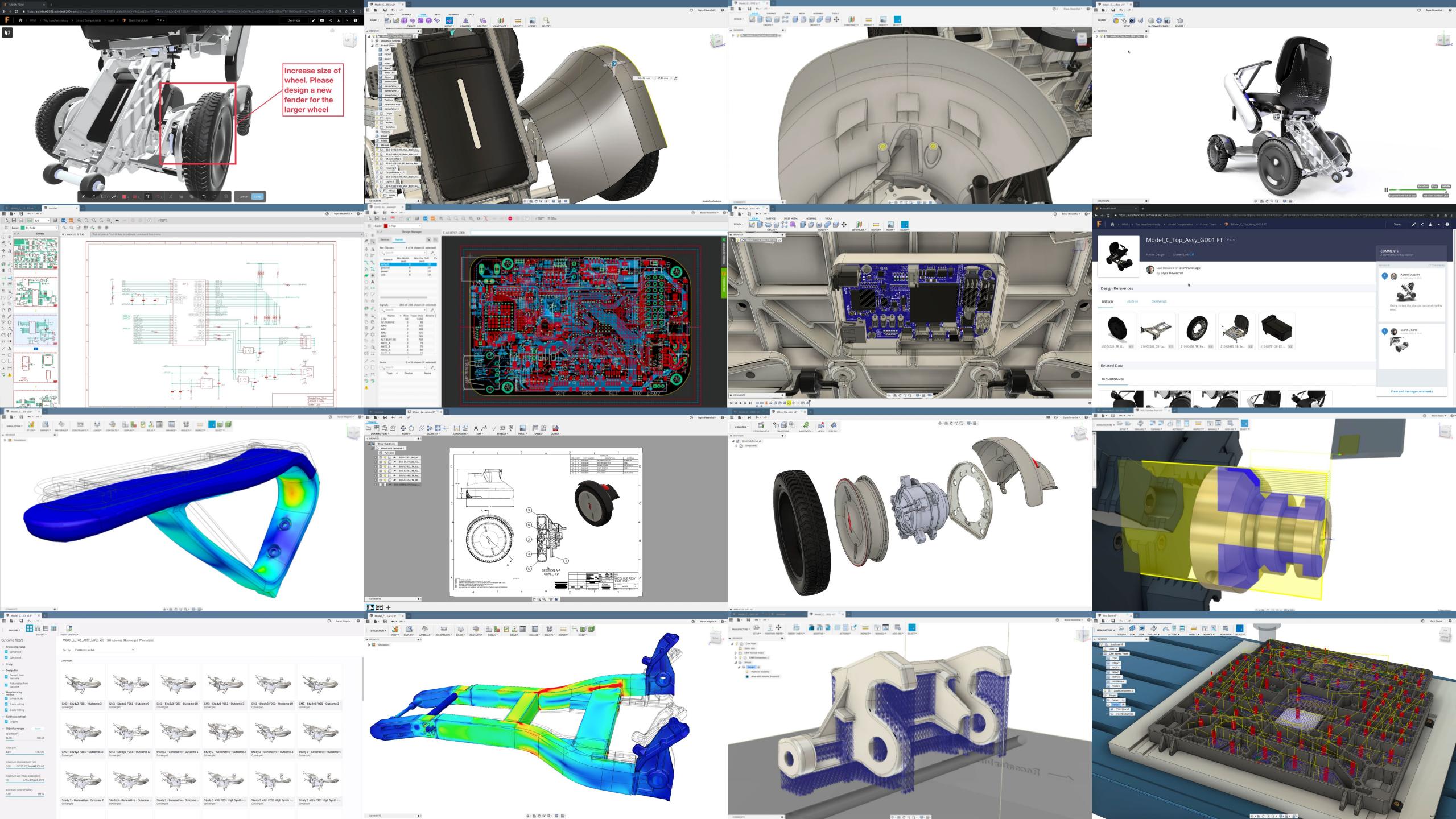
# What is Fusion 360?





## TECHNOLOGY





# Why Fusion 360?

# INTEGRATED



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# DISCONNECTED PROCESSES









GO FROM DESIGN TO MACHINING FASTER

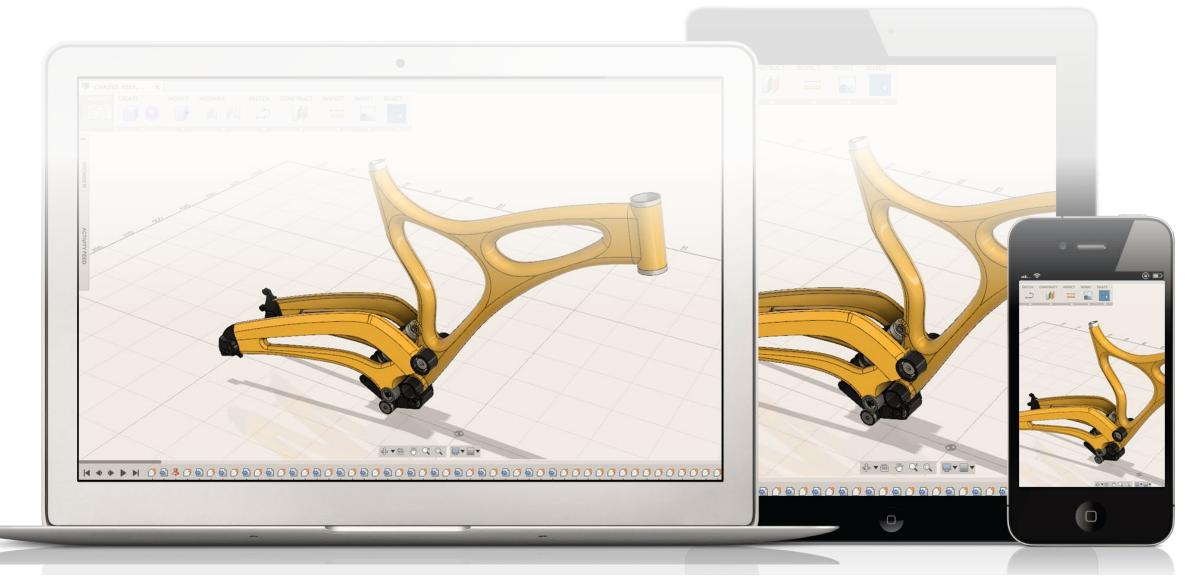
Changes Update Associatively; No File Conversions



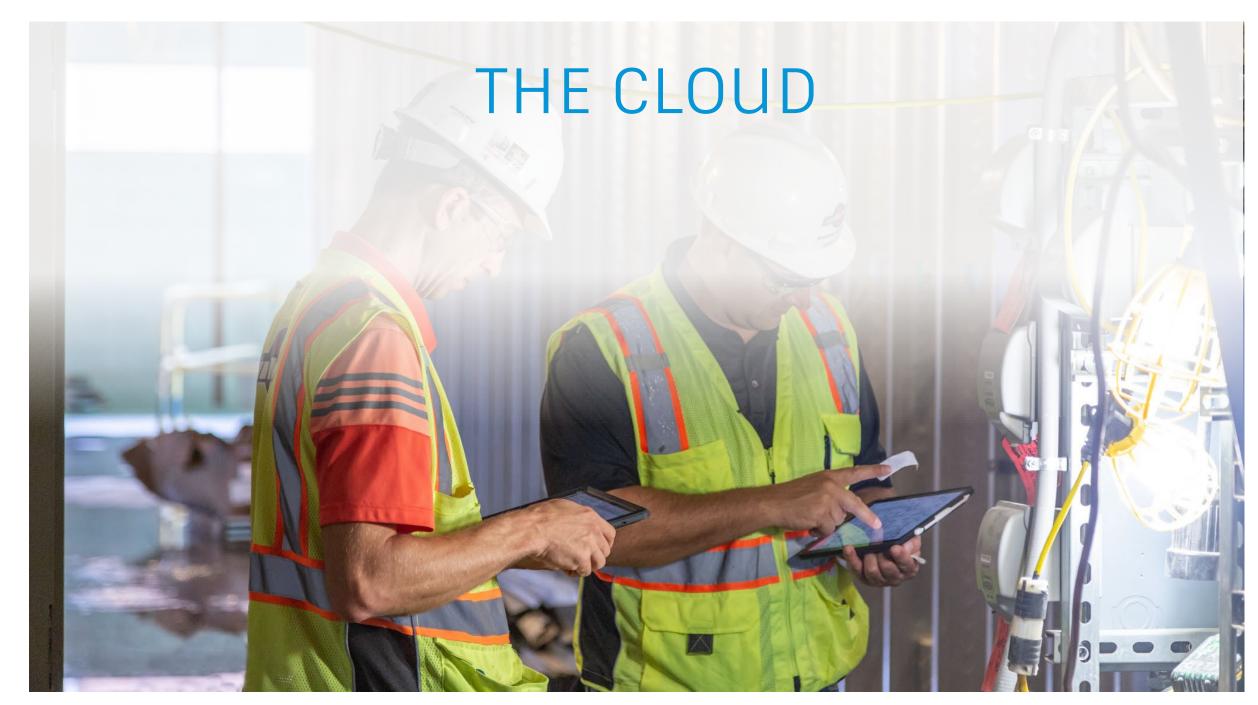


With Designers, Engineers, and Machine Operators

## COLLABORATIVE











Download / Sample / Share / RSS

Purpose: Mill / Turn

Version: 42302

Changed: 30 days ago Extension: nc

Downloads: 1386

Preconfigured HAAS ST-20Y post with support for mill-tur

Recent changes



Download / Sample / Share / RSS

Purpose: Mill / Turn

Changed: 30 days ago

Extension: nc

Downloads: 1213

Preconfigured HAAS ST-20 post with support for mill-turn

Recent changes



Download / Sample / Share / RSS

Purpose: Mill / Turn

Version: 42302 Changed: 30 days ago

Extension: nc

Downloads: 517

Preconfigured HAAS ST-30 post with support for mill-turn. You can for

Recent changes



### HAAS ST-30Y

Download / Sample / Share / RSS

Purpose: Mill / Turn

Version: 42302

Changed: 30 days ago Extension: nc

Downloads: 648

Preconfigured HAAS ST-30Y post with support for mill-turn. Yo

Recent changes





### DMG Mori CMX with FANUC control

Download / Share / RSS

Purpose: Milling Version: 42298

Changed: 62 days ago

Extension: nc

DMG Mori CMX series horizontal machining center with optional rotary table and a FANU

Recent changes

### **FANUC**

Download / Share / RSS

Purpose: Milling

FANUC

**HURCO** 

Version: 42357

Changed: A day ago Extension: nc

Downloads: 10

Generic post for Fanuc.

Recent changes

### **FANUC Turning**

Download / Share / RSS

Purpose: Turning

Version: 42233 Changed: 152 days ago

Extension: no

Downloads: 2

for QCTP on X+ Post, Turret 103 for Gang Tooling on X- Post, Turret 104 for Gang Tooling on X+ Tool Pos

Generic post for HURCO. Note that this post supports both ISNC (ISO NC mode) and BNC (E

property. Also note that you can turn on 3D arcs by enabling the 'allow3DArcs' property so y

Recent changes

HURCO

Purpose: Milling

Changed: 86 days ago

Version: 42285

Extension: hnc

Downloads: 3

Recent changes

HURCO 3D

Download / Share / RSS

### Generic turning post for FANUC. Use the property 'type' to switch the FANUC mode A, B, and C. The c



### HAAS ST-35Y

Download / Sample / Share / RSS

MITSLIBISHI
LECTRIC
Changes for the Better
ersion: 42302

Download / Sample / Share / RSS

Download / Sample / Share / RSS

Preconfigured HAAS ST-25 post with support for mill-turn. You can force (

Preconfigured HAAS DS-30Y post with support for mill-turn. You can f

HAAS ST-25

Purpose: Mill / Turn

Changed: 30 days ago

Version: 42302

Extension: nc

Downloads: 236

Recent changes

HAAS DS-30Y

Purpose: Mill / Turn

Changed: 30 days ago

Extension: nc

Downloads: 326

Purpose: Mill / Turn

Version: 42302

Changed: 30 days ago

Extension: nc

Downloads: 299

Preconfigured HAAS ST-35Y post with support for mill-turn Recent changes

### HAAS ST-25Y

Download / Sample / Share / RSS

Purpose: Mill / Turn

Version: 42302 Changed: 30 days ago

Extension: nc

Downloads: 263 Preconfigured HAAS ST-25Y post with support for mill-turn

Recent changes



### HAAS DS-30SSY



### Mitsubishi Turning

MITSUBISHI Download / Share / RSS

Changes for the Better Purpose: Turning

Version: 42207

Changed: 203 days ago Extension: nc

Generic turning post for Mitsubishi control. Use the property 'type' to switch the Mitsubishi Turret 102 for QCTP on X+ Post, Turret 103 for Gang Tooling on X- Post, Turret 104 for Gang T

Recent changes

### Fadal

Download / Share / RSS

ENGINEERING Purpose: Milling

Version: 42285

Changed: 86 days ago

Extension: nc

Generic milling post for Fadal.

