



Make sure to download the Handout detailing the Model Setup under: https://autodesk.app.box.com/v/CFD

# Introduction into Simulation CFD for the Turbomachinery applications

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# Key learning objectives

1. Understand how CFD impacts the design process

2. Gain exposure to the Autodesk Simulation CFD interface and simulation workflow

3. Learn how to use the powerful **post-processing tools** to interpret simulation results and to make decisions

4. Discover CFD best practices and pitfalls in Turbomachinery

# Agenda

Impact of Simulation CFD on the design process

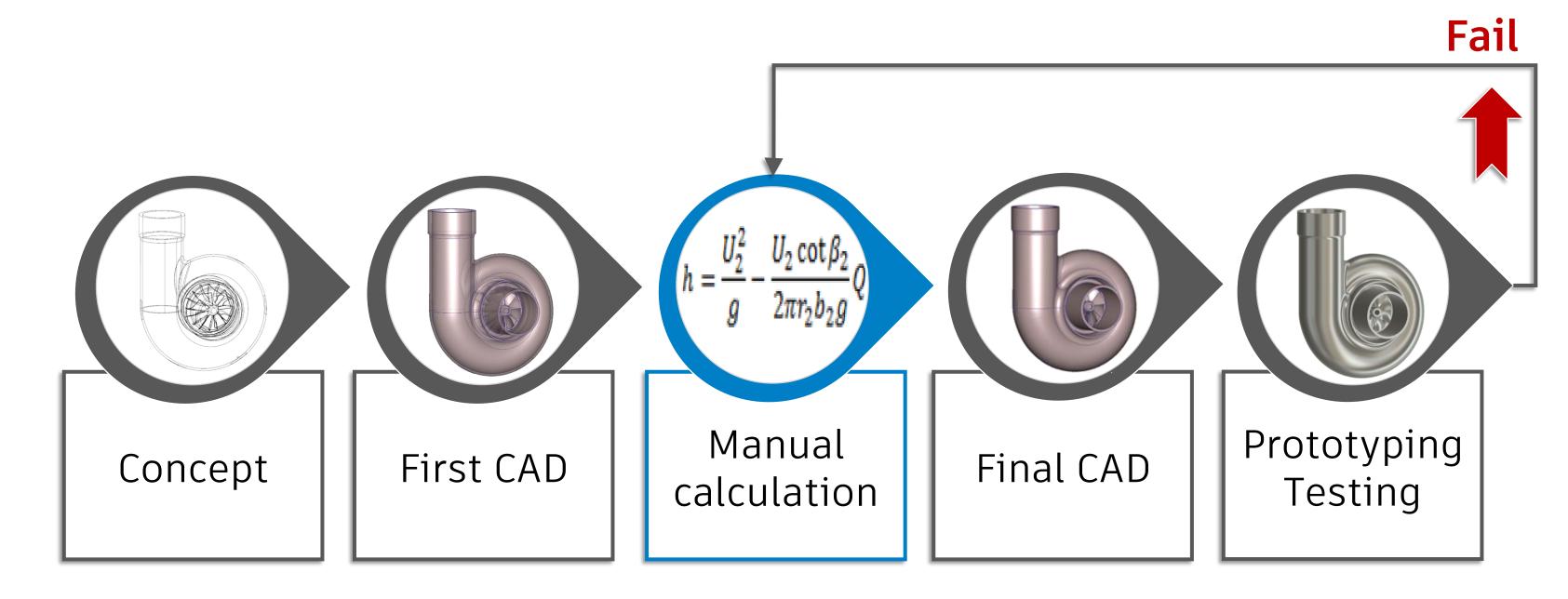
