CS11241: In It to Win It General and Trade Contractors Working Together

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Senior Engineer; Holder Construction

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BIM Technology Administrator; McKenney's



Class summary

During the construction process, general contractors and trade contractors work together every day in many ways to get the job done. One way these groups commonly work together to plan projects is through the use of Building Information Modeling (BIM) and 3D coordination. Holder Construction Company, a general contractor, and McKenney's, Inc., a mechanical contractor, have had a working relationship for many years and have built many projects together. In this time we've watched BIM become an integral part of the construction process. In this presentation we would like to explore the different ways we approach coordination, the tools we use, how this relationship has changed over the years, and how we expect it to change in the future.



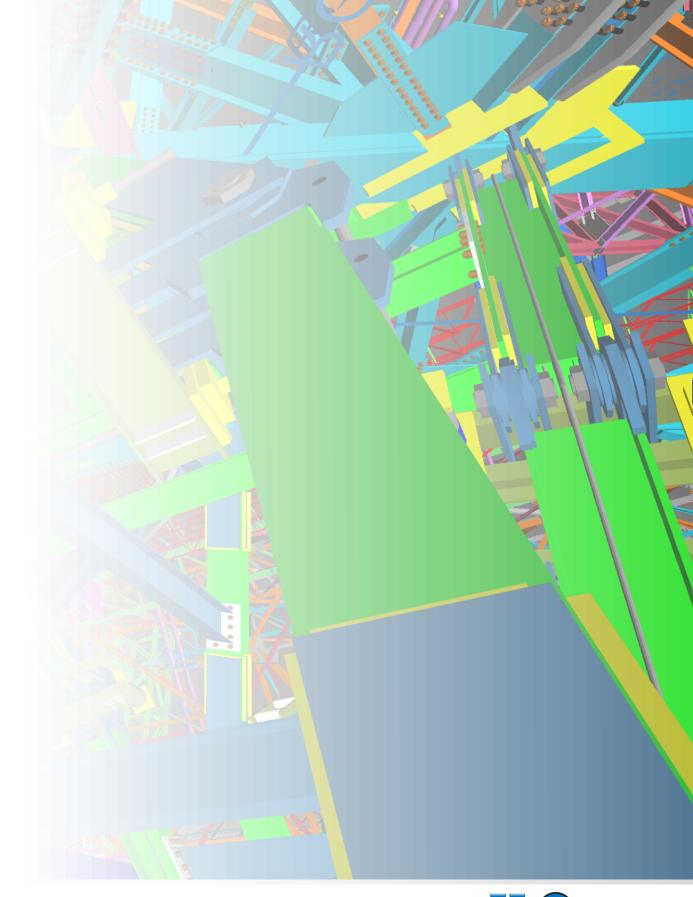
Key learning objectives

In this class, you will:

- Discover the various ways Holder and McKenney's have approached coordination
- Discover the pros and cons of various tools used for coordination, including BIM 360 Glue, Navisworks, and so on
- Learn how new tools, like laser scanning and model-based layout, are changing the coordination process
- Learn how these workflows and tools impact the way general contractors and trade contractors build buildings



Introduction



What's the real point of this class?

- Have a conversation
 - We want to share how we approach project coordination
 - We want to hear from the audience on their opinions
 - Feel free to disagree
- Ask questions, share opinions and engage freely during the talk

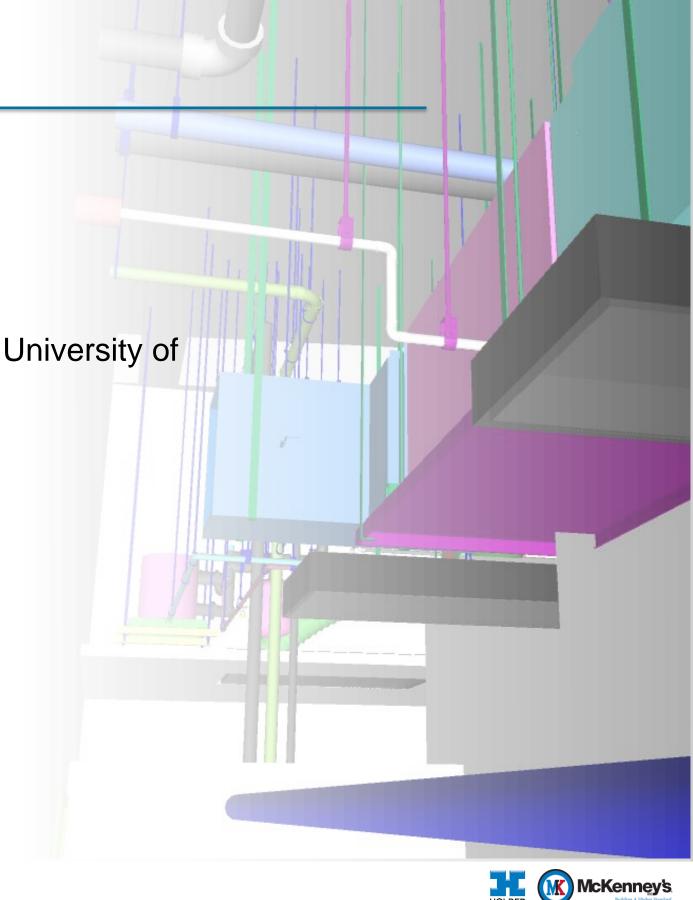


Alex Edgar

- Senior Engineer in Holder's BIM Group
 - Based in Atlanta, GA
- Education
 - BA and MA in Construction Management from the University of Florida
- Experience
 - Aviation
 - Data Centers
 - Higher Education
 - **Corporate Office**









Holder Construction

- 80% Repeat Clients
- Experience in 38 states
- Offices
 - Atlanta
 - Charlotte
 - Dallas
 - Phoenix
 - San Jose
 - Washington DC
- **ENR Rankings**
 - #36 **Top 400 Contractors**
 - #1Top 15 in Data Centers
 - #1 Top 25 in Telecommunications
 - #17 Top 100 Construction Managers at Risk
 - #19 Top 50 Green Contractors
 - #31 Top 100 Contractors by New Contracts
 - Top 50 General Builders #49