Recent changes

### Siemens Turning

Download / Share / RSS

Purpose: Turning

Version: 42316

Changed: 28 days ago

Extension: mpf

Downloads: 1 Generic lathe post for Siemens. Use Turret o for Positional Turret, Turret 101 for QCTP on X-

on X+ Tool Post.

Recent changes

### Siemens Mill-Turn

### Download / Share / RSS

Purpose: Mill / Turn Version: 42319

Extension: mpf

Changed: 26 days ago

Generic Siemens mill-turn post. This post must be customized for the particular capbilitie.

Downloads: 6







# Changed: 28 days ago

### Download / Share / RSS

Purpose: Milling Version: 42353

Extension: mpf

### Siemens SINUMERIK 802D

Purpose: Milling

Extension: mpf

Generic post for Siemens SINUMERIK 802D

Recent changes



### Mazak Laser

### Download / Share / RSS

Purpose: Waterjet / Laser / Plasma

Version: 42115 Changed: 294 days ago

Extension: ncc

Recent changes

Generic post for Mazak laser cutting.

Mazak Mill with rotary table



Purpose: Milling Version: 42315

Changed: 29 days ago Extension: eia

Downloads: 1

Generic milling post for Mazak with a rotary table.

Recent changes



Siemens

Changed: 2 days ago

Downloads: 1 Generic post for Siemens 840C. Note that the post will use D1 alv

Recent changes

Download / Share / RSS

Version: 42316

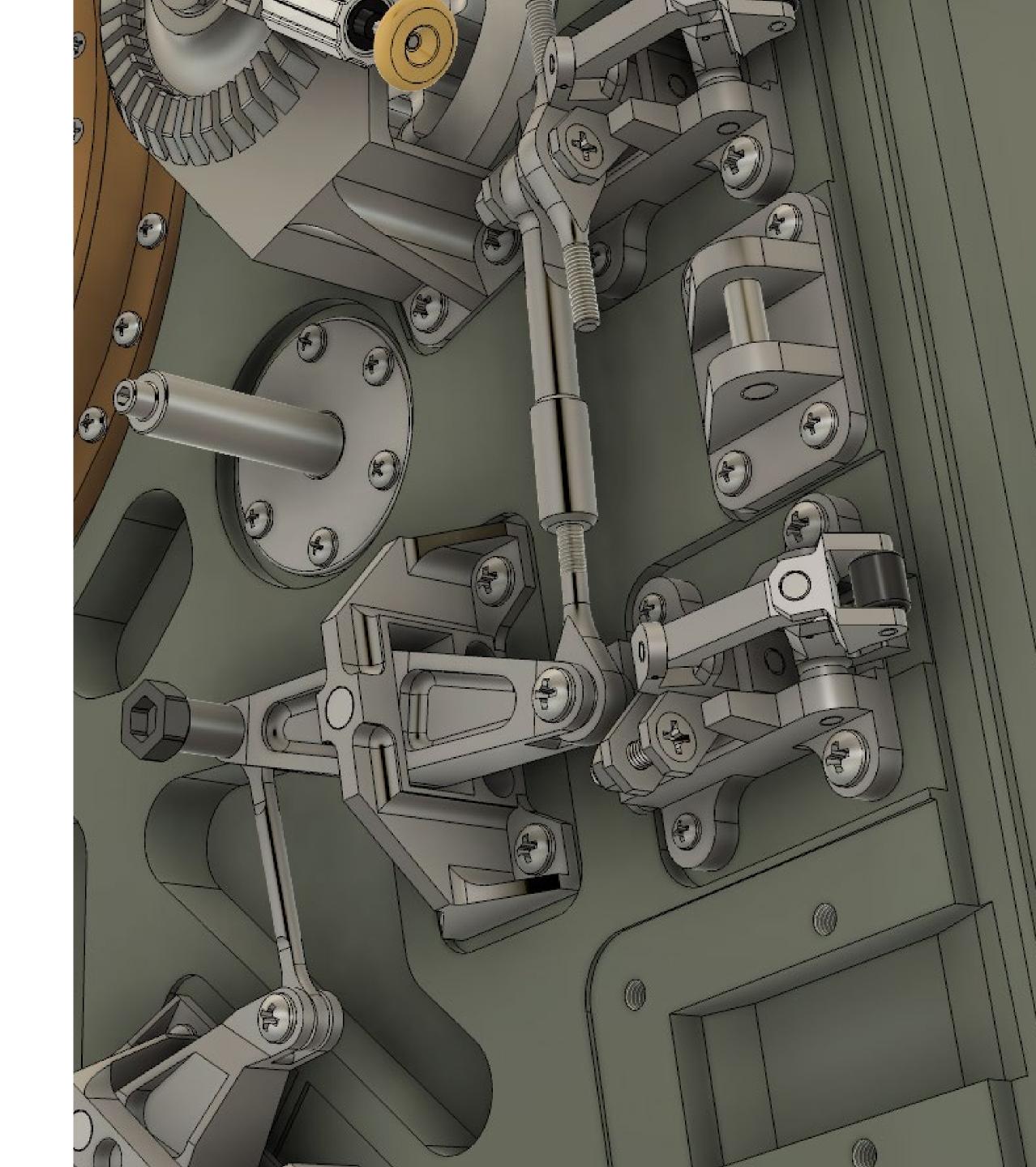


# The Workspaces

SKETCH\* CREATE\* MODIFY\* ASSEMBLE\* CONSTRUCT\* INSPECIAL MARE\* ADD-IS\* PLECE Construction Autodesk A v 1:1 Riser 2.2 - 45160 v1:1 Riser2.1 - 45406 v1:1 D P Table2 - 45741 v1:1 D P Table1 - 45741 v1:2 Vice1 - 47355 v1:1 ♣·茴૭º Q⁺ Q; • Q• ■• ■• COMMENTS

# Design

- Designing in Fusion 360 is split across multiple disciplines
  - Model
  - Patch
  - Sheet Metal
  - Sculpt
  - Mesh
- Turn concept sketches into models efficiently with multiple modeling techniques
- Industrial designers, product designers, and engineers in the same environment



# GENERATIVE DESIGN







Study 1 - Generative - Outcome 6



Study 1 - Generative - Outcome ...



Study 1 - Generative - Outcome ...







Study 1 - Generative - Outcome ...



Study 3 - Generative - Outcome 1



Study 3 - Generative - Outcome 2



Study 3 - Generative - Outcome 3 Study 3 - Generative - Outcome 4



Study 3 - Generative - Outcome 5 Study 3 - Generative - Outcome 6



Study 3 - Generative - Outcome 8 Study 3 - Generative - Outcome 7



Study 3 - Generative - Outcome ...



Study 3 - Generative - Outcome ...



Study 3 - Generative - Outcome ...



Study 3 - Generative - Outcome ...



Study 3 - Generative - Outcome ...



Study 3 - Generative - Outcome ...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom..



Study 4 - More Loads - Outcom...



Study 1 - Generative - Outcome ...

Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom...



Study 4 - More Loads - Outcom..

Study 5 - Lower Clamp - Outco...

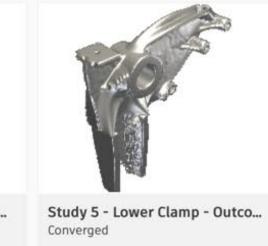


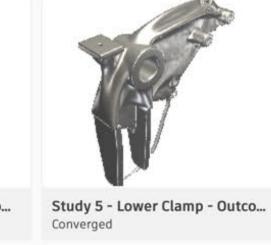
Study 4 - More Loads - Outcom...





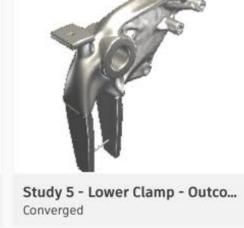






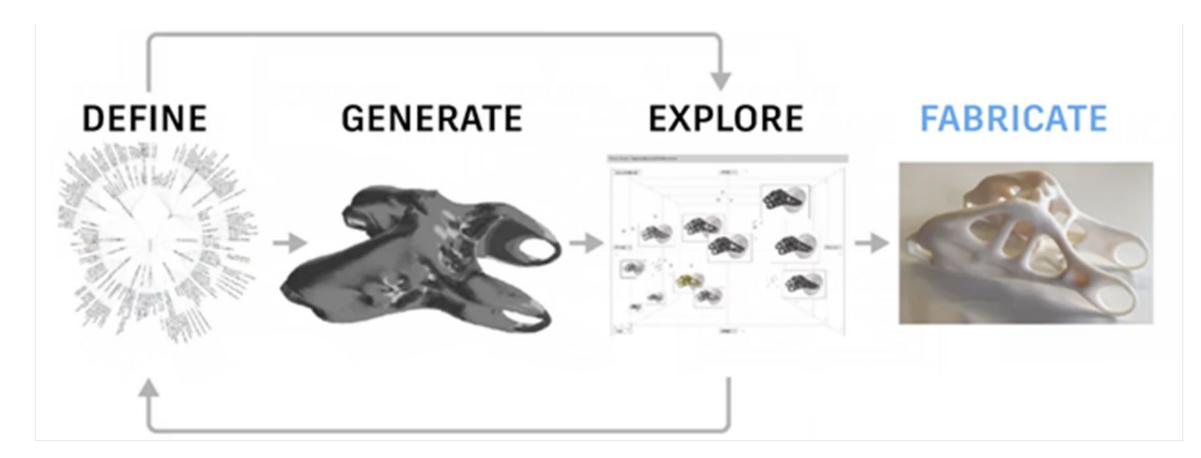
Study 5 - Lower Clamp - Outco...