Simulation CFD for Turbomachinery

Exercise: Centrifugal pumps in Simulation CFD

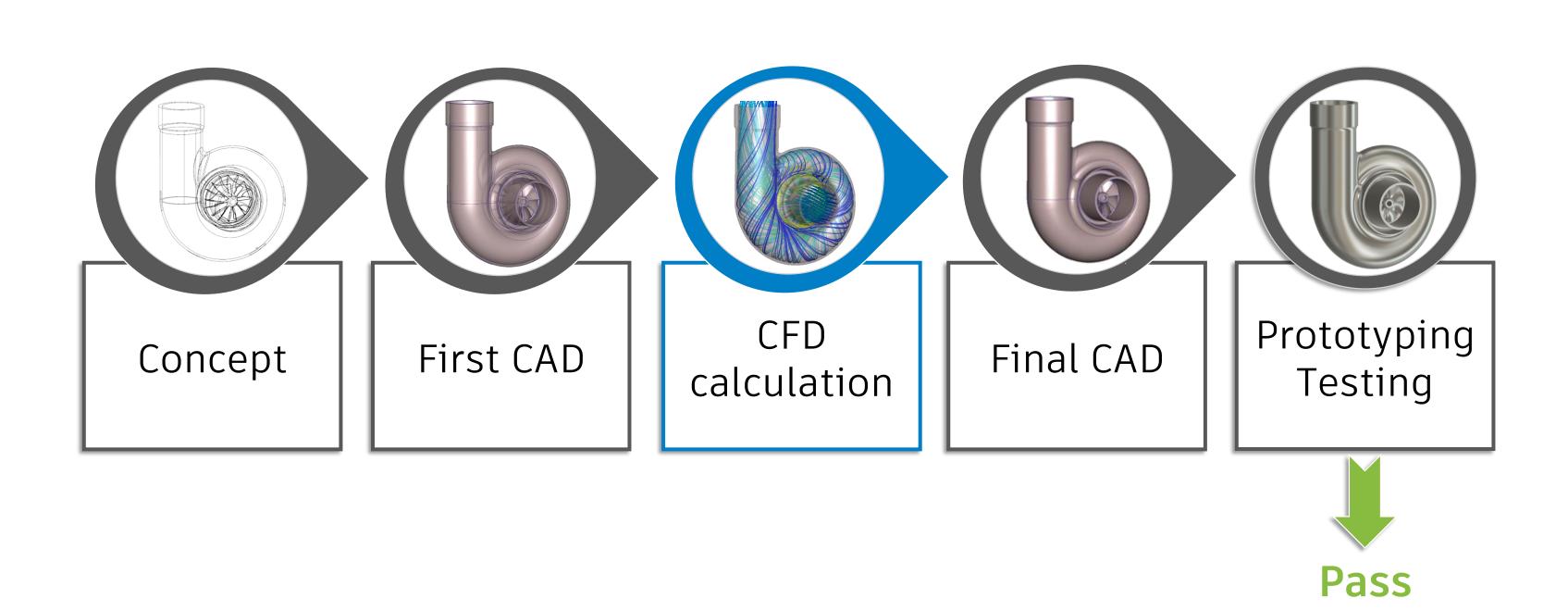
Questions & Answers



# Traditional Design process



# CFD Design process





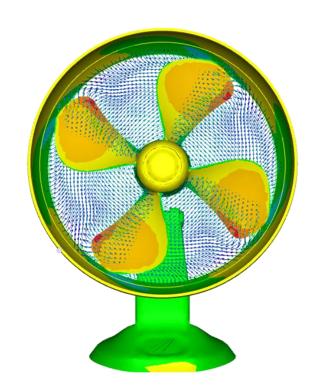
# **CFD** benefits for Turbomachinery

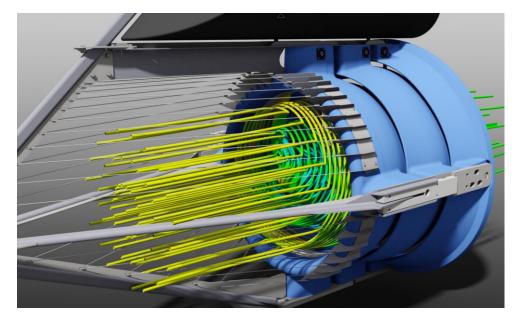
Performance prediction

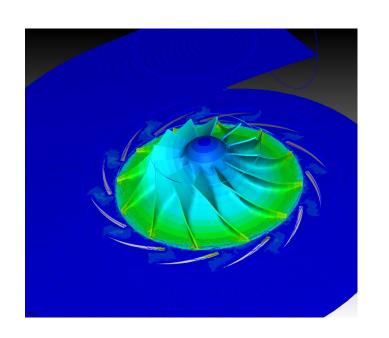
Visualization of flow features

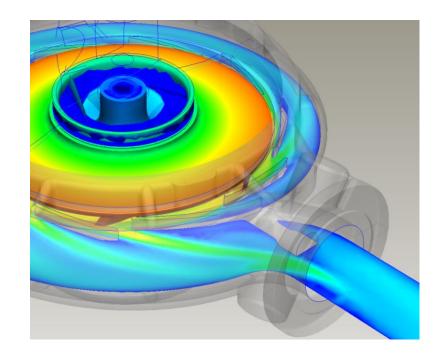
Energy loss calculation

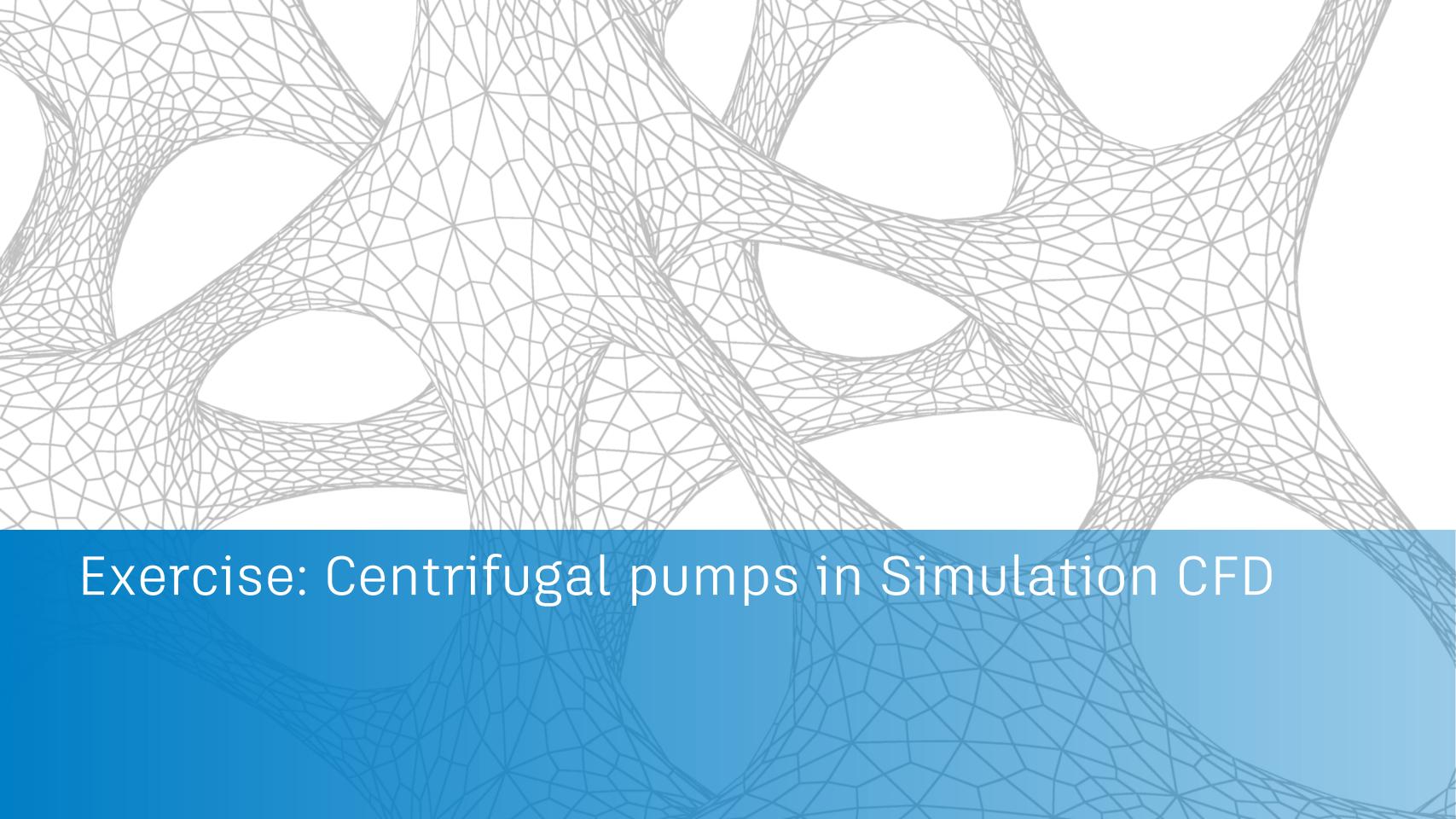
Design validation & optimization









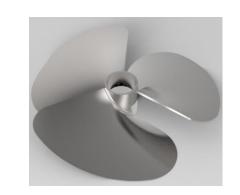


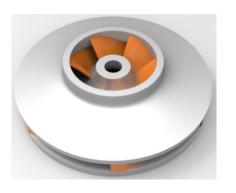
### Centrifugal pump: What is it?