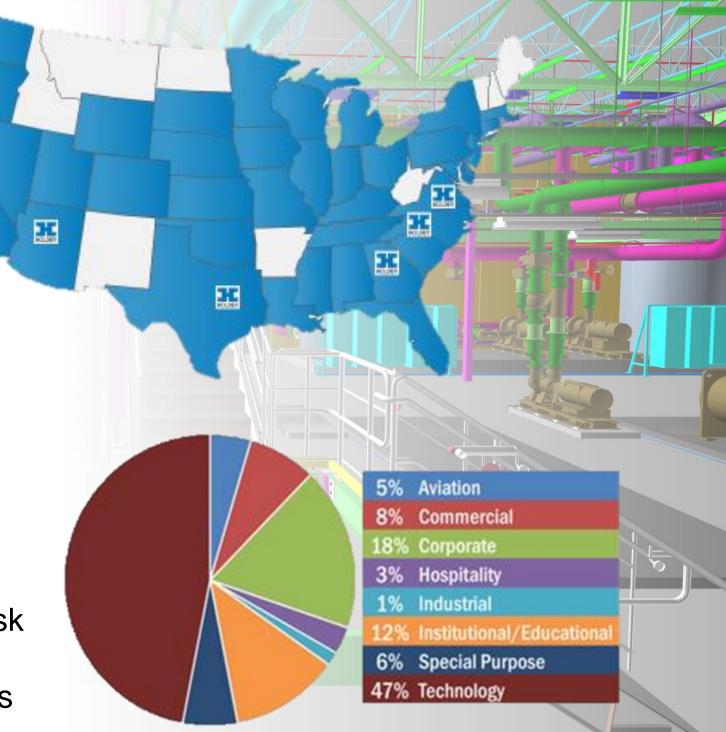








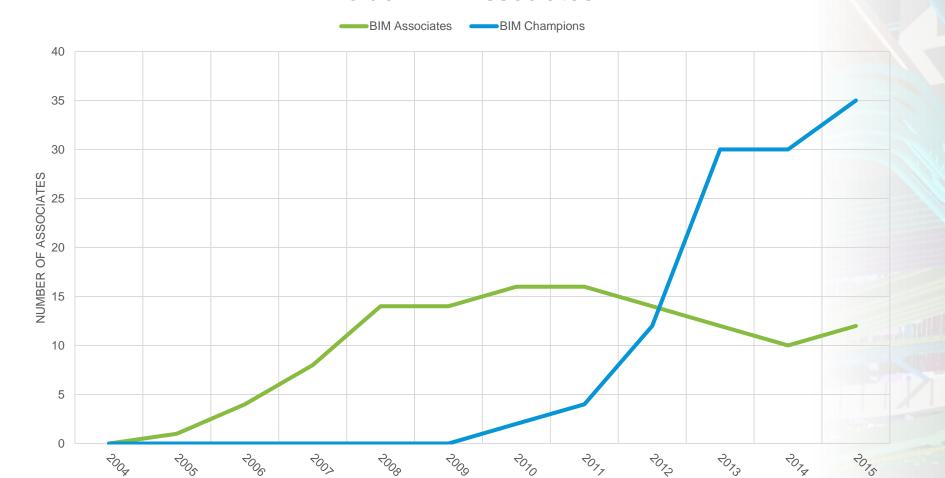




Holder's BIM History

- More than 10 years of experience
- BIM on all projects

Holder BIM Associates



YEAR



- Scott LeMay
 - BIM Technology Administrator
 - Based in Atlanta, GA
 - Job history
 - Has worked in both manufacturing/machine mechanical and building mechanical industries
 Relevant building experience
 - Data Centers/Mission Critical
 - Higher Education
 - Corporate Office
 - Medical hospitals, MOBs
 - Government
 - Mixed use





McKenney's

- Offices in Atlanta and Charlotte
- McKenney's operates state-of-the-art fabrication and assembly shops that allow us to control the schedule, cost, quality and safety of our work.
- Atlanta Sheet Metal Fabrication Shop
 - 37,000-square foot shop equipped with automated coil-fed duct line with three bridge cranes
 - Computerized download to fitting cutter that provides optimized metal layout and minimizes scrap material
 - Normal-single-shift shop capacity is over five million pounds per year,
 with additional shift capacity topping seven million pounds
- Charlotte Sheet Metal Fabrication Shop
 - 8,000-square foot shop equipped with automated coil-fed duct line
 - Capacity of 800,000 pounds per year







McKenney's

- Steel Pipe Fabrication Shop (Atlanta)
 - 27,556-square-foot shop equipped with five bridge cranes, pantograph capable of handling double random pipe (42'), and eight welding stations
 - Average 2,500 diameter inches of completed weld per week; peak is 4,200 diameter inches per week
 - Structural steel fabrication shop with paint booth
- Copper/Plumbing Fabrication Shop (Atlanta)
 - 14,000-square-foot shop equipped with ergonomic worktables, tee drills and three overhead cranes
 - Assemblies include in-wall and copper assemblies, coil connections, pressure reducing valves (PRV) station, PVC and cast iron







McKenney's BIM History

- Industrial
- Hospitality
- Government
- Education
- Retail
- Healthcare
- Central Plants
- Commercial Offices
- Mission Critical
- Historic Preservation
- Corporate Campuses

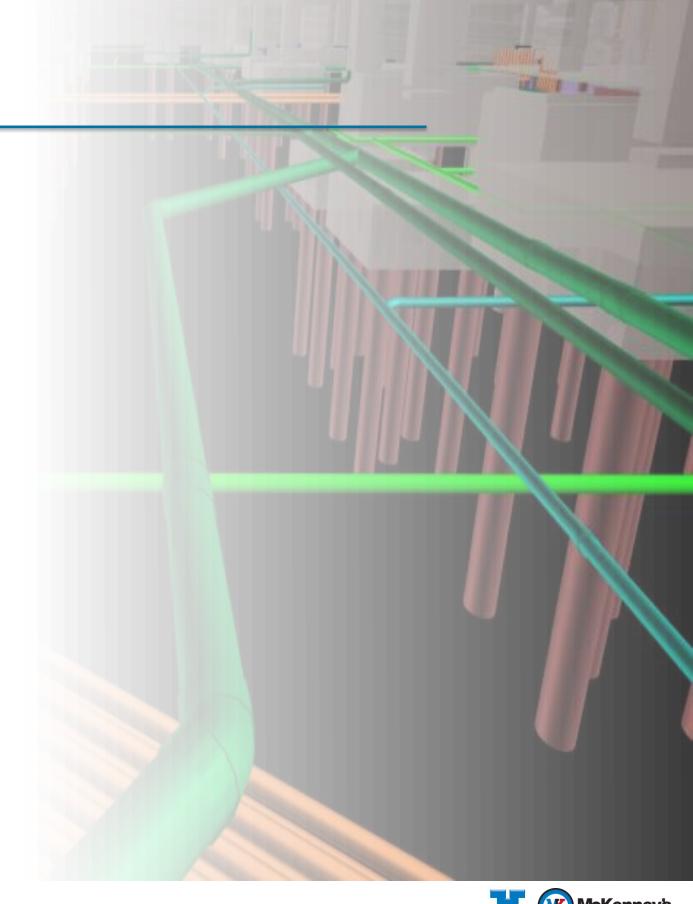
- Science & Technology
- Mixed-Use & Multifamily
- Performance Contractors
- Public Assembly & Places of Worship
- Entertainment & Media





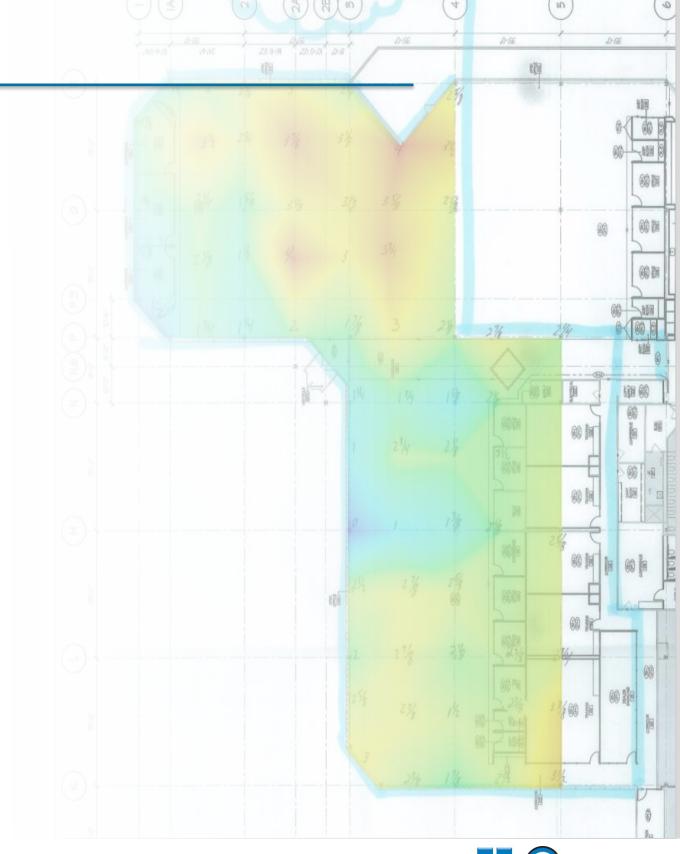
What does your Company do?