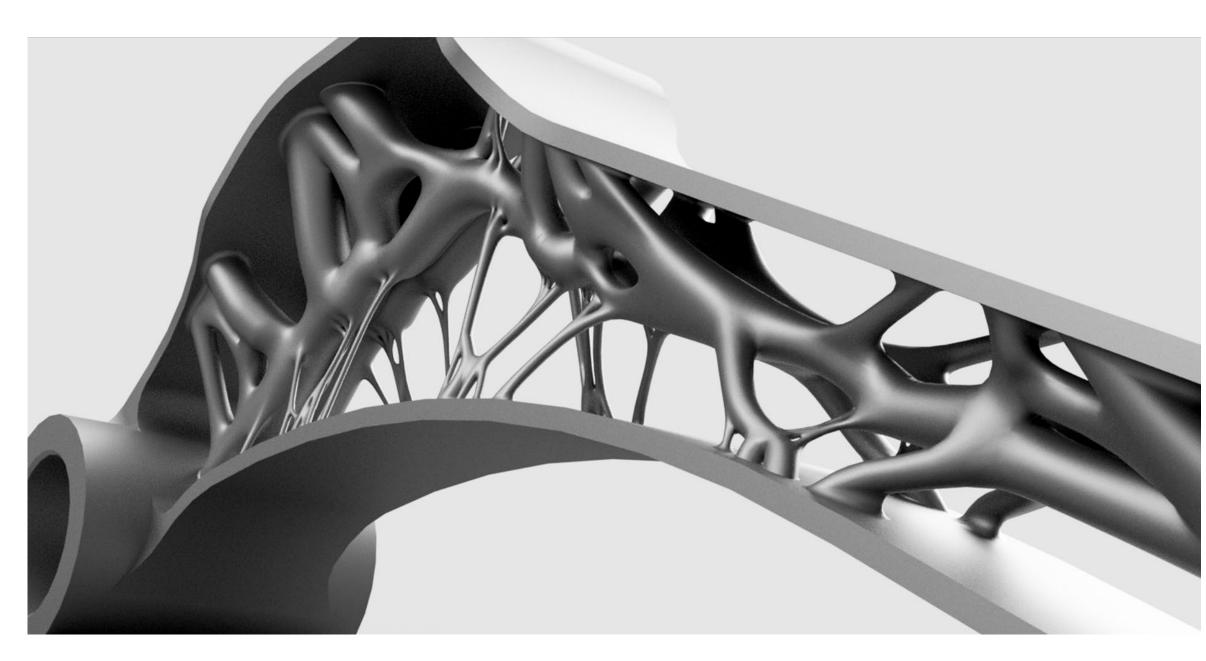


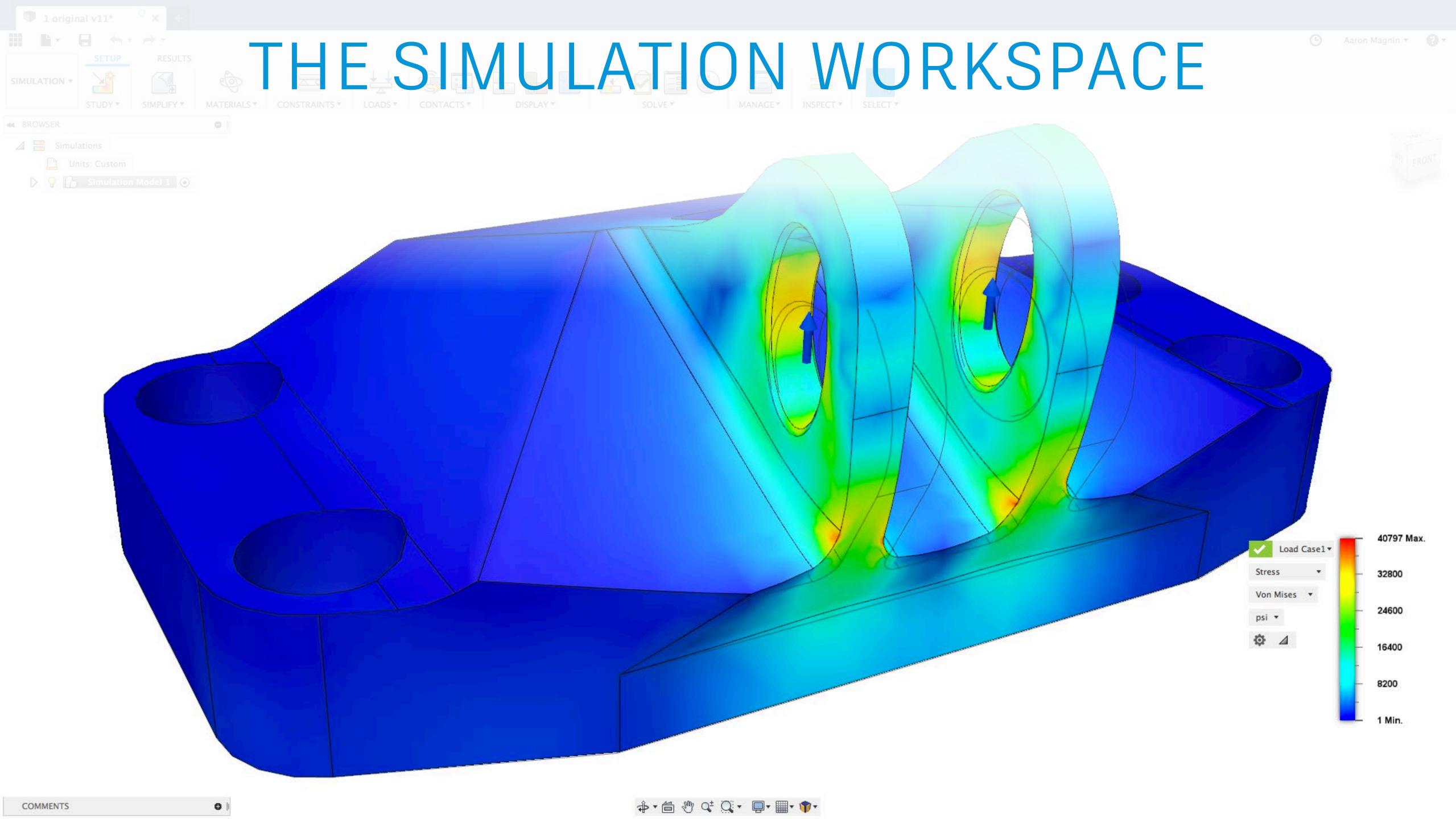


# Generative Design

- Define a design problem through goals and constraints
  - Preserve & Obstacle Geometry
  - Loading Conditions
  - Manufacturing
- Generate a series of designs that meet these requirements, while adhering to set design Criteria
- Explore the options to select the optimal design for manufacture

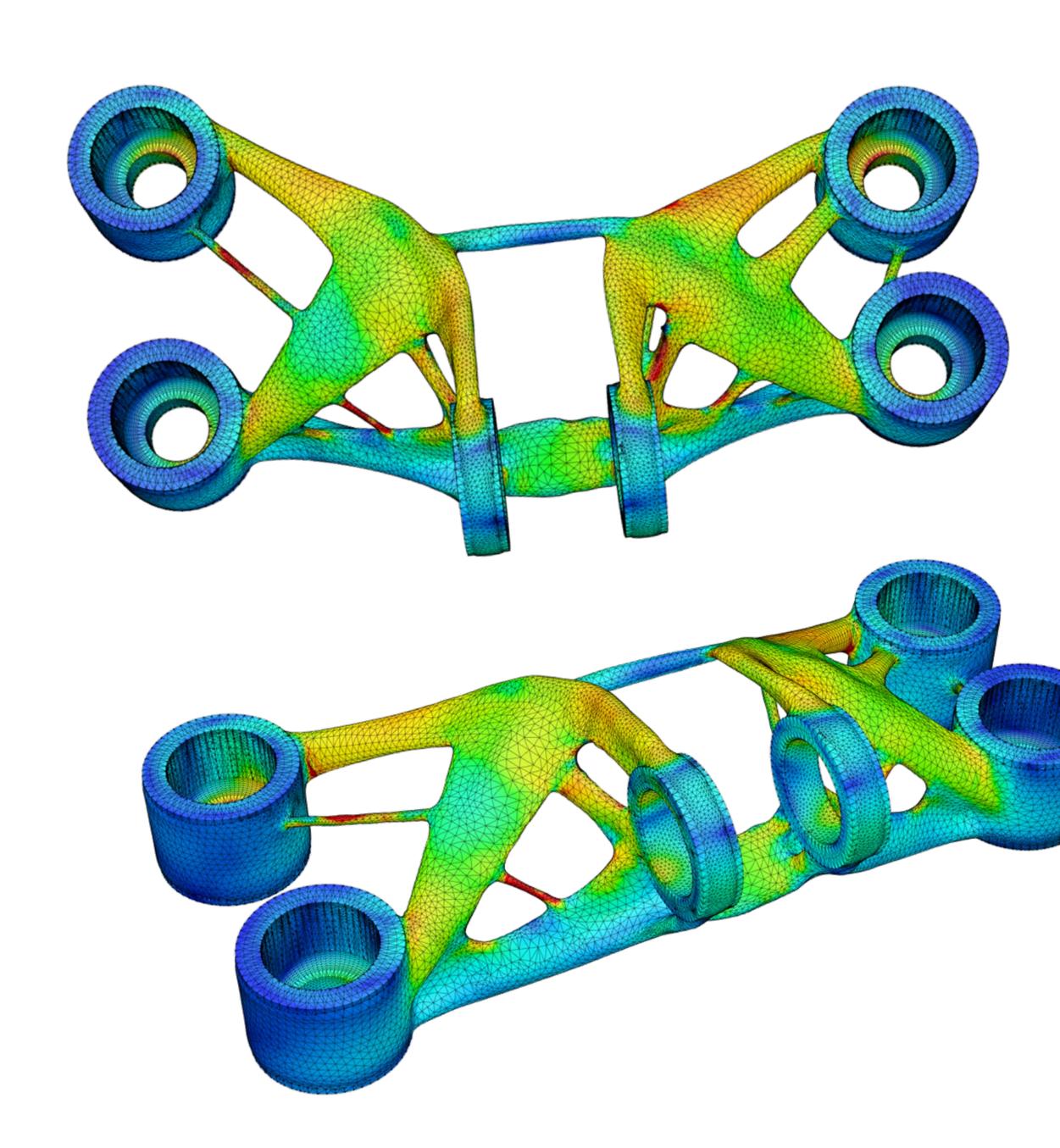






## Simulation

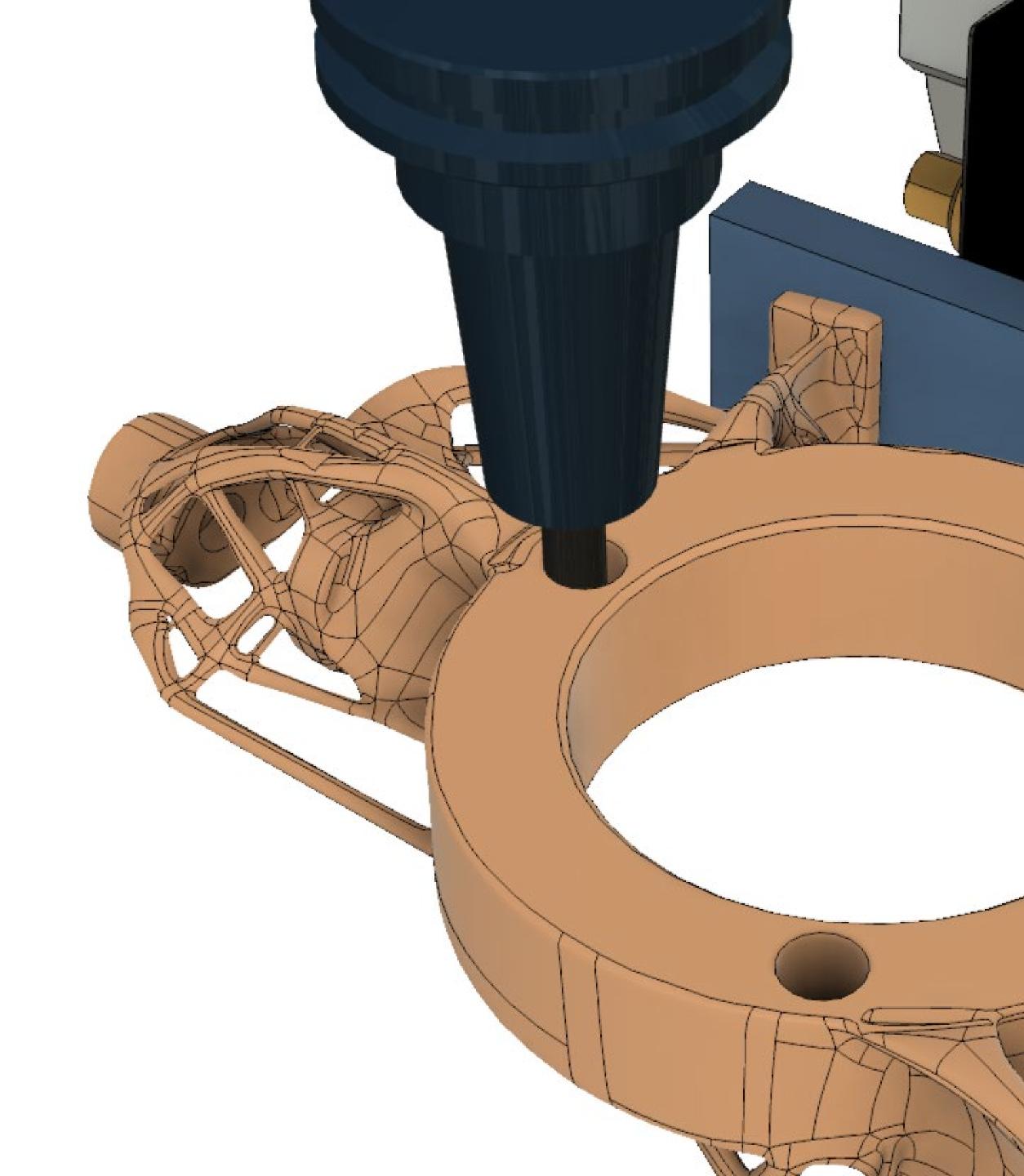
- Perform a variety of analyses;
  - Stress (static, nonlinear static, and event simulation)
  - Modal
  - Buckling
  - Thermal
  - Shape optimization
- Determine how loads lead to deformation and failure, natural vibration frequencies cause resonance and understand temperature distributions
- Save time as you experiment with virtual design variations or adapt to changing design requirements
- Minimize physical prototyping and destructive testing requirements



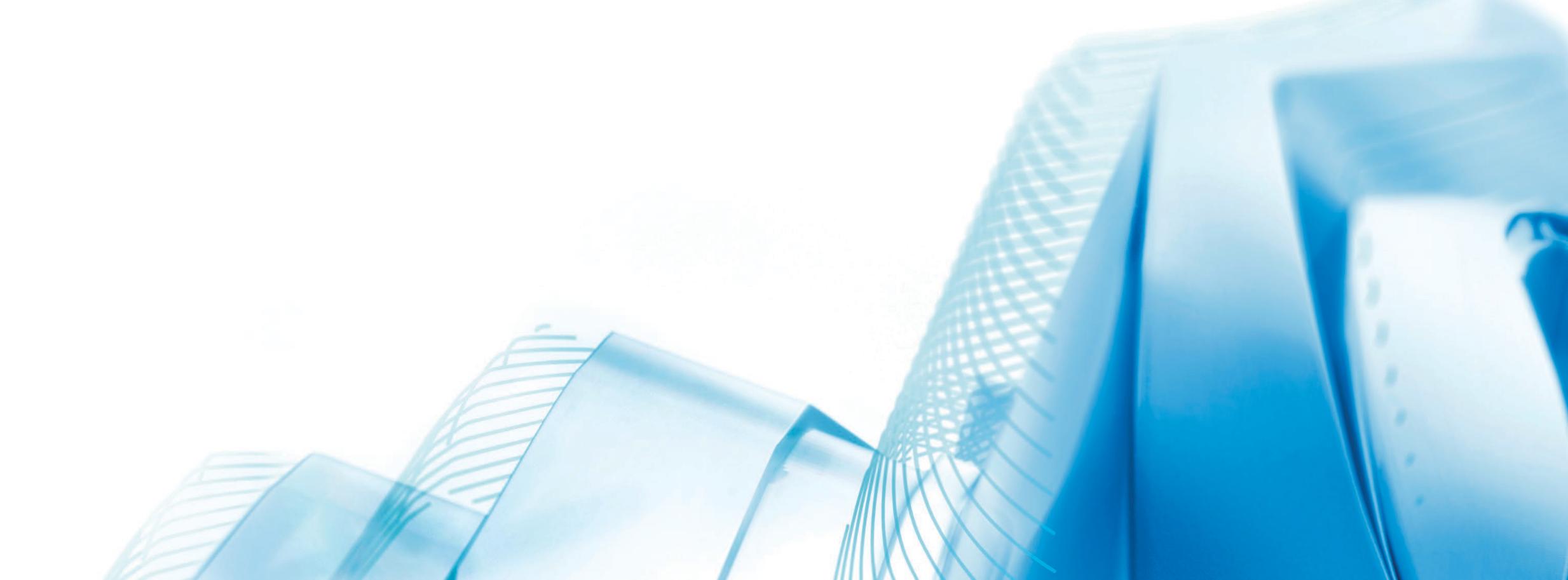


# Manufacture

- Combine a variety of different manufacturing techniques including;
  - Additive
  - Milling
  - Turning & Turn/Mill
  - Profile Cutting
- Multi-core engine calculates toolpaths quickly, reducing programming time
- Stock simulation provides toolpath verification
- Use a vast library of free and customisable post processors to turn your parts into reality