- Impeller:
  - Rotating device
  - Has blades fixed on a hub plate

- Volute/Casing:
  - Static device
  - Increasing cross sectional area

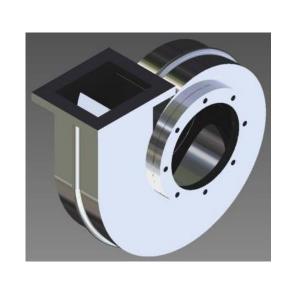














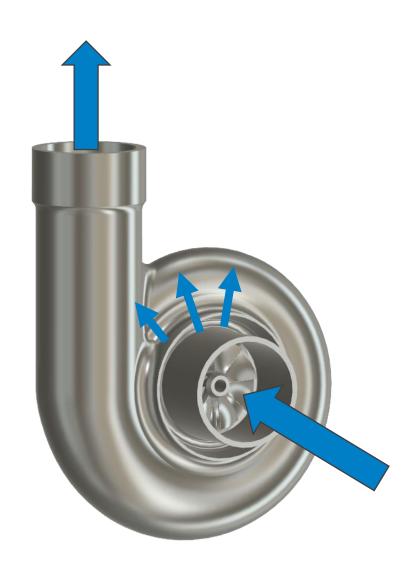
### Centrifugal pump: How does it work?