- Architect
- Engineer
- General Contractor
- Trade Contractor
- Owner's Representative
- Owner
- Developer
- Other



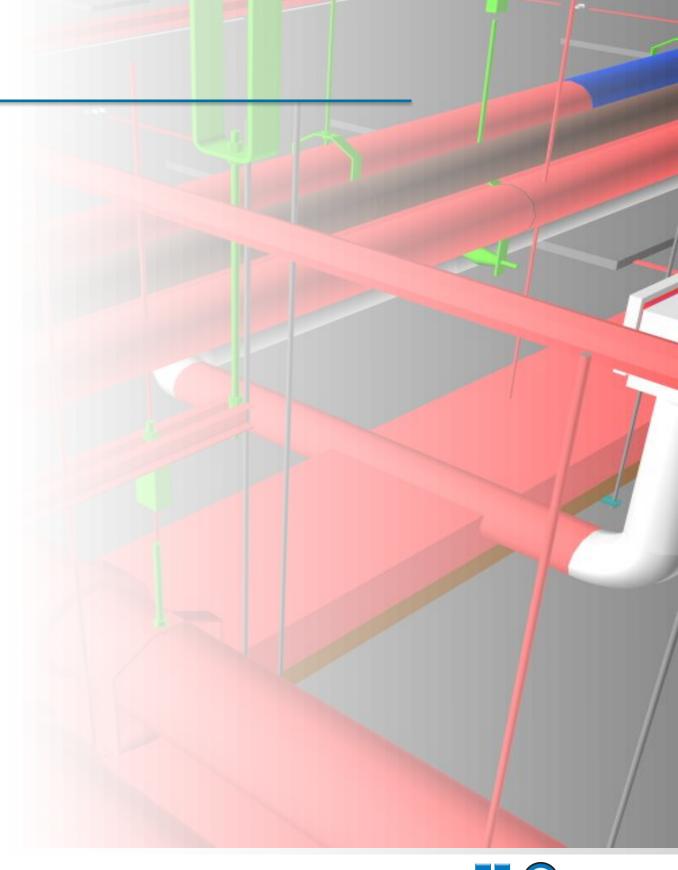
Where do you do business?

- Global
- US
- Regional
 - Northeast
 - Midwest
 - Southeast
 - Southwest
 - Northwest
- Other



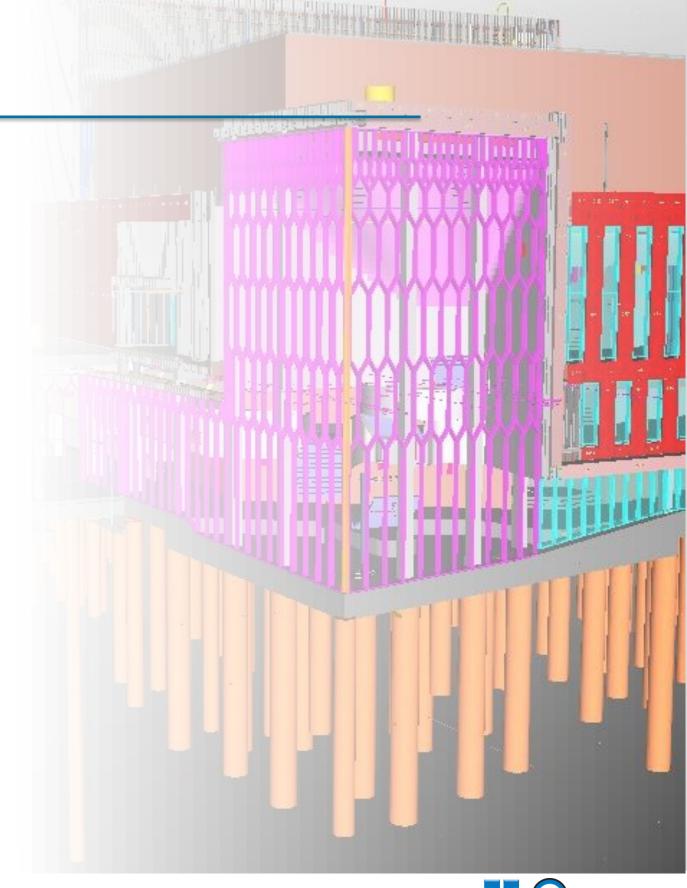
What do you build?

- Commercial
- Industrial
- Residential
- Specialty
- Combination
- Other



What do you do in your organization?

- Company Leadership
- Project Manager
- Field Supervision
- BIM / VDC
- Drafter
- Consultant
- Other



How much experience does your organization have with 3D coordination / clash

detection?

- More than 10 years
- 5-10 years
- 2-5 years
- 1-2 years
- None thinking about getting started
- None not interested
- None tried it but it isn't for us
- What's clash detection?



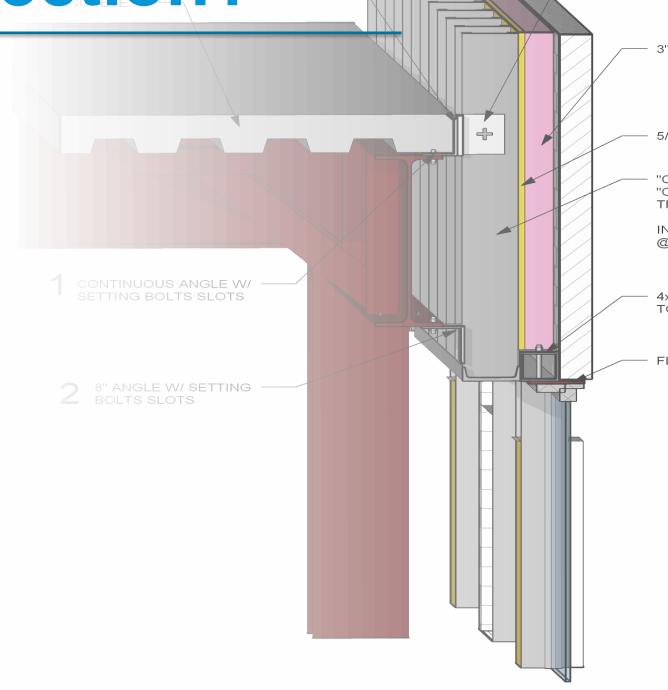
Clash Detection



How have we used clash detection?"