# An Introduction to PowerMill

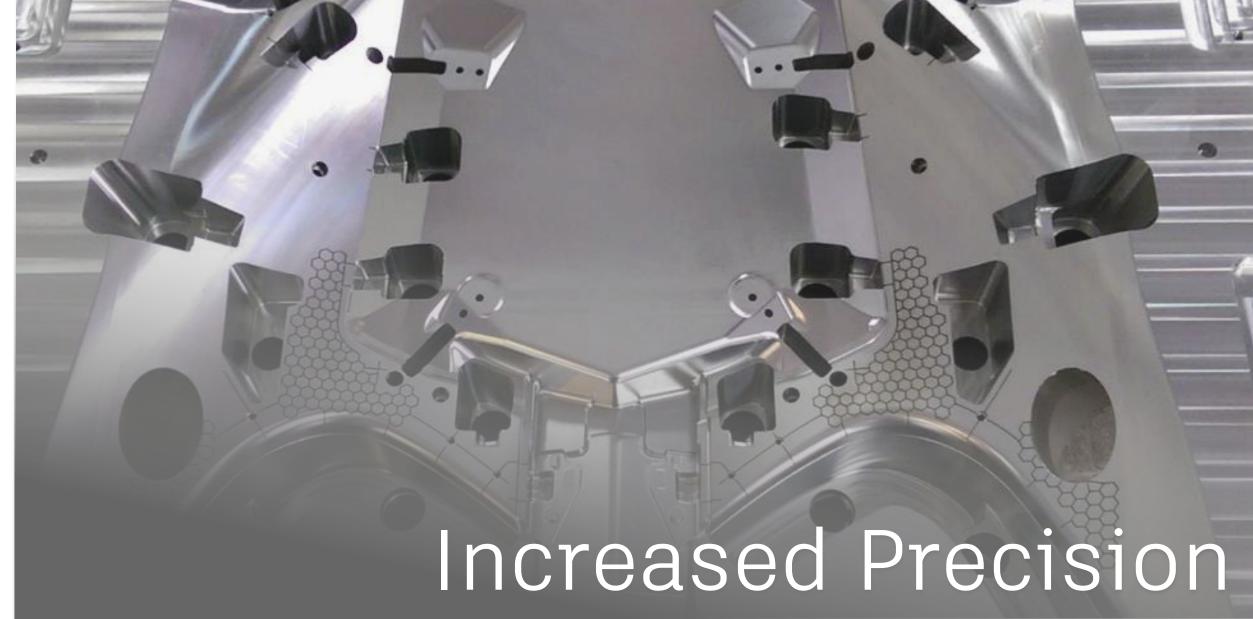


# What is PowerMill?

PowerMill is expert CAM software for manufacturers of molds, dies and highly complex components wanting to achieve the maximum quality, control, and efficiency from their 3- and 5axis CNC machines

# Industry Challenges















# Why PowerMill?

Exceptional control of your high-speed and multi-axis machinery

DEDICATED

EXPERT

TRUSTED

# Autodesk PowerMill

- Expert CAM software for manufacturers of moulds, dies and highly complex components
  - Achieve maximum quality, control and efficiency
     from 3 and 5-axis CNC machines
- Dedicated to producing exceptional precision & quality
  - Remove the need for manual polishing
  - More higher value business can be won
- High degree of control & flexibility
- Trusted to deliver
  - Confidence to run machines unattended



#### A Solution Dedicated to Exceptional Quality



#### High-Speed

Vortex roughing Finishing strategies Toolpath editing



#### 5-Axis

Swarf finishing Toolaxis Control Motion optimization



#### 2D Milling

Feature detection Drilling Pocketing Chamfering



#### Mill-Turn

Facing Slotting Boring Turning



#### 3+2 Machining

Dynamic machine control Stock models Process Control



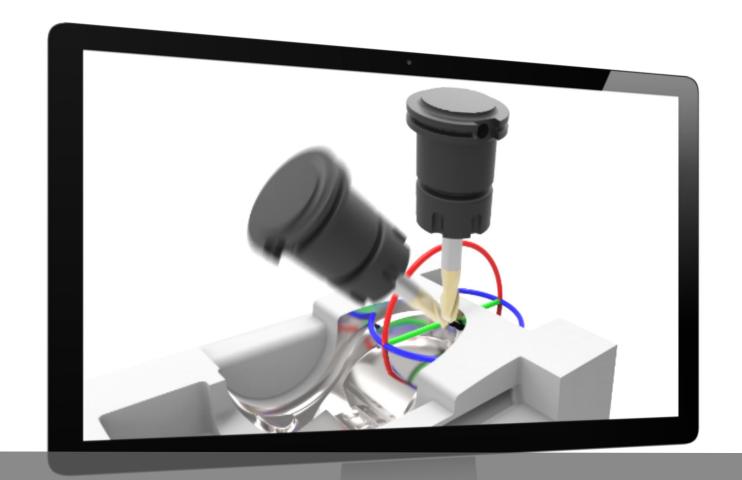
User-defined macros Machining templates Custom toolbars

#### Robotics

Milling/trimming Linishing/polishing Additive/Subtractive



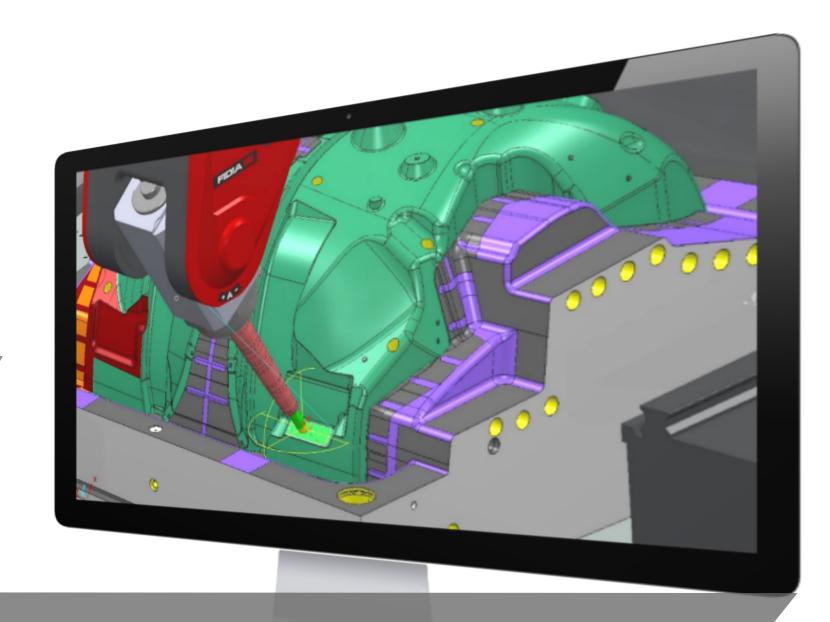
#### Expert Levels of Control & Optimization