1. Impeller rotates (Electric motor)

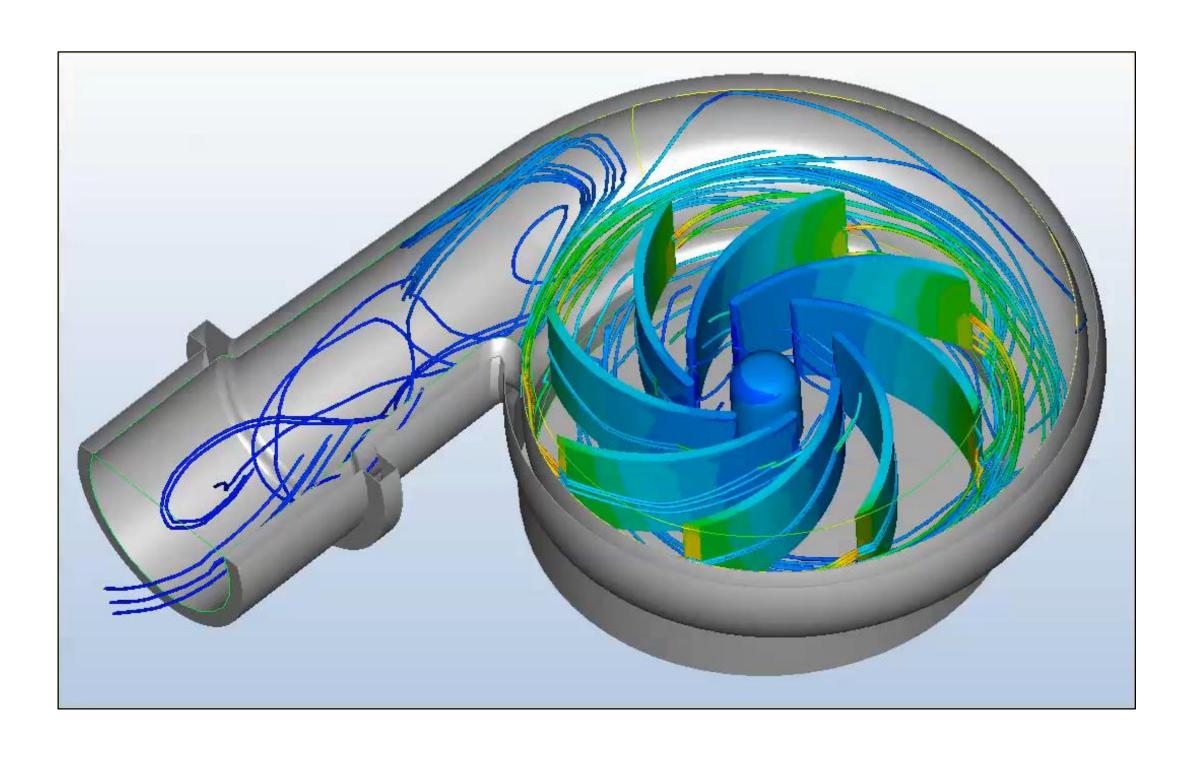
2. It creates low pressure at the inlet

3. The low pressure helps suck fluid

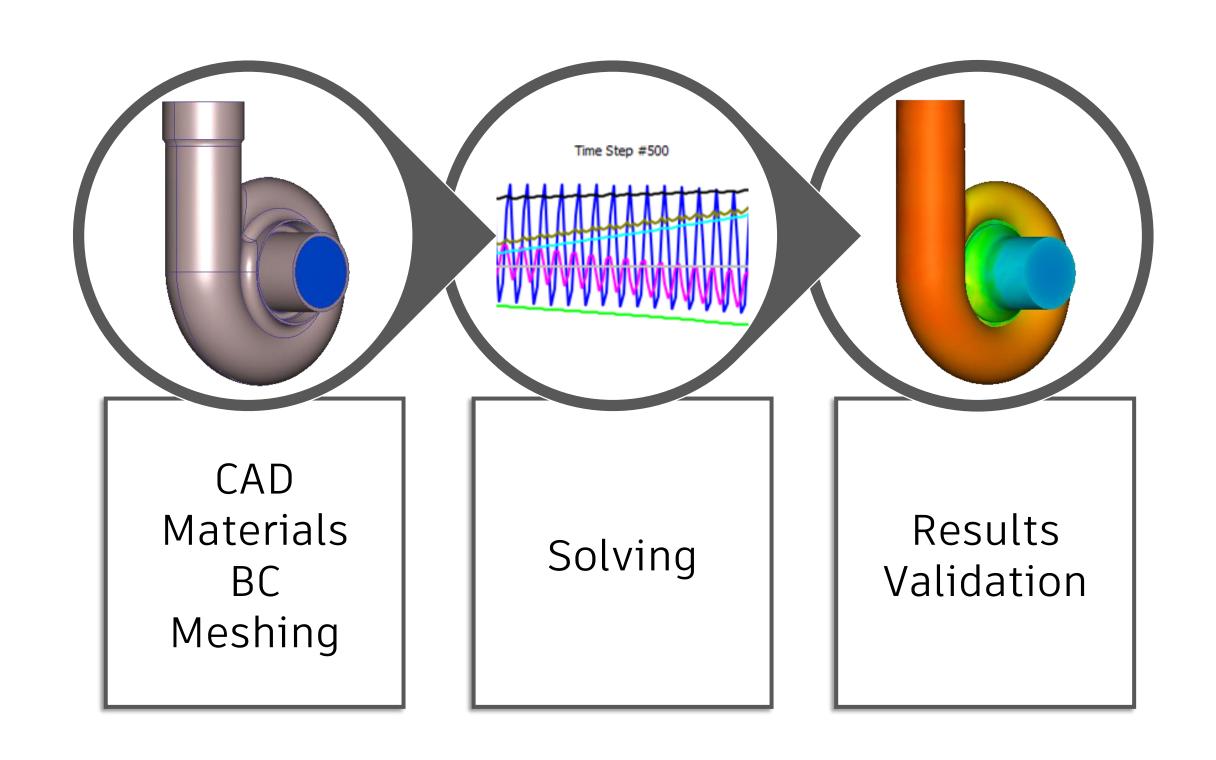
4. The fluid is pushed radially from the impeller to the volute