Holder

- Clash Detection 1.0
 - Just us
 - Developed all of our own models
 - Challenges translating to the field



ME OUT W/ BEAM PREFORMED IN SHOP
ITTED/LOOSE CONNECTIONS FOR ALIGNMENT ONLY --> WELD OFF AFTER ANGLES ALIGNE
COME OUT AS ONE "ASSEMBLY" PREFABRICATED IN SHOP

OCK W/ SLOTTED LOOSE BOLTS --> AFTER FLAT STOCK IS WELDED TO 4x4, BOLTS REMO





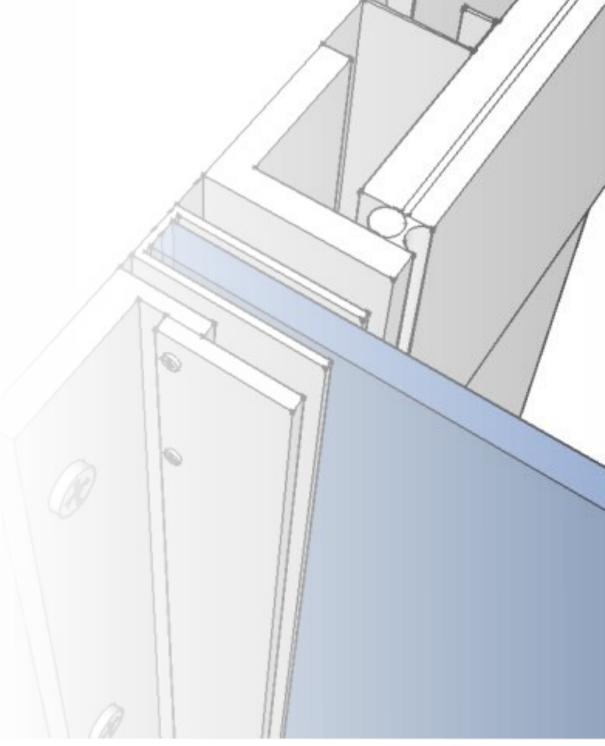
CLIP AN BOLTS

--> CLIF

How have we used clash detection?

Holder

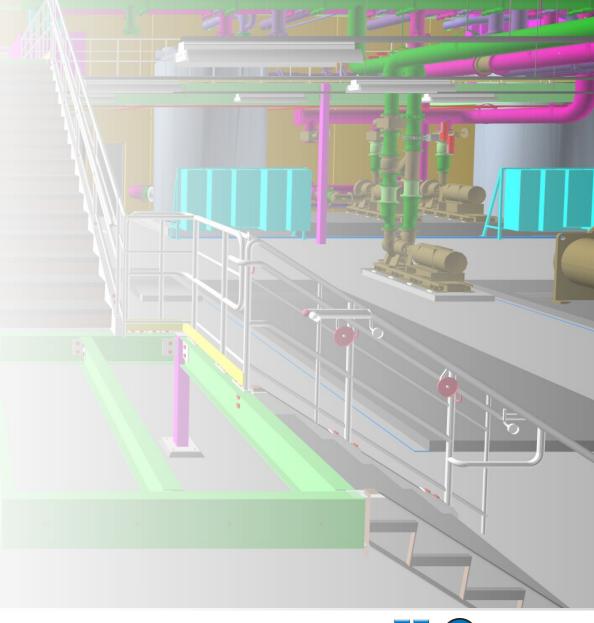
- Clash Detection 2.0
 - We run clashes and lead
 - MEP-FP modeling their systems
 - We model architecture and structure sometimes
 - Streamlined and automated process
 - Challenges
 - Uneven ownership from trades
 - Size of BIM group to support needs



How have we used clash detection?

Holder

- Coordination 3.0
 - Trades lead clash detection
 - Holder focuses on quality and coordination beyond clash detection
 - Generally we only model if we self perform or need more detailed content
 - Challenges
 - Uneven process



How have we used clash detection?

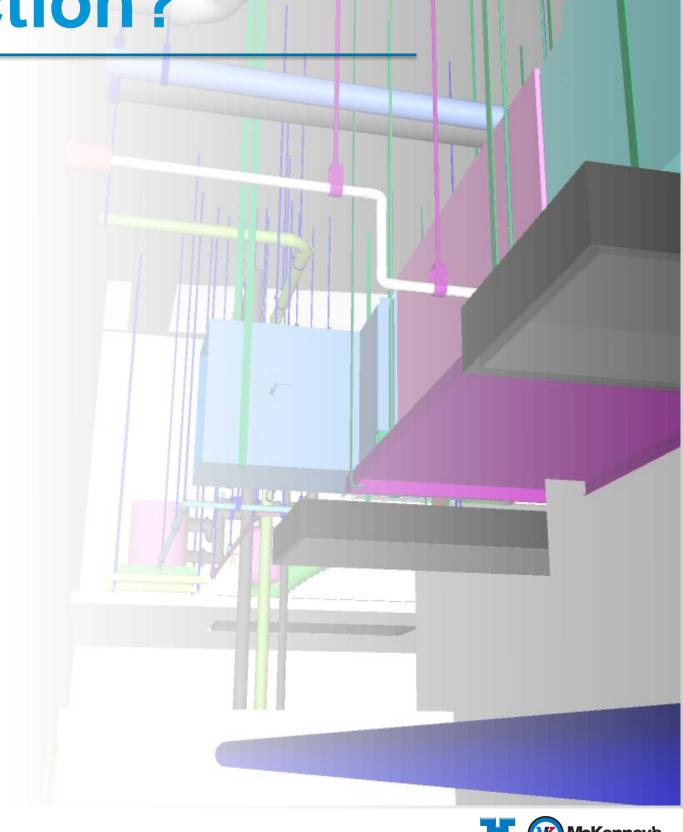
McKenney's

- We take the approach that every job is a BIM job even if it is not, externally
- Clash detection is done in-house between McKenney's trades whether McKenney's is the BIM lead or not
- When selected for the lead on BIM jobs, McKenney's will facilitate the coordination process
- Meeting evolutions
 - 1. In the office
 - 2. On site
 - 3. Online



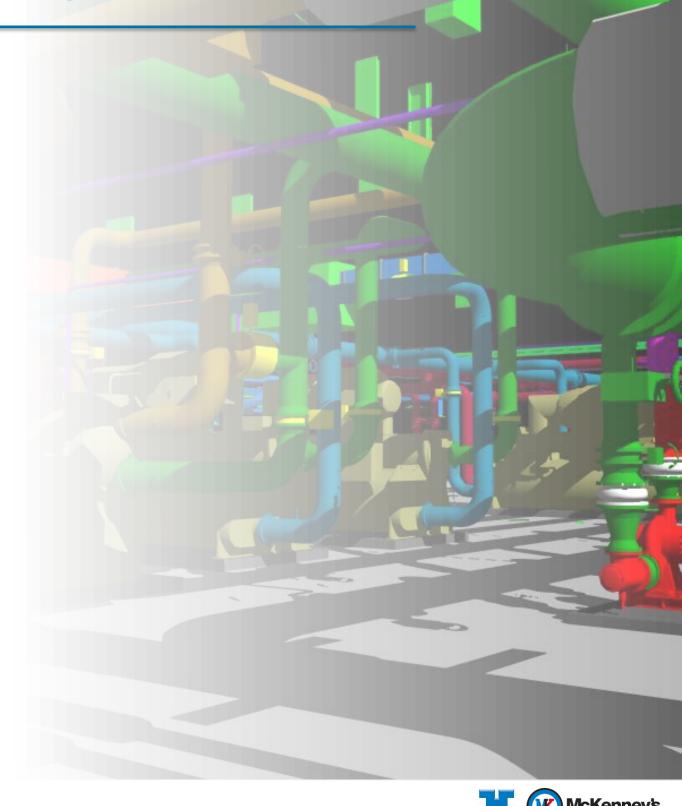
Who

- Who is running clashes?
 - General contractor
 - Trade contractor
 - Consultant
 - Everyone runs their own clashes
 - Nobody



Who

- Who do you think should run clashes?
 - General contractor
 - Trade contractor
 - Consultant
 - Me, nobody else will do it as well
 - Nobody