Increased Precision



Excellent Surface Finish Quality



Verification, Collision Checking & Avoidance

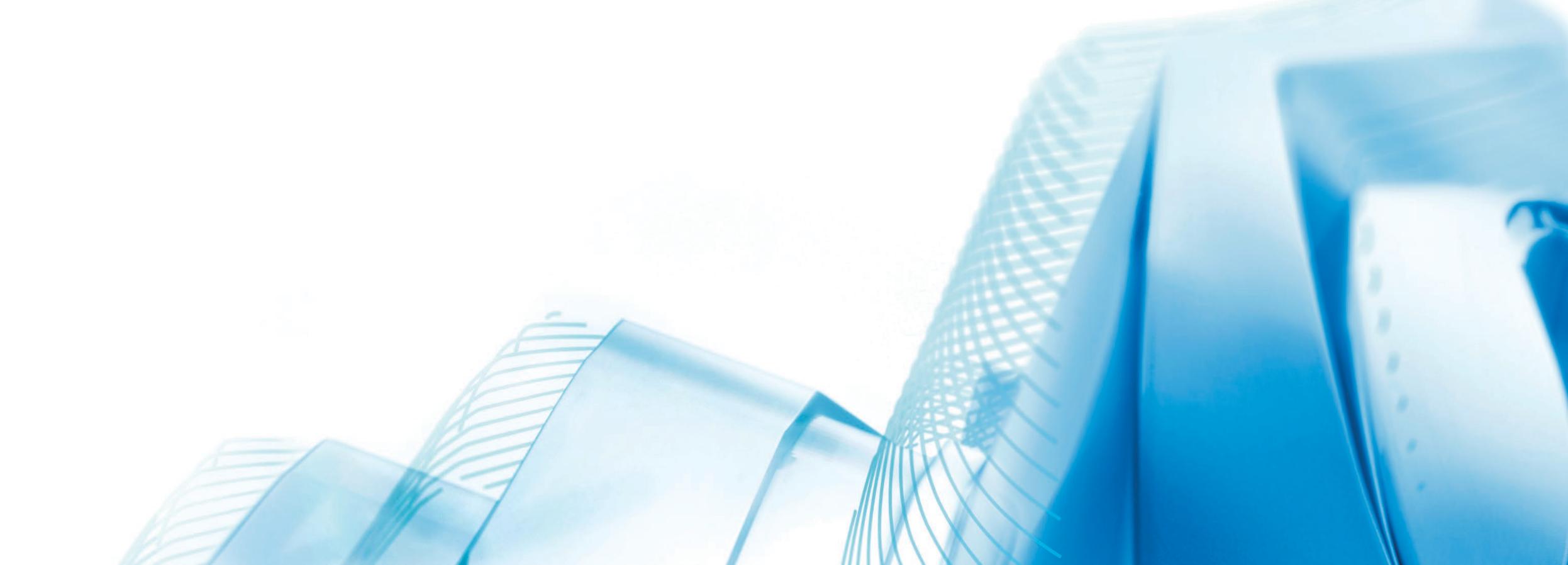
# Access to Fusion 360

#### Do you have Access to Fusion 360?



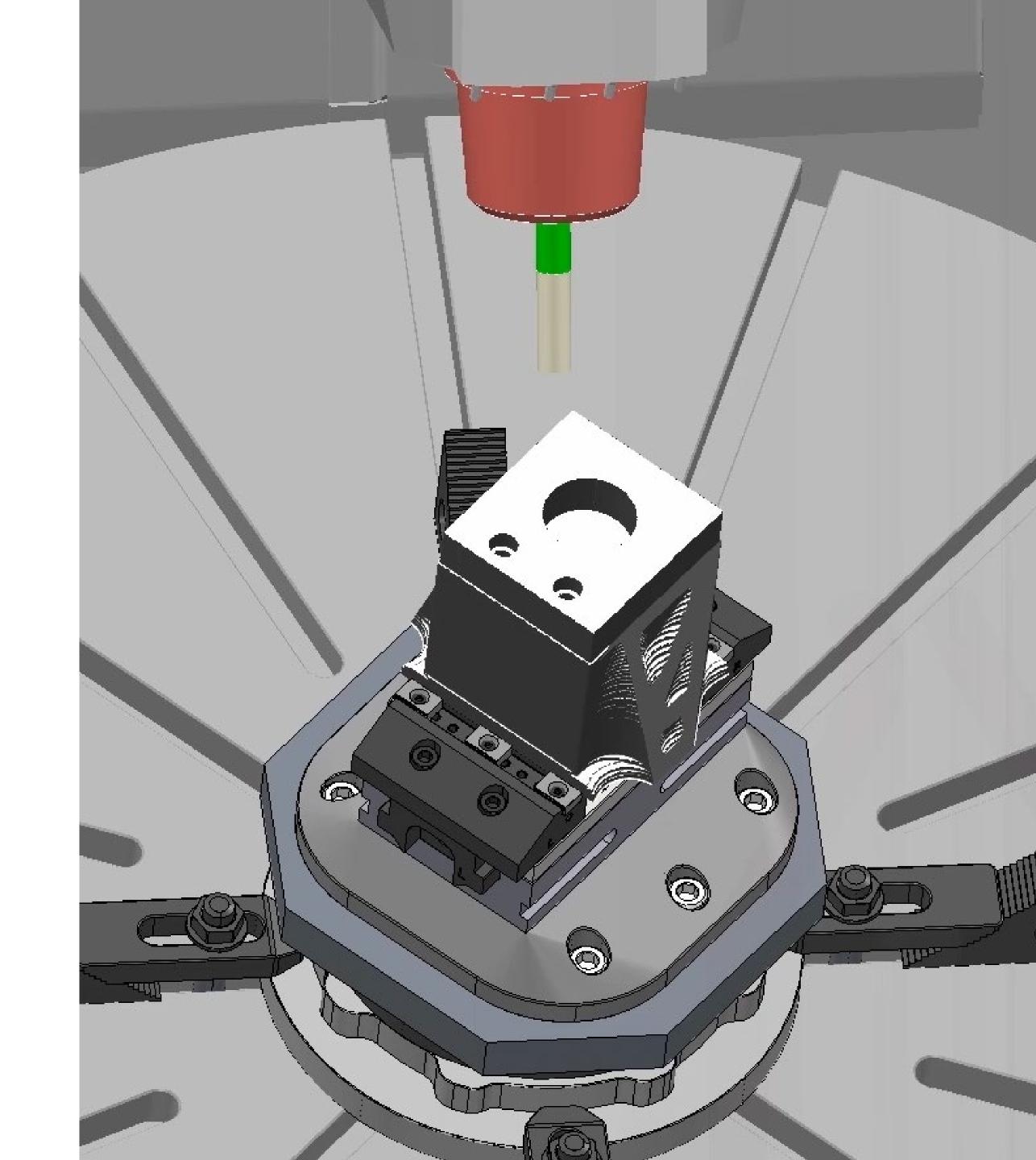


### Manufacturing with PowerMill with Fusion 360



### Workflow 1 PowerMill Machine Simulation

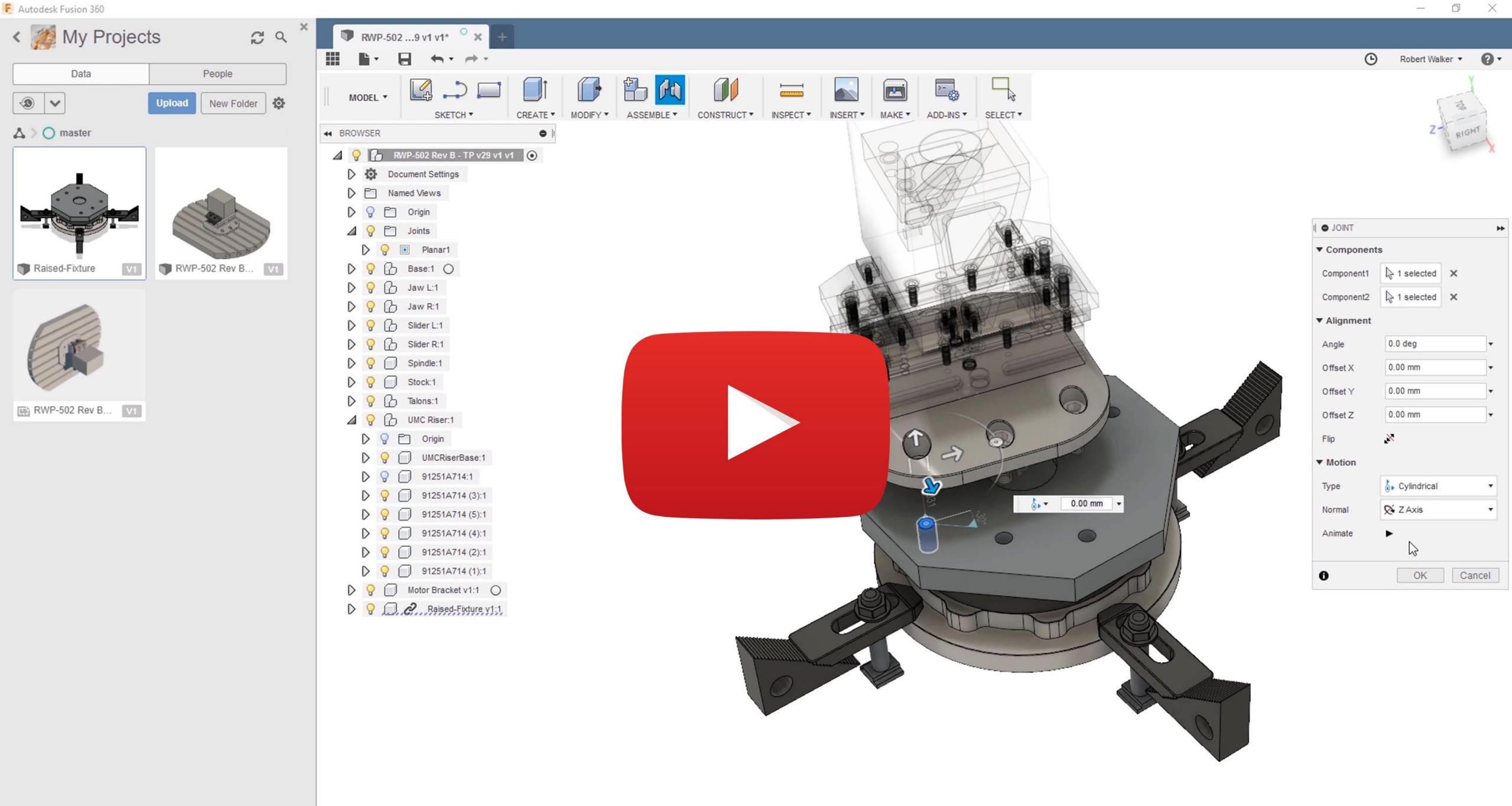
- Simulate using virtual stock and machine
  - Embed your virtual machine's capabilities
- Verify entire projects for collisions or near-misses and identify problems early
  - 5-axis tilting to avoid collisions
  - Use alternative tooling
- Improved safety and program confidence
  - Confirm your part can be machined before it is sent for production
  - Avoid unplanned machine downtime



#### Workflow 1 AnyCAD in Fusion 360

- Open native CAD files from modelling systems
- Combine into Fusion 360 assemblies
- Analyzed for fit and function
- Link to the original CAD model is maintained
- Fusion 360 brings design teams together
- Manage the design process and collaborate with your team, clients, and partners
- Distributed design functionality allows you to insert one design into multiple designs and maintain the associativity



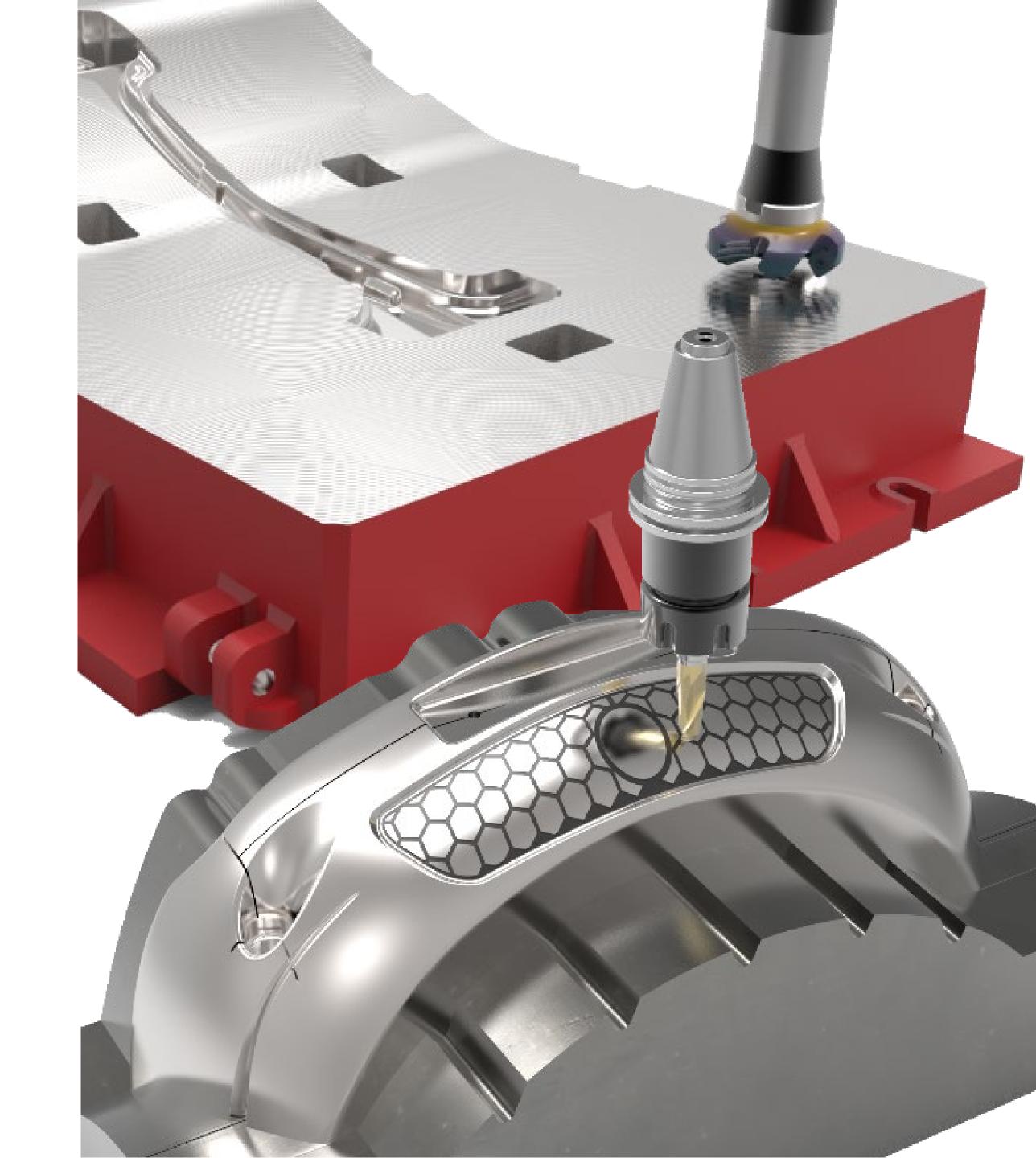


COMMENTS

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#### Workflow 2 PowerMill for Tool & Die

- Algorithms optimized for large, complex parts
  - Stock management to minimize air cutting
- Machine parts faster, using fewer setups, shorter tools and more aggressive milling
- Dynamically orientate CNC machine's rotary axes without the need for complete re-calculation
  - Make global or localized changes to tool axes
  - Trim, divide, reverse and reorder toolpaths
- Optimize non-cutting moves to avoid dwell marks and minimize air cutting
  - Use analysis tools to identify and improve hazardous motion