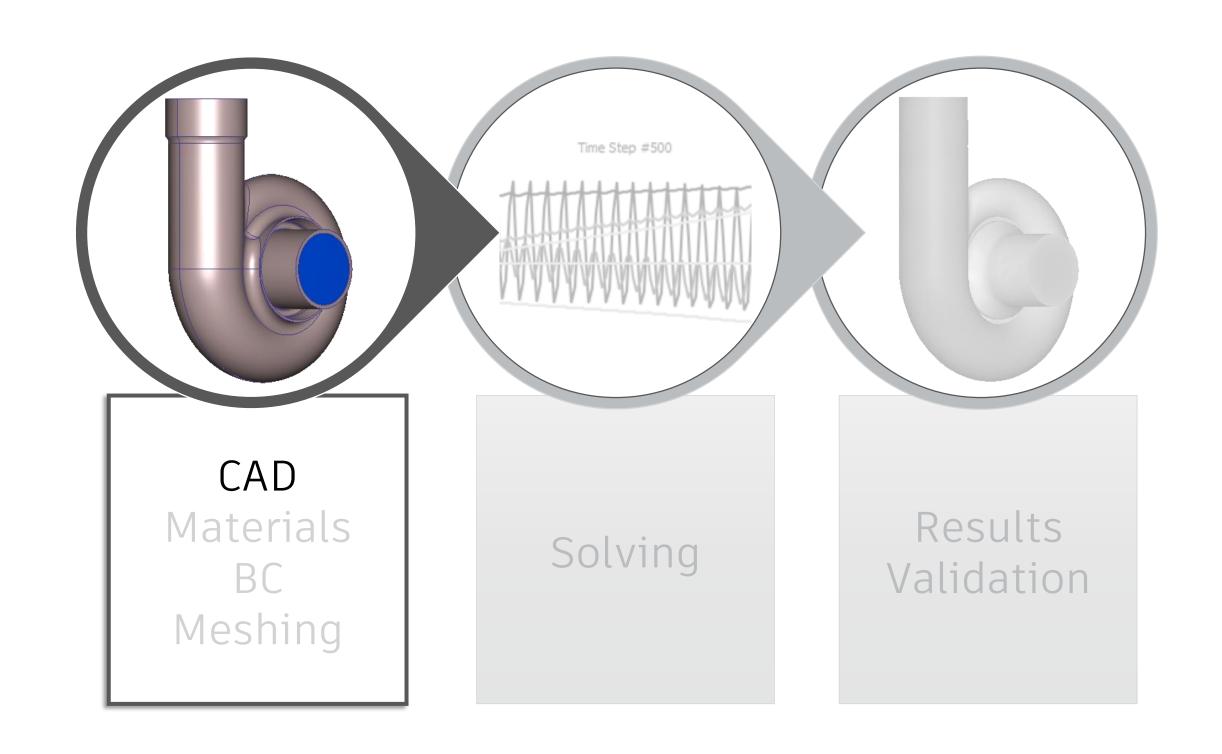


# Centrifugal pump: How does it work?



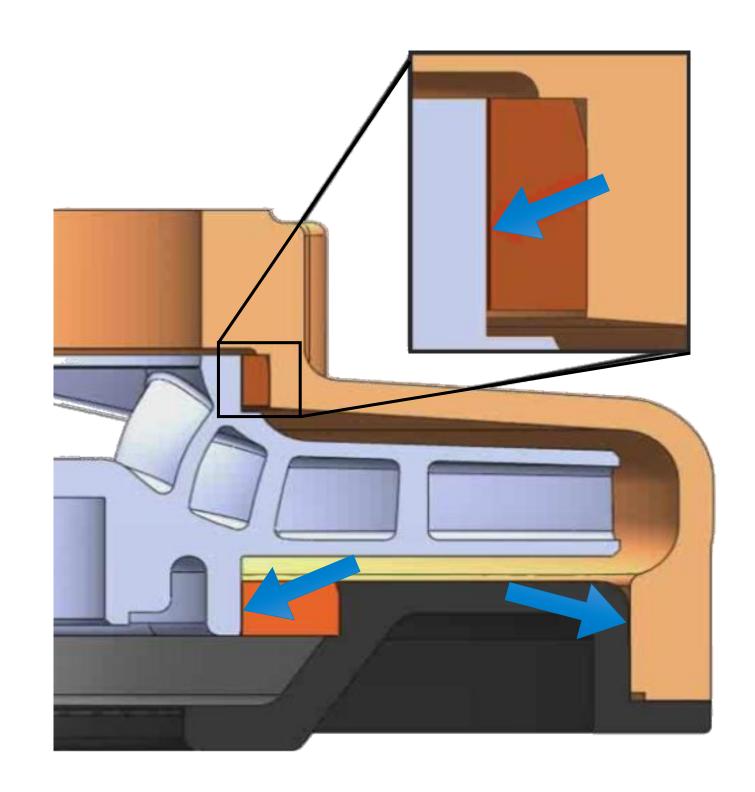
# CFD Workflow - Steps



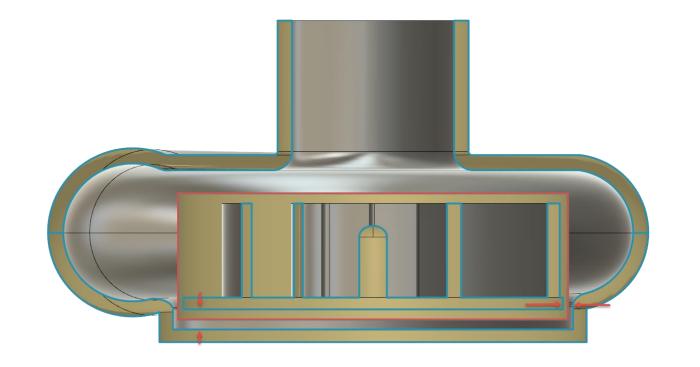


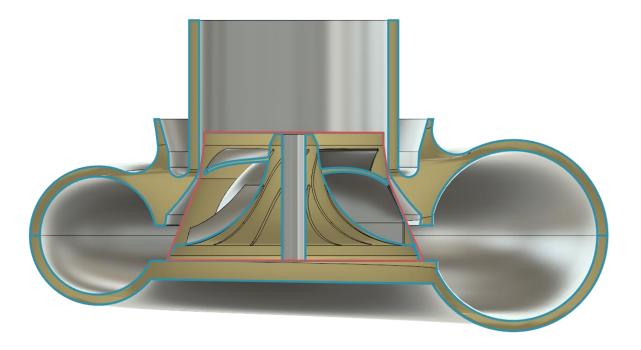
#### Simplifications

- Remove the shaft from the impeller
- Fill in small gaps
- Remove radii
- Remove useless features

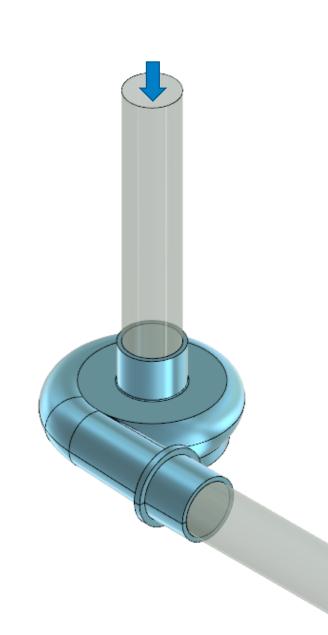


- Rotating Region (RR)
  - Positioned halfway between the impeller and the wall of the volute
  - Envelopes the impeller and small amount of fluid
  - Touches the wall if the impeller does the same (or is very close)



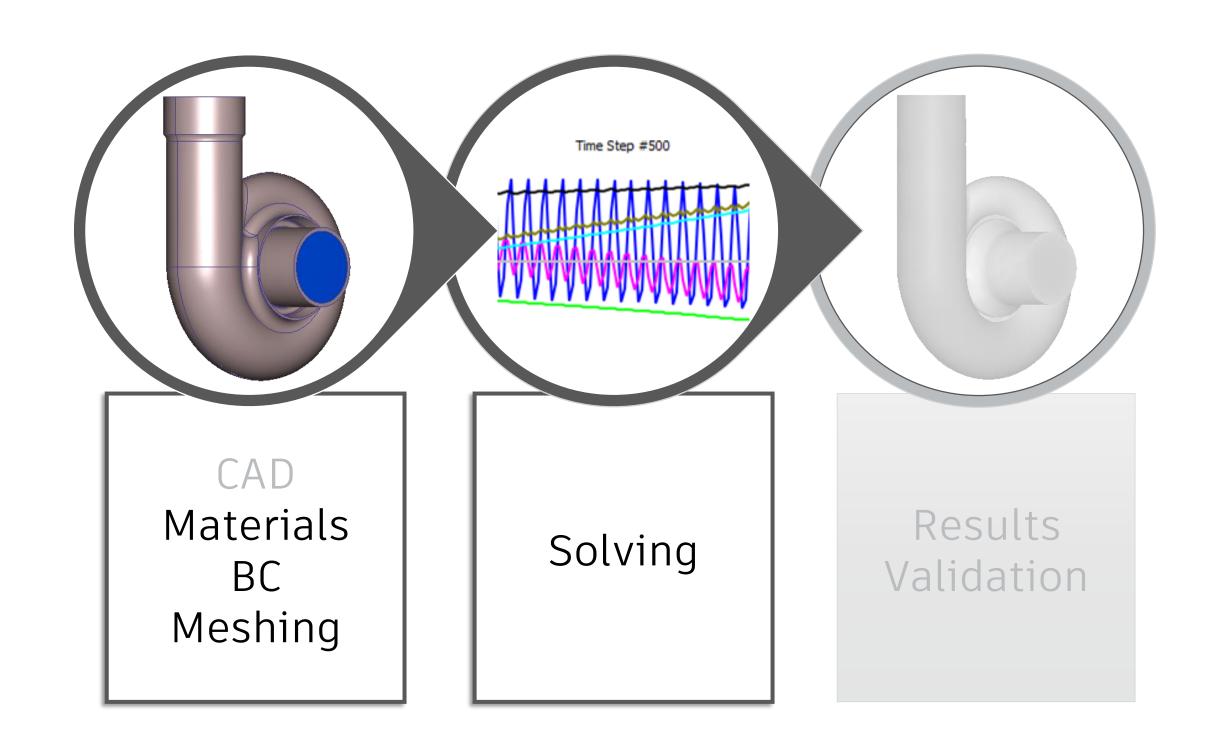


- Openings extension
  - Extend inlet and outlet
    - Inlet = 5X diameter in length
    - Outlet = 10X diameter in length





# Centrifugal pump: Model Setup (Live Demo)





# Things to avoid

#### Rotating region material

The impulsive start-up: When the full rotational speed is specified from the beginning