What

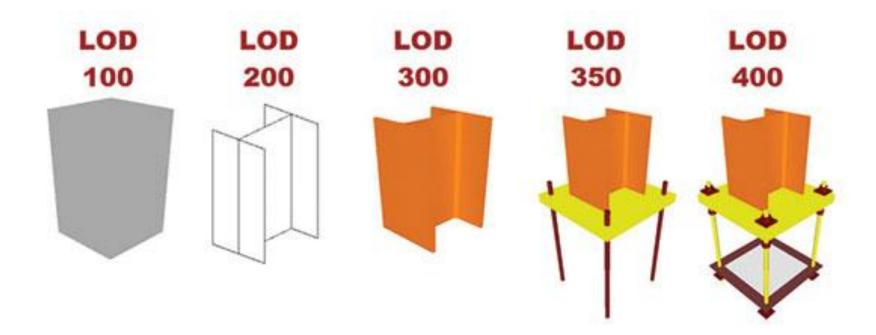
- What are you clashing?
 - Just MEP-FP models
 - Structure
 - Architecture
 - Clearances for code, maintenance, installation, etc

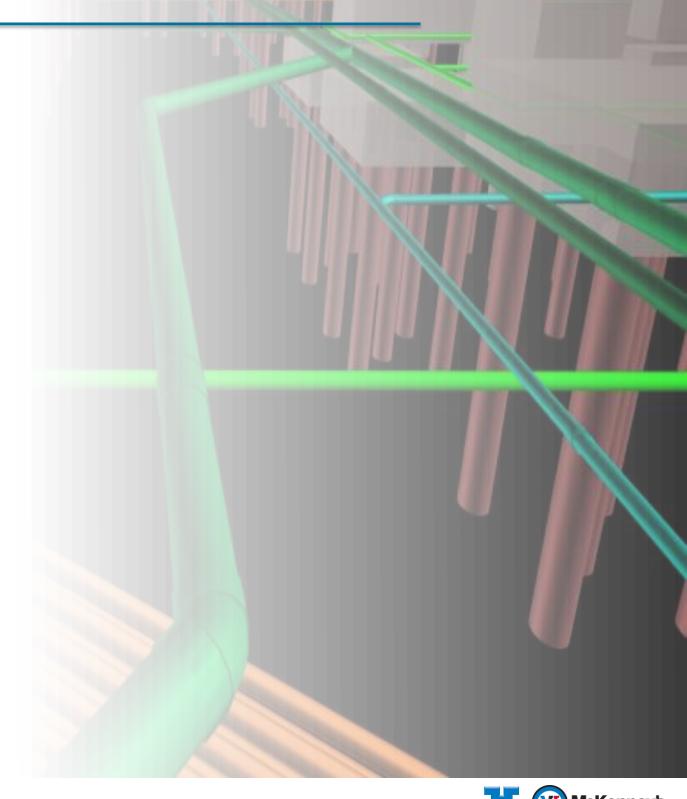




What

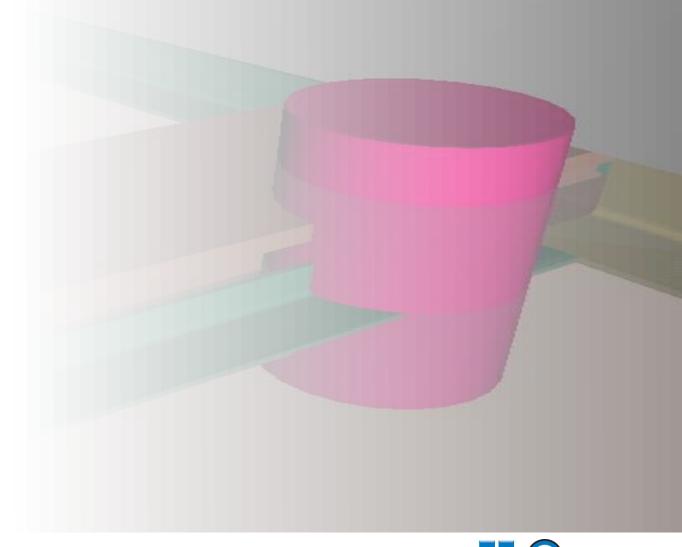
LOD of models?





What

What aren't you clashing?





What

- What is driving these decisions?
 - Contractual obligations
 - Installation efficiency
 - Prefabrication
 - Reduce rework
 - Reduce RFIs
 - Improve quality
- Are we actually delivering on these goals?





When

- Do you have a coordination schedule?
- Who creates or maintains this schedule?
 - General contractor
 - Trade contractors
 - Collaboratively created
- What drives your coordination schedule?
 - Done before install
 - Done just in time for shop drawings
 - Truly a preconstruction activity



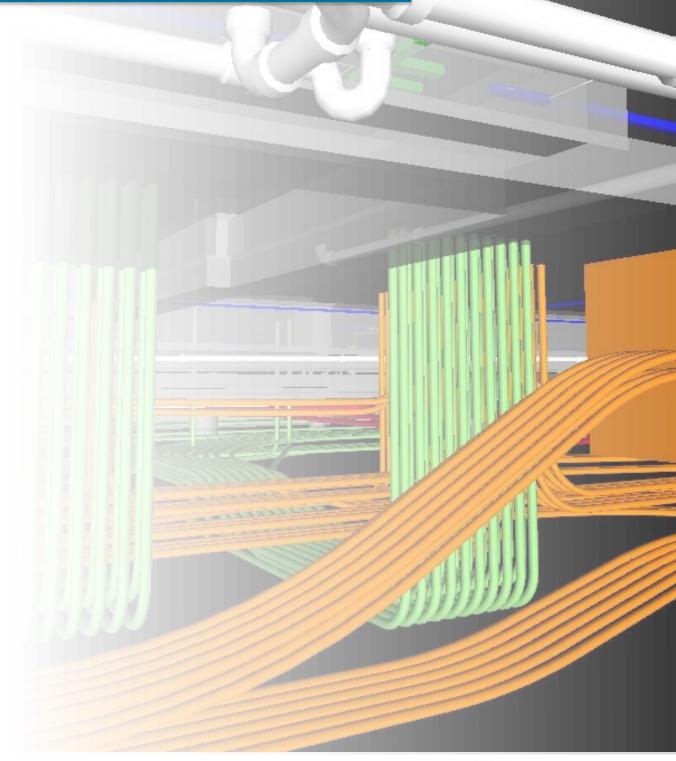
When

- Does your schedule usually change?
 - Do you see this as a problem?
- How do you normally finish
 - Ahead of time
 - Behind schedule
 - Just in time



Where

- Modeling and clashing onsite or remotely
 - What do you do?
 - What would you like to do?
 - How do you make this decision?