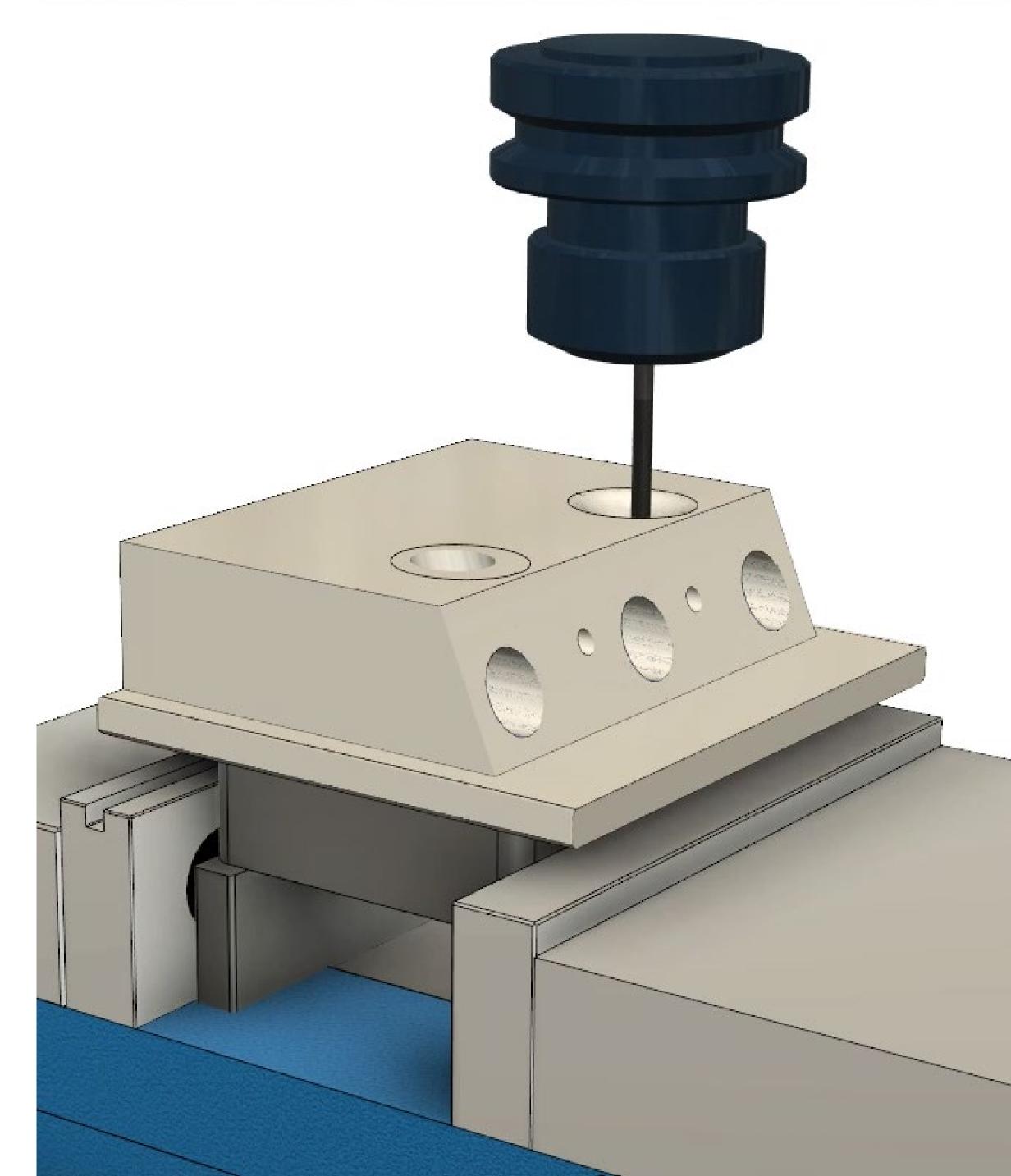


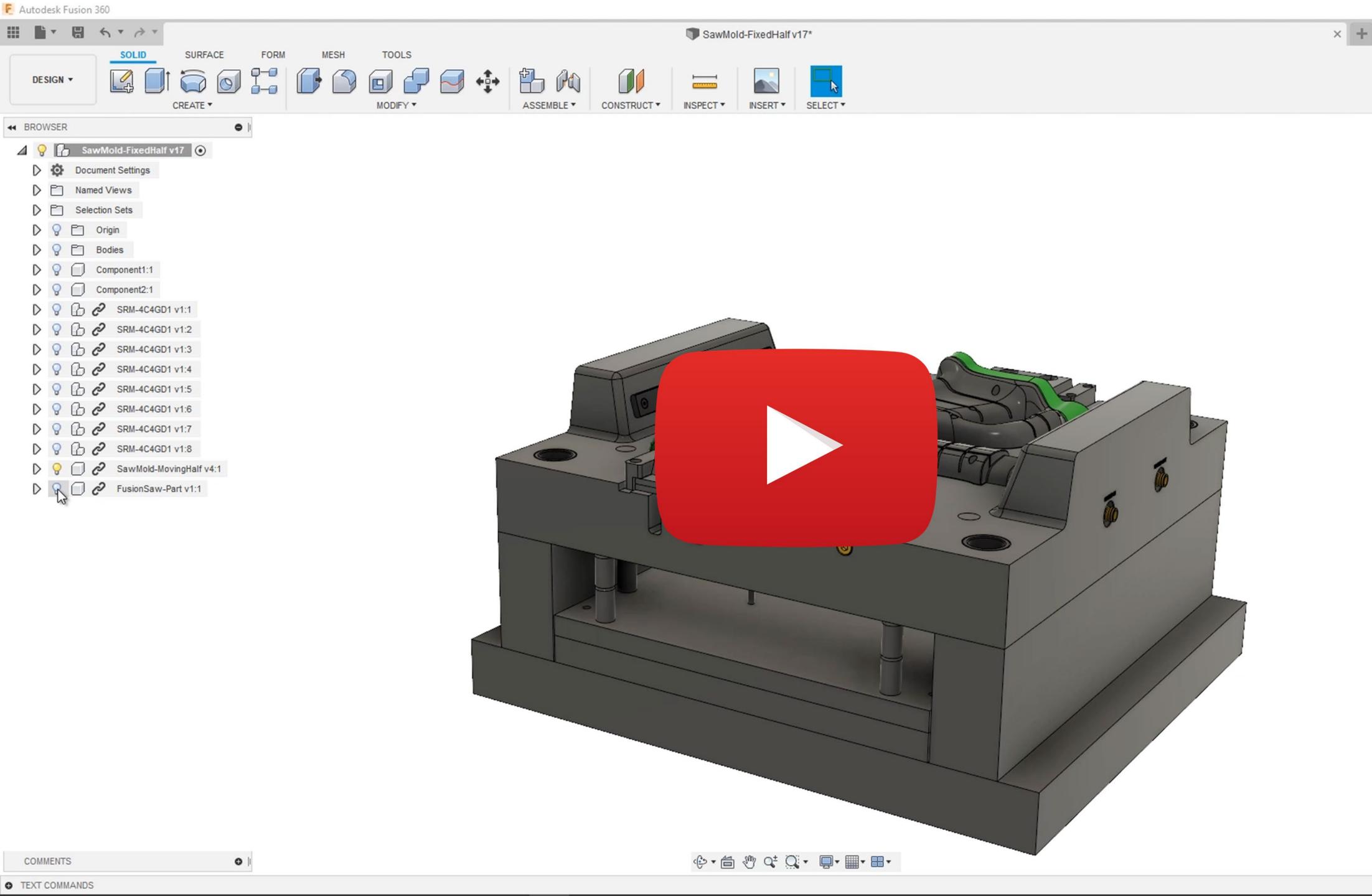
#### Product Overlaps vs Specialist Capabilities

	Integrated Advanced CAD	Waterjet & Laser Cutting	Multi- Spindle Turning	Mill-Turn & Turn- Mill	Basic 2-Axis Turning	Probing	2D/2.5D Milling	3-Axis Milling	3+2 & Basic Multi-Axis Milling	Complex Multi-Axis Milling	Tool Axis Editing	Toolpath Editing	Specialist Strategies & Robotics
FUSION 360 <sup>™</sup>													
P AUTODESK° POWERMILL°													
	The state of the s												

#### Workflow 2 Additional CAM Capacity

- Machine core and cavity with PowerMill
- Tackle ancillary components with Fusion 360
- Separate mold tool into components
- Machine ancillary components using
   Fusion 360



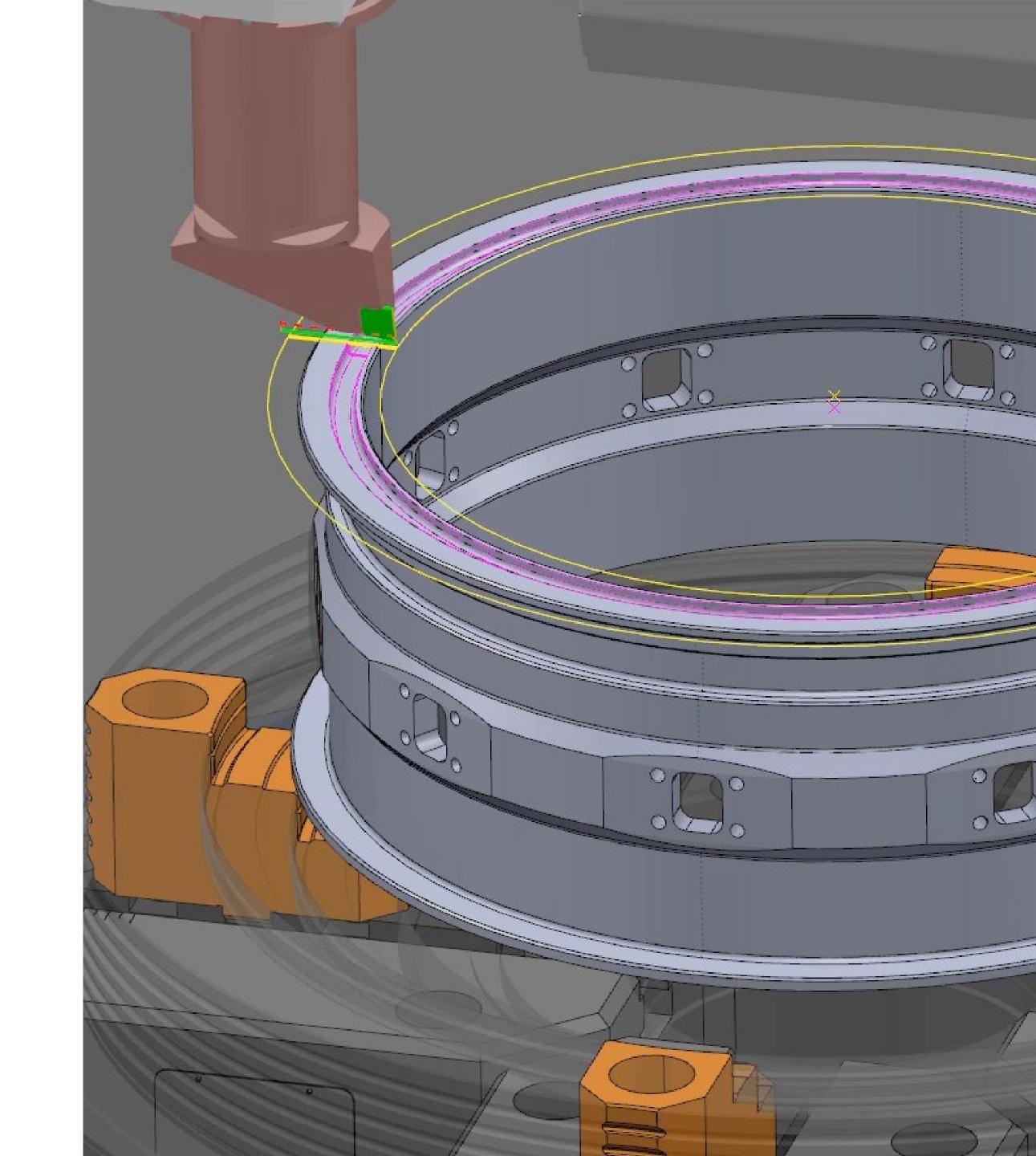


Spencer Hardcastle

**PO** 

#### Workflow 3 Accurate Tools in PowerMill

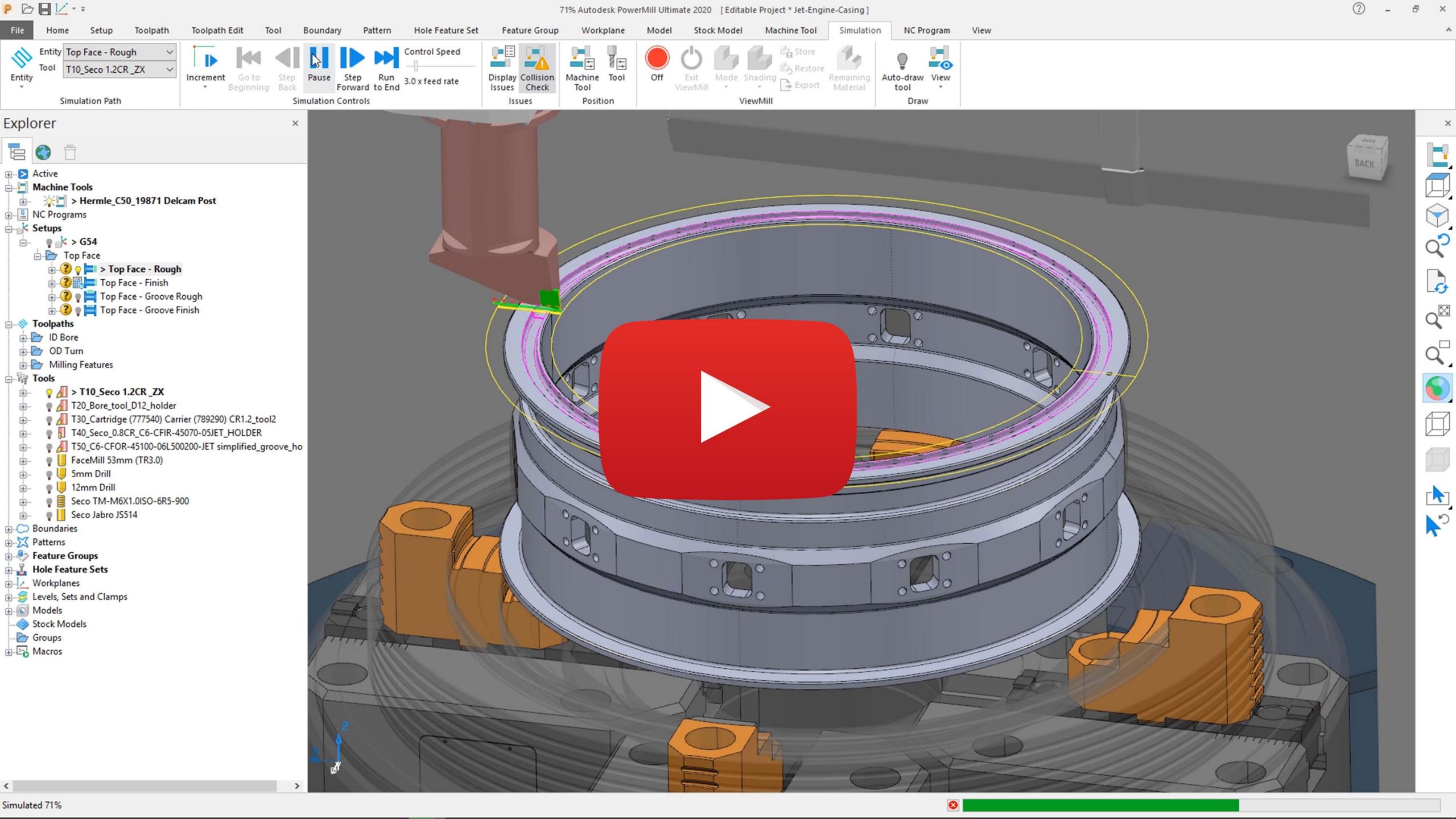
- Supports asymmetric geometry of
   Turning Tools for accurate simulation
- Utilize STL models
- Full control of turning tool orientation,
   with a single tool instance