#### Boundary conditions (BC)

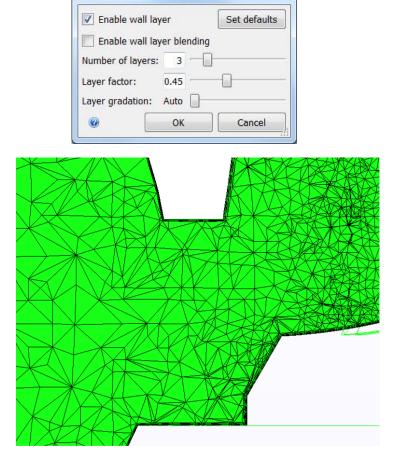
Direct application of non-zero pressure or flow rate at the discharge

#### Meshing

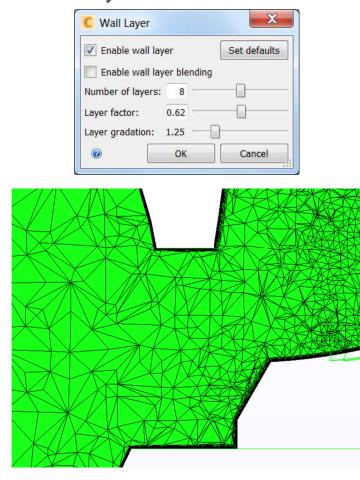
Defining a non-adequate mesh. Rotating region analyses can be especially mesh sensitive

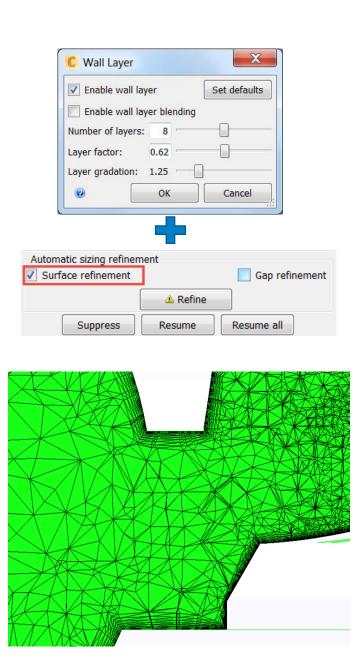
# Tips & Tricks: Meshing

- Use the adequate wall layers settings that give:
  - Nodal Aspect Ratio < 100</p>
  - Wall distance Y+ ~ 1 (SST k-w)