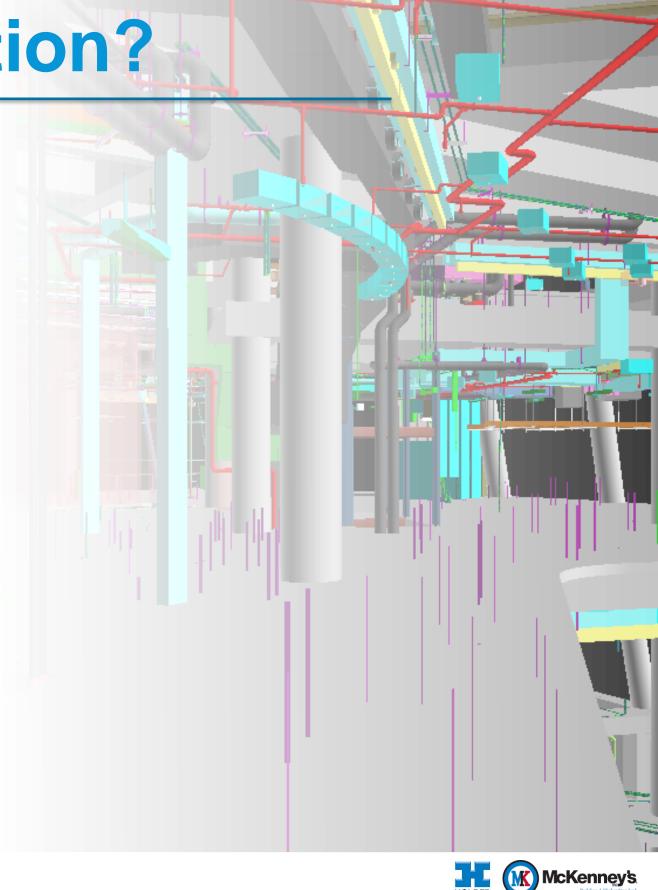
Why

- What influences these decisions?
 - Owner requirements
 - General contractor requirements
 - Part of your process
 - Part of your quality program
 - Other



How

- What tool do you use for clash detection?
 - **Navisworks**
 - Glue
 - Tekla
 - Bentley
 - Solibri
 - Synchro
 - Other



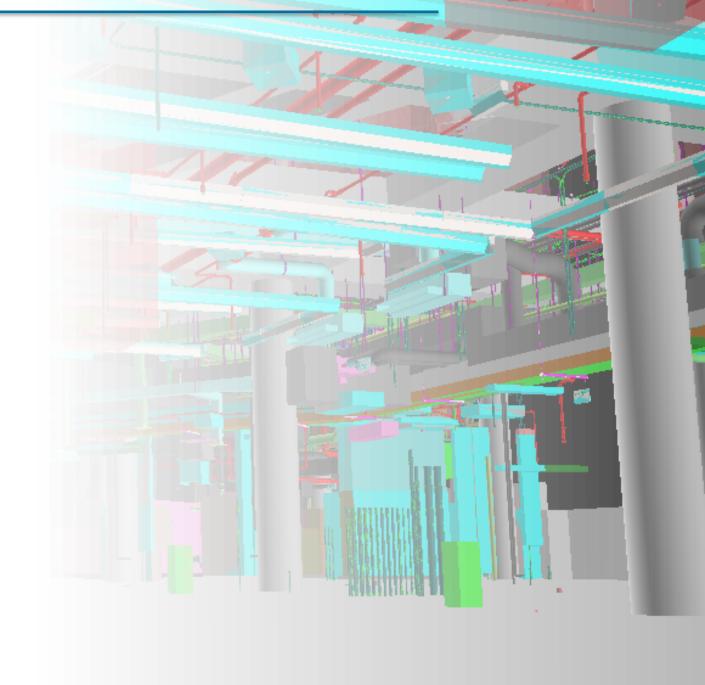
How

- What tool do you use for model exchange?
 - Box/Dropbox/Similar
 - ftp
 - Glue
 - Projectwise
 - Buzzsaw
 - A360
 - Other



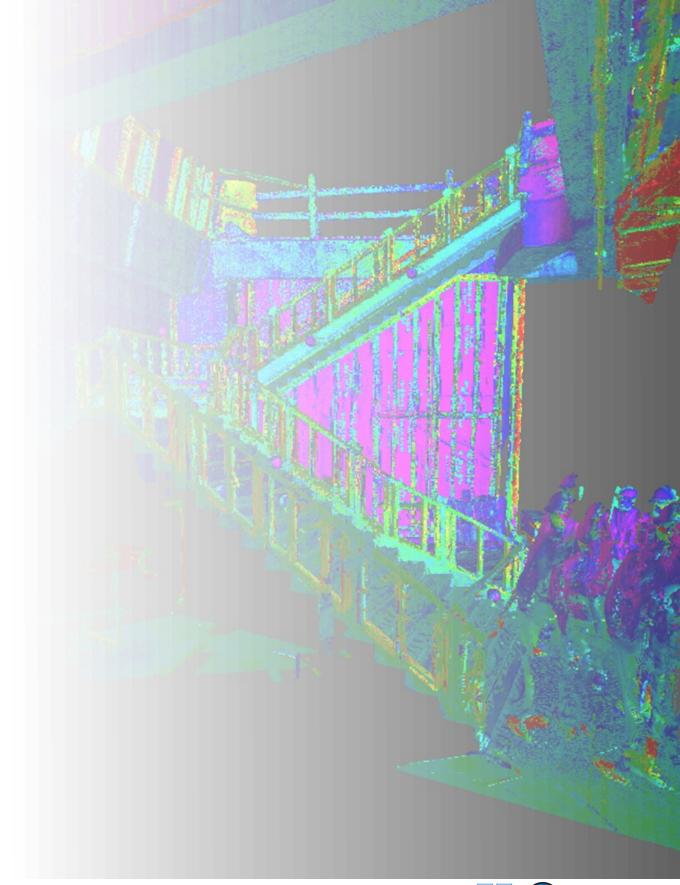
How

- Why are you using these tool?
- Who determines what tools are used?
- Are your tools good enough?
 - Why not?