#### Workflow 3 Design in Fusion 360

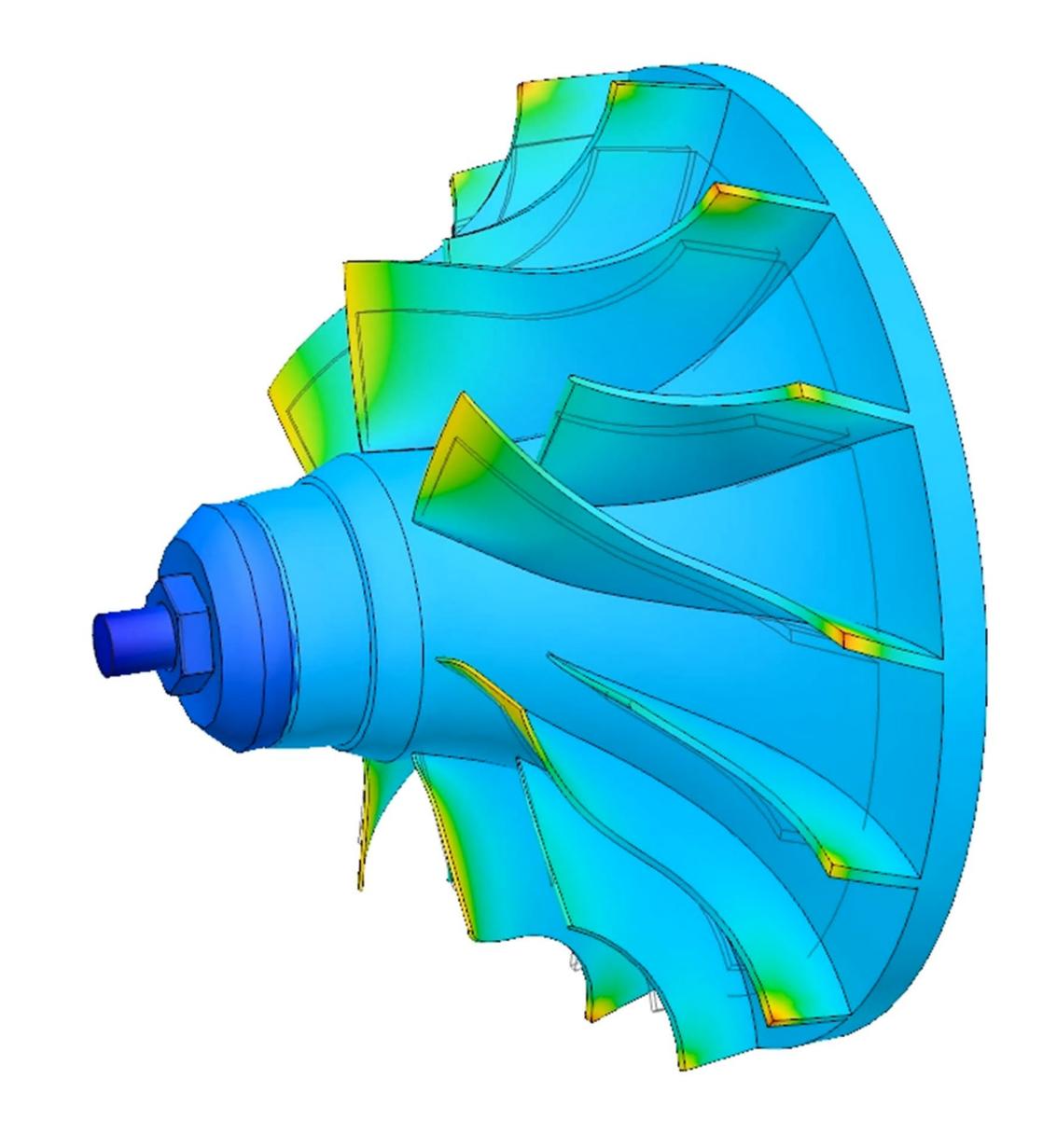
- Constraint-based sketching
- Quick and intuitive 3D parametric modelling
- Capture design history
  - Including direct modelling actions
- Export STL files





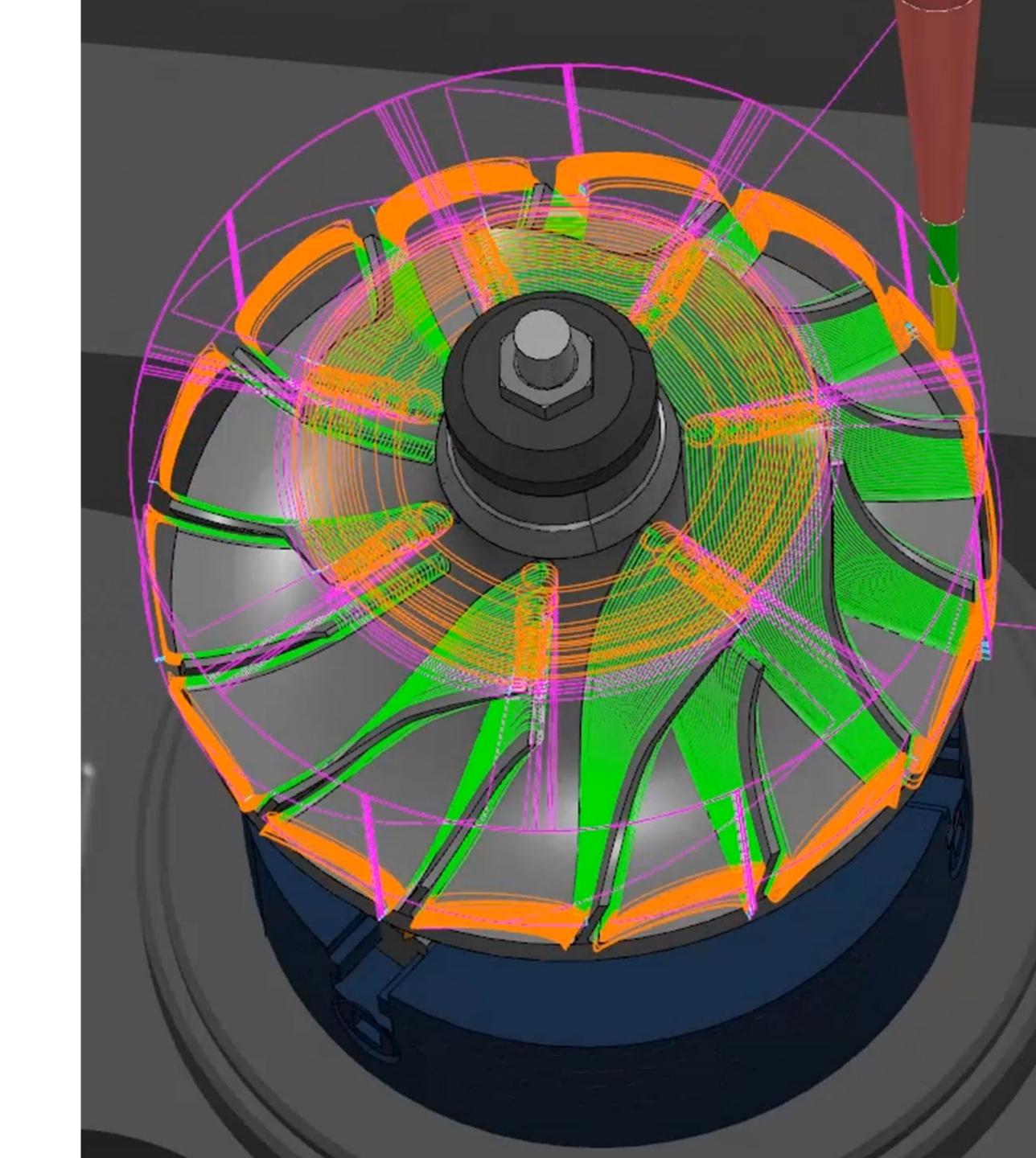
### Workflow 4 Thermal Simulation in Fusion 360

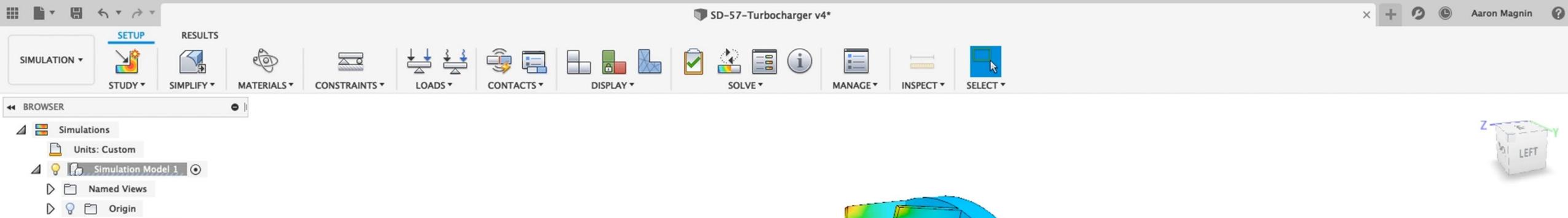
- Determine steady-state temperature distribution and the resultant heat flows
- Steady-state heat transfer analysis, to determine
  - Temperature distribution
  - Heat flow
- Avoid part failure by simulating maximum critical temperature
- Help understand and control the heat flow of larger designs

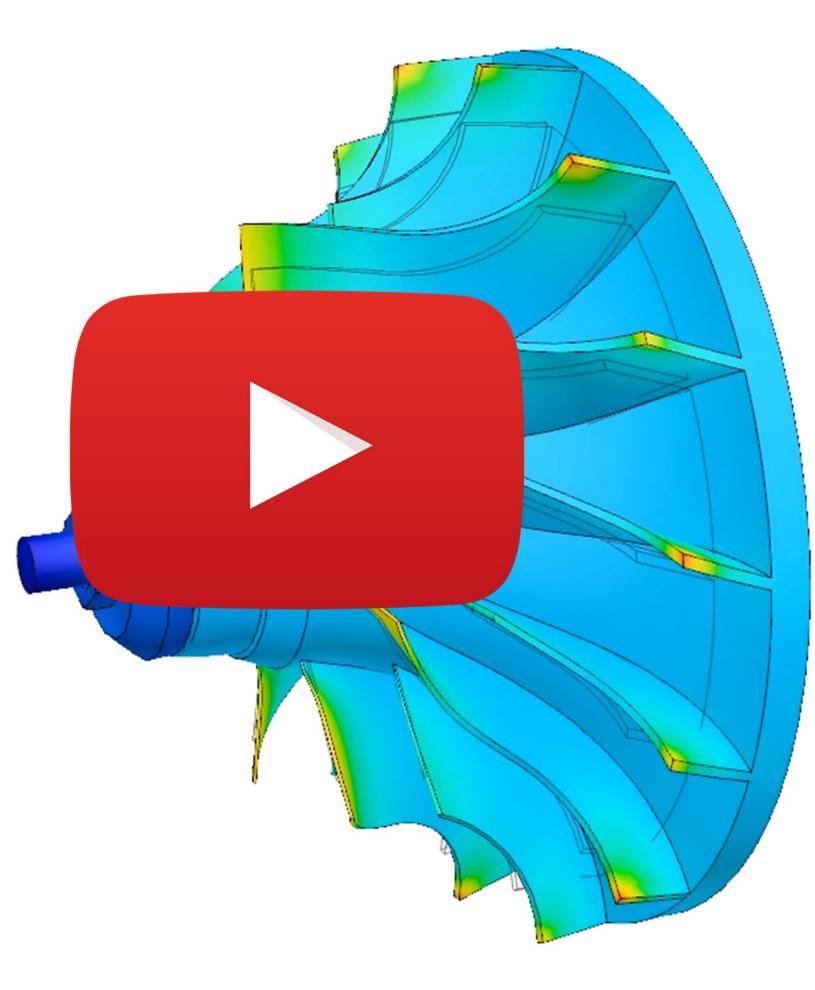


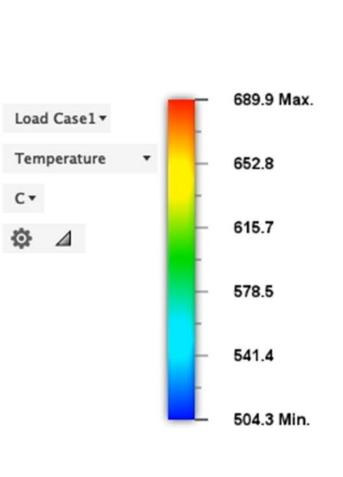
#### Workflow 4 Specialized Strategies

- Machine blades, blisks, impellers and vanes
- Specialized 5-axis toolpaths with optimized motion around leading and trailing edges
- Combine with tip-radiused tools and controlled point spacing for extreme levels of surface finish
- Dedicated roughing and finishing strategies for ultraefficient machining
- Advanced control of toolpath offsets and tool axis motion with intelligent collision avoidance