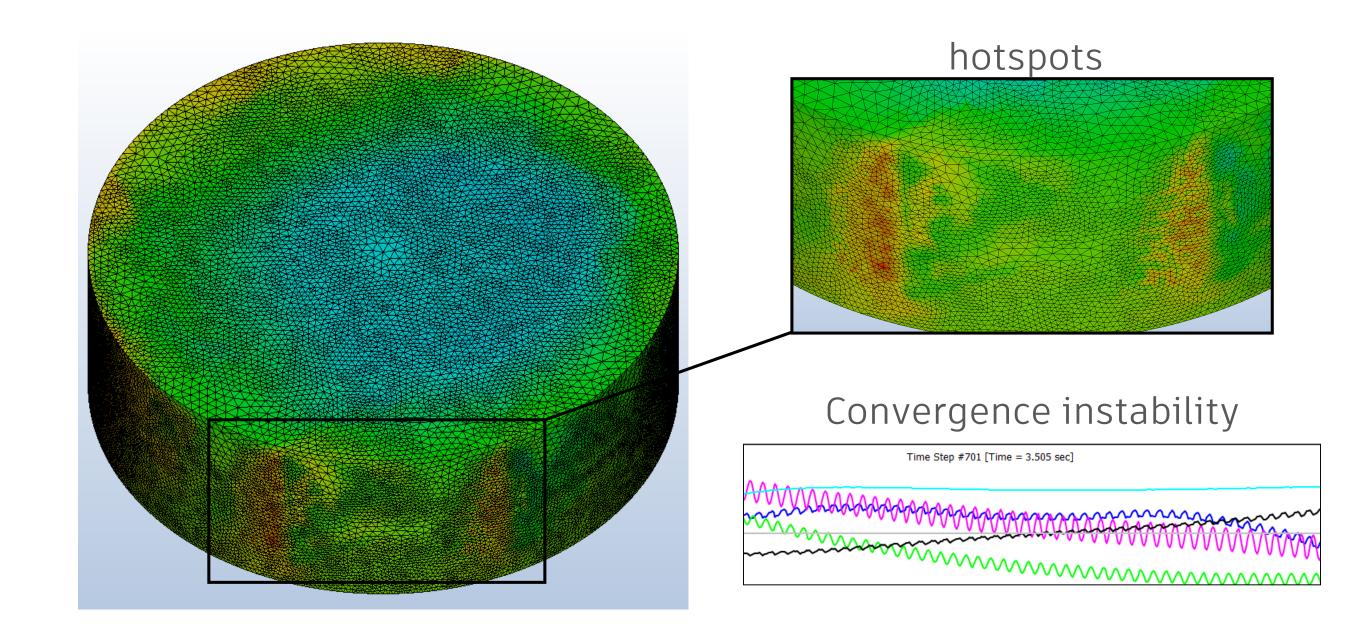
Wall Layer





# Tips & Tricks: Meshing

Make sure to have a uniform mesh over the rotating region



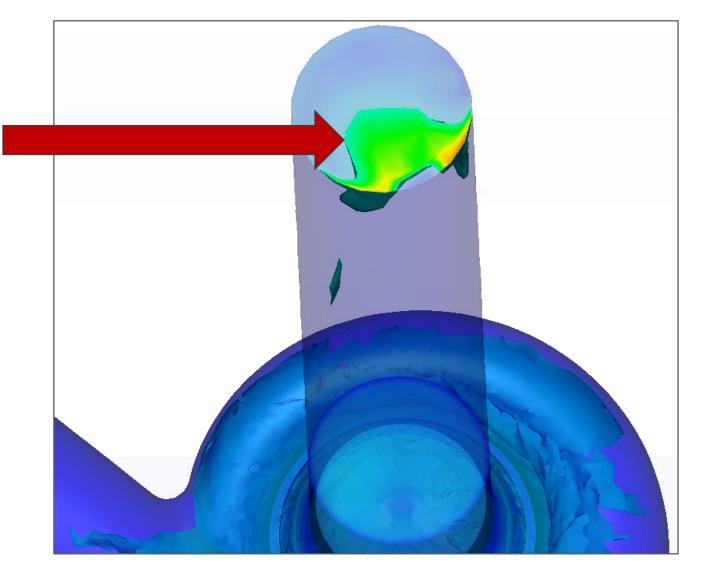
# Tips & Tricks: Flag

Turn On (=1) the flag <u>adv5 no dtime</u>

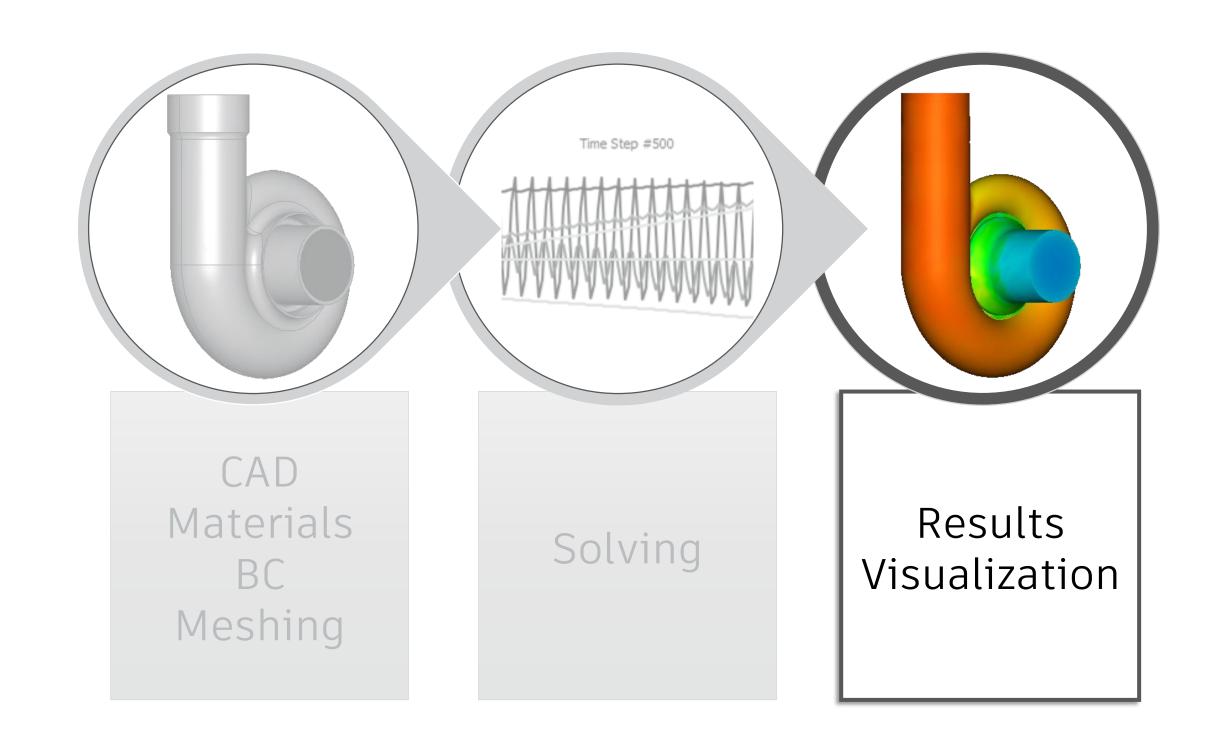
Stability in transient analyses with a flowrate specified at the exit of

the model

Instability at the inlet

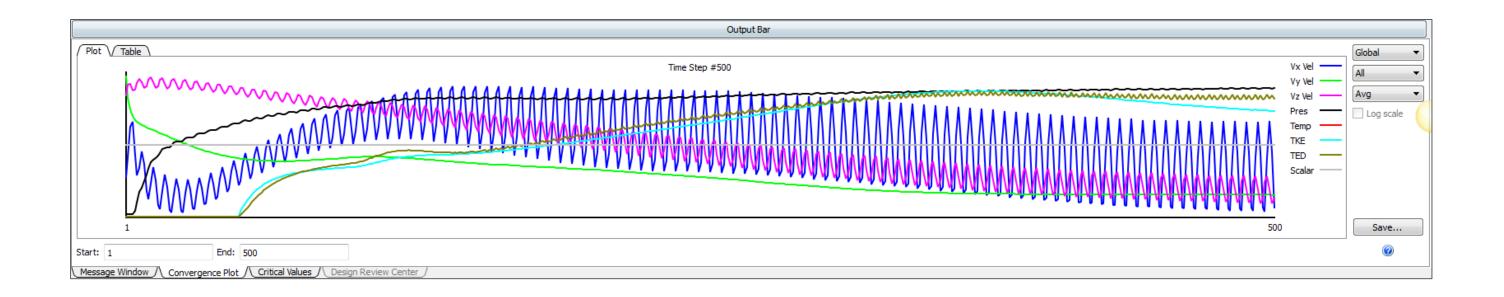


# Centrifugal pump: Results



# Centrifugal pump: Convergence assessment

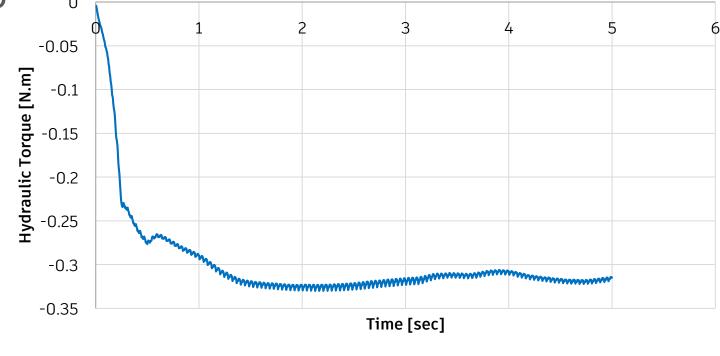
 The convergence plot from a good Rotating region analysis will look as follows (Global results)



### Centrifugal pump: Convergence assessment

Convergence can be assessed using:

- The global results of pressure
- Rotating Region results: Plot of the hydraulic torque
- Monitor Points to track
   convergence of variables at
   specific points