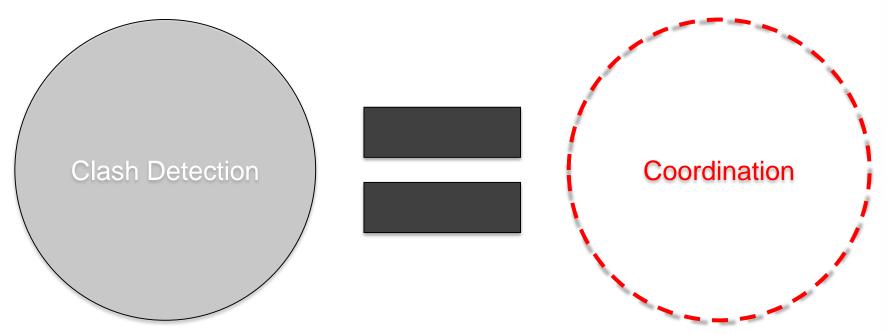


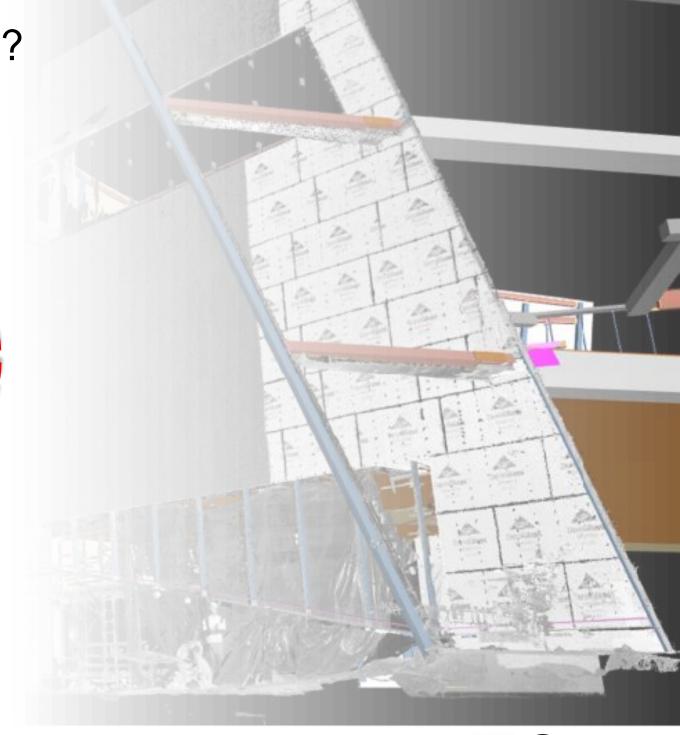


More than Clash Detection



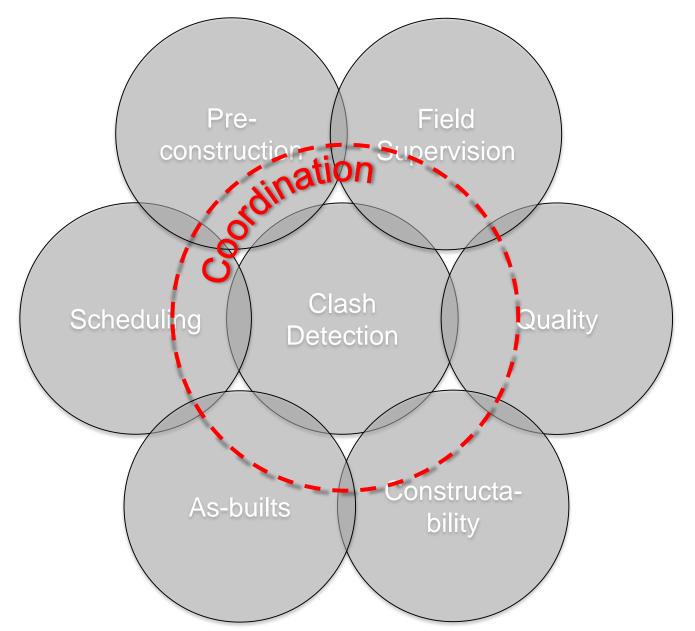
Are clash detection and coordination synonyms?

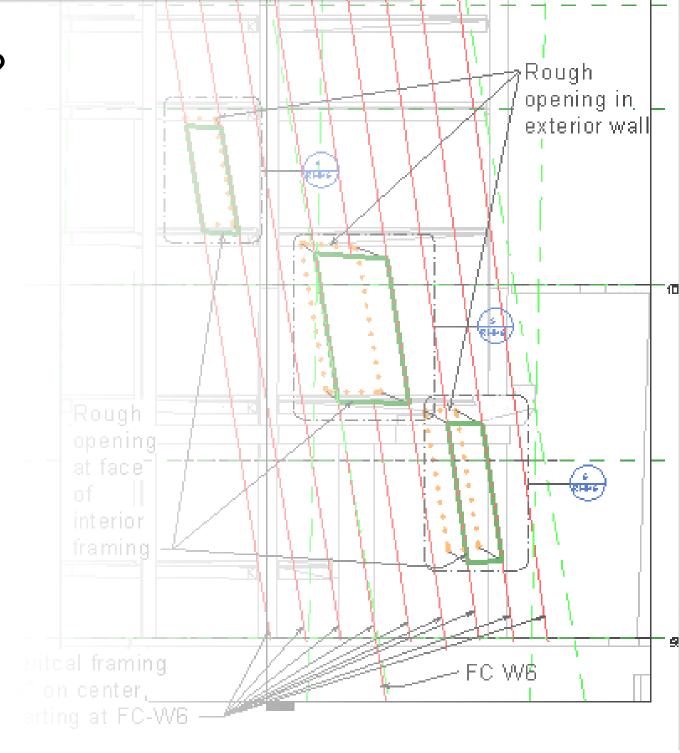






Is coordination bigger than just clash detection?



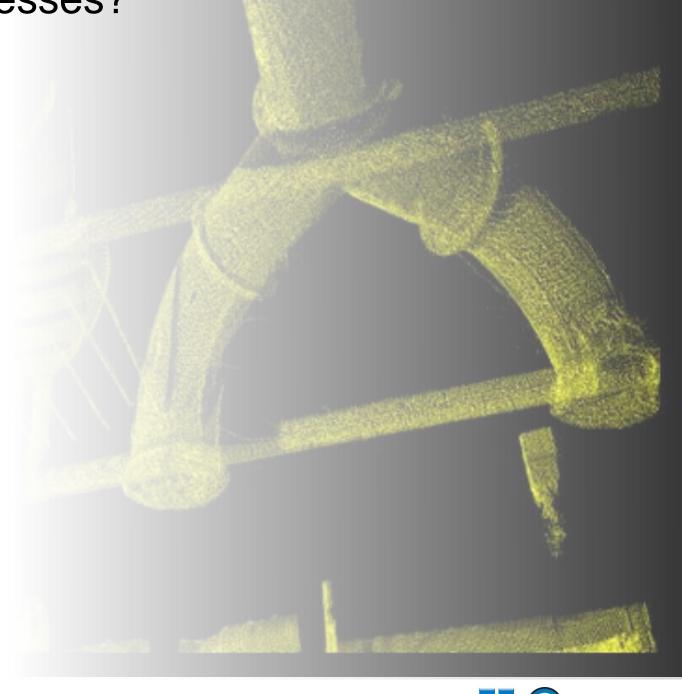




- If it's bigger what do you do to go beyond clash detection?
 - Laser scanning
 - As-built verification
 - Prefabrication
 - Model based layout
 - Part of a quality program
 - A tool for the client?



- How are new technologies impacting your processes?
 - Laser scanning
 - Model based layout
 - Drones
 - 3D printing



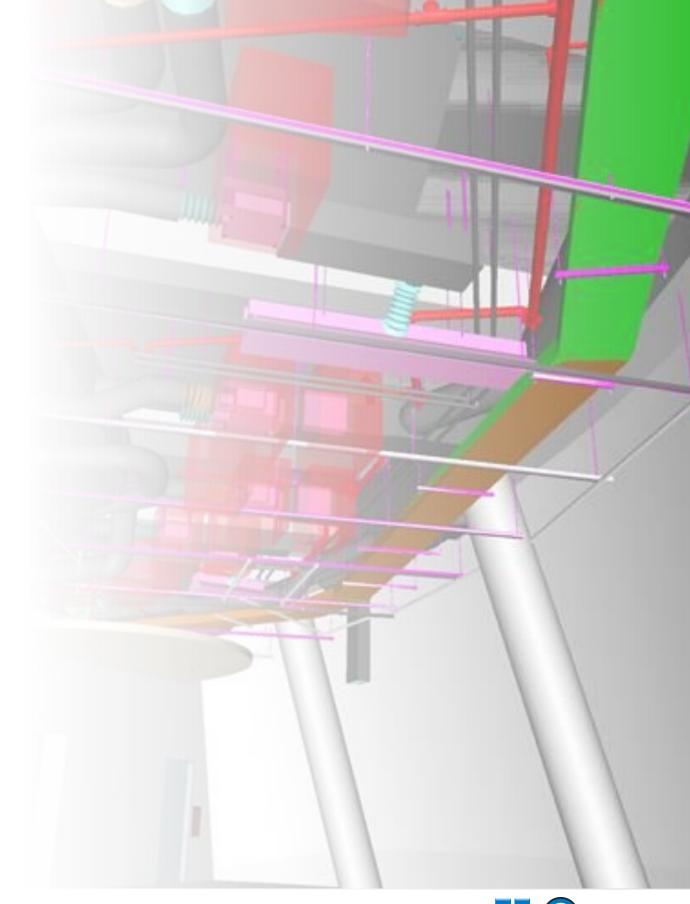


Does your software do these things or do your people?