Model Components

Study 1 - Thermal Stress

Study Materials

🖊 💡 😩 Load Casel 💿

Constraints

Study 2 - Therryal Stress

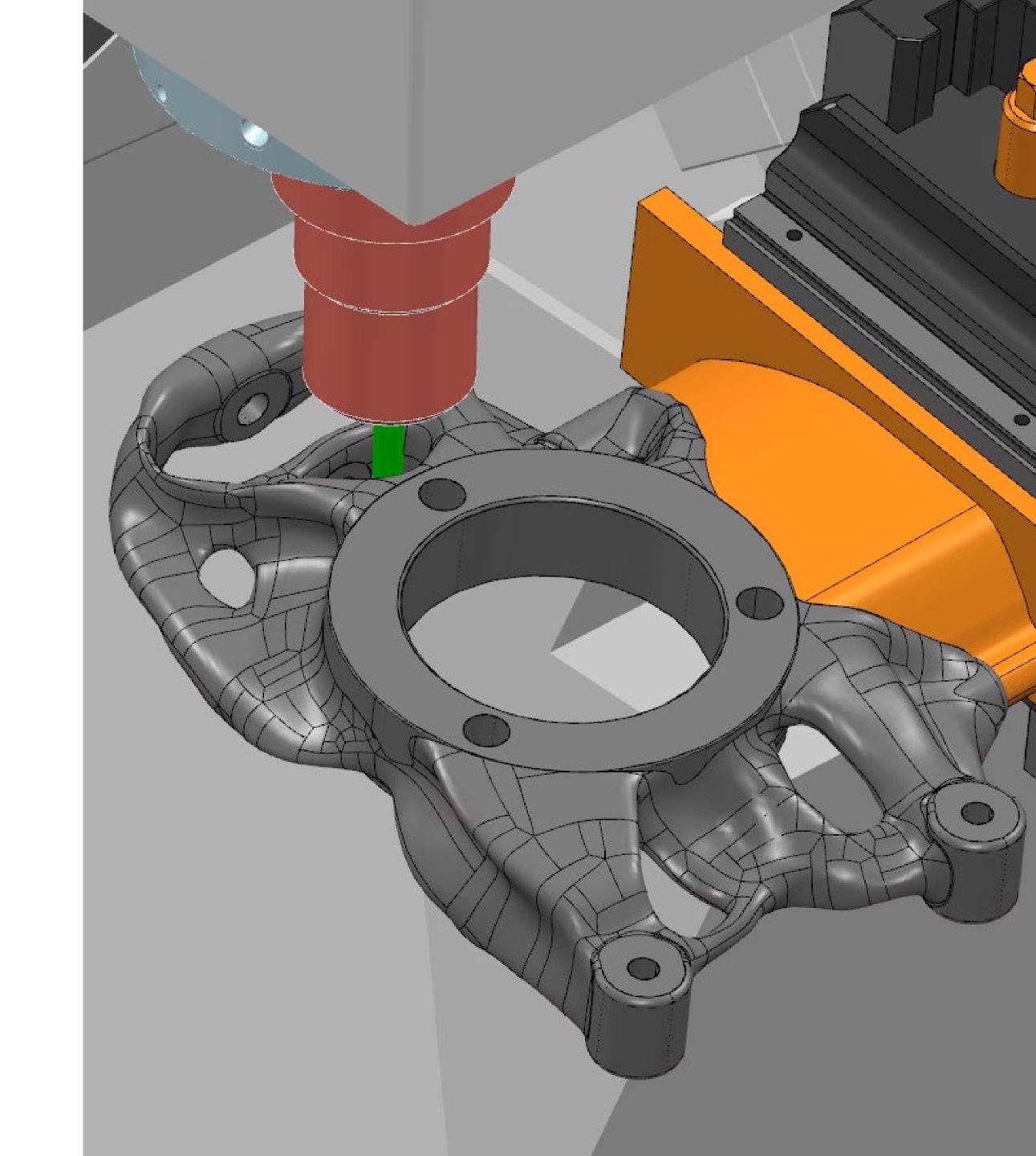
Contacts

Mesh

Results

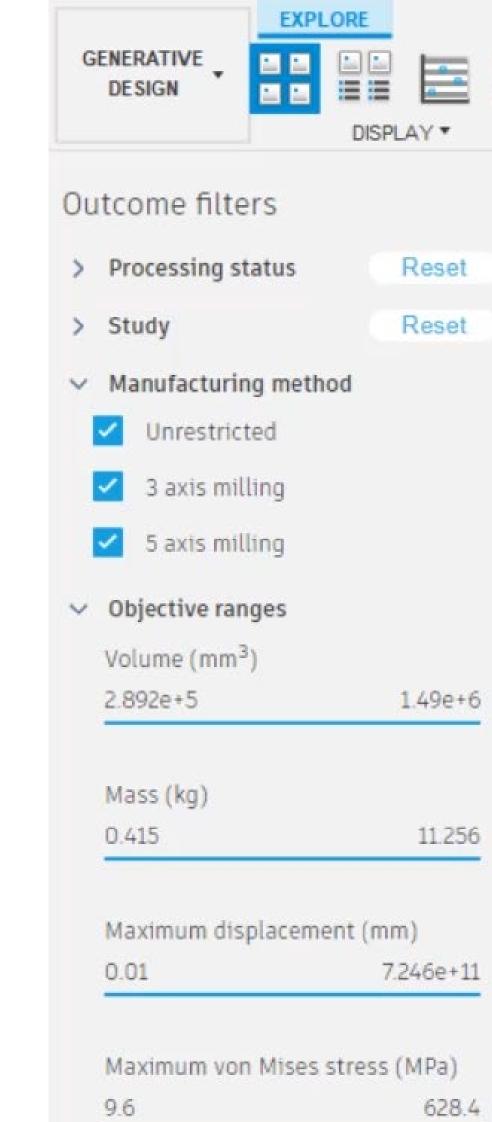
#### Workflow 5 Machine Complex Geometry

- Vast library of comprehensive finishing strategies to machine complex parts
  - Greater choice
  - Flexibility
  - o Control
- Advanced tool axis control, with full collision avoidance



#### Workflow 5 Generative Design

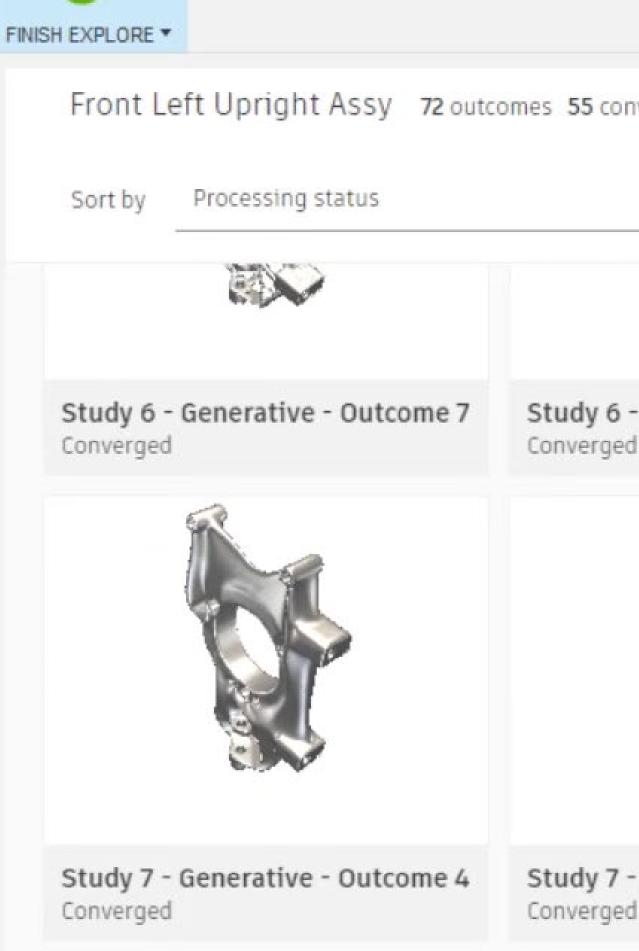
- Generative Design mimics nature's evolutionary approach to design
- Starts with the problem statement, to minimise design iterations such as functional requirements, material type, manufacturing method and performance criteria
- Evaluates and presents a number of generated designs that satisfy requirements
- Each potential solution contains performance data
- Evaluate generated solutions in real time, returning to the problem definition to adjust goals and constraints
- Output design for minor design modifications



Minimum factor of safety

62.34

0.44



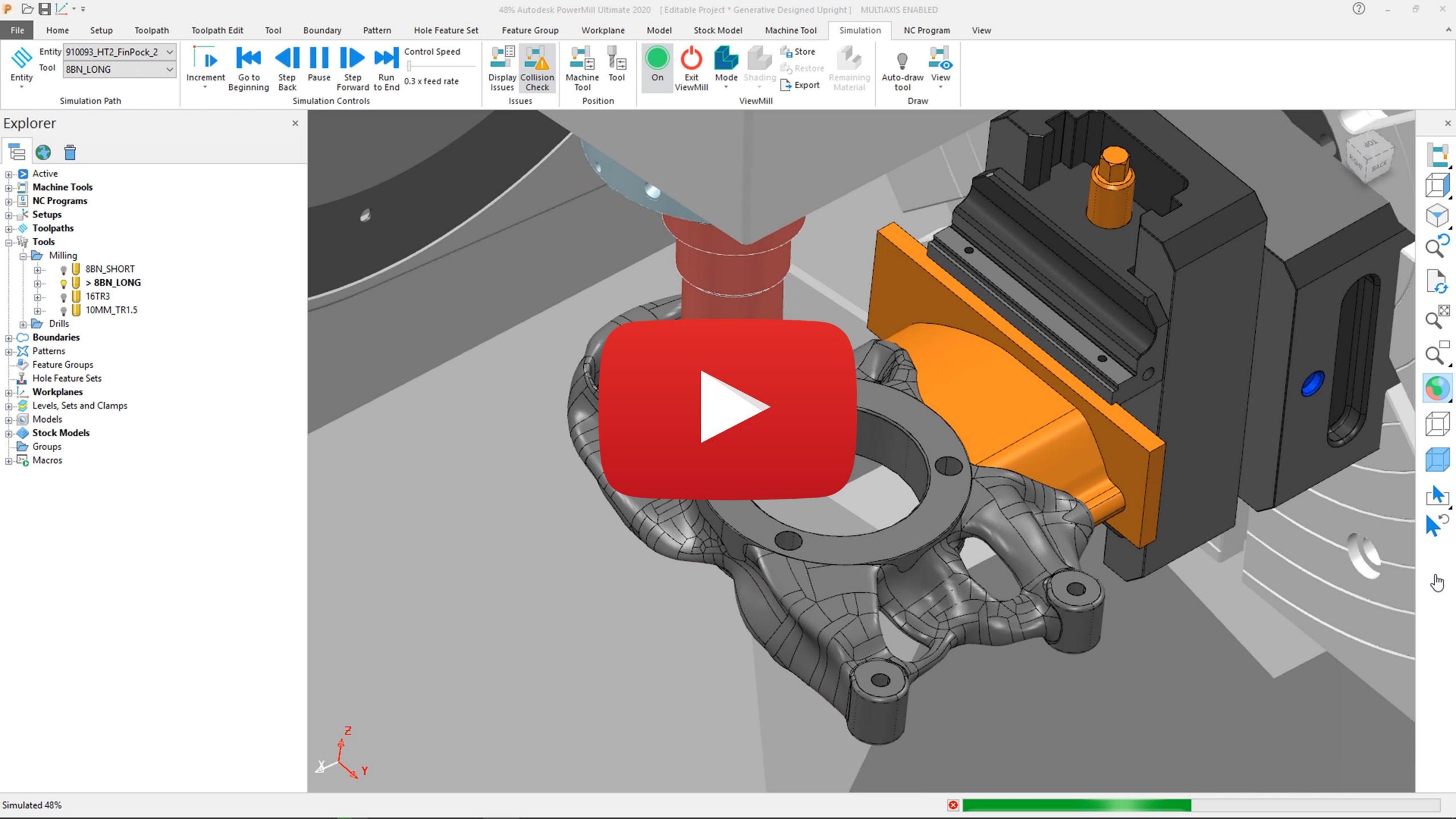
Study 6 -

Converged

Study 7 -

Converged









"Creating the Longest 3D-Concrete-Printed Bridge in the World: A BAM Story"

Industry Talk delivered by Alexander Keil

Tomorrow at 2:45pm - CS324996



#### Want to learn more about Fusion 360?

"From Part to Post – Complex Mold Manufacture
Using Fusion 360"

Hands-on lab delivered by Guy Buttle

Tomorrow at 8:30am - MFG321609-L

# Summary

#### Summary

- Understood what Fusion 360 is and it's capabilities
  - AnyCAD
  - Fusion Team
- Understood what PowerMill is and it's capabilities
  - Mold & Die
  - Specialized Finishing Strategies
- Understood how both products work together to provide a comprehensive solution to your design and manufacturing needs

## "There ain't no hill or mountain we can't climb"

I GOT YOU BABE - SONNY AND CHER

# Any Questions?



Make anything...