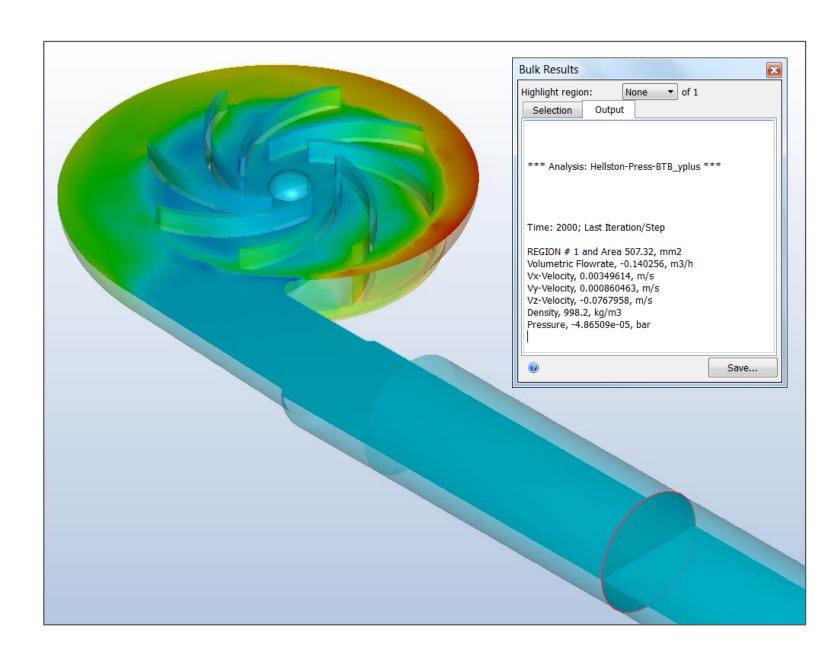
**Torque Curve** 



### Centrifugal pump: Results visualization

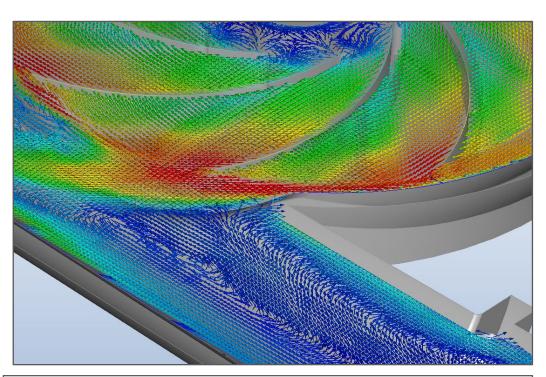
 The bulk-calculator tool calculates values of variables of interest over cut-planes

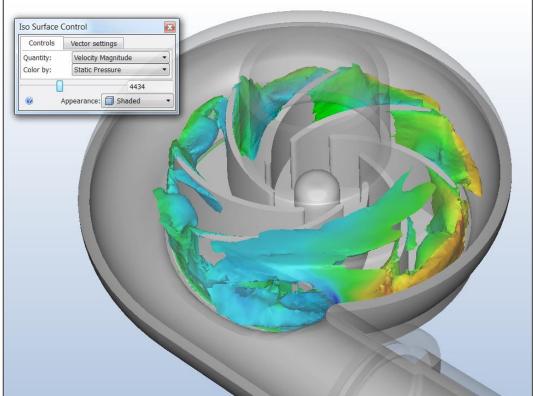
 The data extracted from the bulk calculator over the openings of the model + Hydraulic torque data help evaluate the pump efficiency



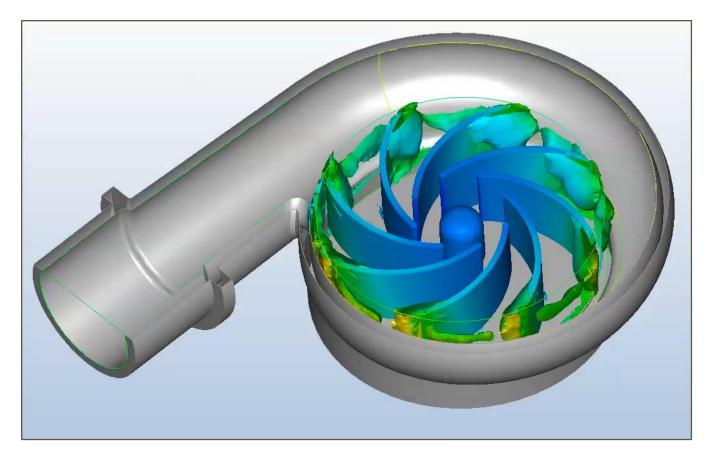
# Centrifugal pump: Result visualization

- Cut Planes show high levels of detail – vectors are especially useful
- ISO Surfaces are useful for finding regions of interest
  - Highest flow
  - Cavitation
  - Nodal Aspect Ratio

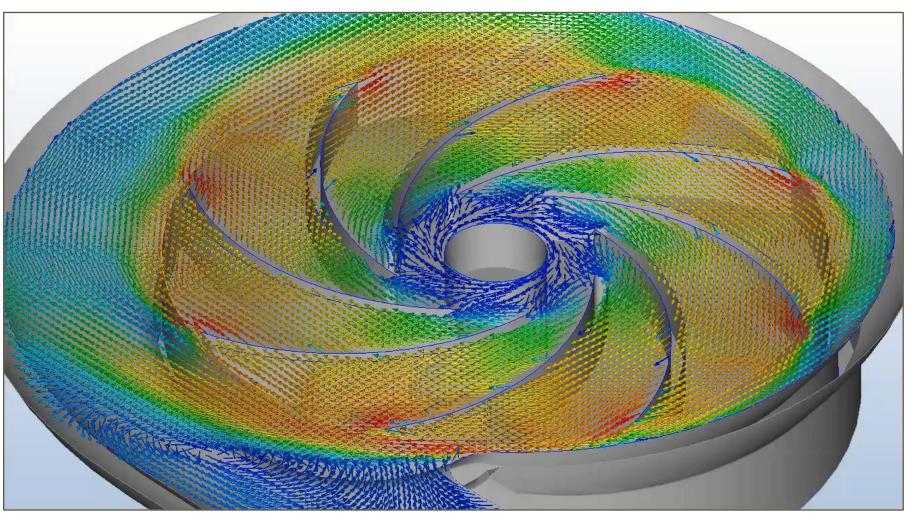




# Centrifugal pump: Result visualization



Iso Surfaces



Cut-planes with vectors

# Troubleshooting

#### Accuracy

- Verify that the geometry represents the actual geometry
- Extend the openings when needed (avoid re-circulation)
- Verify that the analysis settings (pressure, RPM, fluid) match test conditions
- Refine the mesh throughout the model, and reduce time step size
- Verify that torque, pressure, and flow have reached a steady-state solution (stopped changing). If not, run additional time steps





Make anything.

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