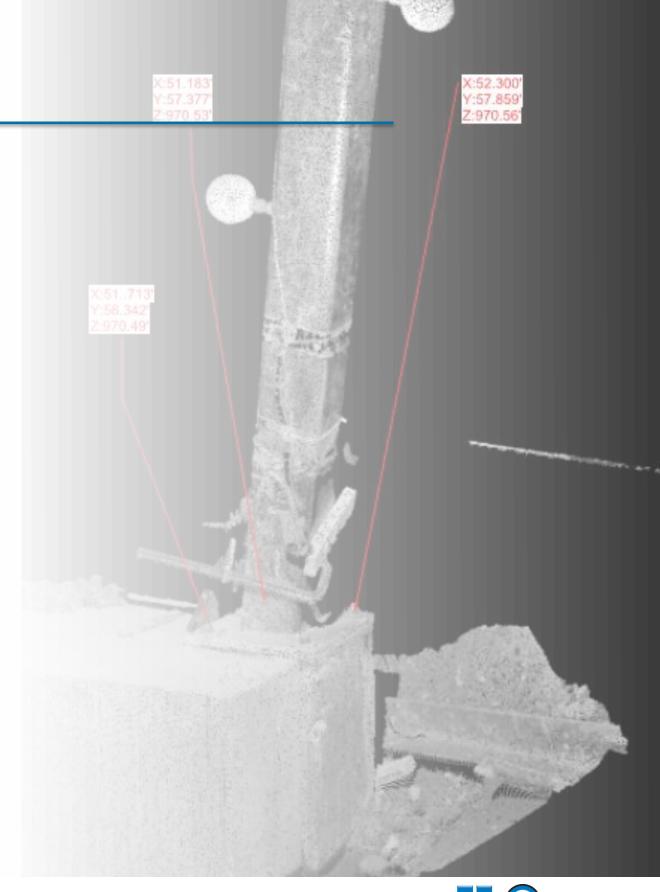
Motivations





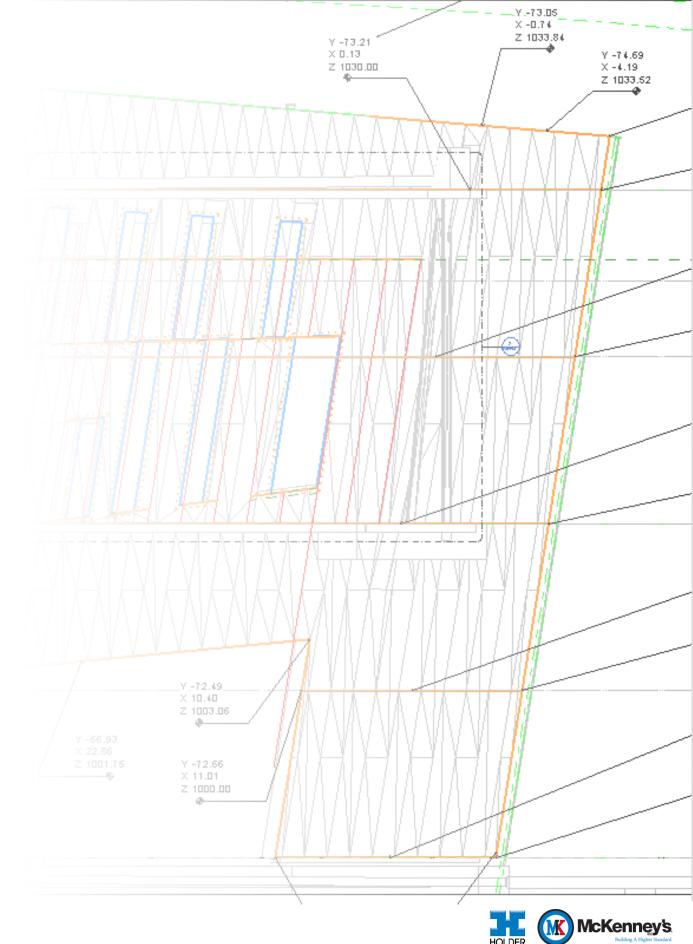
Motivations

- Why?
- Why do more?
- Why be better?
- Who should drive these expectations?



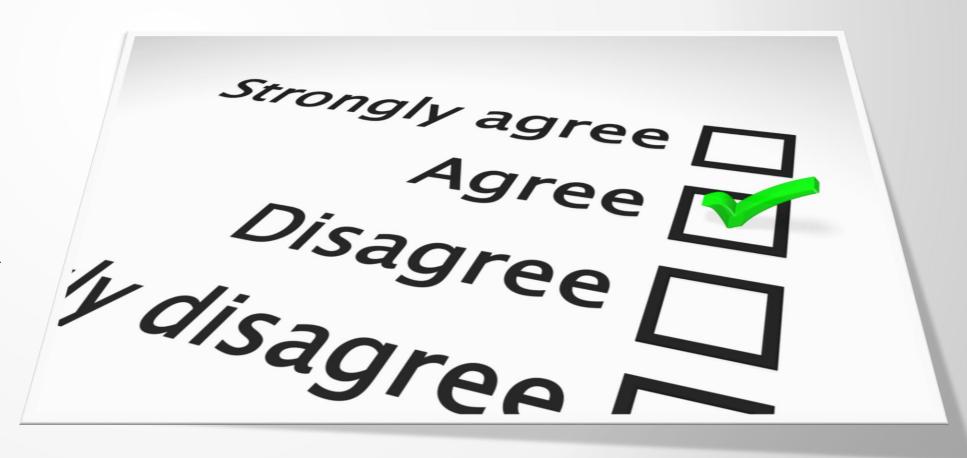


Conclusion



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- Give instructors feedback in real-time.





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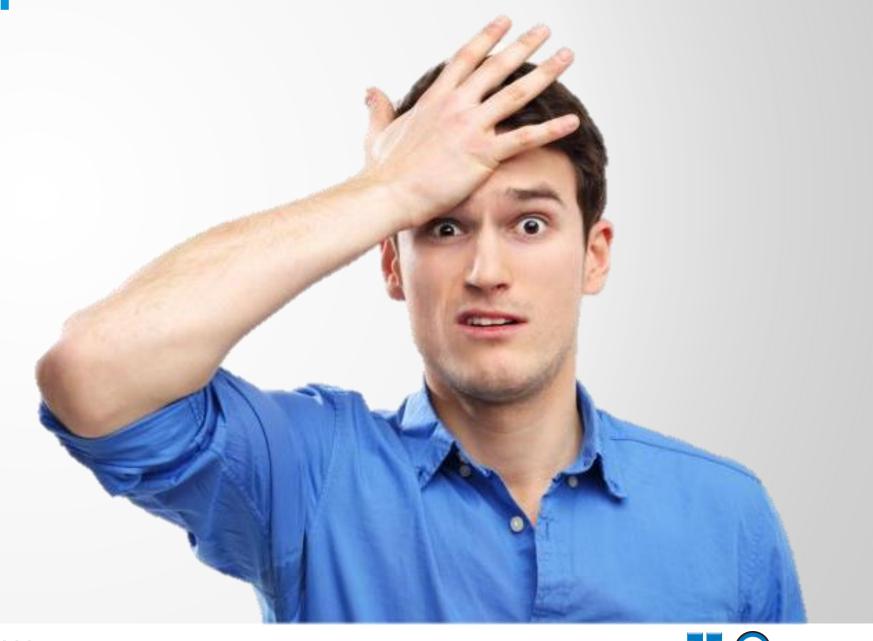
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